

**MUTOH**

**INSTALLATION  
WIZARD  
OPERATION  
MANUAL**

**MUTOH Status Monitor**

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Read This Manual Before Using The Application

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# 1 Introduction

This document describes the specifications for the Installation Wizard performed from MUTOH Status Monitor (referred to as “MSM”).

MSM and other related applications should be installed from All-in-one installer.

## 1-1 Target Models

The target models are as follows:

Model	F/W Version	Windows Driver Version
VJ-628	1.00 or later	1.00 or later
VJ-426UF	1.00 or later	1.00 or later
VJ-628X	1.00 or later	1.00 or later
VJ-626UF	1.00 or later	1.00 or later
VJ-628MP	1.00 or later	1.00 or later
XPJ-1682SR/1641SR	1.00 or later	1.00 or later
XPJ-461UF/661UF	1.00 or later	1.00
XPJ-C641SR-P	1.00 or later	-

## 1-2 Supported Operation Systems

The supported OS are as follows:

Processor	Supported OS
x86	Windows 10
x64	Windows 11
	Windows 10

## 1-3 Supported Languages

The supported languages are as follows:

Japanese	Chinese	Dutch	Portuguese
English	German	Italian	
Korean	Spanish	French	

## 2 Installation Wizard Functions

The Installation Wizard guides you through the printer initial installation process for your selected printer and informs the installation result to All-in-on installer.

When the Installation Wizard is fully completed, MSM is closed and you will return to the All-in-one installer process.

For the details of the Installation Wizard, see “3 Installation Wizard”.

### NOTE

- VJ-628's Installation Wizard screens are used as examples here, unless otherwise noted.

### 3 Installation Wizard

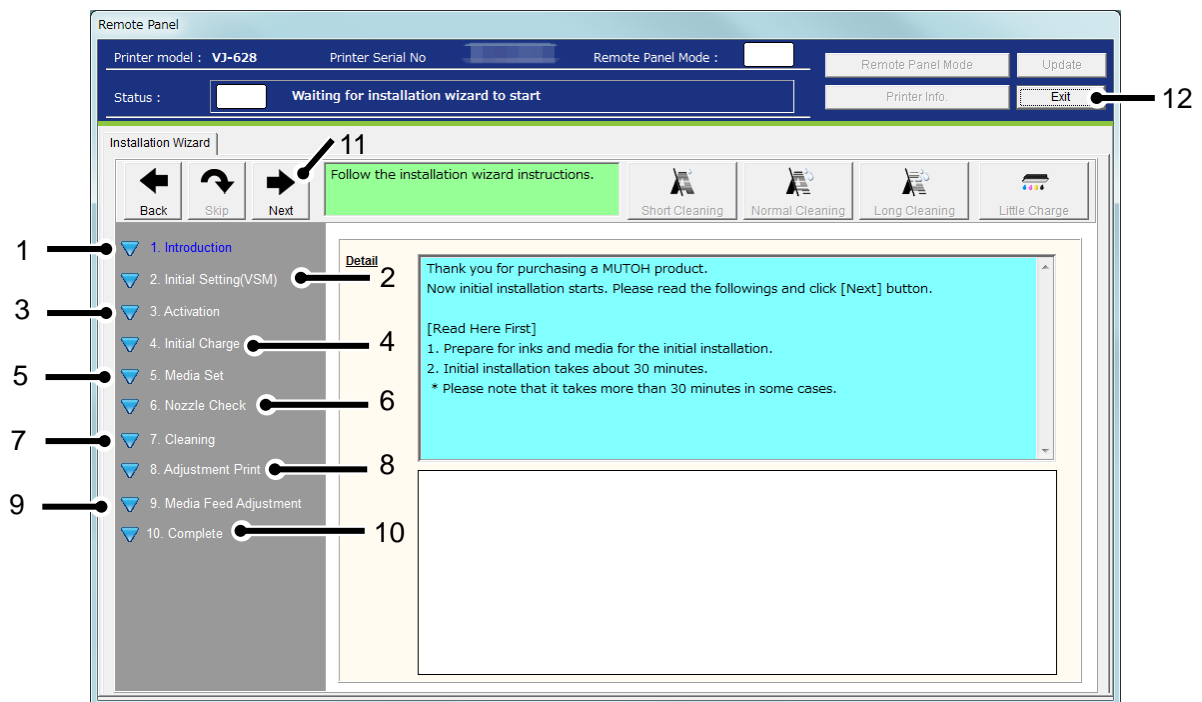
The Installation Wizard launches depending on the printer status and guides you through the printer initial installation process after the printer registration.

#### 3-1 Launching Installation Wizard

The Installation Wizard launches if any of the following conditions apply;

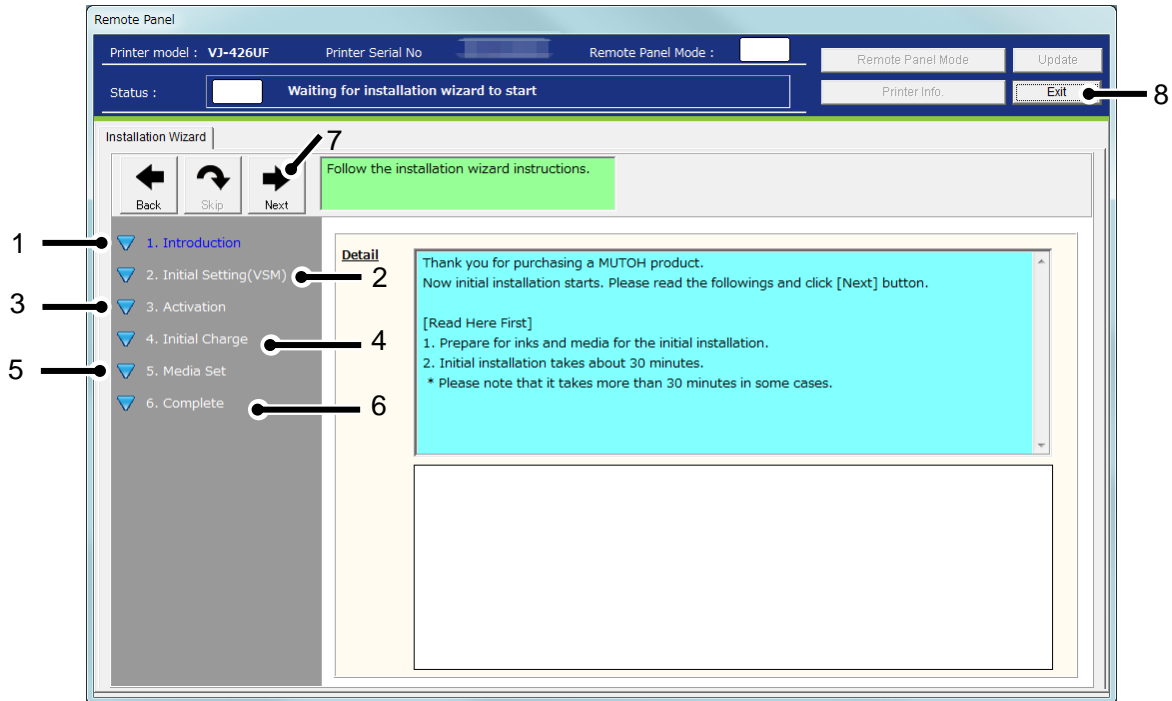
1. The MSM initial setting has not been completed.
2. The printer activation has not been completed
3. The initial ink charge has not been performed.

##### 1). Main Menu for VJ-628/628X/628MP



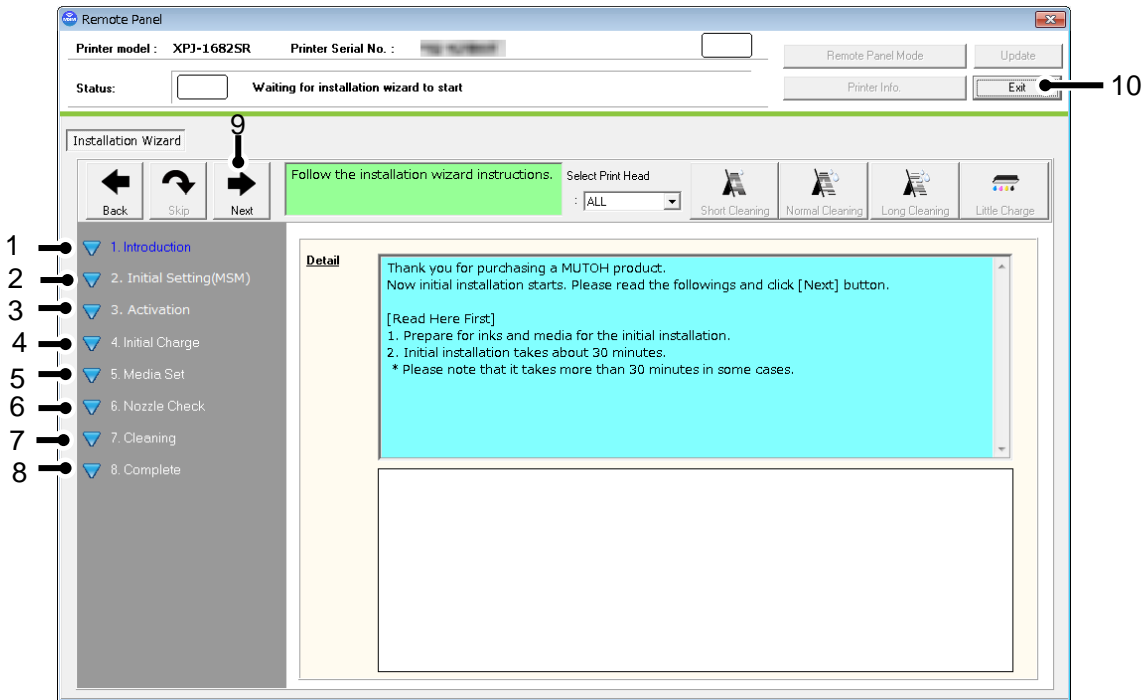
No	Name	Contents
1	Introduction	Displays the introduction of the Installation Wizard. Click [Next] to continue.
2	Initial Setting (MSM)	Performs the MSM initial setting. Click [Next] in this menu to launch the Initial Setting Wizard.
3	Activation	Performs the printer activation. Click [Next] in this menu to launch the Activation Wizard. * If the printer activation was already performed, skip this menu.
4-9	Initial Charge	Performs the initial ink charge and printer adjustments. Click [Next] to proceed each menu. * If the initial ink charge was already performed, skip the "Initial Charge" menu.
10	Complete	Exits the Installation Wizard in this menu.
11	Next	Go to the "Initial Setting" menu.
12	Exit	Terminates the Installation Wizard. If you terminate the Installation Wizard without performing the followings, your printer cannot be operated: <ul style="list-style-type: none"><li>• Activation</li><li>• Initial Charge</li></ul>

## 2). Main Menu for VJ-426UF/626UF/XPJ-461UF/661UF



No	Name	Contents
1	Introduction	Displays the introduction of the Installation Wizard. Click [Next] to continue.
2	Initial Setting (MSM)	Performs the MSM initial setting. Click [Next] in this menu to launch the Initial Setting Wizard. For the details, see "MUTOH Status Monitor Design Specification".
3	Activation	Performs the printer activation. Click [Next] in this menu to launch the Activation Wizard. For the details, see "MUTOH Status Monitor Design Specification". * If the printer activation was already performed, skip this menu.
4-5	Initial Charge	Performs the initial ink charge and printer adjustments. Click [Next] to proceed each menu. * If the initial ink charge was already performed, skip the "Initial Charge" menu.
6	Complete	Exits the Installation Wizard in this menu.
7	Next	Go to the "Initial Setting" menu.
8	Exit	Terminates the Installation Wizard. If you terminate the Installation Wizard without performing the followings, your printer cannot be operated: •Activation •Initial Charge

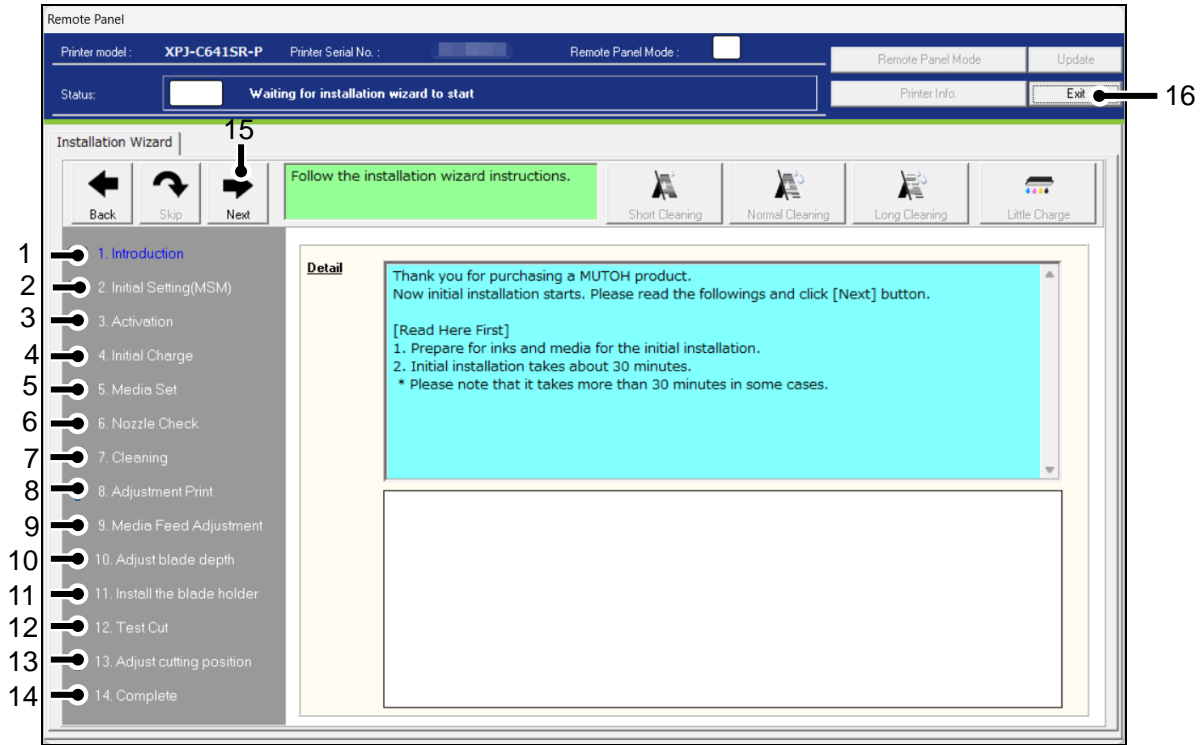
### 3). Main Menu for XPJ-1682SR / 1641SR



No	Name	Contents
1	Introduction	Displays the introduction of the Installation Wizard. Click [Next] to continue.
2	Initial Setting (MSM)	Performs the MSM initial setting. Click [Next] in this menu to launch the Initial Setting Wizard. For the details, see "MUTOH Status Monitor Design Specification".
3	Activation	Performs the printer activation. Click [Next] in this menu to launch the Activation Wizard. For the details, see "MUTOH Status Monitor Design Specification". * If the printer activation was already performed, skip this menu.
4-7	Initial Charge	Performs the initial ink charge and printer adjustments. Click [Next] to proceed each menu. * If the initial ink charge was already performed, skip the "Initial Charge" menu.
8	Complete	Exits the Installation Wizard in this menu.
9	Next	Go to the "Initial Setting" menu.
10	Exit	Terminates the Installation Wizard. If you terminate the Installation Wizard without performing the followings, your printer cannot be operated: •Activation •Initial Charge



4). Main Menu for XPJ-C641SR-P

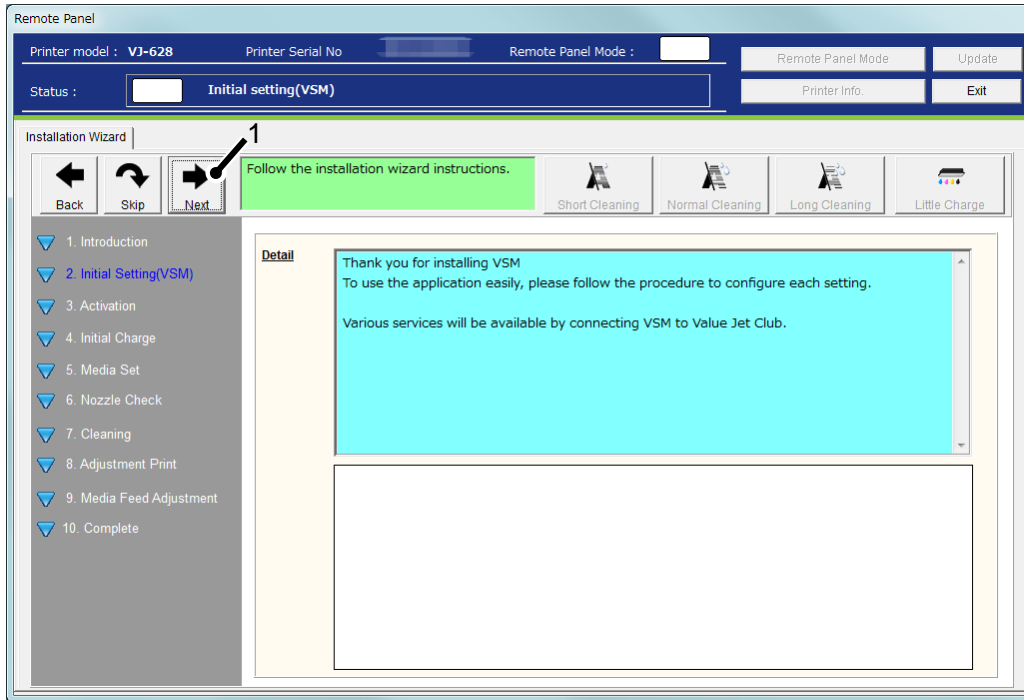


No	Name	Contents
1	Introduction	Displays the introduction of the Installation Wizard. Click [Next] to continue.
2	Initial Setting (MSM)	Performs the MSM initial setting. Click [Next] in this menu to launch the Initial Setting Wizard. For the details, see "MUTOH Status Monitor Design Specification".
3	Activation	Performs the printer activation. Click [Next] in this menu to launch the Activation Wizard. For the details, see "MUTOH Status Monitor Design Specification". * If the printer activation was already performed, skip this menu.
4-13	Initial Charge	Performs the initial ink charge and printer adjustments. Click [Next] to proceed each menu. * If the initial ink charge was already performed, skip the "Initial Charge" menu.
14	Complete	Exits the Installation Wizard in this menu.
15	Next	Go to the "Initial Setting" menu.
16	Exit	Terminates the Installation Wizard. If you terminate the Installation Wizard without performing the followings, your printer cannot be operated: •Activation •Initial Charge

### 3-2 Initial Setting (MSM)

Performs the MSM initial setting.

For the details, see “MUTOH Status Monitor Operation Manual”.

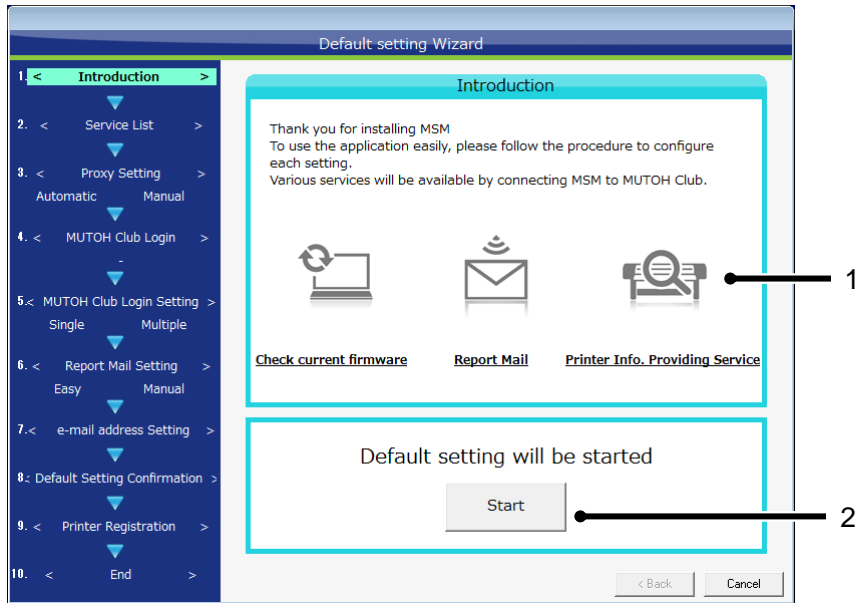


No	Name	Contents
1	Next	Launches the Initial Setting Wizard.

### 1). Introduction

This window will be displayed at the first time to use MSM.

Check the contents, and click "Start" button.



No.	Name	Description
1	Service List	List of services to be available for users by connecting the MSM to MUTOH Club.
2	Start	Start the initial setting.

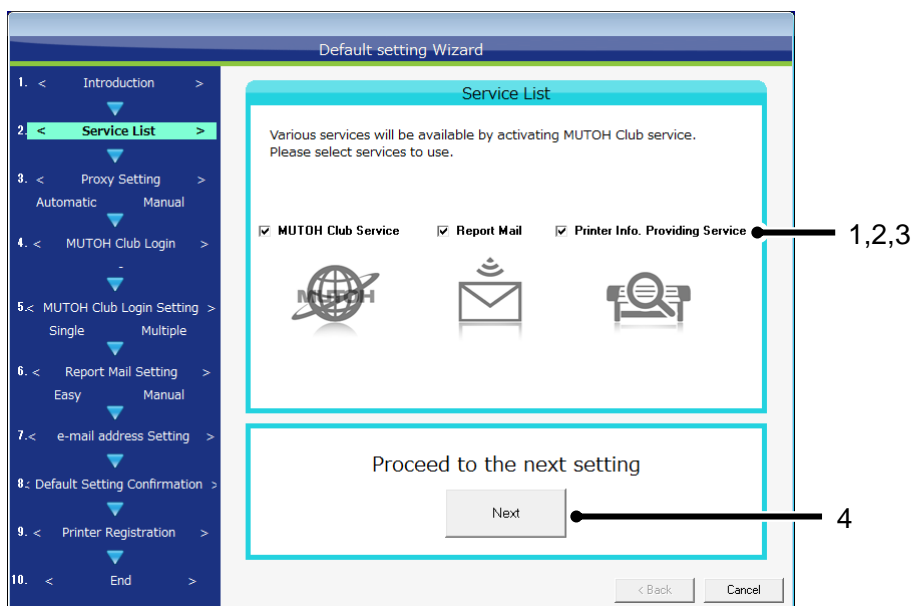
## 2). Service List

Specify the contents of MUTOH Club service to use.

Select the service to use, and click "Next" button.

**NOTE**

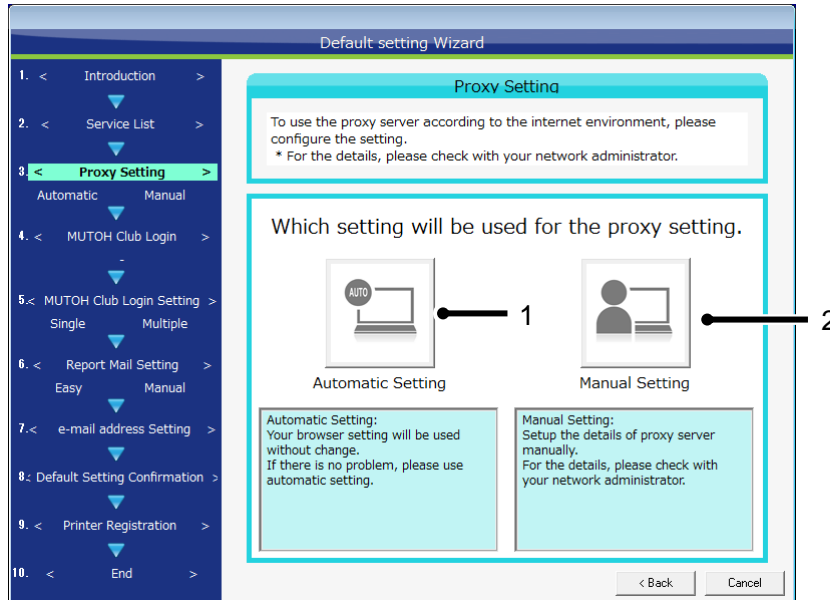
- To use MUTOH Club service, need to log into MUTOH Club through the Internet.
- If you cannot access the Internet, uncheck "MUTOH Club Service".



No.	Name	Description
1	MUTOH Club Service	Select the checkbox to use MUTOH Club service. When the MUTOH Club service is unchecked, the following services will not be available.
2	Report Mail	Select the checkbox to use the service to send report mail to the e-mail address specified in MSM.
3	Printer Information Providing Service	Select the checkbox to use the service to back up the printer information to MUTOH Club from MSM, and check the printer information through MUTOH Club.
4	Next	Proceed to the next setting.

### 3). Proxy Setting

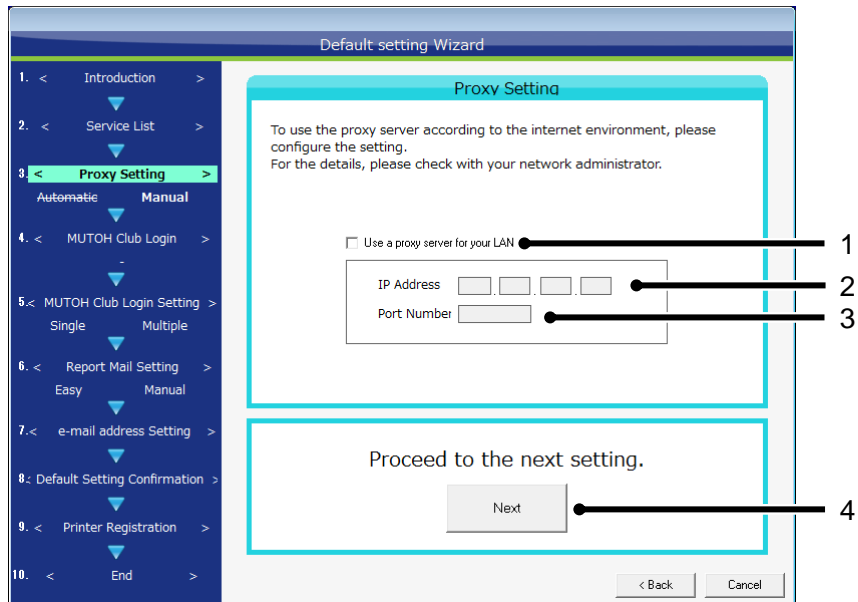
To use the proxy server according to the internet environment, please configure the setting.



No.	Name	Description
1	Automatic Setting	Your browser setting will be used without change. If there is no problem, please use automatic setting.
2	Manual Setting	Setup the details of proxy server manually. For the details, please check with your network administrator.

### 3-1 Proxy Setting Manually

Configure the proxy setting manually.



No.	Name	Description
1	Use a proxy server for your LAN	Check the box to use the proxy server, and enter the IP address and port number.
2	IP Address	Enter the IP address of proxy server.
3	Port Number	Enter the port number of proxy server.
4	Next	Proceed to the next setting.

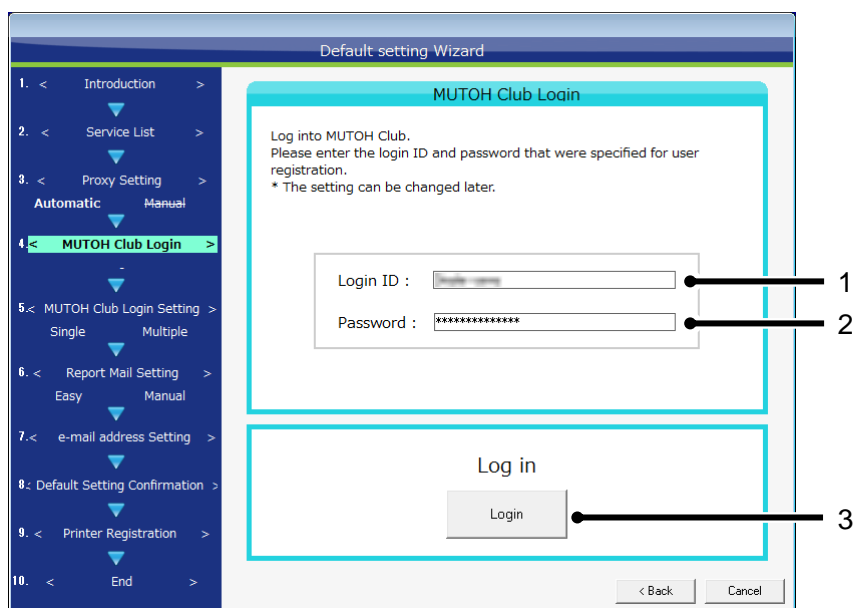
#### 4). MUTOH Club Login

Log into MUTOH Club.

Please enter the login ID and password that were specified for user registration.

**NOTE**

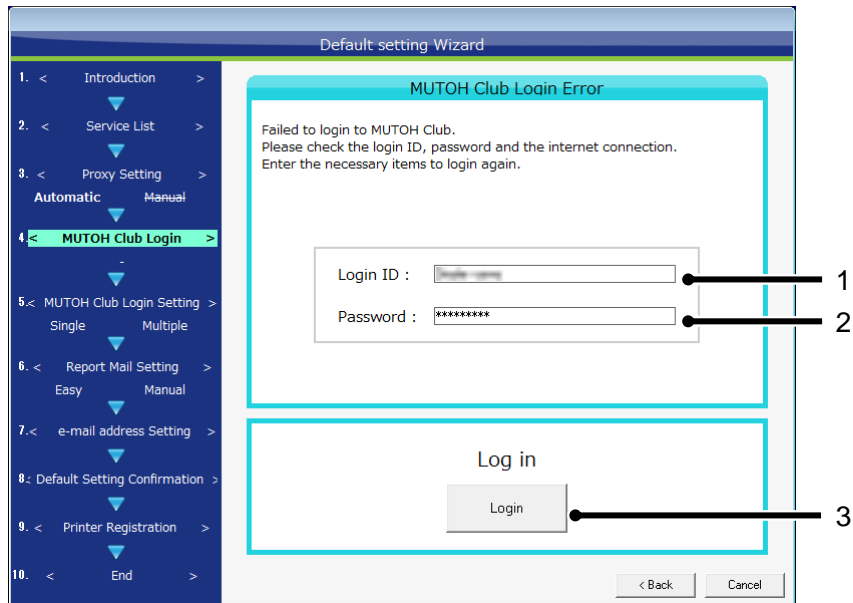
- To use MUTOH Club service, need to log into MUTOH Club through the Internet.



No.	Name	Description
1	Login ID	Enter the login ID for MUTOH Club.
2	Password	Enter the password for MUTOH Club.
3	Login	Enter the login ID and password to log into MUTOH Club.

### 5). MUTOH Club Login Error

If a wrong login ID or password is entered, or have trouble to connect the Internet, a login error will occur. Check the login ID, password and the Internet connection to log into MUTOH Club again.



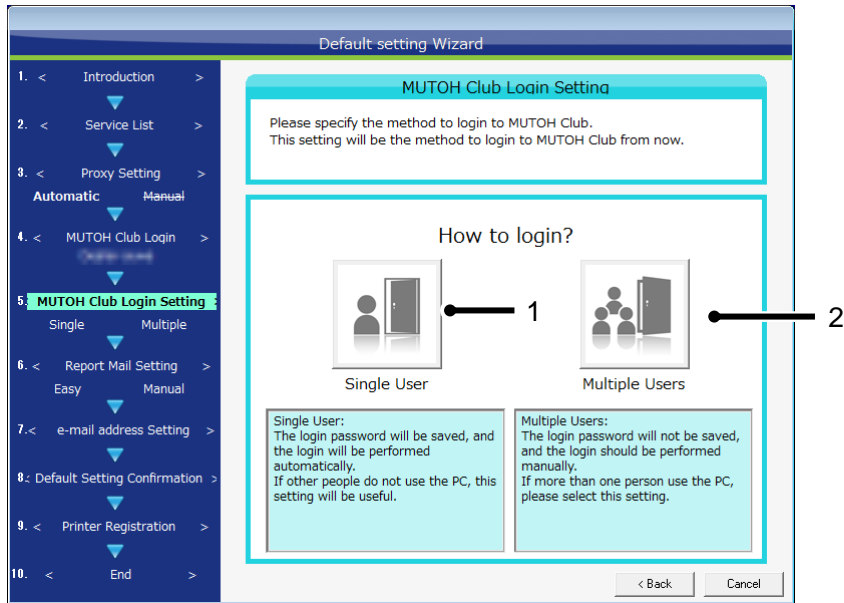
No.	Name	Description
1	Login ID	Enter the login ID for MUTOH Club.
2	Password	Enter the password for MUTOH Club.
3	Login	Enter the login ID and password to log into MUTOH Club.



## 6). MUTOH Club Login Setting

Please specify the method to login to MUTOH Club.

This setting will be the method to login to MUTOH Club from now.



No.	Name	Description
1	Single User	The login password will be saved, and the login will be performed automatically. If other people do not use the PC, this setting will be useful.
2	Multiple Users	The login password will not be saved, and the login should be performed manually. If more than one person use the PC, please select this setting.

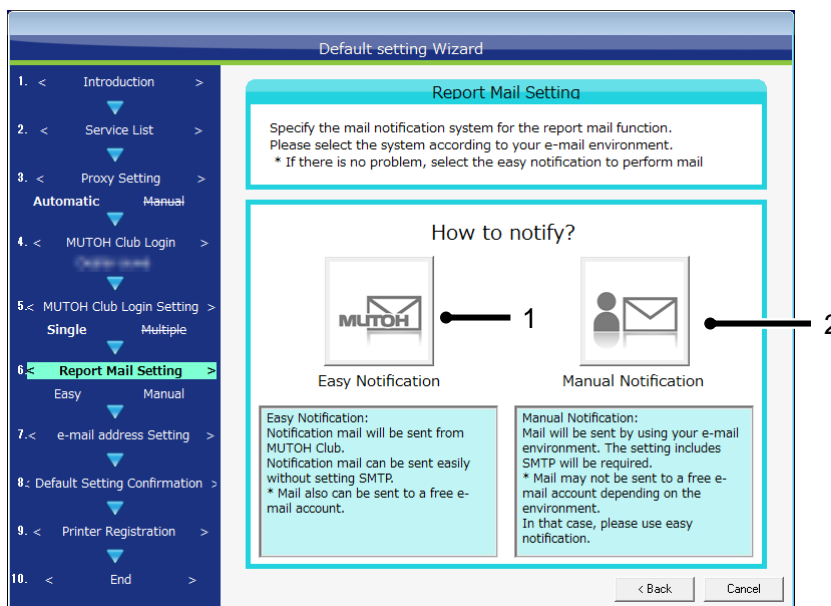
### 7). Report Mail Setting

Specify the mail notification system for the report mail function.

Please select the system according to your e-mail environment.

**NOTE**

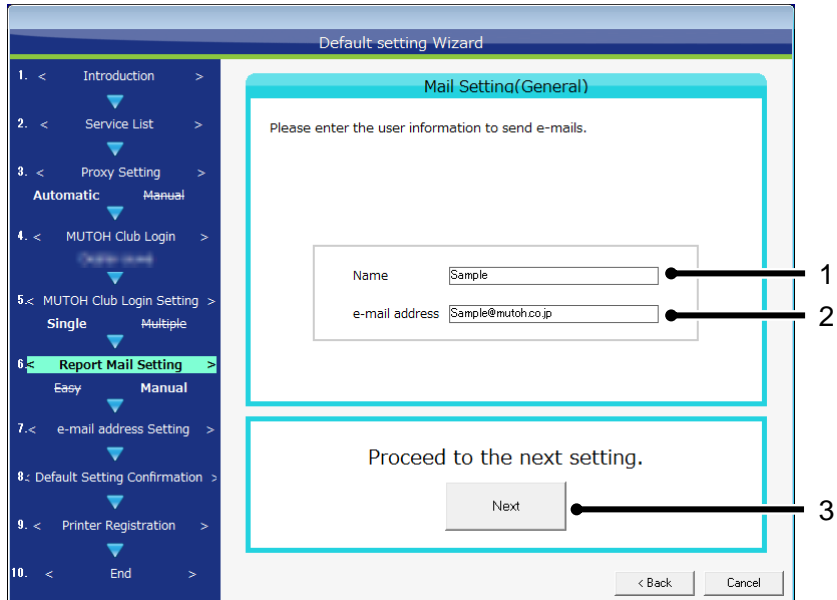
- For the details, see “MUTOH Status Monitor Operation Manual”.



No.	Name	Description
1	Easy Notification	Notification mail will be sent from MUTOH Club. Notification mail can be sent easily without setting SMTP. * Mail also can be sent to a free e-mail account.
2	Manual Notification	Mail will be sent by using your e-mail environment. The Setting includes SMTP will be required. * Mail may not be sent to a depending on the enviroment. In that case, please use easy notification.

7-1 Mail Setting(General)

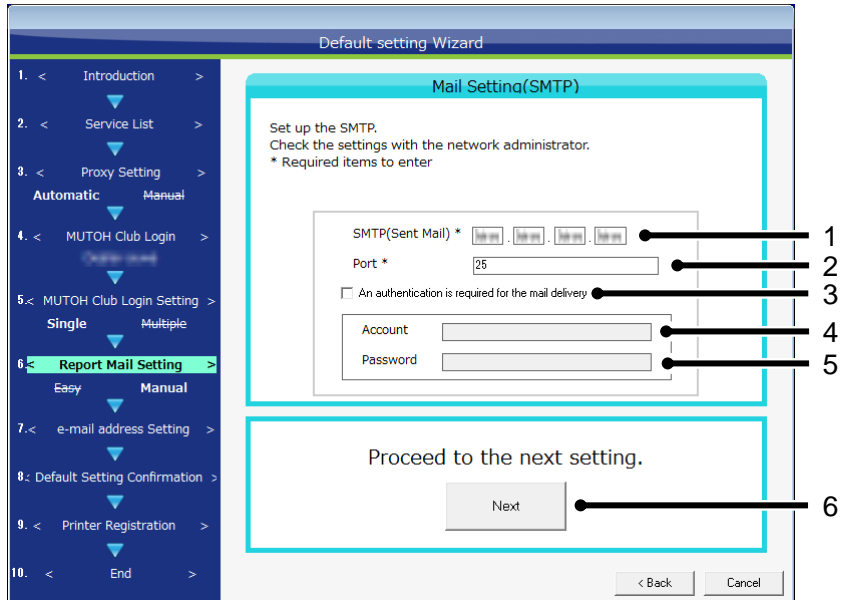
If the report mail is set to manual notification, enter the user information to send mails.



No.	Name	Description
1	Name	Enter the name to corresponding to the mail address for sending.It will be displayed by the mail software for receiving.
2	e-mail address	Enter the mail address for sending.
3	Next	Proceed to the next setting.

## 7-2 Mail Setting(SMTP)

Set up the SMTP.



No.	Name	Description
1	Name	Enter the IP address of the mail server for sending.
2	Port	Enter the port number to be used for the connection with SMTP server. Usually, please set the default value "25" port. * Please change the setting according to the SMTP server in use.
3	An authentication is required for the mail delivery	Check the box when the authentication for SMTP server is necessary. Then enter the 4. account and 5. password.
4	Account	Enter the authentication account for the SMTP server.
5	Password	Enter the authentication password for the SMTP server.
6	Next	Proceed to the next setting.

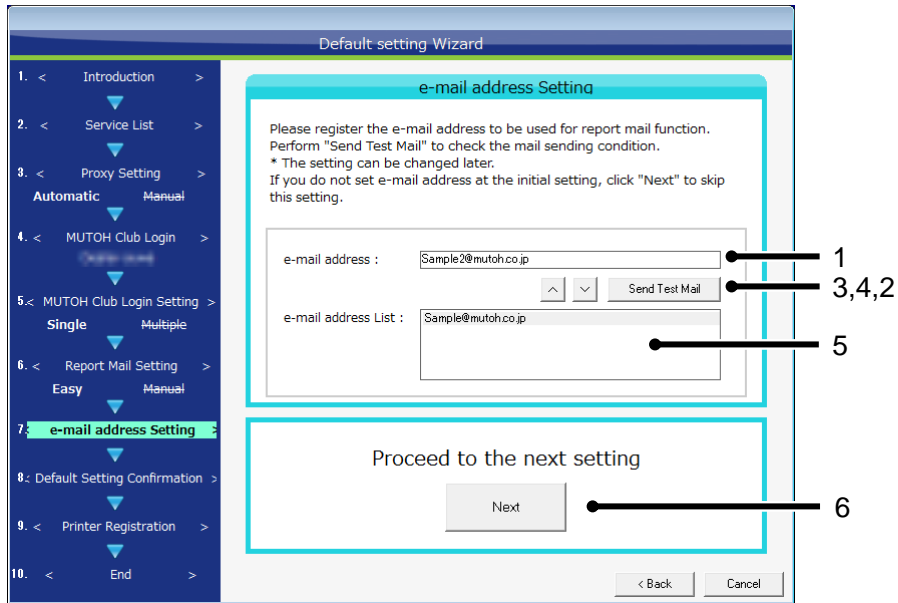
### NOTE

- For the setting contents, please check with your network administrator.

### 8). e-mail address Setting

Please register the e-mail address to be used for report mail function.

Perform "Send Test Mail" to check the mail sending condition.



No.	Name	Description
1	e-mail address	Enter the mail address for receiving to be added.
2	Send Test Mail	Send a test mail to the address entered in "1. E-mail Address (added). * This will not be valid until other settings complete.
3	Delete Mail Address	To delete the registered e-mail address for receiving, select and click the mail address to delete.
4	Add Mail Address	Register the mail address for receiving entered in "1. E-mail Address".
5	Registered Mail Address	The registered mail address for receiving will be displayed.
6	Next	Proceed to the next setting.

**NOTE**

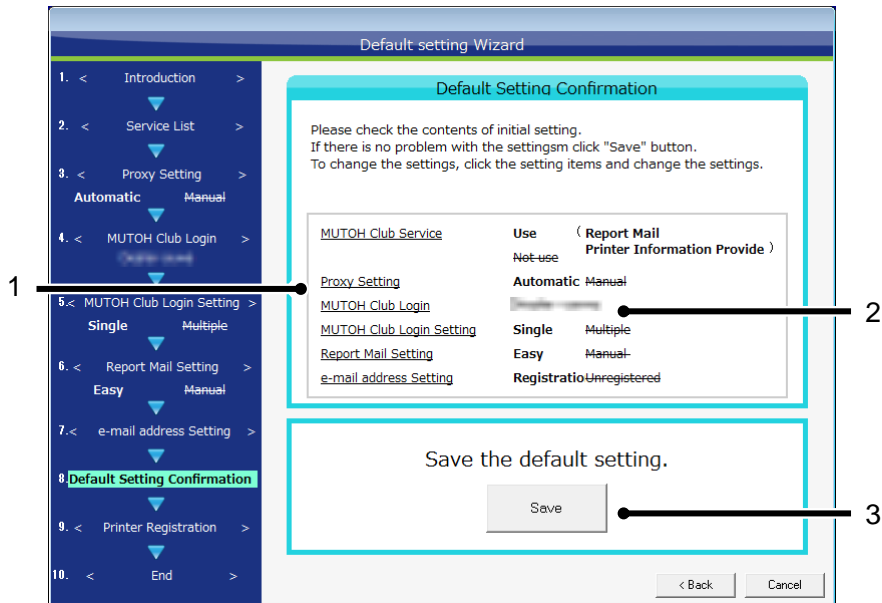
- If you do not register the e-mail address during the initial setting, click "Next" to skip this setting.

### 9). Default Setting Confirmation

Please check the contents of initial setting.

If there is no problem with the settings click "Save" button.

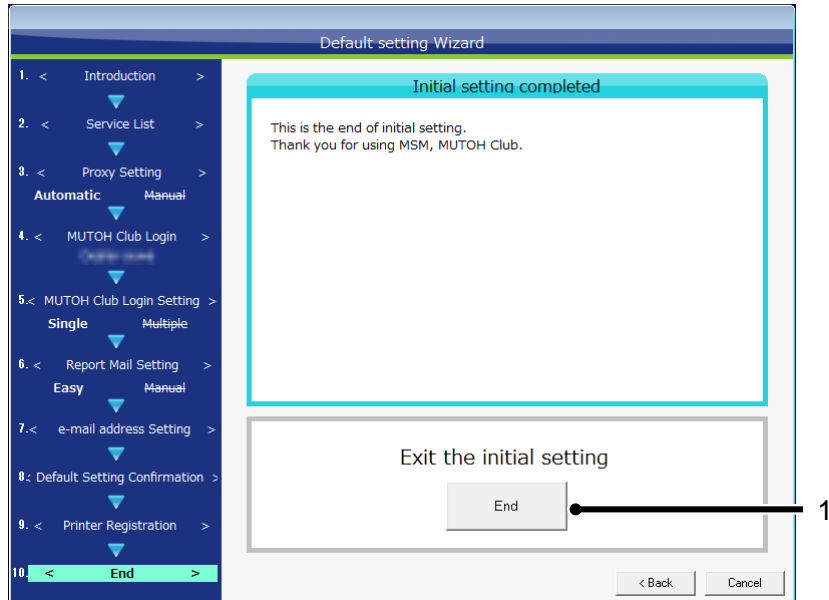
To change the settings, click the setting items and change the settings.



No.	Name	Description
1	Setting Items	List of initial setting items To change the setting, click the item and change the content.
2	Setting Contents	The contents of each setting will be displayed. Check the setting contents.
3	Next	Proceed to the next setting.

### 10). Initial setting completed

This is the end of initial setting.

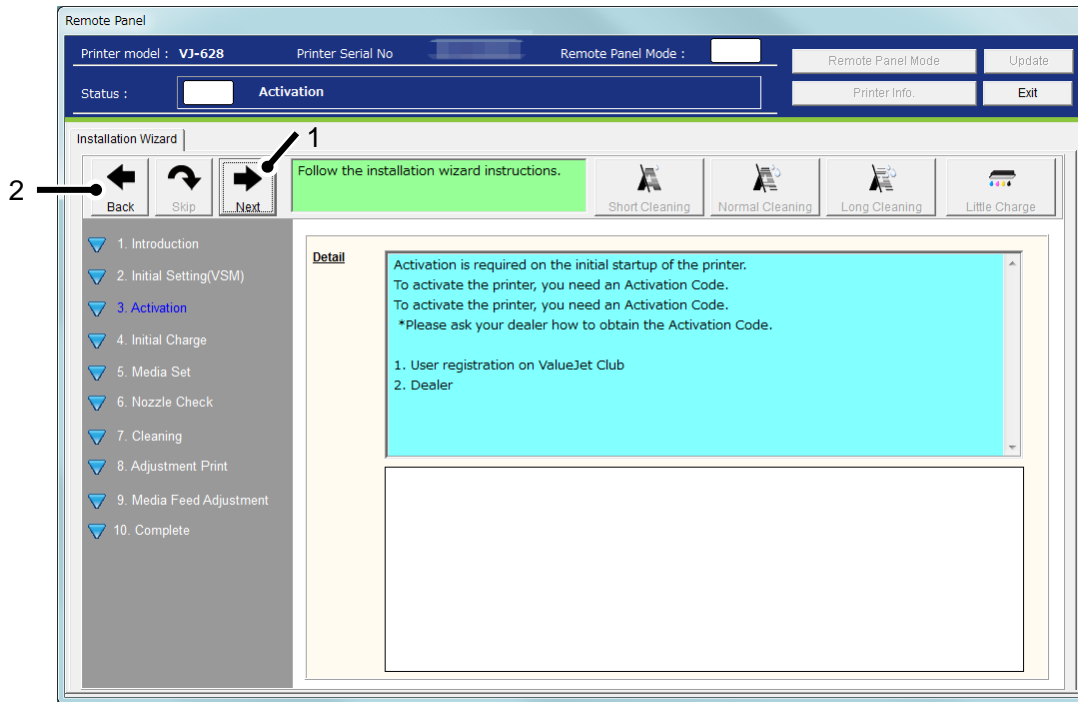


No.	Name	Description
1	End	Exit the initial setting.

### 3-3 Activation

Performs the printer activation.

For the details, see “MUTOH Status Monitor Operation Manual”.



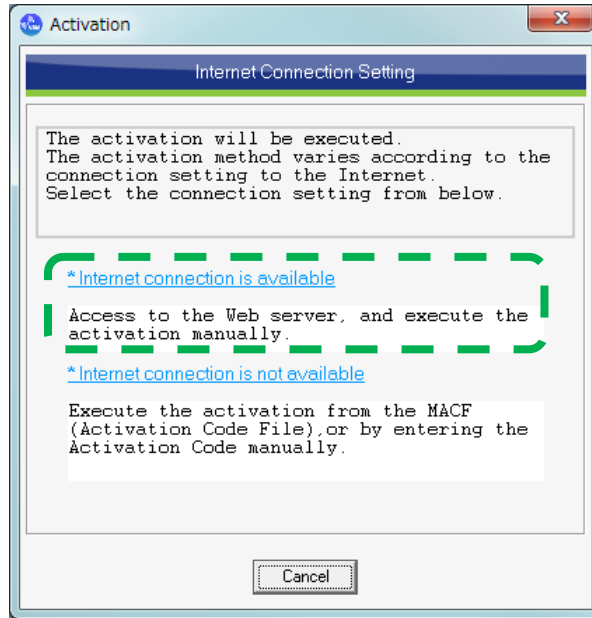
No	Name	Contents
1	Next	Launches the Activation Wizard.
2	Back	Go back to the previous menu.



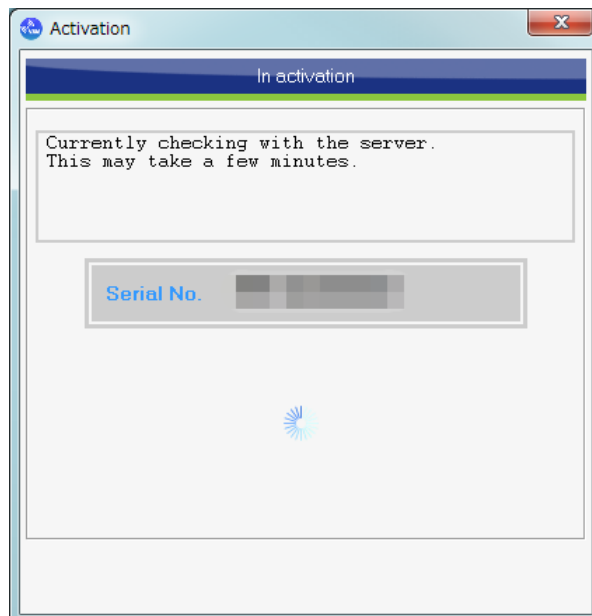
### 1). Execute Activation via the Internet

Connect MSM to the Internet, MSM will automatically access MUTOH Club and execute activation.

1. Click "Internet connection is available".



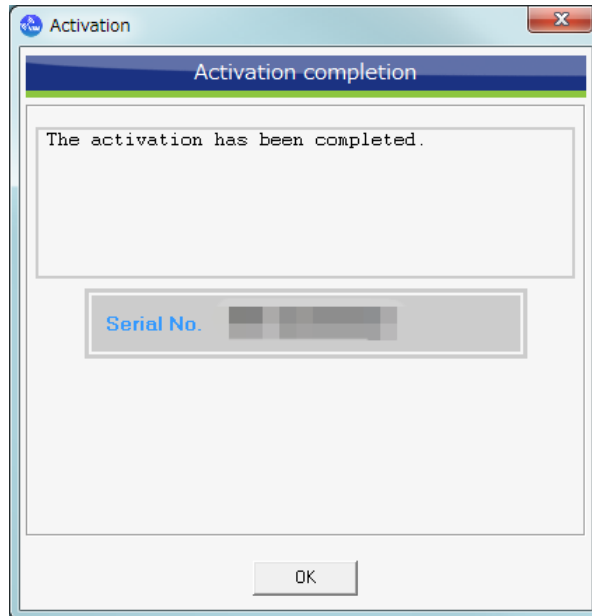
2. Accessing the MB-Web to obtain the "Activation Code" and executing Activation. Please wait.



3. When activation is complete, the following window appears.

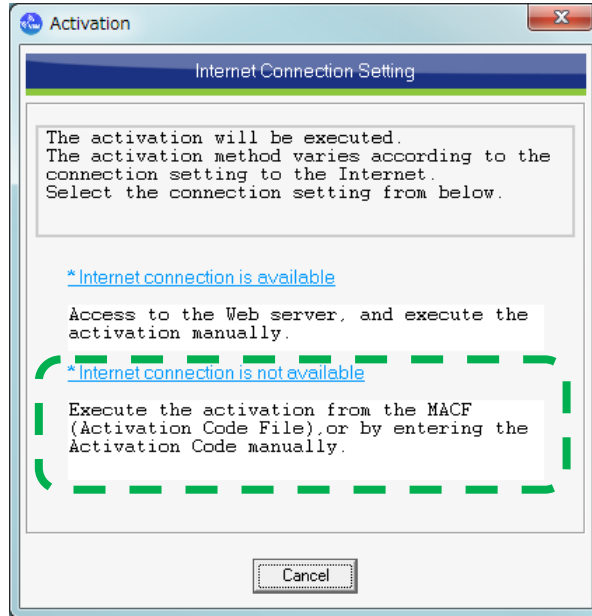
**NOTE**

- If an activation execution error occurs, contact your dealer and inform them of the "ErrCode".

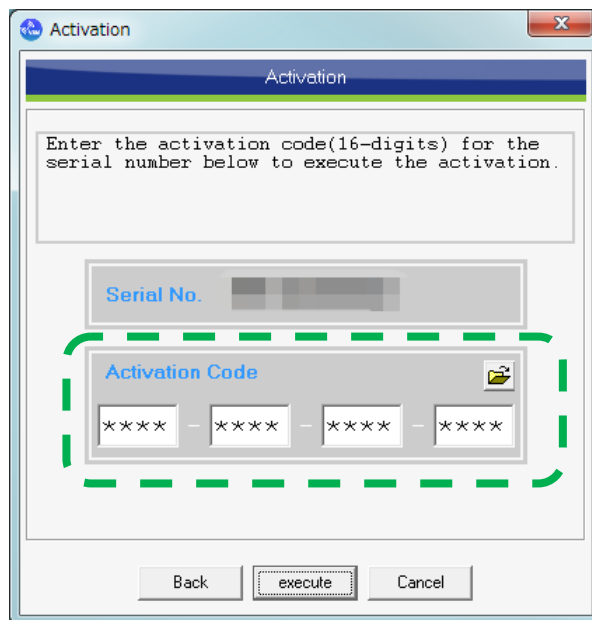


## 2). Execute Activation By Entering "Activation Code"

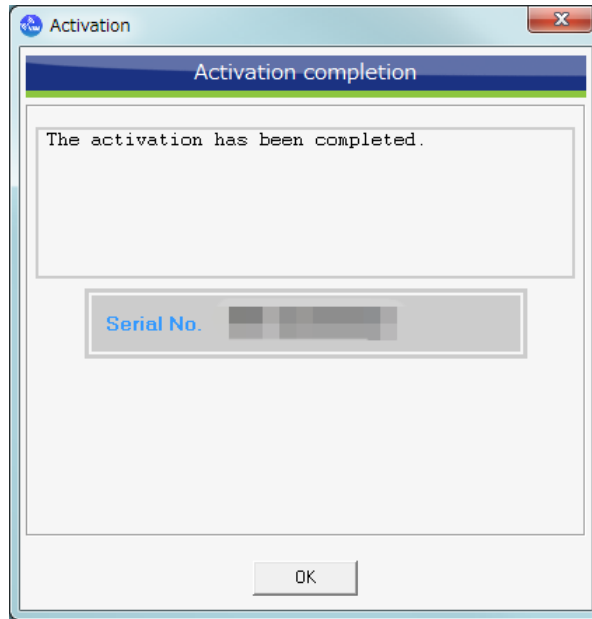
1. Click "Internet connection is not available".



2. Enter the activation code issued by your dealer and click "Execution". In order to execute activation with an activation code file, click the folder icon and select the file.



3. When activation is complete, the following window will appear.



**NOTE**

- If an activation execution error occurs, contact your dealer and provide the "ErrCode".

### 3-4 Initial Charge

#### 1). When using Smart/C

When the printer is set to using Smart/C, go to the Smart/C Wizard to update Smart/C before performing the initial ink charge.

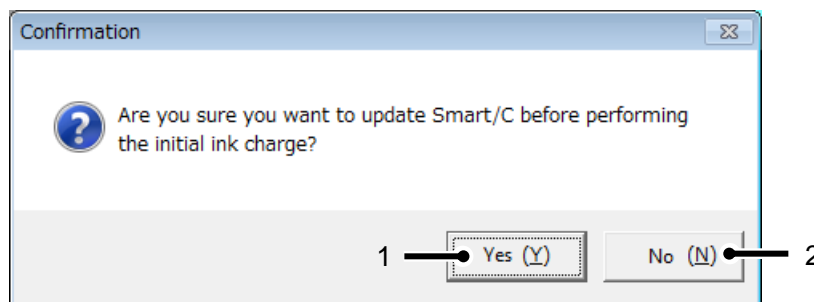
When the printer is not set to using Smart/C, proceed to the Initial Charge Wizard.

##### 1-1 Smart/C Update Confirmation

After clicking [Next] in the Initial Charge Wizard, obtain the printer information to check the Smart/C amount.

When the Smart/C amount is not enough for the initial ink charge, go to the Smart/C Wizard.

When the Smart/C amount is enough for the initial ink charge, update the Smart/C amount or display the confirmation message below.



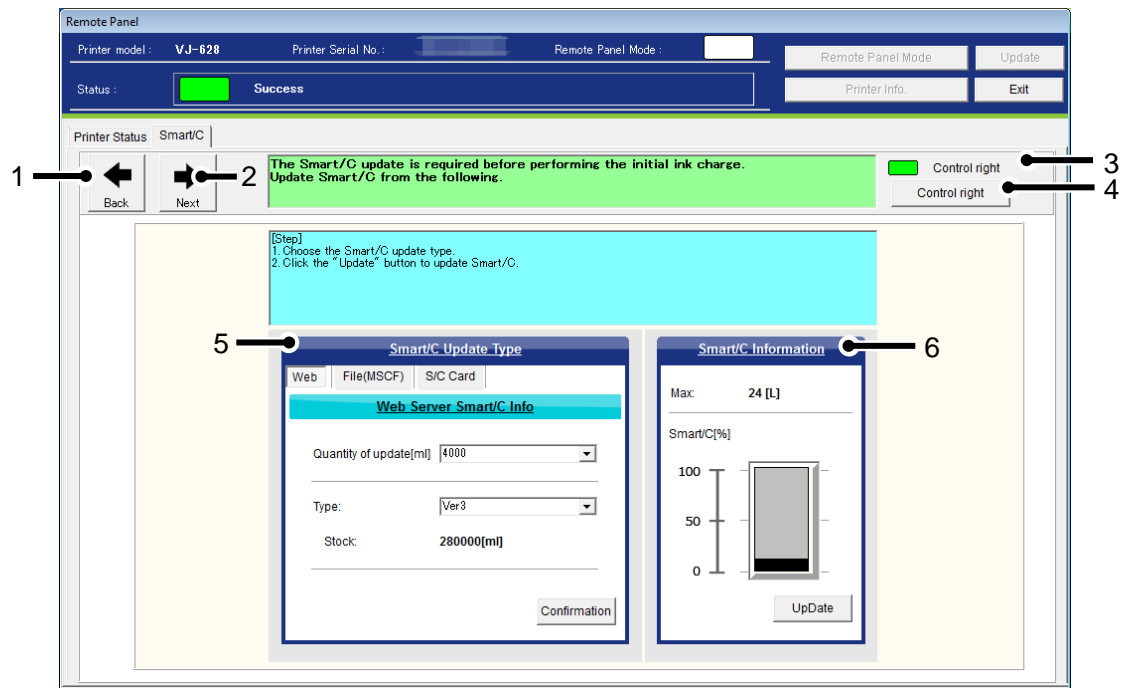
No.	Name	Description
1	Yes	Go to the Smart/C Wizard.
2	No	Go to the Initial Charge Wizard.



Required Smart/C amount for Initial Ink Charge:

Printer Model	Smart/C Amount [ml]	Smart/C Amount [%]
VJ-628 / 628X / 628MP	200 [ml]	1 [%]
VJ-426UF / 626UF	400 [ml]	2 [%]

1-2 Smart/C

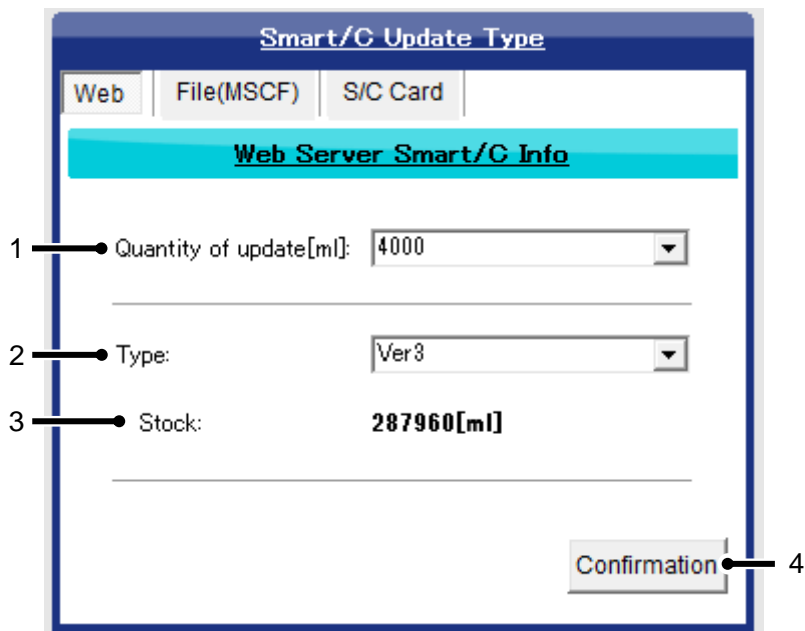
Update Smart/C.



No.	Name	Description
1	Back	Go back to the Installation Wizard process.
2	Next	Go to the Initial Charge Wizard. This button is available only when the Smart/C amount is enough for the initial ink charge.
3	Control Right Status	Displays the current control right status.  : Obtained the control right.  : Not obtained the control right.
4	Control Right	Obtain the control right.
5	Smart/C Update Type	Displays the type of Smart/C to be update.
6	Smart/C Information	Displays the Smart/C information for a printer that has been monitored.

1-3 Update the Smart/C with Web

Obtain and display the Smart/C information available via an Internet connection from MUTOH Club.



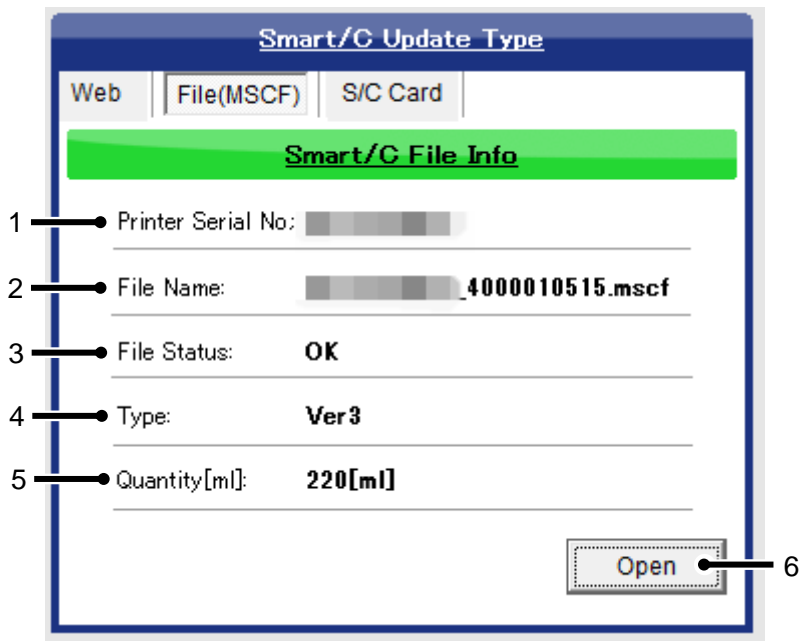
No.	Name	Description
1	Quantity of Update [ml]	Select the quantity of Smart/C to update. * The selectable quantity of update varies according to printer model.
2	Type	Select the ink type for Smart/C to update.
3	Stock	Displays the stock of the Smart/C that is selected in No. 2. * If the quantity of stock is less than the quantity of update, the update cannot be executed.
4	Confirmation	Obtain the latest Smart/C information from MUTOH Club. * This information cannot be obtained without login to MUTOH Club.

**NOTE**

- This function may not be available depending on the model.
- This tab can be displayed only when "Internet connection is available" is selected in the Internet connection setting.

**1-4** Update the Smart/C with the Update File (MSCF)

The MSCF information will be displayed.



No.	Name	Description
1	Printer Serial No.	Displays the serial number of the monitored printer.
2	File Name	Displays the file name of the loaded MSCF.
3	File Status	Displays the status of the loaded MSCF. The status will be detected as an error according to conditions. *If the MSCF is not for the appropriate printer *If the MSCF is already updated
4	Type	Displays the type of Smart/C for the loaded MSCF.
5	Quantity [ml]	Displays the quantity of Smart/C for the loaded MSCF in ml.
6	Open	Select the MSCF to load.

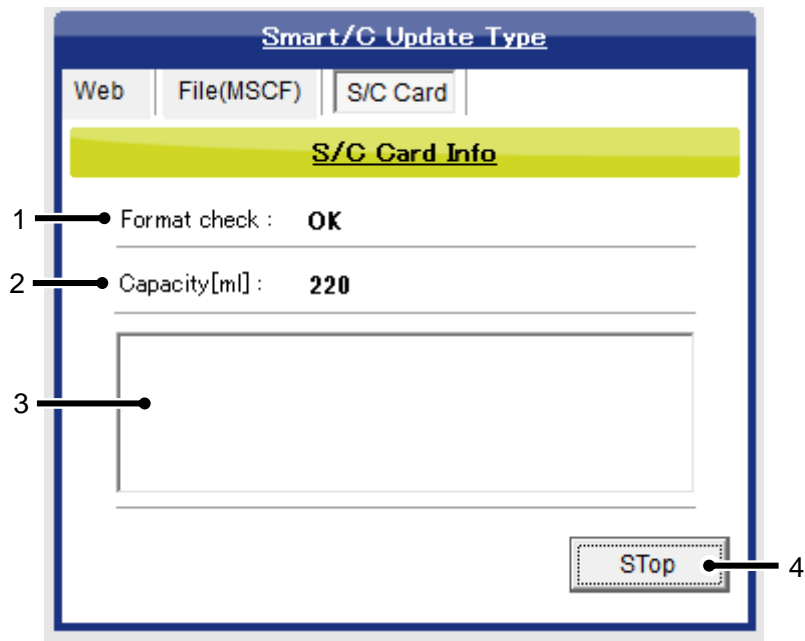
**NOTE**

- This function may not be available depending on the model.
- MSCF : Smart/C Update File



**1-5** Update the Smart/C with S/C Card

S/C card information will be displayed.



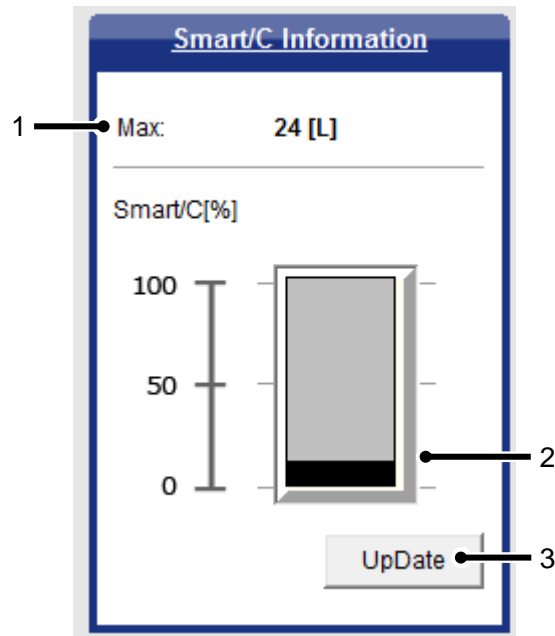
No.	Name	Description
1	Format check	Displays the status of the read S/C card.
2	Capacity [m]	Displays the capacity of the read S/C card in ml.
3	Detail Information	Displays the reason for the S/C card reading error.
4	Start-Stop	Check and cancel the reading of S/C card.

**NOTE**

- This function may not be available depending on the model.
- Please use the S/C card reader and writer that we recommend.  
 S/C card reader and writer that we don't recommend cannot be used.  
 For S/C card reader and writer we recommend, please contact the dealer.

**1-6 Smart/C Information**

Displays the Smart/C information of the printer that has been monitored.



No.	Name	Description
1	Max	Displays the maximum Smart/C of the printer that has been monitored. * The Smart/C MAX varies according to printer model.
2	Smart/C Amount	Displays in % the remaining amount of Smart/C for the printer that has been monitored.
3	Update	Click the "Update" button to update the Smart/C. Refer to "1-7 Smart/C Update" for details.

### 1-7 Smart/C Update

When conditions for Smart/C update are met, the "Update" button will be available, then click the button to update the Smart/C.

#### NOTE

- To update the Smart/C with MUTOH Club, transfer the service information of the printer to the MUTOH Club.
- To update the Smart/C with the S/C card, make sure not to remove the S/C card during the update. If the S/C card is removed during the update, the Smart/C update will not be completed normally.
- The Smart/C cannot be updated unless all of the conditions below are met.

##### Update using Web

- User login has been completed.
- The available quantity of Smart/C stock is sufficient.

##### Update using MSCF

- MSCF is valid.

##### Update the S/C card

- The S/C card is valid.

##### Common Condition

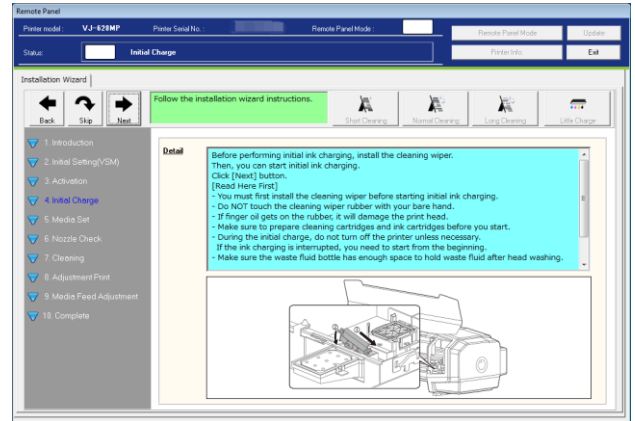
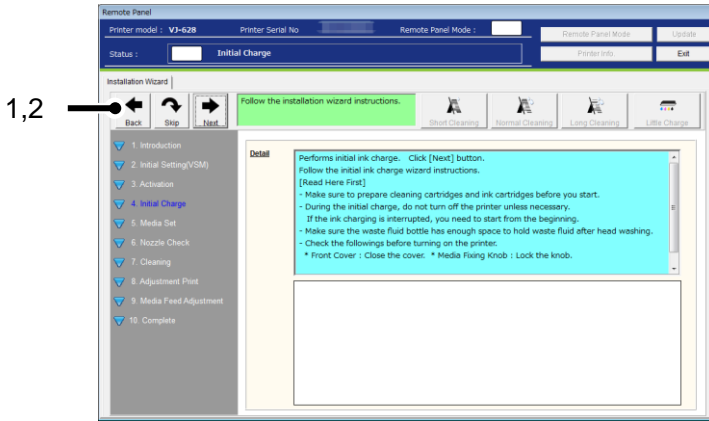
- Control rights have been assigned.
-

## 2). VJ-628/628X/628MP

Launches the Initial Charge Wizard to perform the initial ink charge.

● Cleaning Wiper Installation: Not Required

● Cleaning Wiper Installation: Required



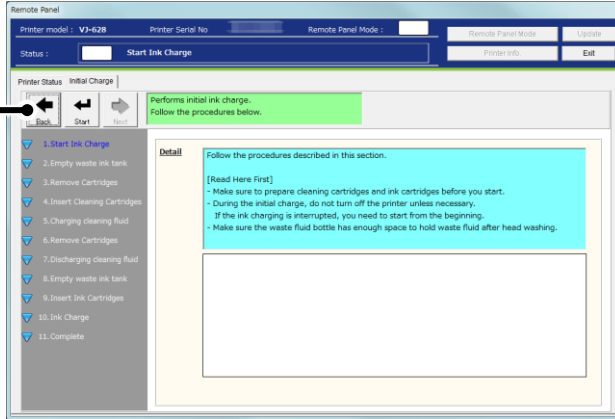
No	Name	Contents
1	Next	Launches the Initial Charge Wizard.
2	Back	Go back to the previous menu.

### NOTE

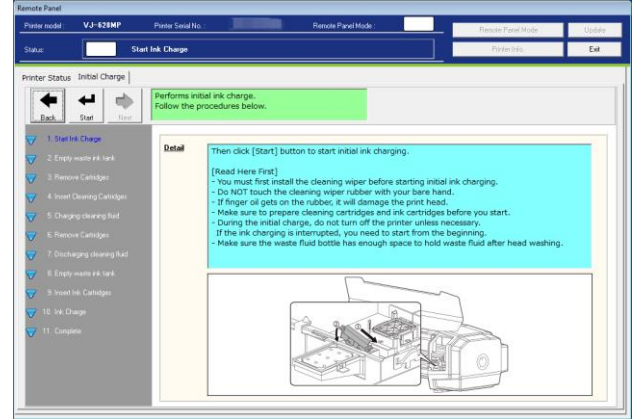
- If the instruction to install the cleaning wiper appears on the wizard, you must first install the cleaning wiper before starting initial ink charging. For the installation procedure, see the Startup Guide supplied with the printer.

## 2-1 Start Ink Charge

### ●Cleaning Wiper Installation: Not Required



### ●Cleaning Wiper Installation: Required



No	Name	Contents
1	Start	Sends the command to start the initial ink charge to the printer.
2	Back	Go back to the Installation Wizard process.

\* After clicking [Start] in this menu, the initial ink charge progress is monitored (every second) and indicated in the status field.

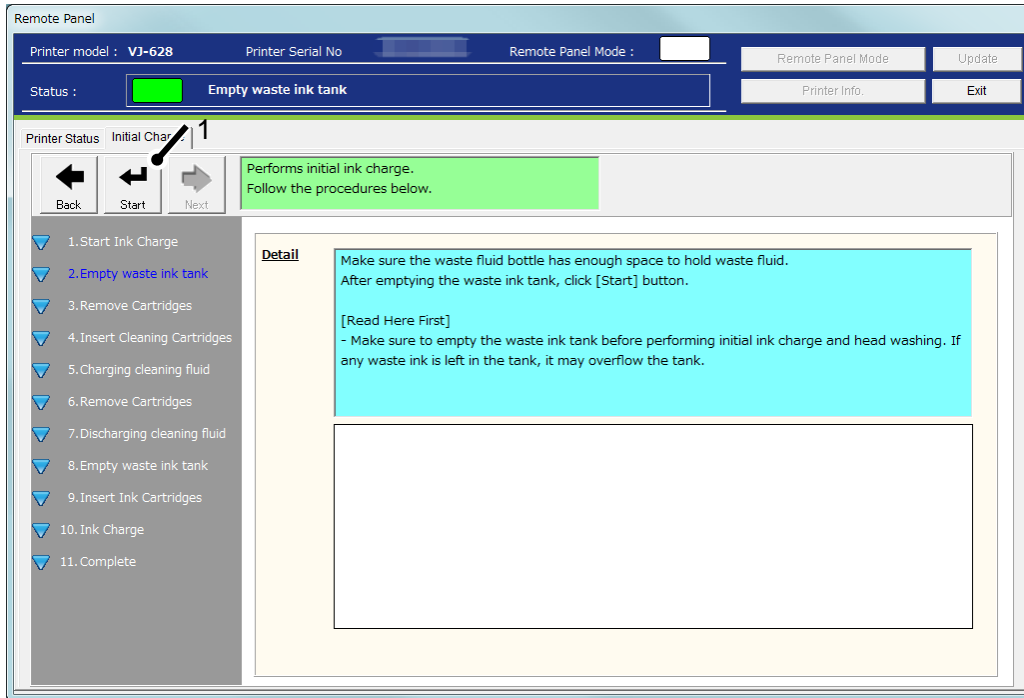
### NOTE

- If the instruction to install the cleaning wiper appears on the wizard, you must first install the cleaning wiper before starting initial ink charging. For the installation procedure, see the Startup Guide supplied with the printer.

## 2-2 Empty Waste Ink Tank

Check the waste ink tank before performing the initial ink charge.

When the waste ink treatment is completed, click [Start] to reset the waste ink counter.

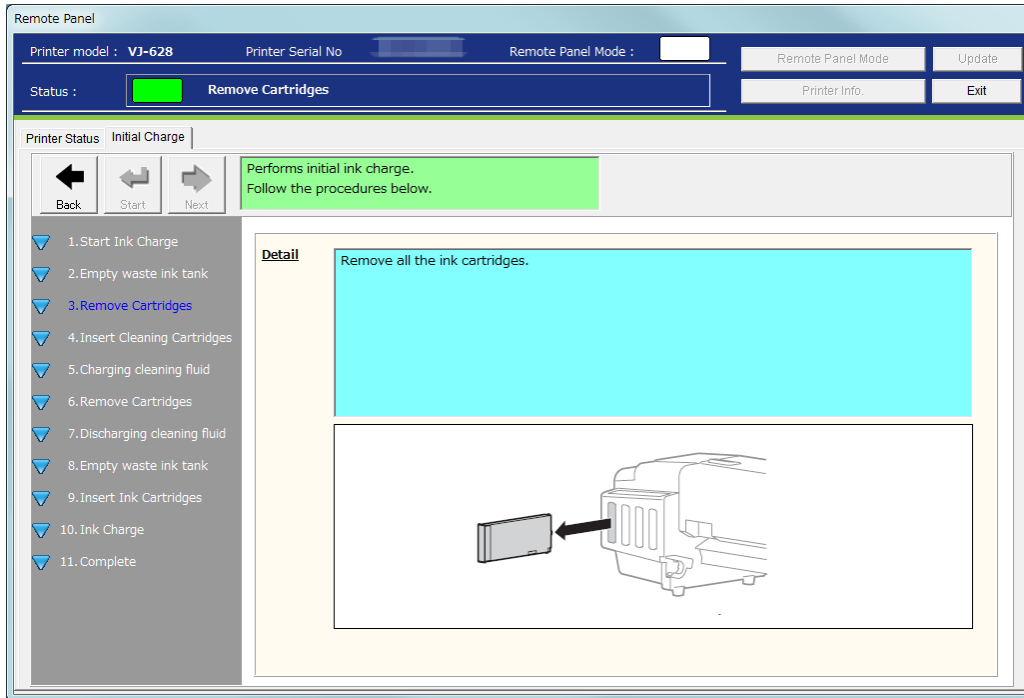


No	Name	Contents
1	Start	Sends the command to reset the waste ink counter to the printer.

### 2-3 Remove Cartridges

This page appears if any cartridge is inserted into the slot.

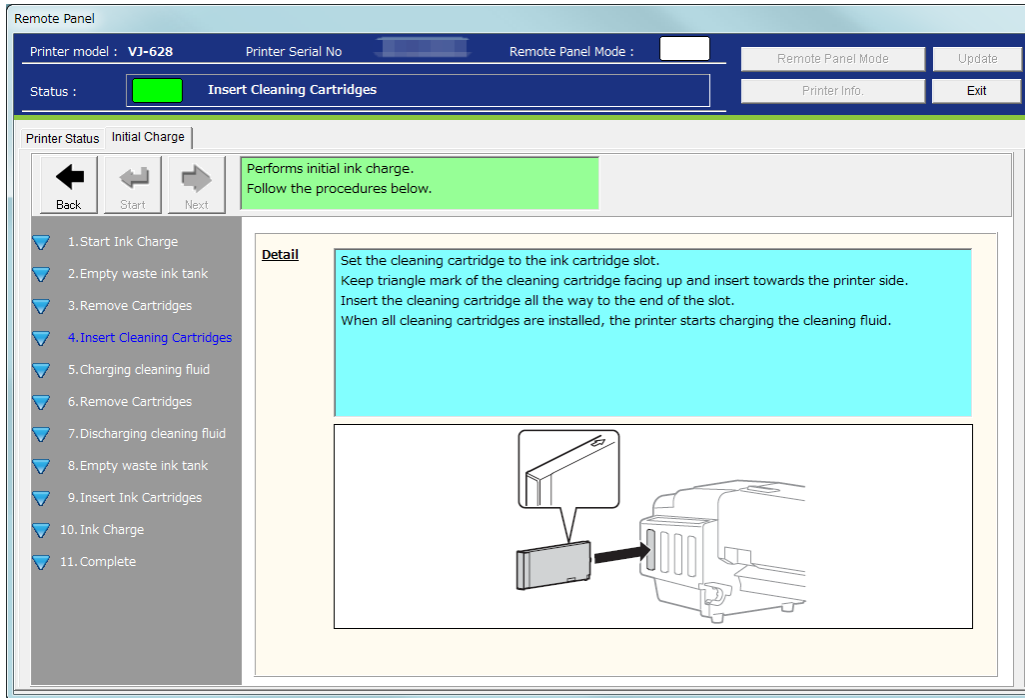
If not, the page is skipped.



## 2-4 Insert Cleaning Cartridges

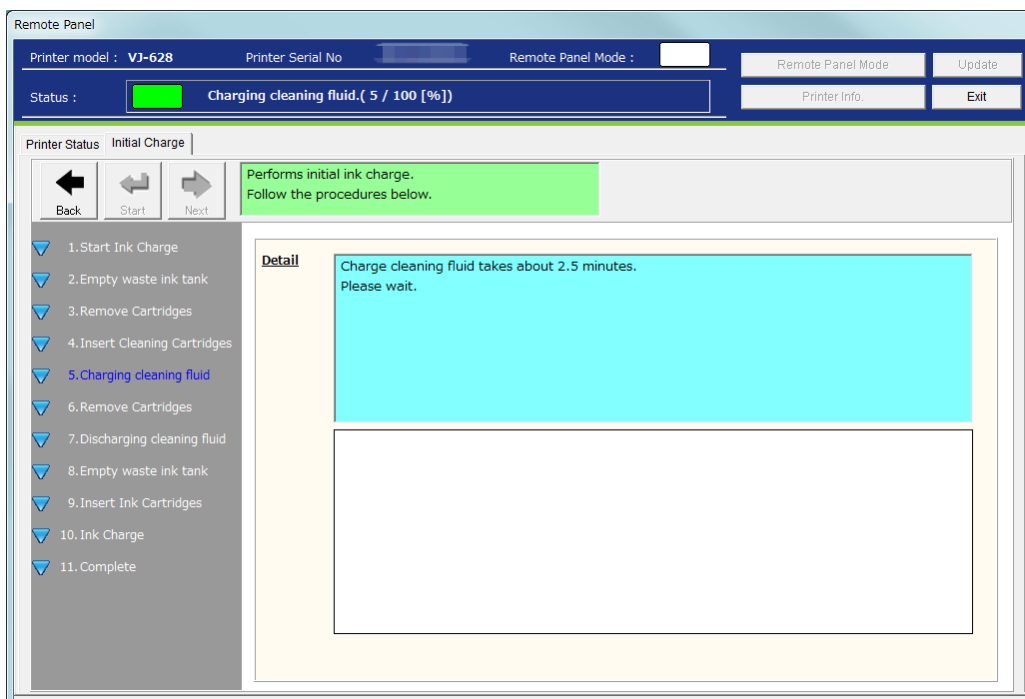
Insert all cleaning cartridges into the slots.

When the insertion is completed, go to the next page.



## 2-5 Charging Cleaning Fluid

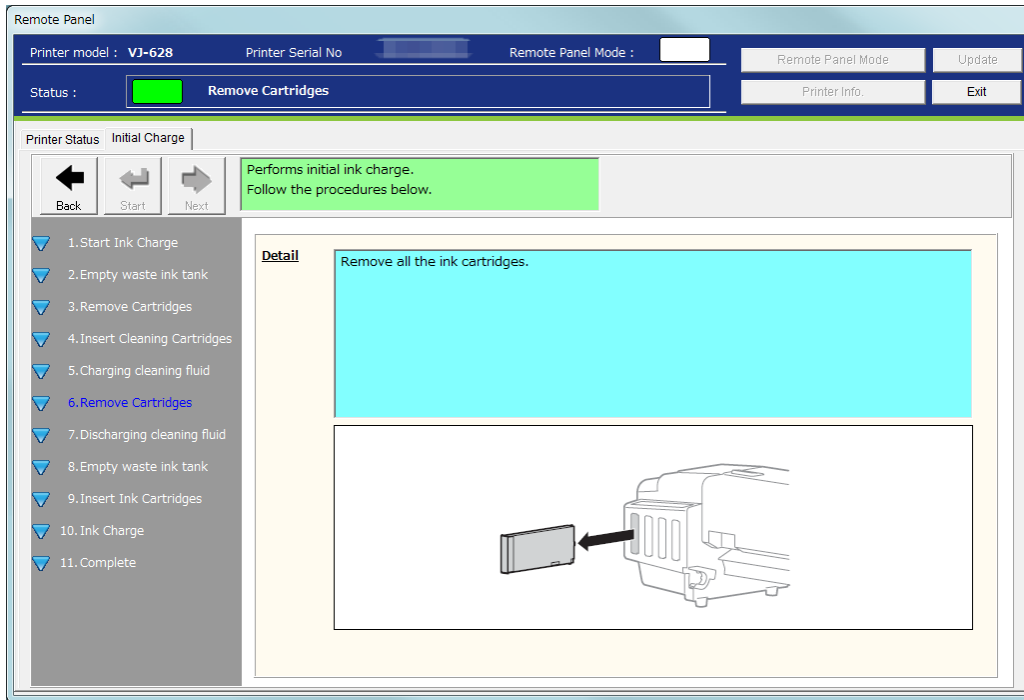
The cleaning fluid is being charged into the printer head.





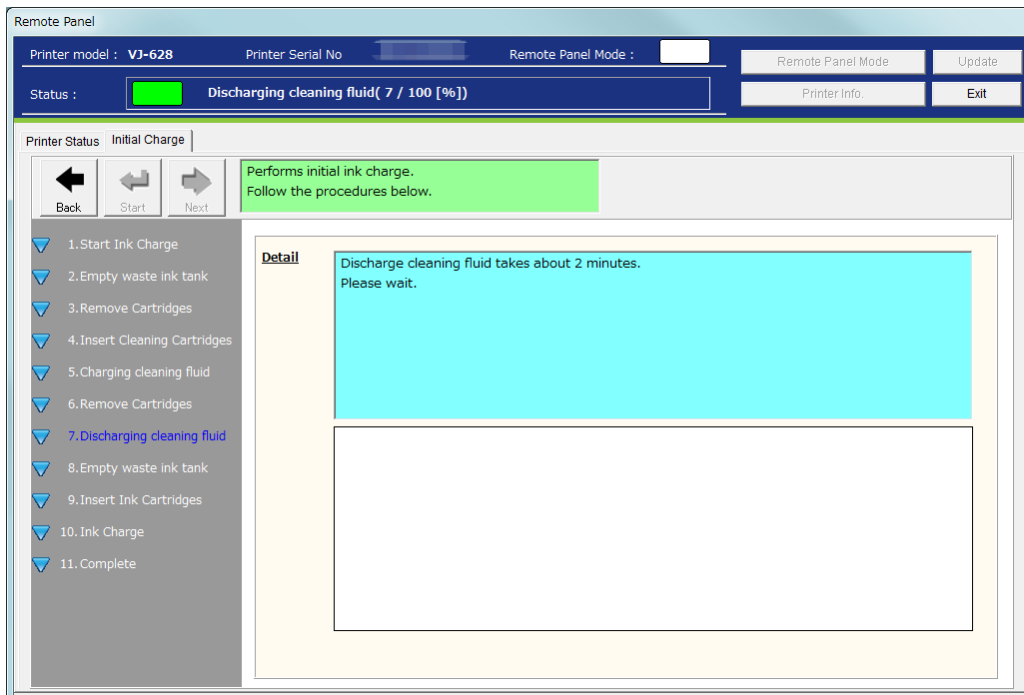
## 2-6 Remove Cartridges

Remove all cleaning cartridges after charging the cleaning fluid.



## 2-7 Discharging Cleaning Fluid

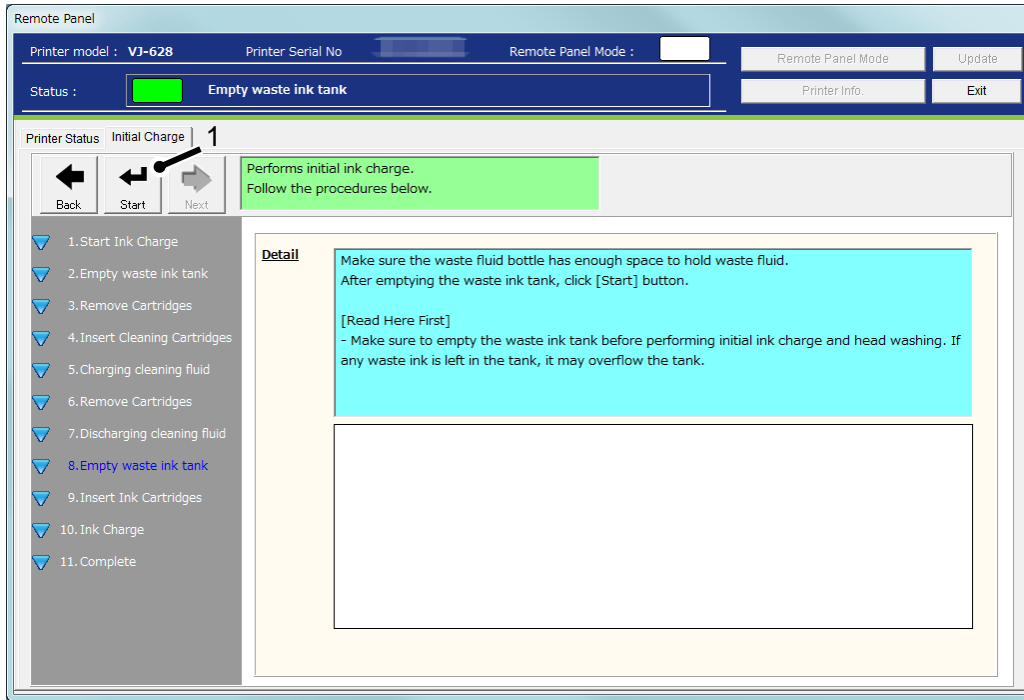
The cleaning fluid is being discharged after removing all ink cartridges.



**2-8 Empty Waste Ink Tank**

Check the waste ink tank before performing the initial ink charge.

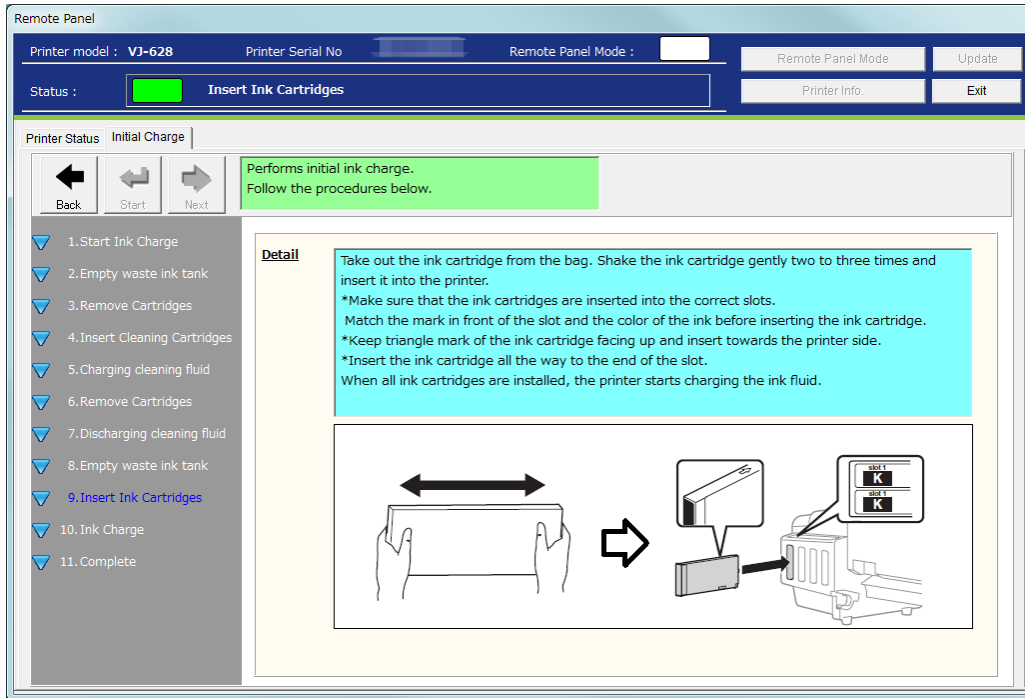
When the initial ink charge is completed, click [Start] to reset the waste ink counter.



No	Name	Contents
1	Start	Sends the command to reset the waste ink counter to the printer.

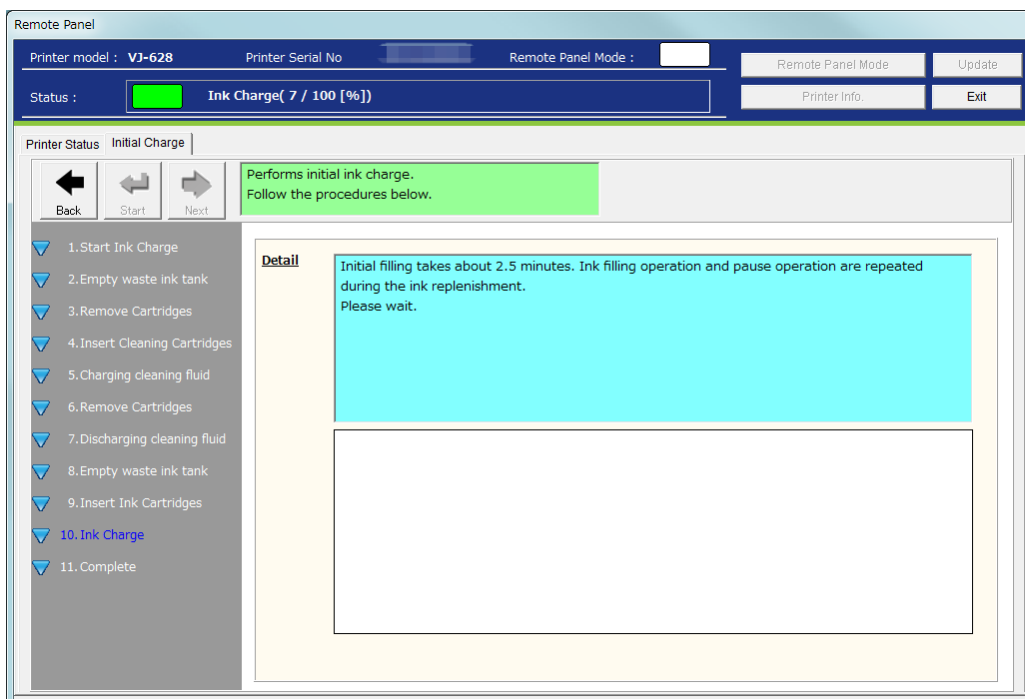
### 2-9 Insert Ink Cartridges

Insert all ink cartridges into their specified slots after discharging the cleaning fluid.  
When the insertion is completed, performs the initial ink charge.



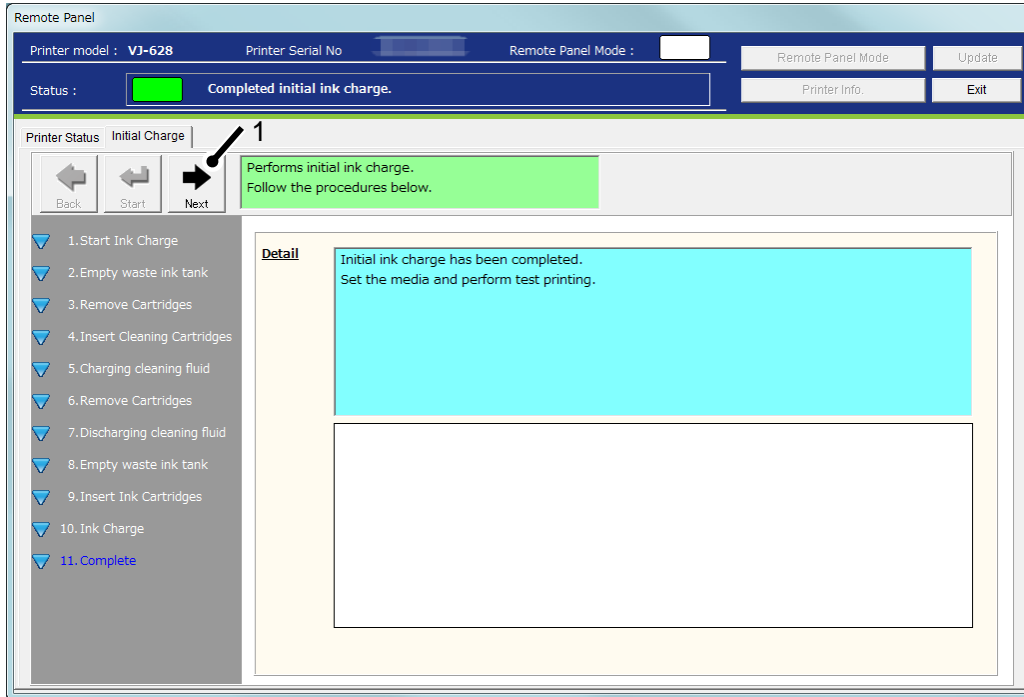
### 2-10 Ink Charge

The ink charge is being performed.



**2-11 Complete**

When the initial ink charge is fully completed, stops the initial ink charge monitoring.



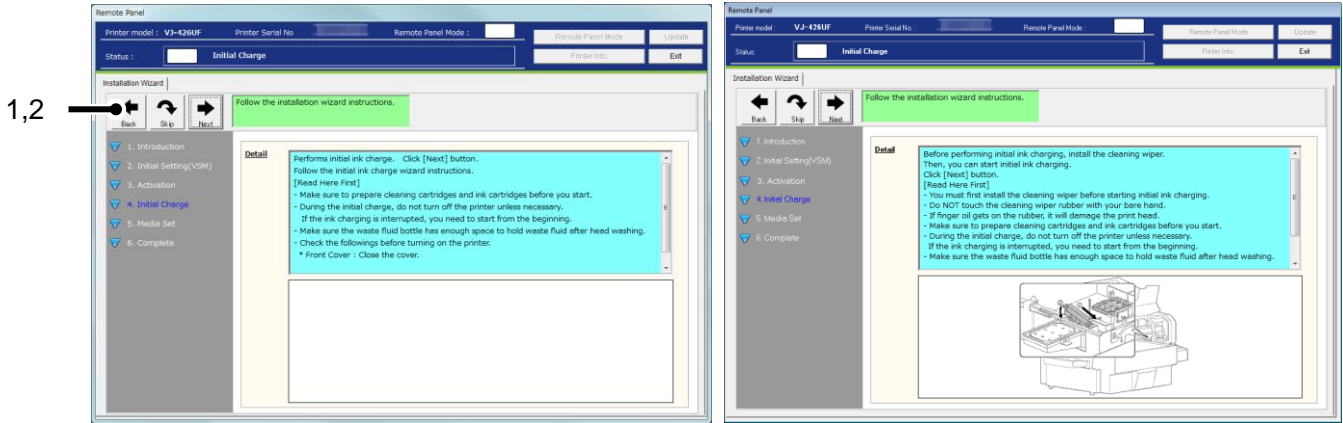
No	Name	Contents
1	Next	Go to the "Media Set" menu of the Installation Wizard.

### 3). VJ-426UF/626UF

Launches the Initial Charge Wizard to perform the initial ink charge.

● Cleaning Wiper Installation: Not Required

● Cleaning Wiper Installation: Required



No	Name	Contents
1	Next	Launches the Initial Charge Wizard.
2	Back	Go back to the previous menu.

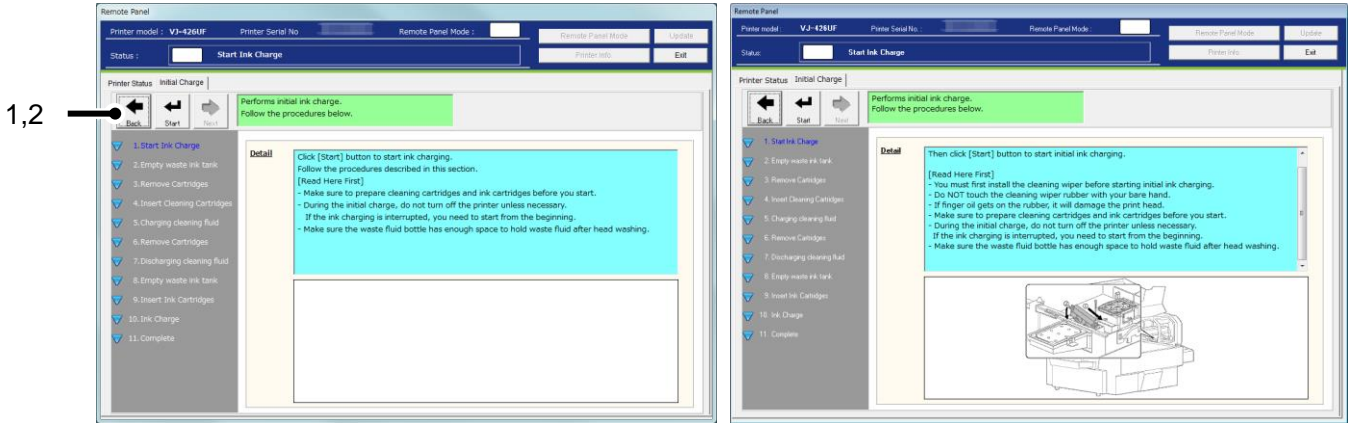
#### NOTE

- If the instruction to install the cleaning wiper appears on the wizard, you must first install the cleaning wiper before starting initial ink charging. For the installation procedure, see the Startup Guide supplied with the printer.

### 3-1 Start Ink Charge

●Cleaning Wiper Installation: Not Required

●Cleaning Wiper Installation: Required



No	Name	Contents
1	Start	Sends the command to start the initial ink charge to the printer.
2	Back	Go back to the Installation Wizard process.

\* After clicking [Start] in this menu, the initial ink charge progress is monitored (every second) and indicated in the status field.

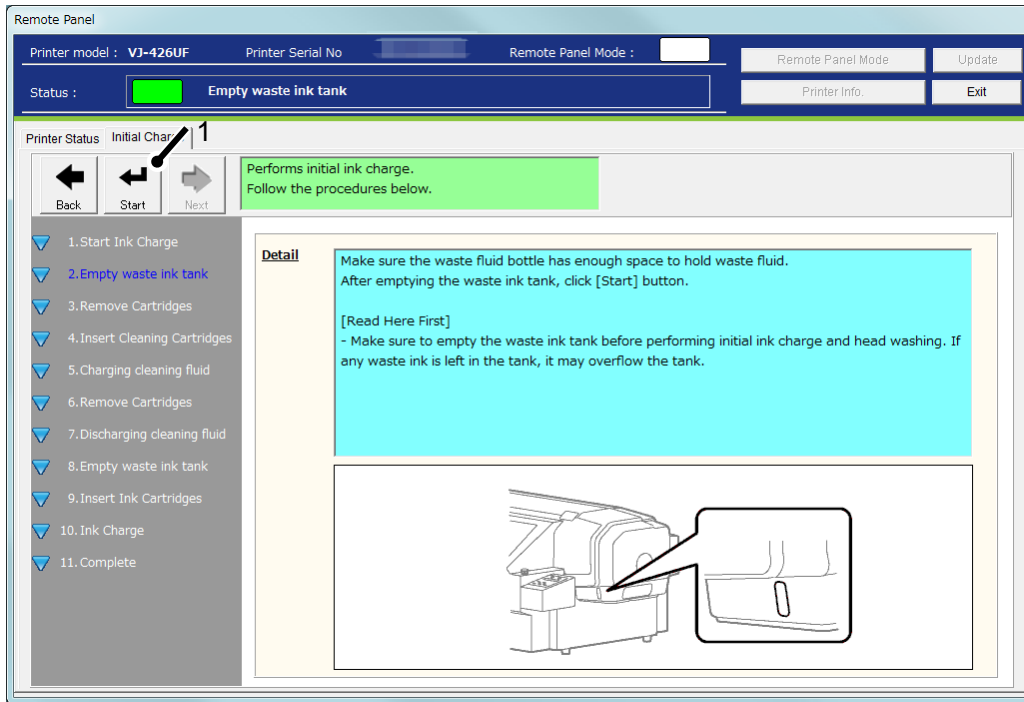
**NOTE**

- If the instruction to install the cleaning wiper appears on the wizard, you must first install the cleaning wiper before starting initial ink charging. For the installation procedure, see the Startup Guide supplied with the printer.

### 3-2 Empty Waste Ink Tank

Check the waste ink tank before performing the initial ink charge.

When the waste ink treatment is completed, click [Start] to reset the waste ink counter.

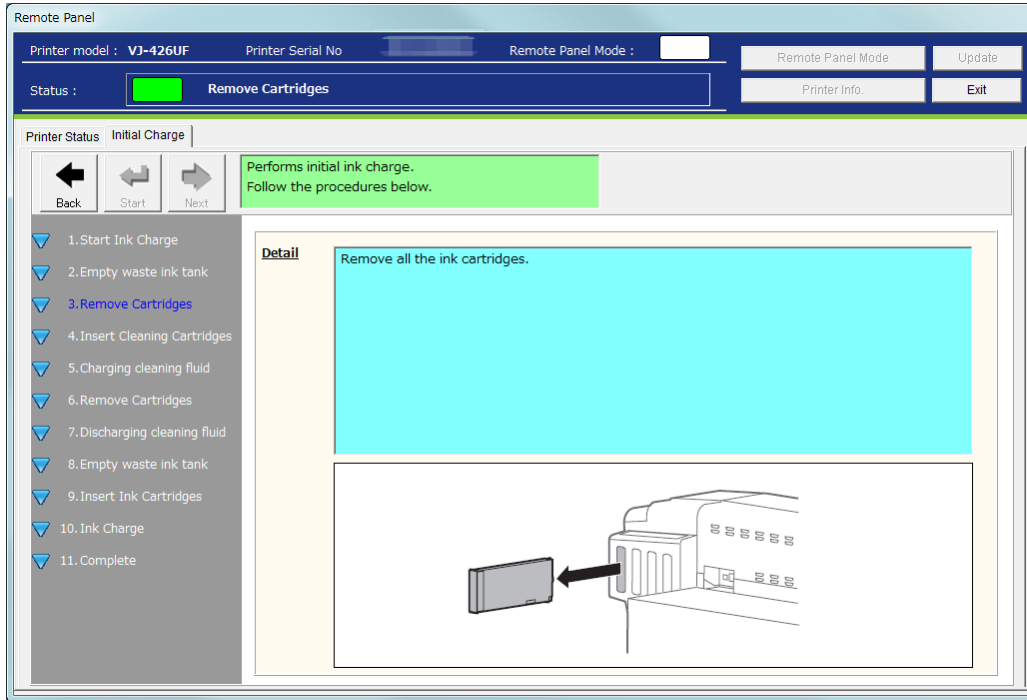


No	Name	Contents
1	Start	Sends the command to reset the waste ink counter to the printer.

### 3-3 Remove Cartridges

This page appears if any cartridge is inserted into the slot.

If not, the page is skipped.

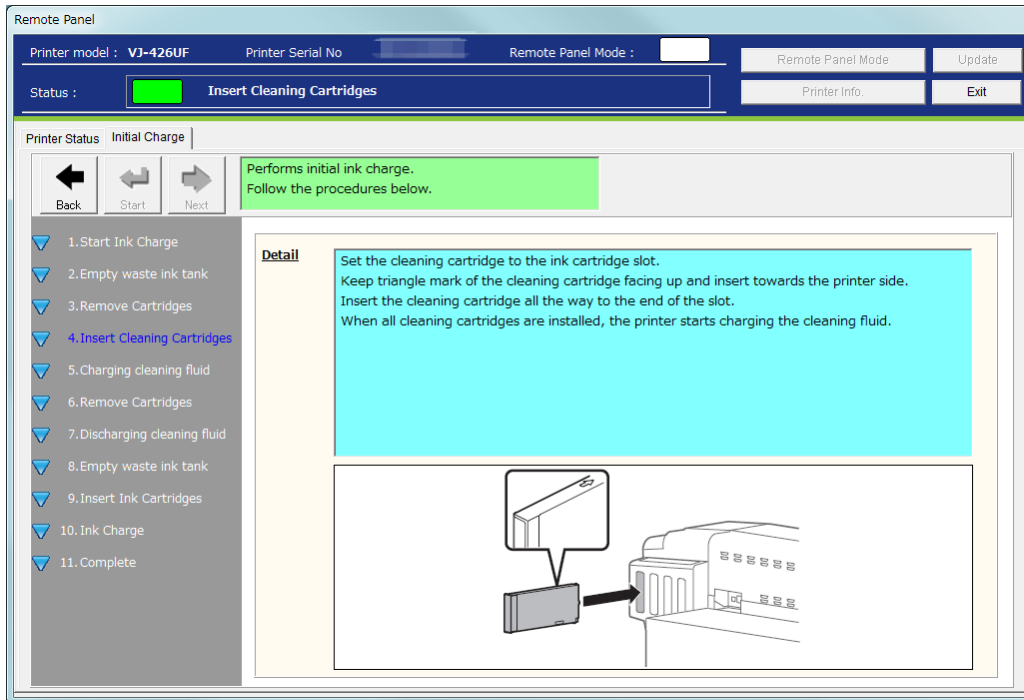




### 3-4 Insert Cleaning Cartridges

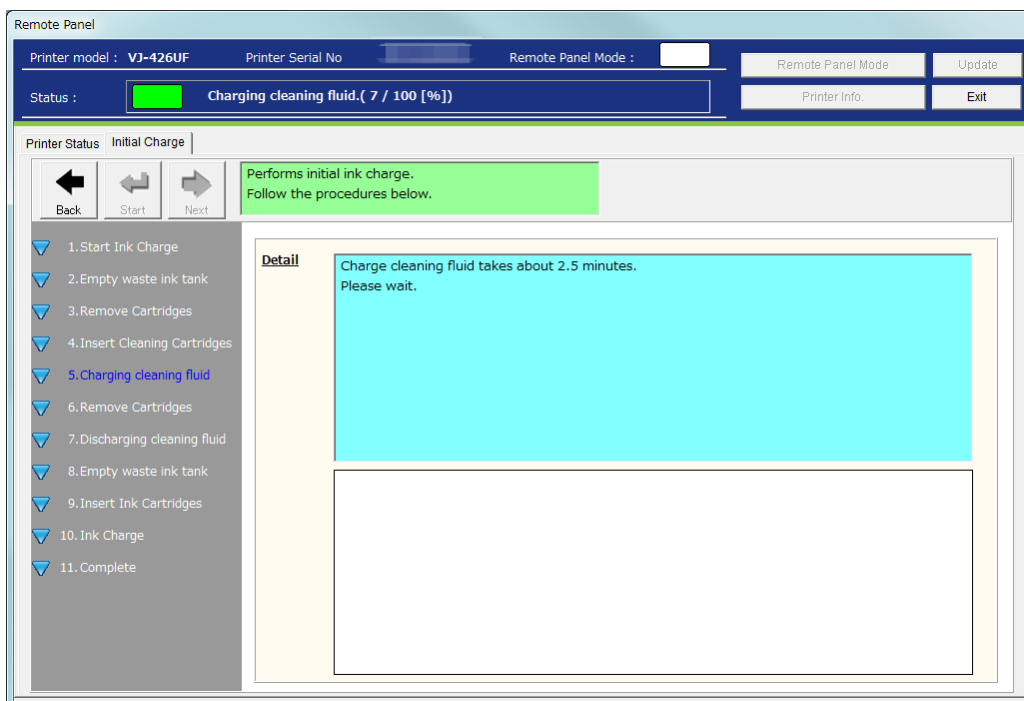
Insert all cleaning cartridges into the slots.

When the insertion is completed, go to the next page.



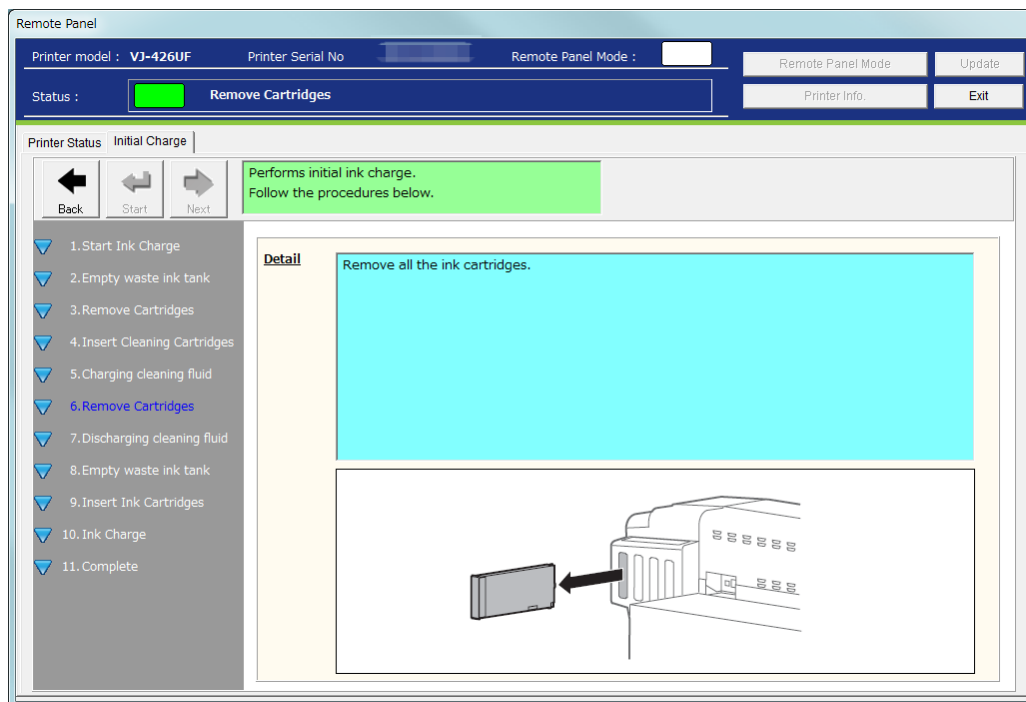
### 3-5 Charging Cleaning Fluid

The cleaning fluid is being charged into the printer head.



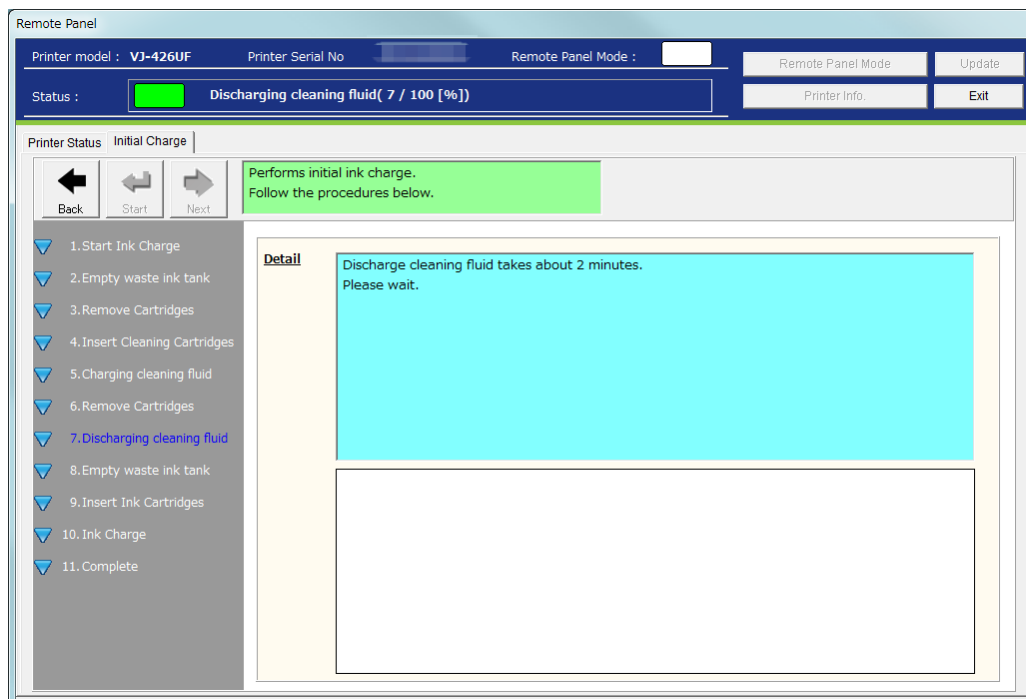
### 3-6 Remove Cartridges

Remove all cleaning cartridges after charging the cleaning fluid.



### 3-7 Discharging Cleaning Fluid

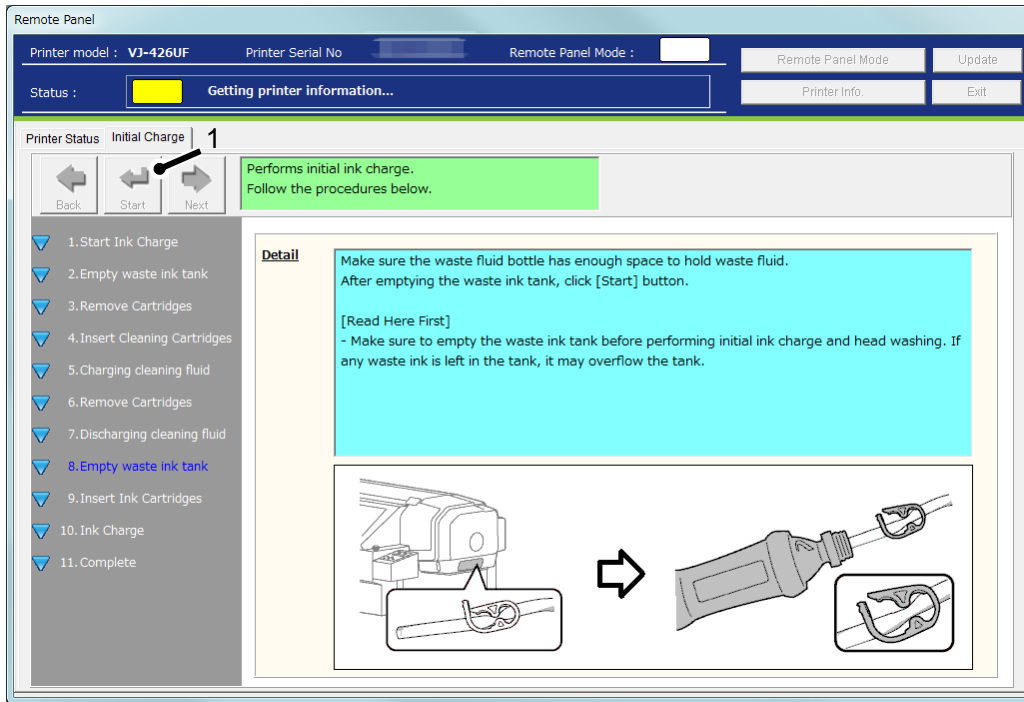
The cleaning fluid is being discharged after removing all ink cartridges.



### 3-8 Empty Waste Ink Tank

Check the waste ink tank before performing the initial ink charge.

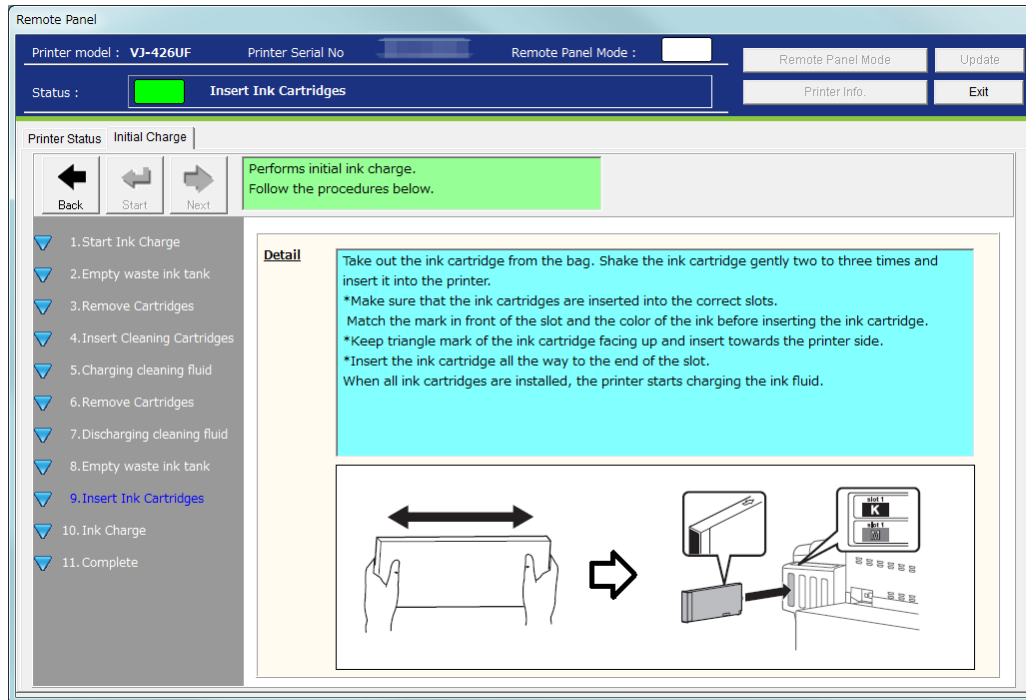
When the initial ink charge is completed, click [Start] to reset the waste ink counter.



No	Name	Contents
1	Start	Sends the command to reset the waste ink counter to the printer.

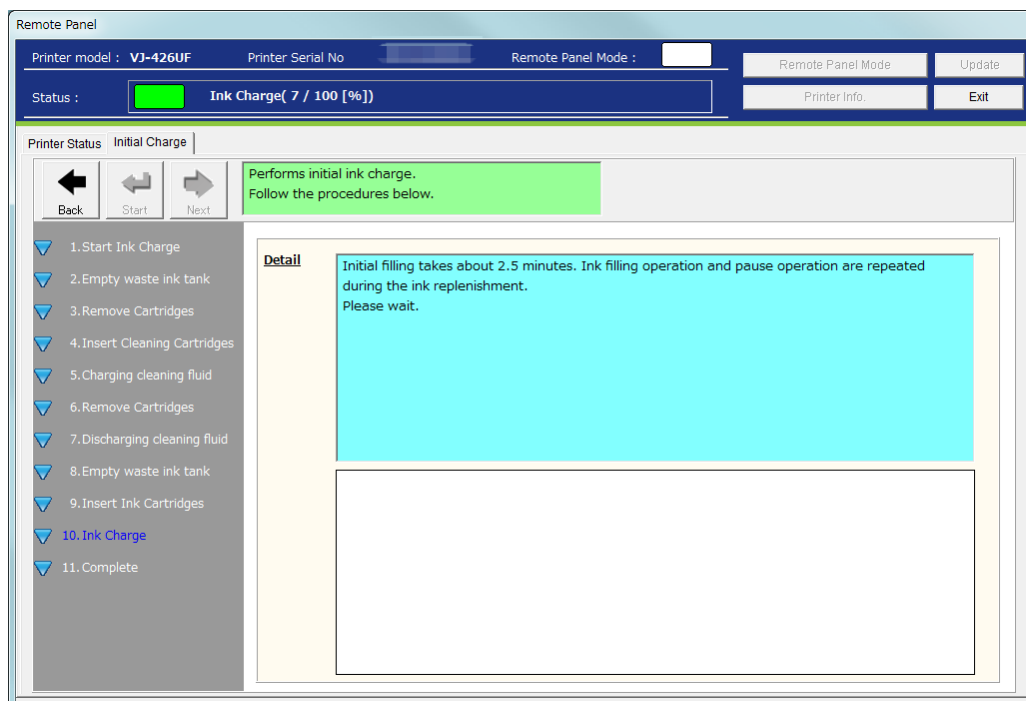
### 3-9 Insert Ink Cartridges

Insert all ink cartridges into their specified slots after discharging the cleaning fluid.  
When the insertion is completed, performs the initial ink charge.



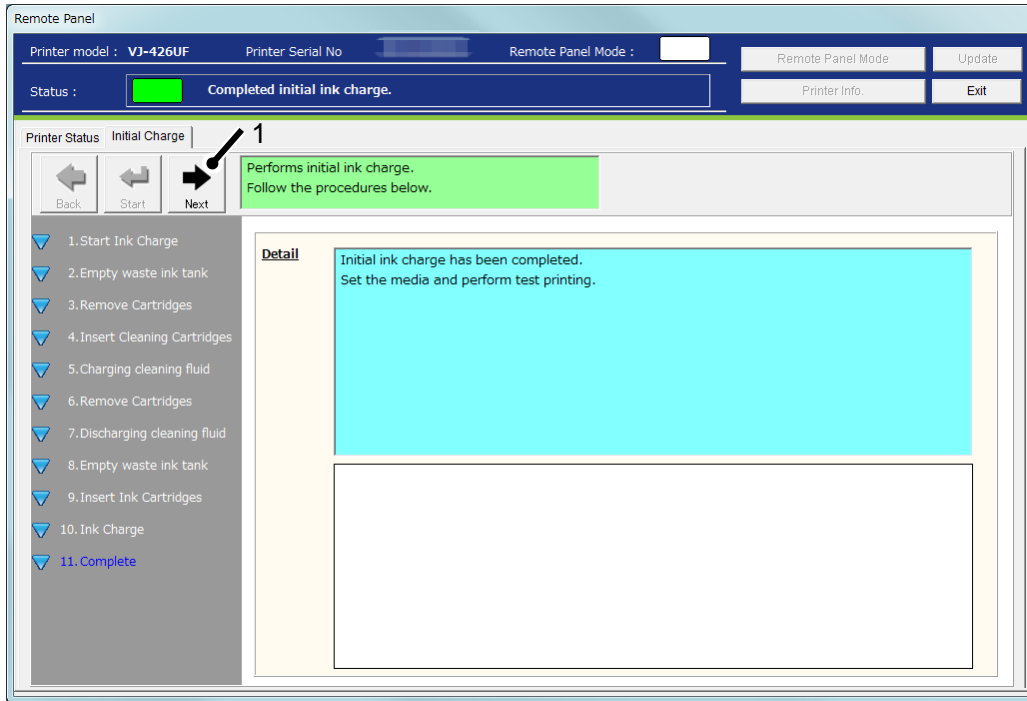
### 3-10 Ink Charge

The ink charge is being performed.



### 3-11 Complete

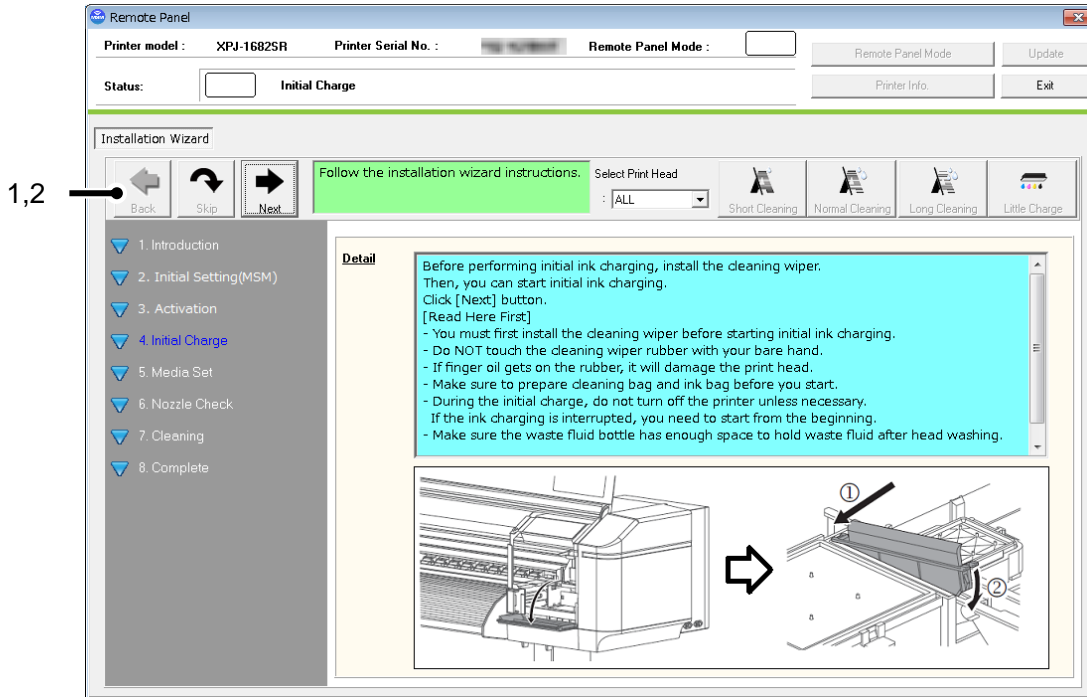
When the initial ink charge is fully completed, stops the initial ink charge monitoring.



No	Name	Contents
1	Next	Go to the "Media Set" menu of the Installation Wizard.

#### 4). XPJ-1641SR / 1682SR

Launches the Initial Charge Wizard to perform the initial ink charge.

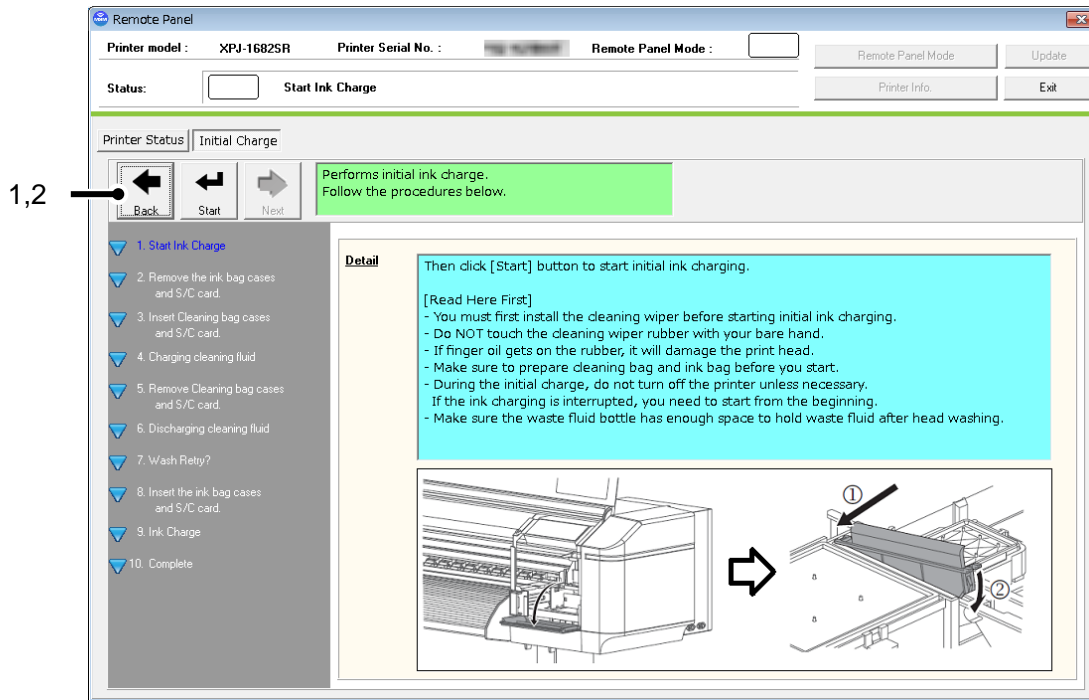


No	Name	Contents
1	Next	Launches the Initial Charge Wizard.
2	Back	Go back to the previous menu.

#### NOTE

- If the instruction to install the cleaning wiper appears on the wizard, you must first install the cleaning wiper before starting initial ink charging. For the installation procedure, see the Startup Guide supplied with the printer.

### 4-1 Start Ink Charge



No	Name	Contents
1	Start	Sends the command to start the initial ink charge to the printer.
2	Back	Go back to the Installation Wizard process.

\* After clicking [Start] in this menu, the initial ink charge progress is monitored (every second) and indicated in the status field.

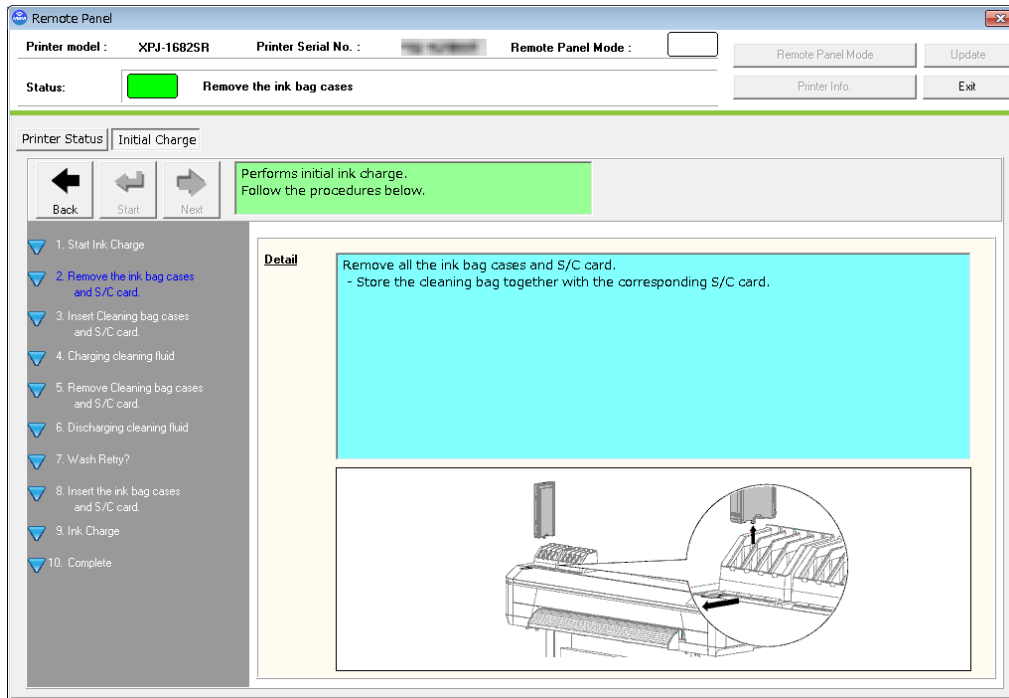
**NOTE**

- If the instruction to install the cleaning wiper appears on the wizard, you must first install the cleaning wiper before starting initial ink charging. For the installation procedure, see the Startup Guide supplied with the printer.

#### 4-2 Remove the ink bag cases and S/C card.

This page appears if either ink bag case or S/C card is inserted into the printer.

If not, the page is skipped.

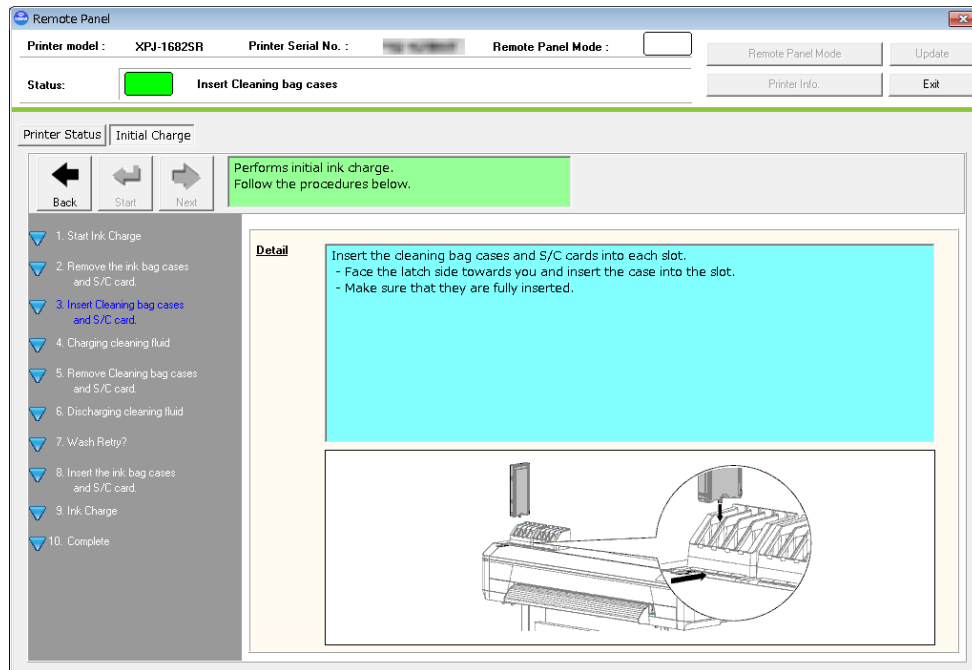




### 4-3 Insert Cleaning bag cases and S/C card.

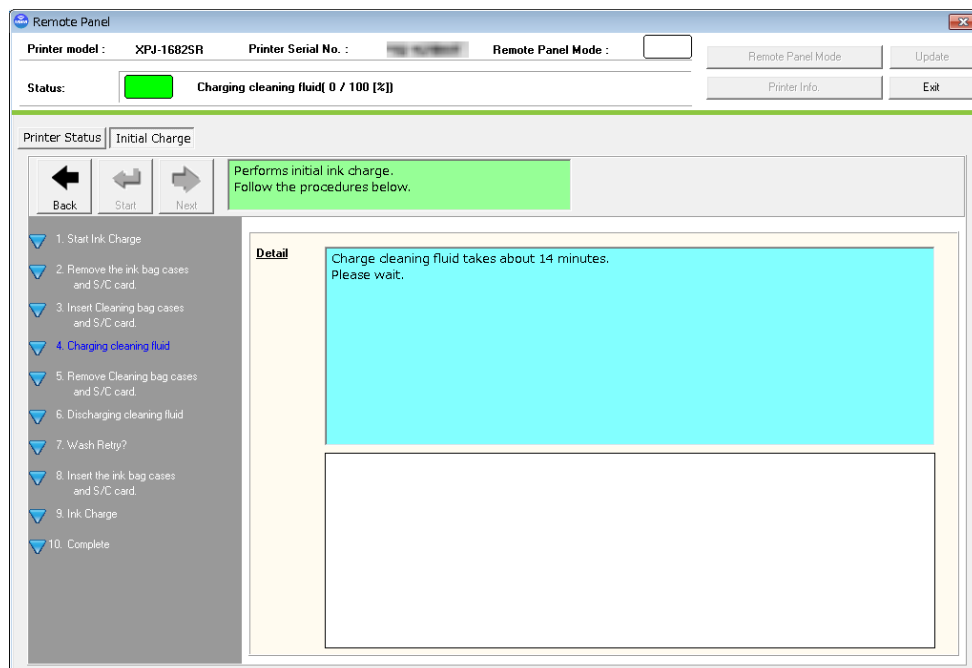
Insert all cleaning bag cases and S/C card into the slots.

When the insertion is completed, go to the next page.



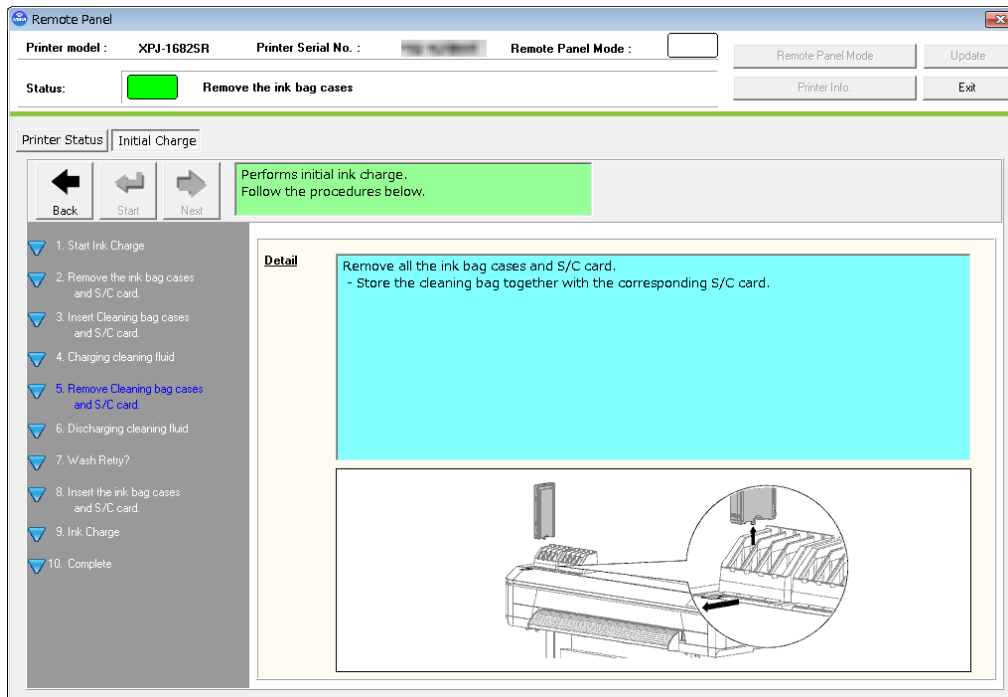
### 4-4 Charging Cleaning Fluid

The cleaning fluid charging will start after the cleaning bag case and S/C card are inserted into all slots.



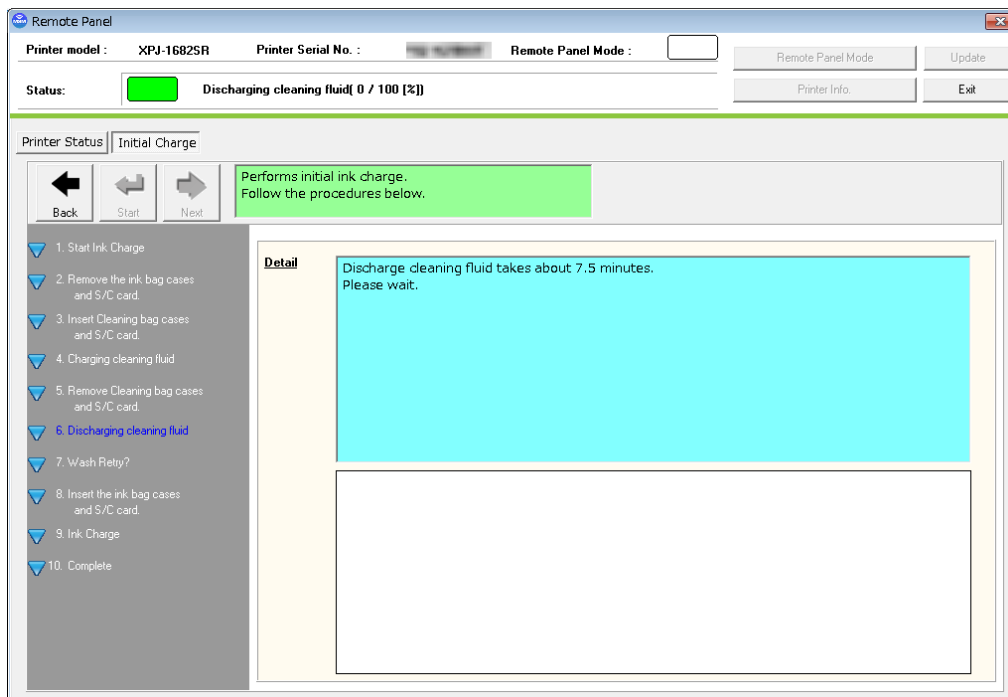
#### 4-5 Remove Cleaning bag cases and S/C card.

Remove all cleaning bag cases and S/C card after charging the cleaning fluid.



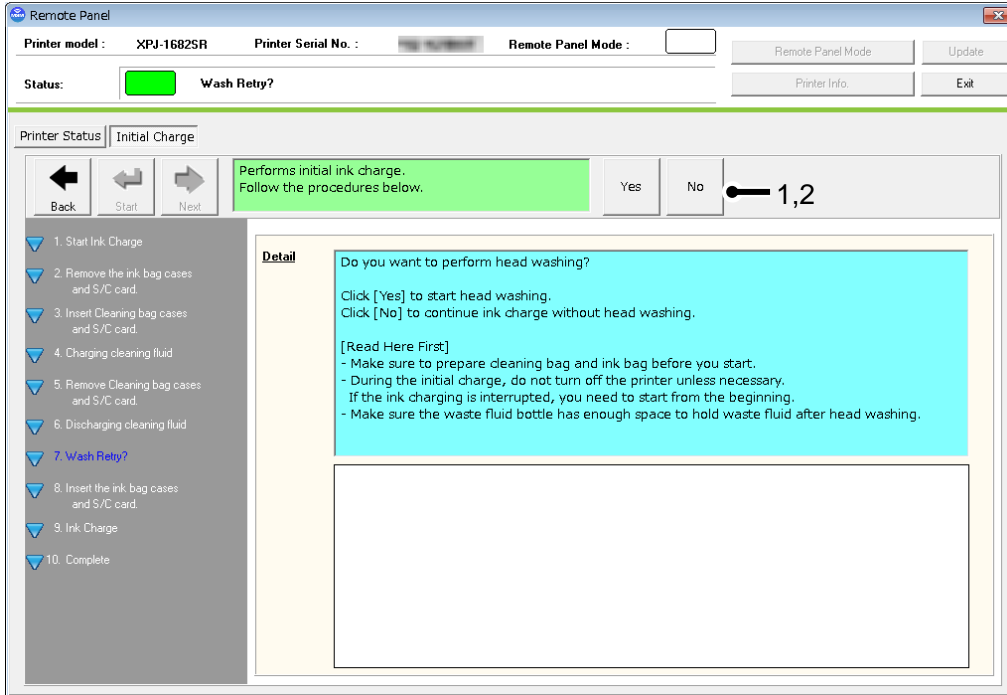
#### 4-6 Discharging Cleaning Fluid

The cleaning fluid is being discharged after removing all ink bag cases and S/C card.



4-7 Wash Retry ?

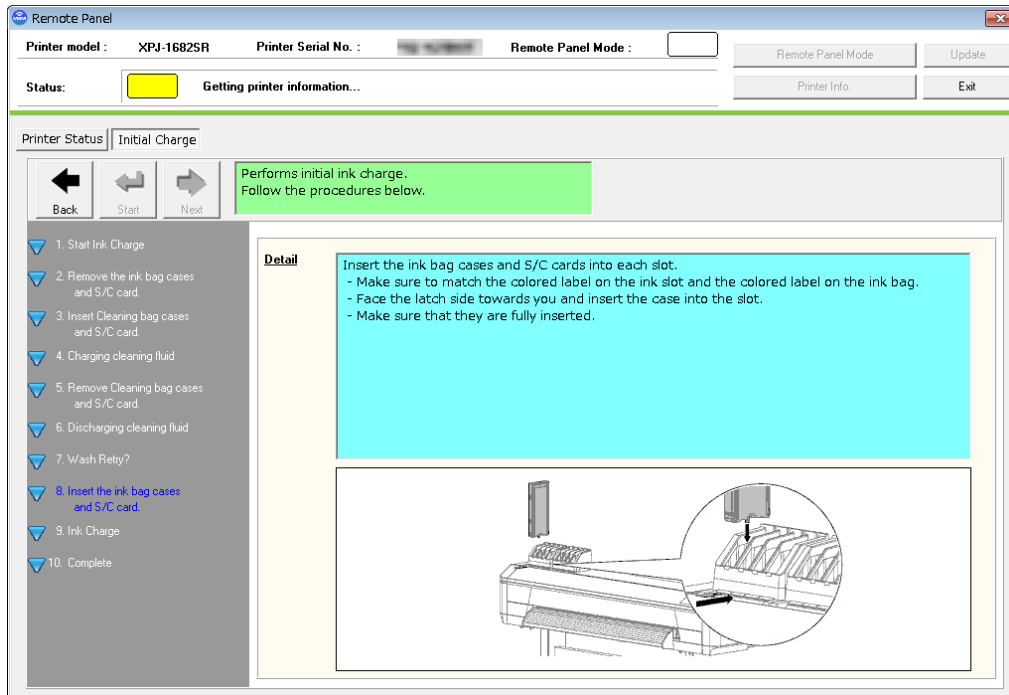
Select whether to repeat the cleaning.



No	Name	Contents
1	Yes	Repeat the cleaning.
2	No	Go to the "Ink Charge" menu.

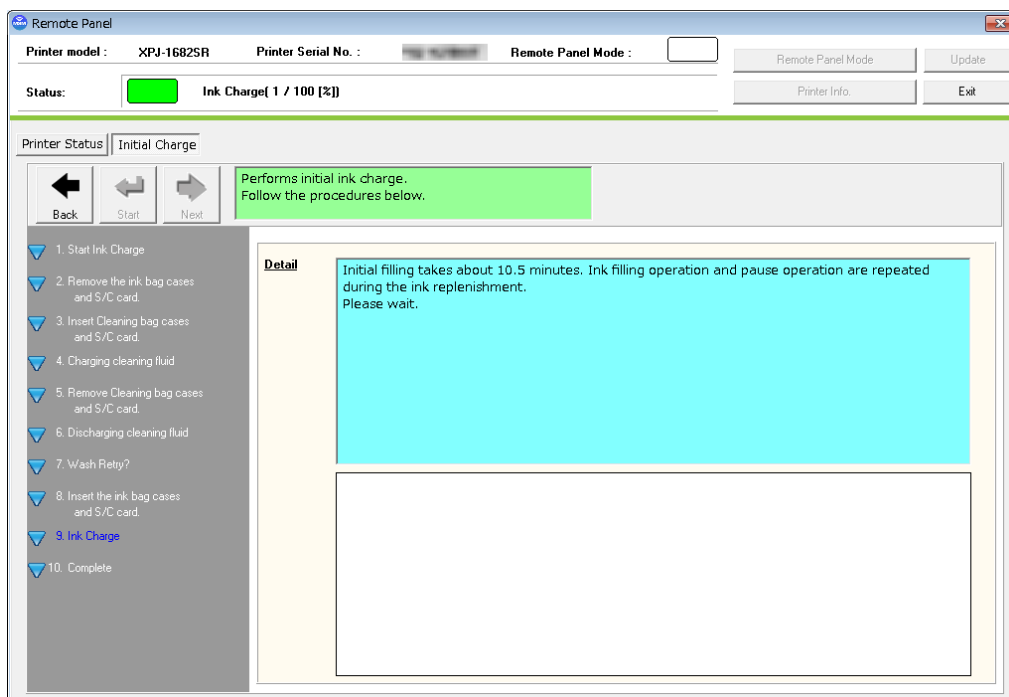
#### 4-8 Insert Ink bag cases and S/C card

Insert all ink bag cases and S/C card into their specified slots after discharging the cleaning fluid. When the insertion is completed, performs the initial ink charge.



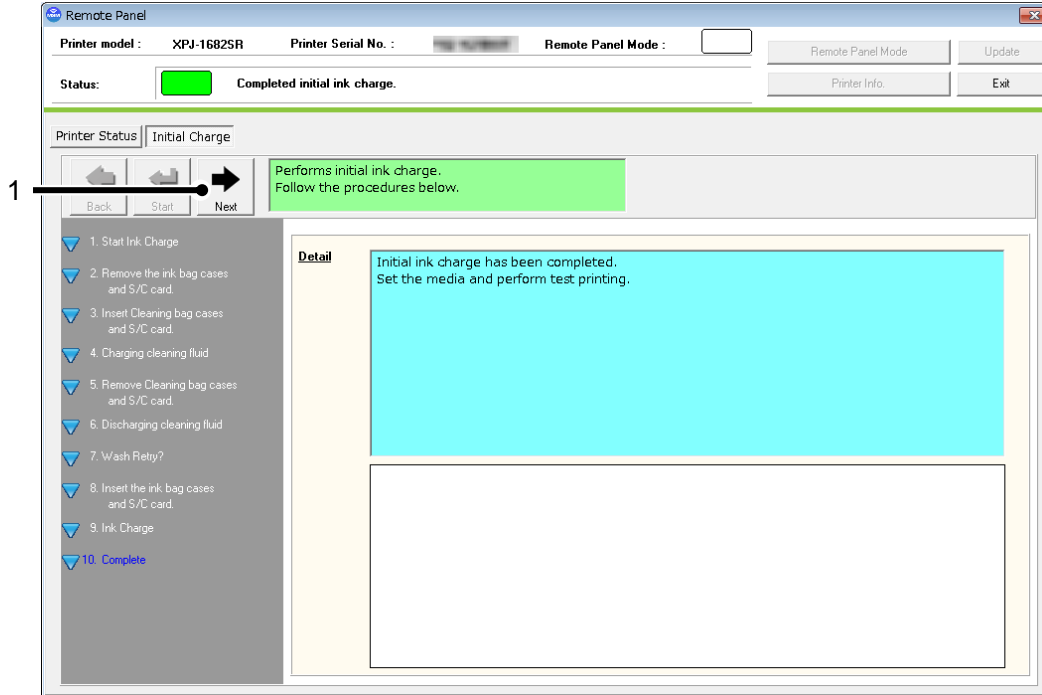
#### 4-9 Ink Charge

The ink charge is being performed.



#### 4-10 Complete

When the initial ink charge is fully completed, stops the initial ink charge monitoring.

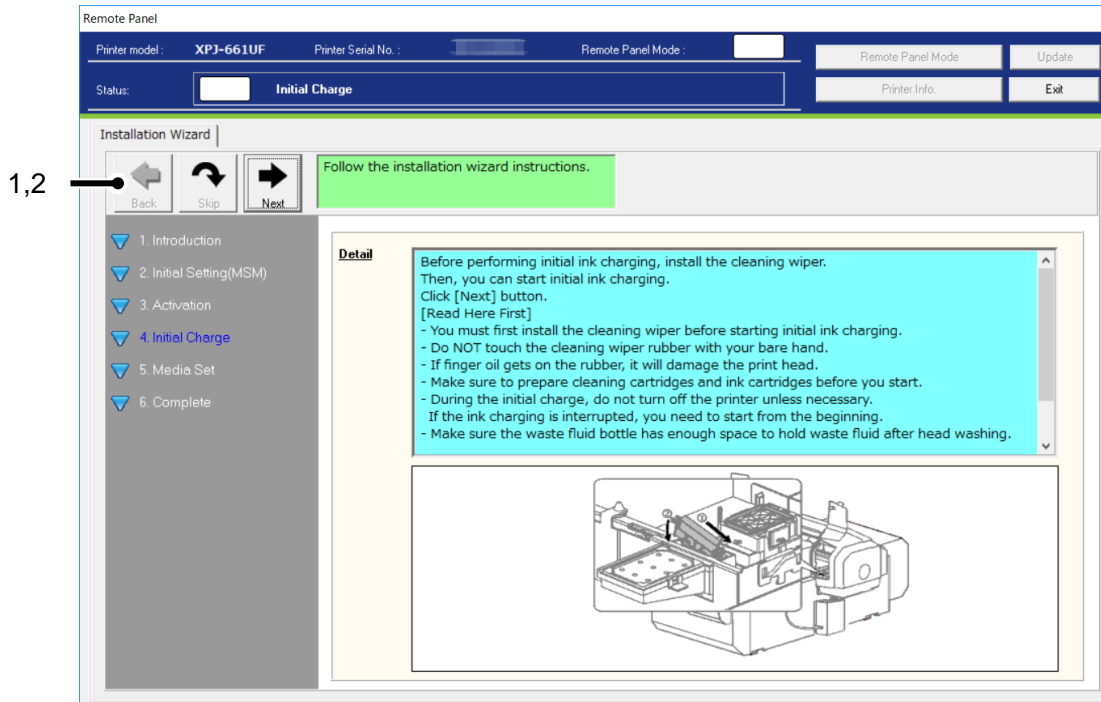


No	Name	Contents
1	Next	Go to the "Media Set" menu of the Installation Wizard.

5). **XPJ-461UF / 661UF**

Launches the Initial Charge Wizard to perform the initial ink charge.

●Cleaning Wiper Installation: Required



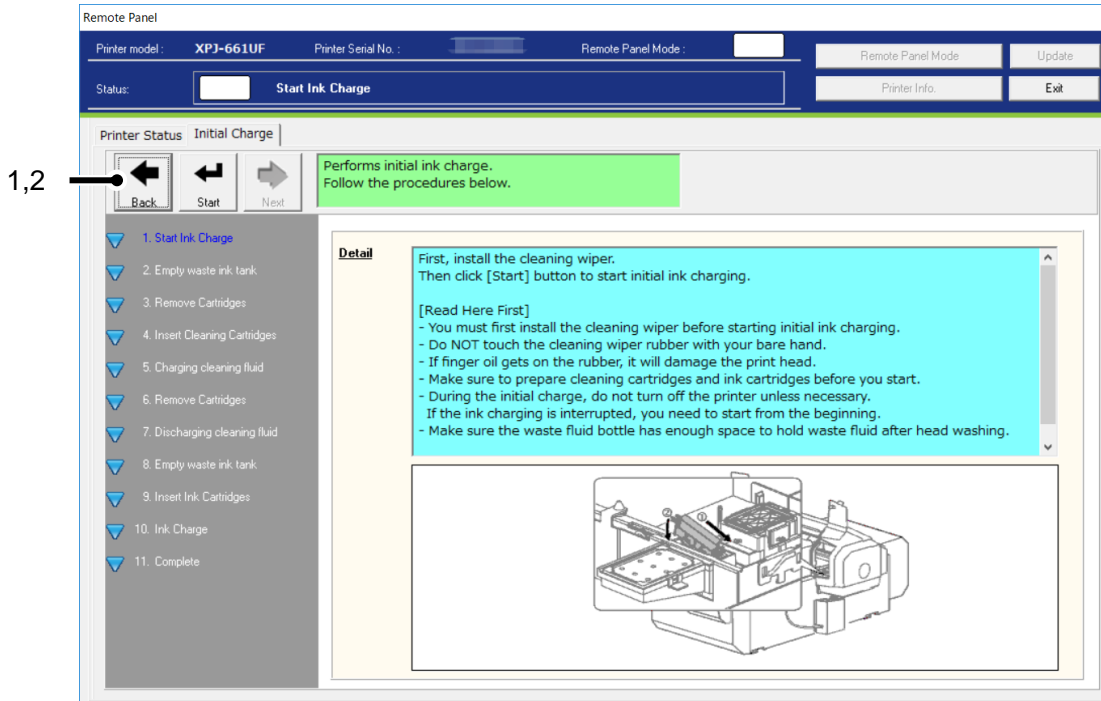
No	Name	Contents
1	Next	Launches the Initial Charge Wizard.
2	Back	Go back to the previous menu.

**NOTE**

If the instruction to install the cleaning wiper appears on the wizard, you must first install the cleaning wiper before starting initial ink charging. For the installation procedure, see the Startup Guide supplied with the printer.

### 5-1 Start Ink Charge

●Cleaning Wiper Installation: Required



No	Name	Contents
1	Start	Sends the command to start the initial ink charge to the printer.
2	Back	Go back to the Installation Wizard process.

\* After clicking [Start] in this menu, the initial ink charge progress is monitored (every second) and indicated in the status field.

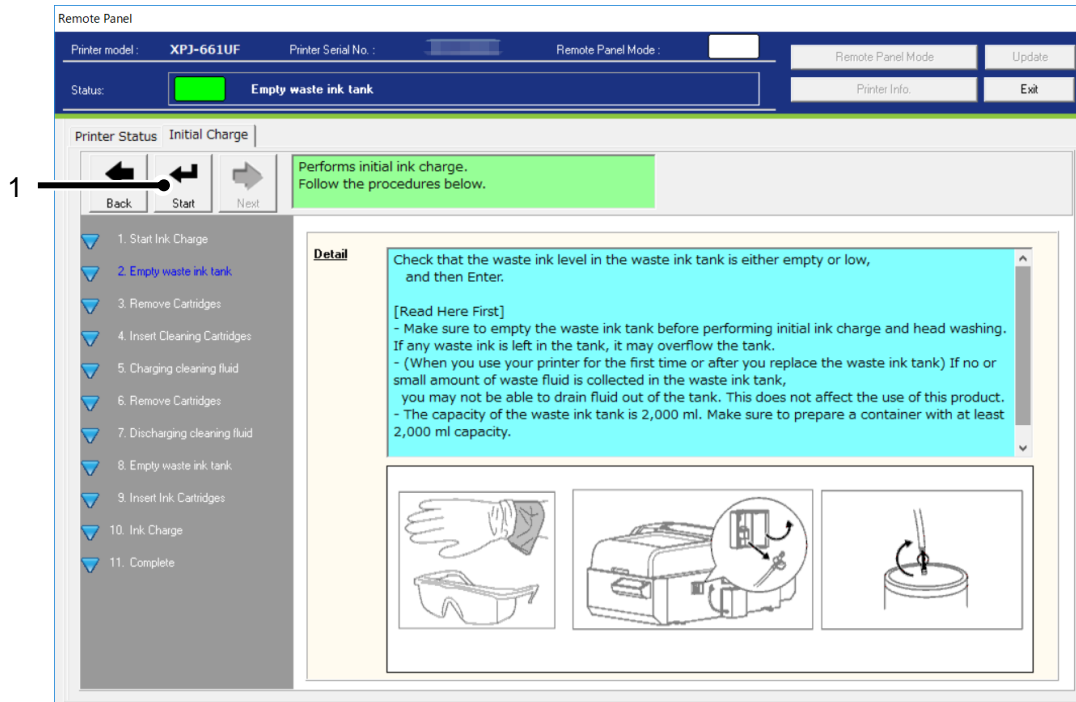
**NOTE**

If the instruction to install the cleaning wiper appears on the wizard, you must first install the cleaning wiper before starting initial ink charging. For the installation procedure, see the Startup Guide supplied with the printer.

### 5-2 Empty Waste Ink Tank

Check the waste ink tank before performing the initial ink charge.

When the waste ink treatment is completed, click [Start] to reset the waste ink counter.



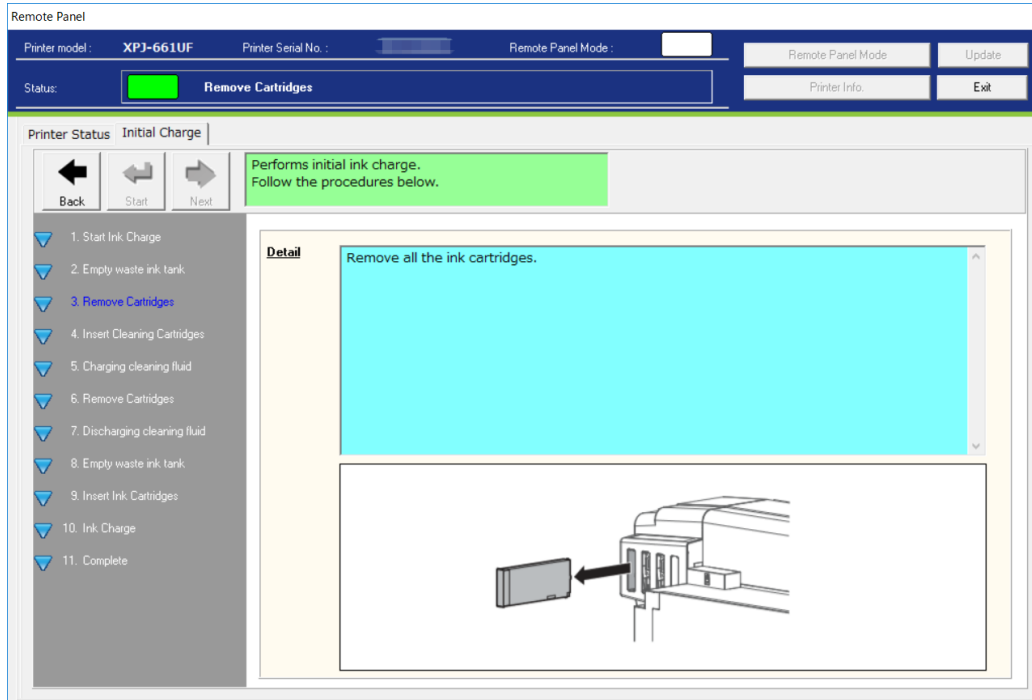
No	Name	Contents
1	Start	Sends the command to reset the waste ink counter to the printer.



### 5-3 Remove Cartridges

This page appears if any cartridge is inserted into the slot.

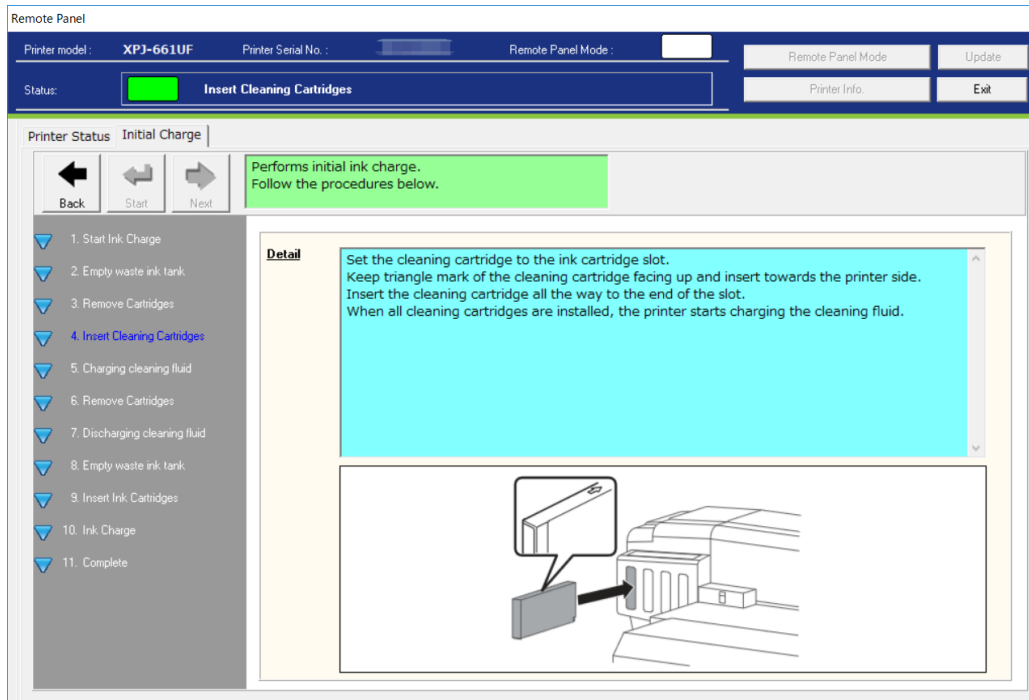
If not, the page is skipped.



### 5-4 Insert Cleaning Cartridges

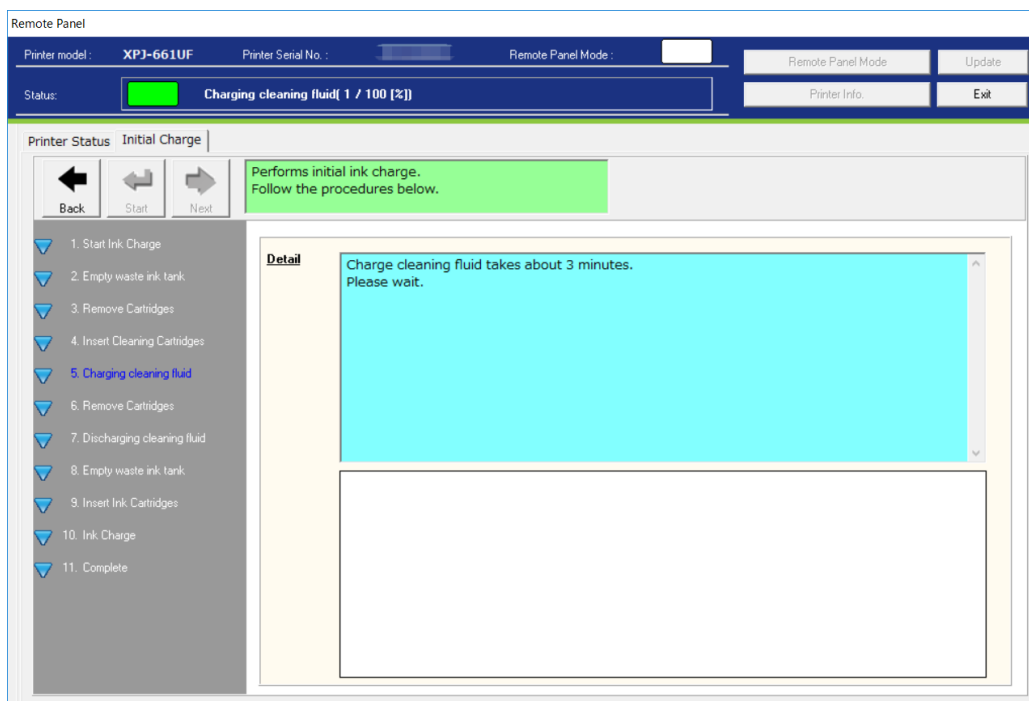
Insert all cleaning cartridges into the slots.

When the insertion is completed, go to the next page.



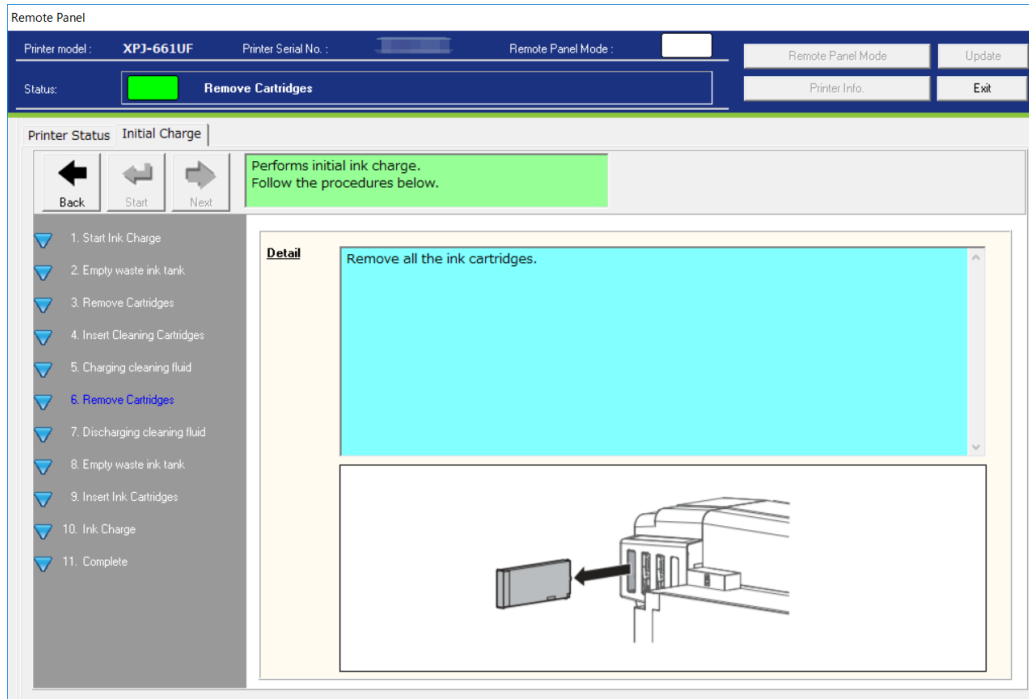
### 5-5 3-5 Charging Cleaning Fluid

The cleaning fluid is being charged into the printer head.



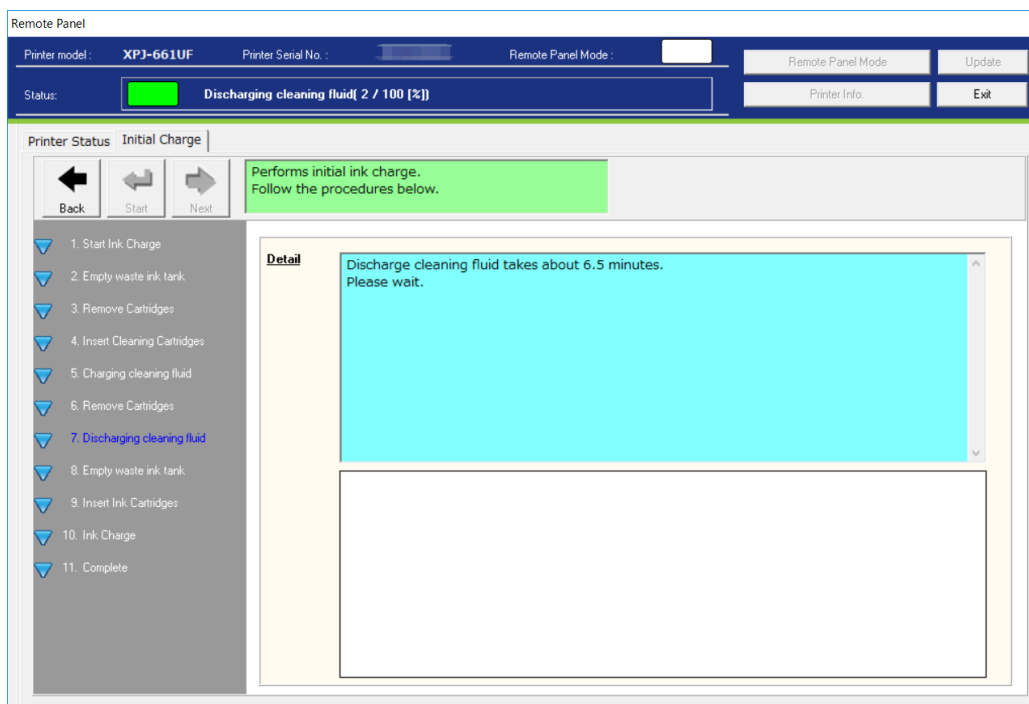
### 5-6 Remove Cartridges

Remove all cleaning cartridges after charging the cleaning fluid.



### 5-7 3-7 Discharging Cleaning Fluid

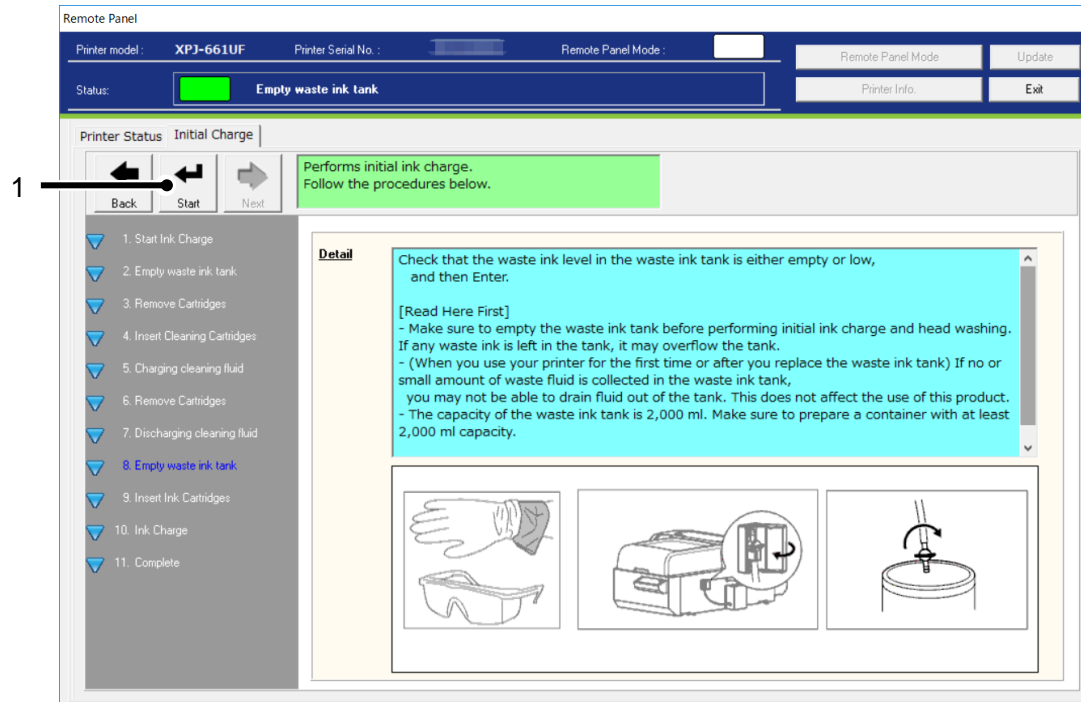
The cleaning fluid is being discharged after removing all ink cartridges.



### 5-8 Empty Waste Ink Tank

Check the waste ink tank before performing the initial ink charge.

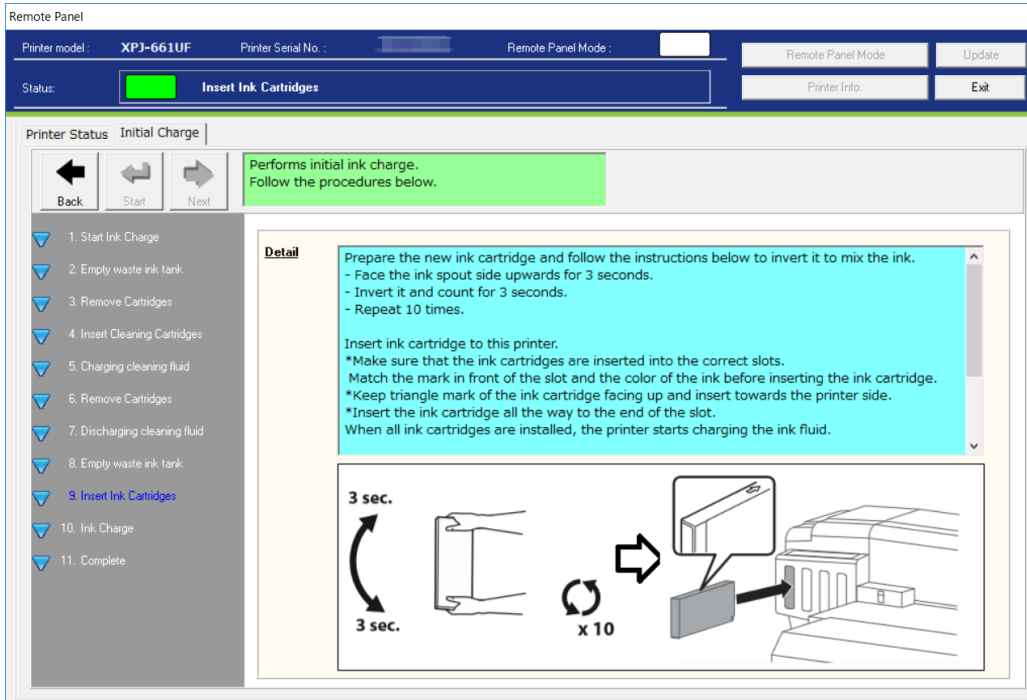
When the initial ink charge is completed, click [Start] to reset the waste ink counter.



No	Name	Contents
1	Start	Sends the command to reset the waste ink counter to the printer.

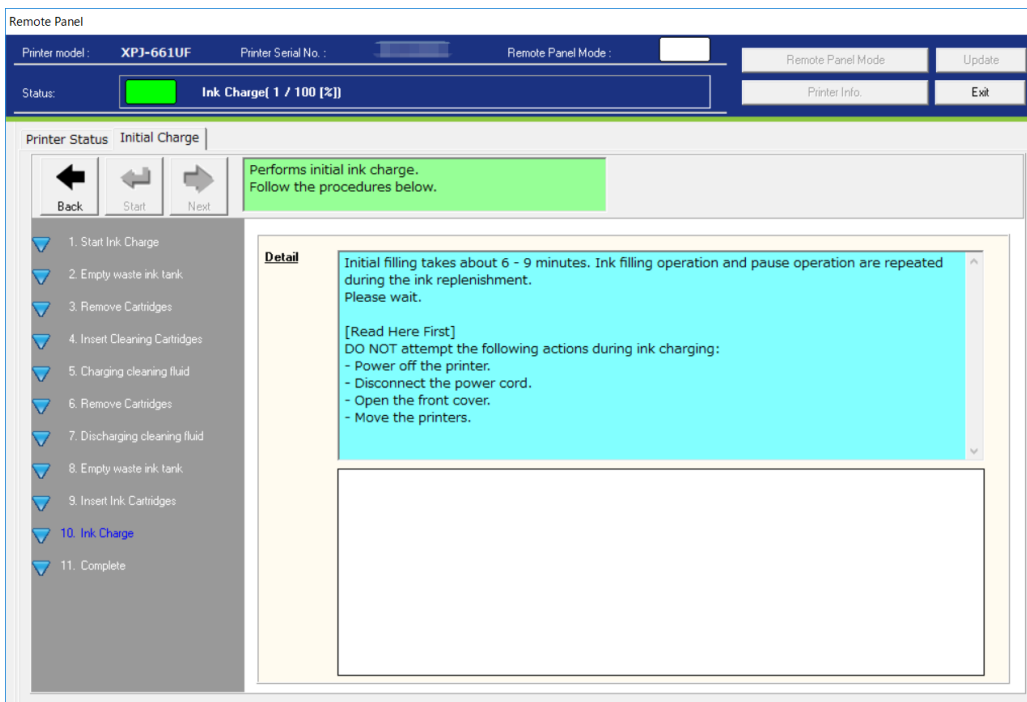
### 5-9 Insert Ink Cartridges

Insert all ink cartridges into their specified slots after discharging the cleaning fluid.  
When the insertion is completed, performs the initial ink charge.



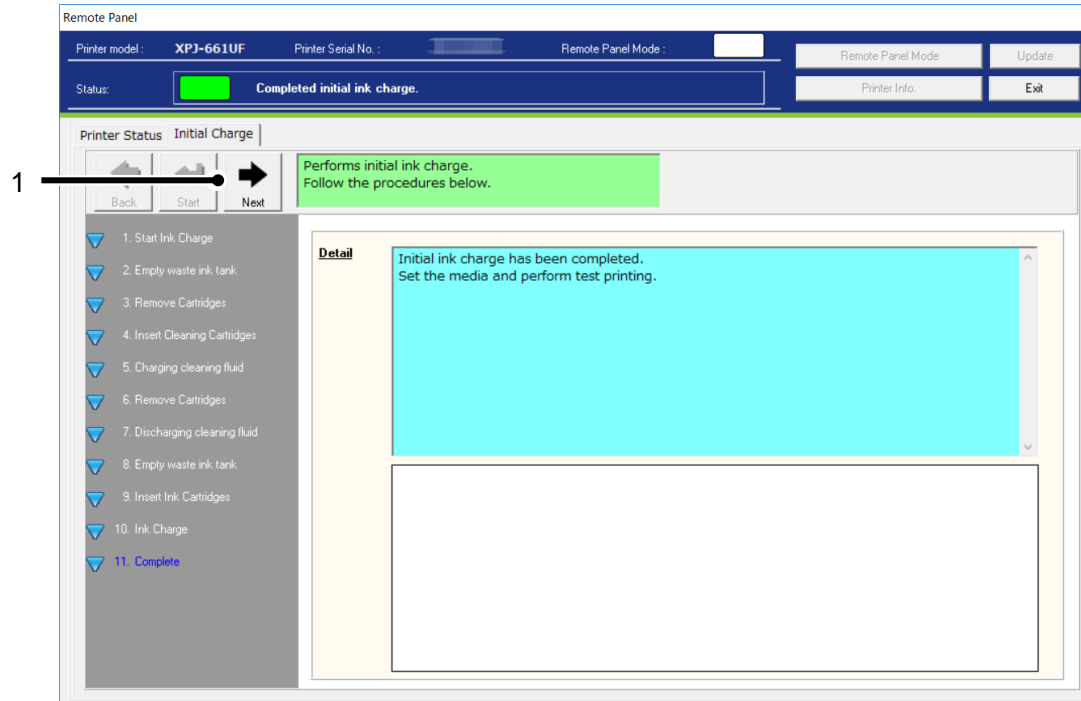
### 5-10 3-10 Ink Charge

The ink charge is being performed.



### 5-11 Complete

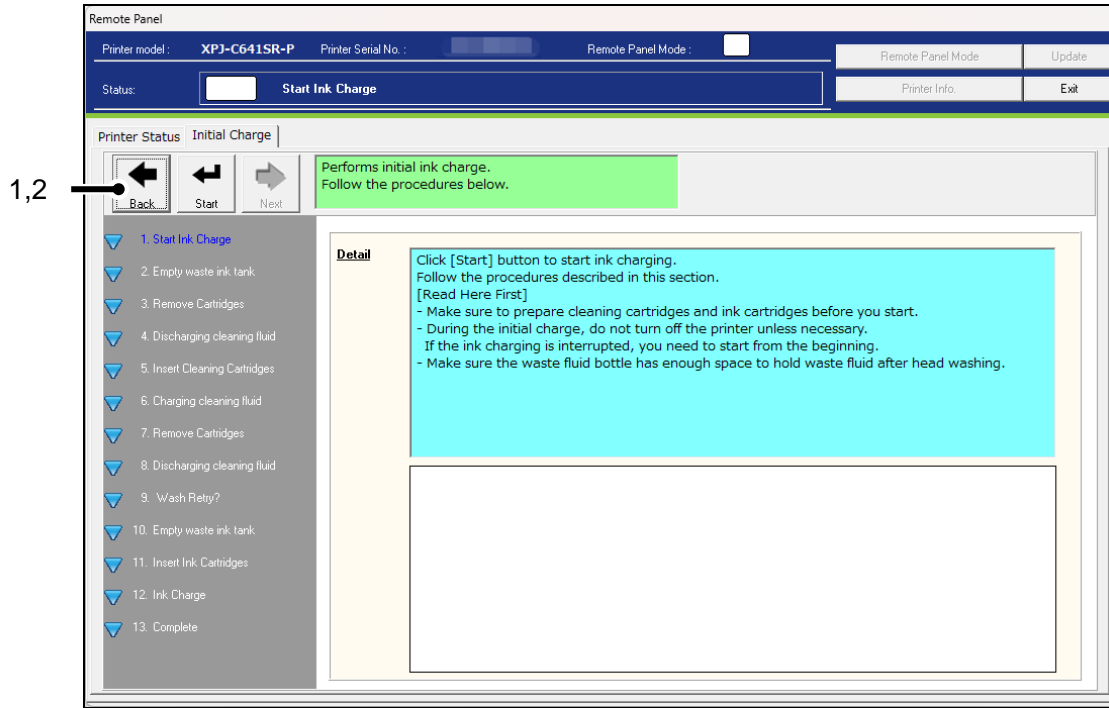
When the initial ink charge is fully completed, stops the initial ink charge monitoring.



No	Name	Contents
1	Next	Go to the "Media Set" menu of the Installation Wizard.

## 6). XPJ-C641SR-P

### 6-1 Start Ink Charge



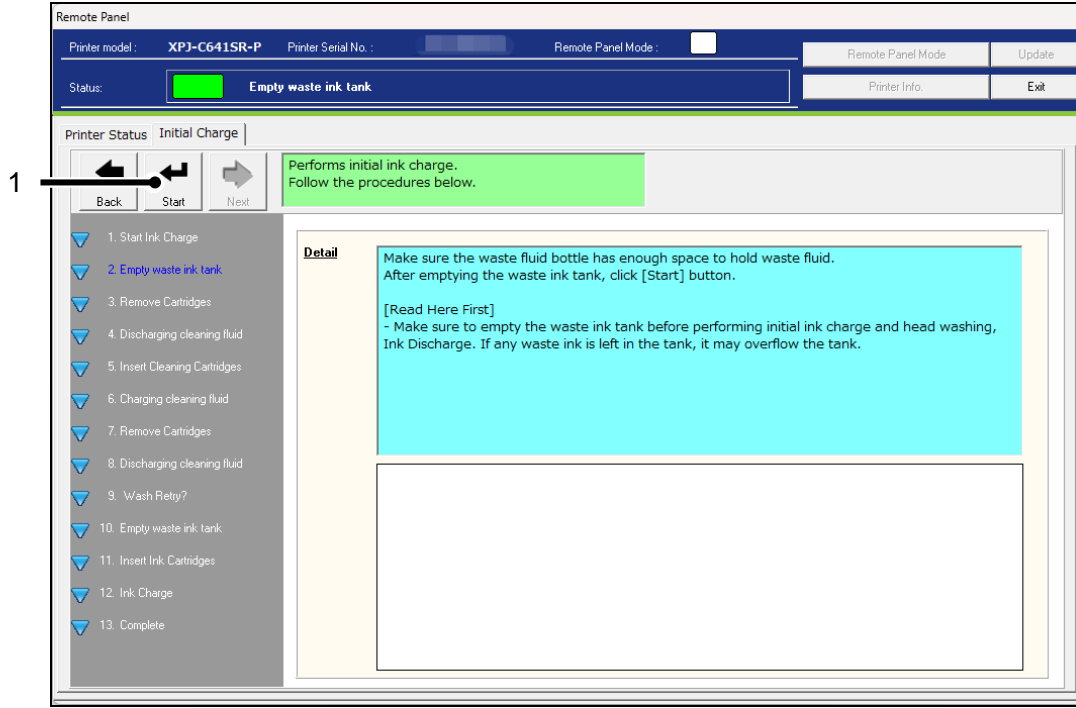
No	Name	Contents
1	Back	Go back to the Installation Wizard process.
2	Start	Sends the command to start the initial ink charge to the printer.

\* After clicking [Start] in this menu, the initial ink charge progress is monitored (every second) and indicated in the status field.

**6-2 Empty Waste Ink Tank**

Check the waste ink tank before performing the initial ink charge.

When the waste ink treatment is completed, click [Start] to reset the waste ink counter.



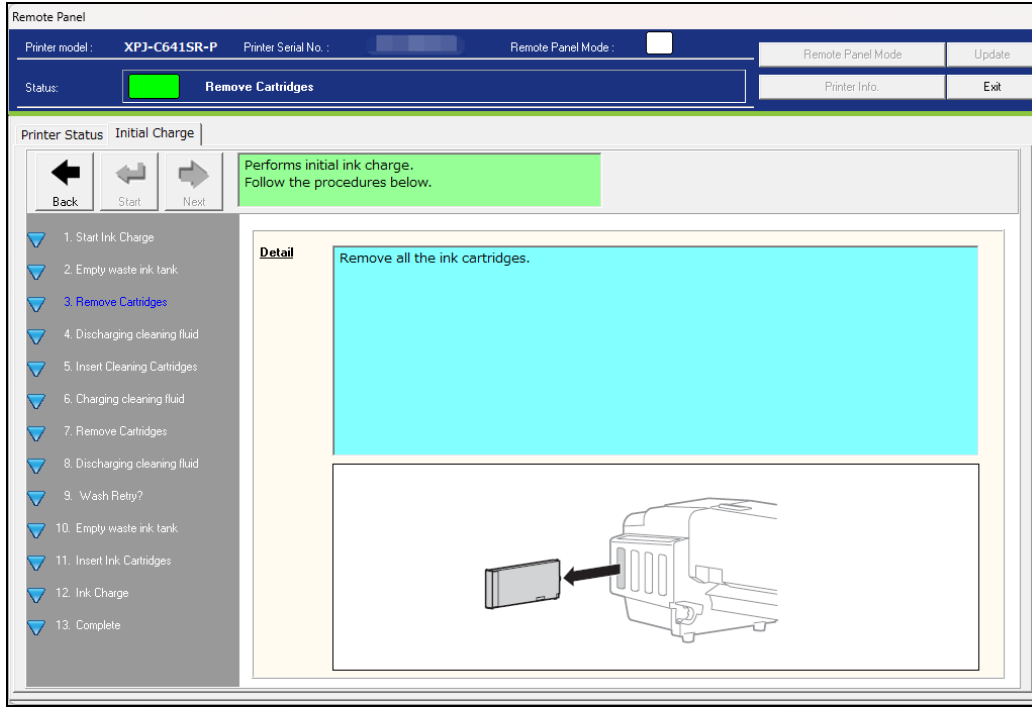
No	Name	Contents
1	Start	Sends the command to reset the waste ink counter to the printer.



### 6-3 Remove Cartridges

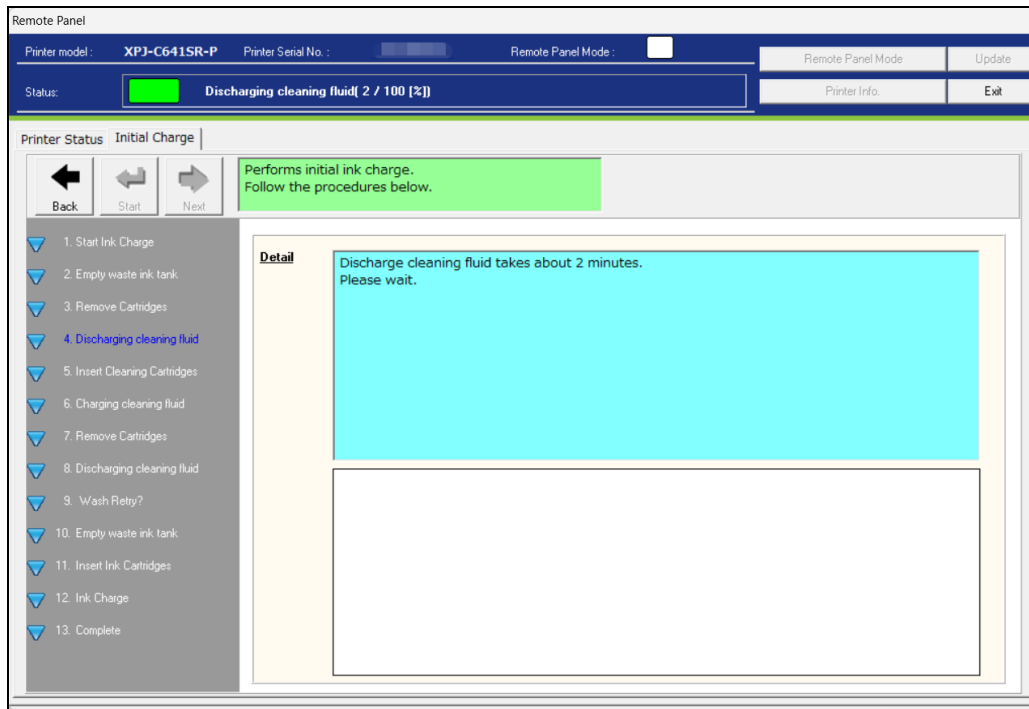
This page appears if any cartridge is inserted into the slot.

If not, the page is skipped.



### 6-4 Discharging Cleaning Fluid

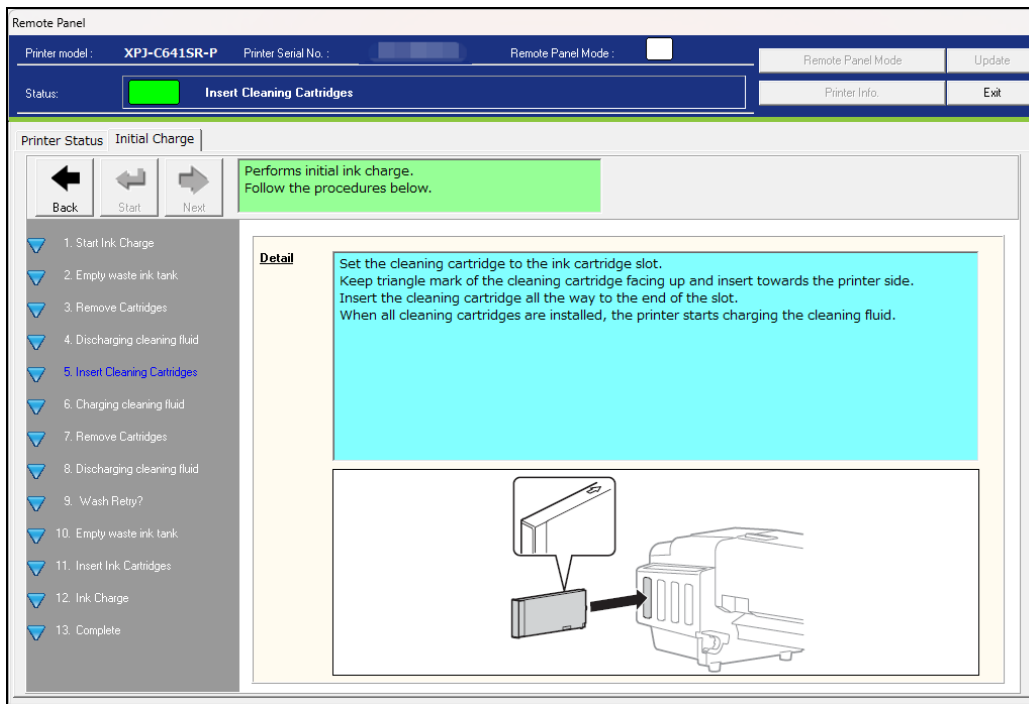
The cleaning fluid is being discharged after removing all ink cartridges.



### 6-5 Insert Cleaning Cartridges

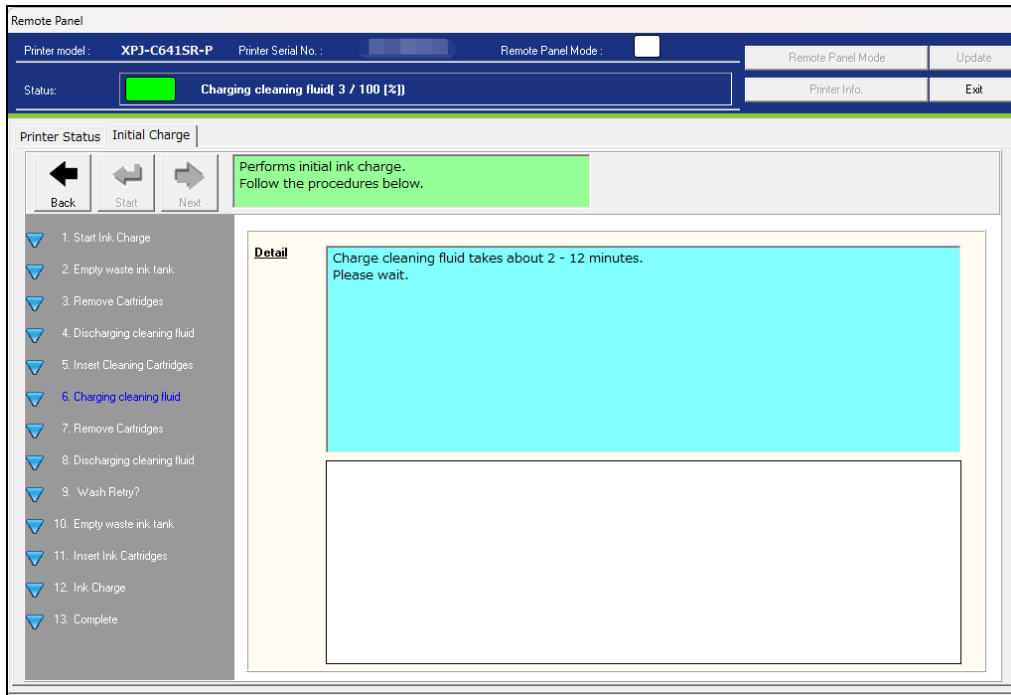
Insert all cleaning cartridges into the slots.

When the insertion is completed, go to the next page.



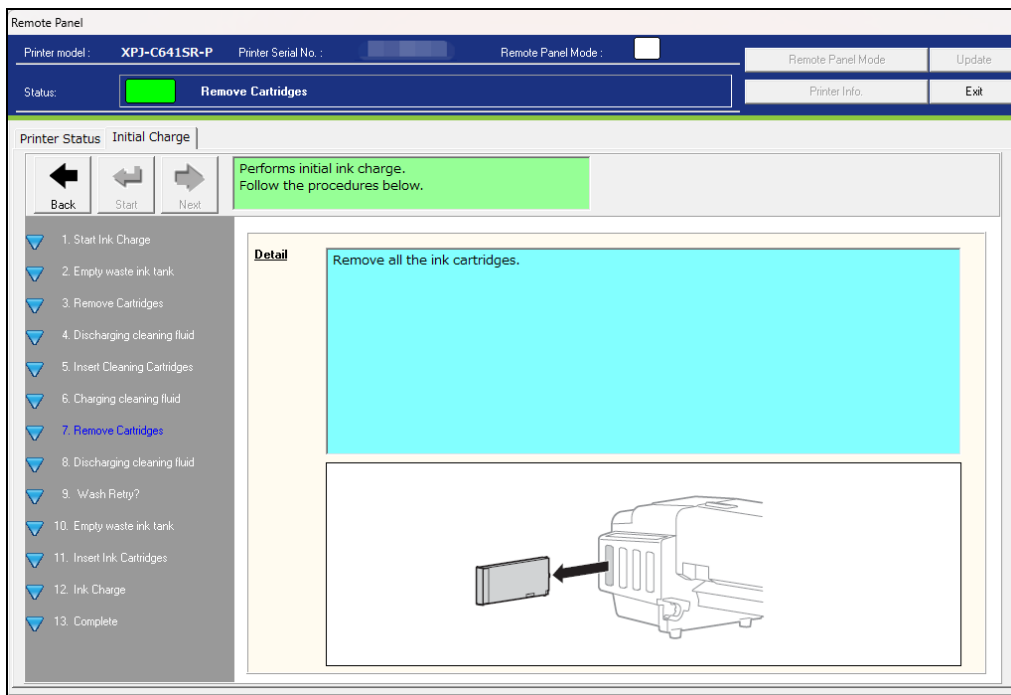
### 6-6 Charging Cleaning Fluid

The cleaning fluid is being charged into the printer head.



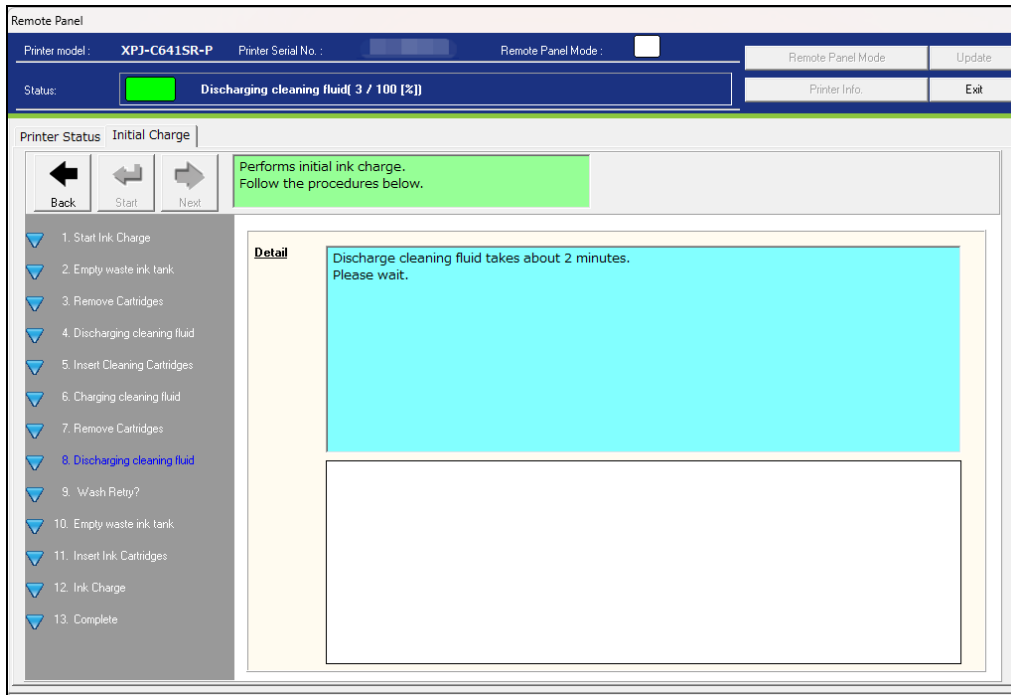
### 6-7 Remove Cartridges

Remove all cleaning cartridges after charging the cleaning fluid.



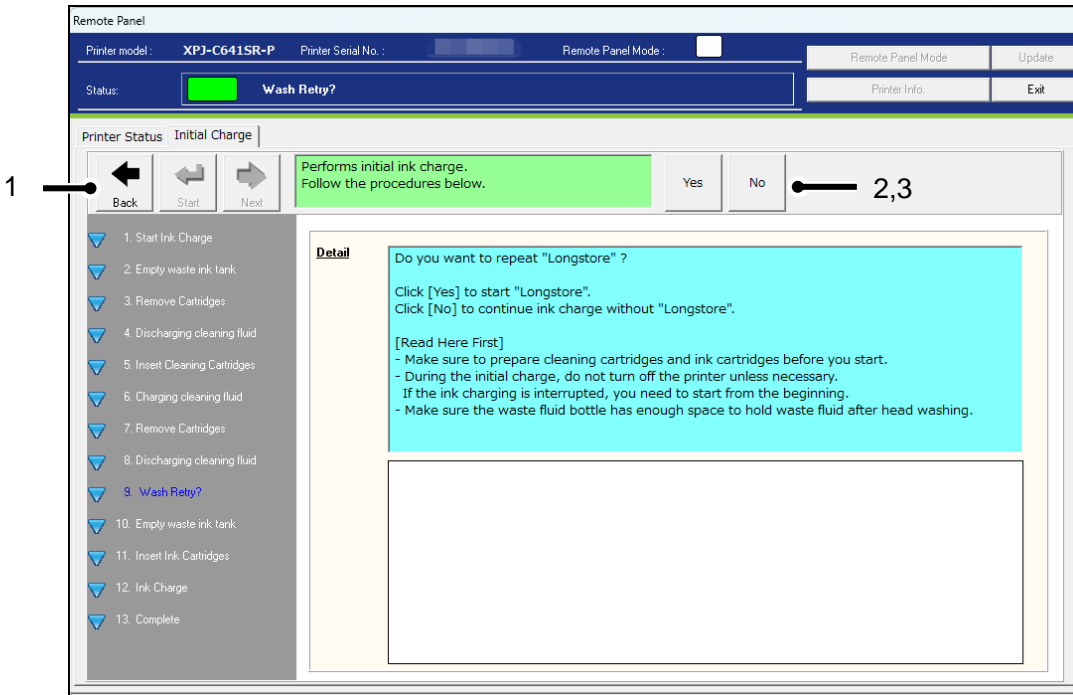
### 6-8 Discharging Cleaning Fluid

The cleaning fluid is being discharged after removing all ink cartridges.



**6-9 Wash Retry?**

Select whether to repeat “Longstore”.

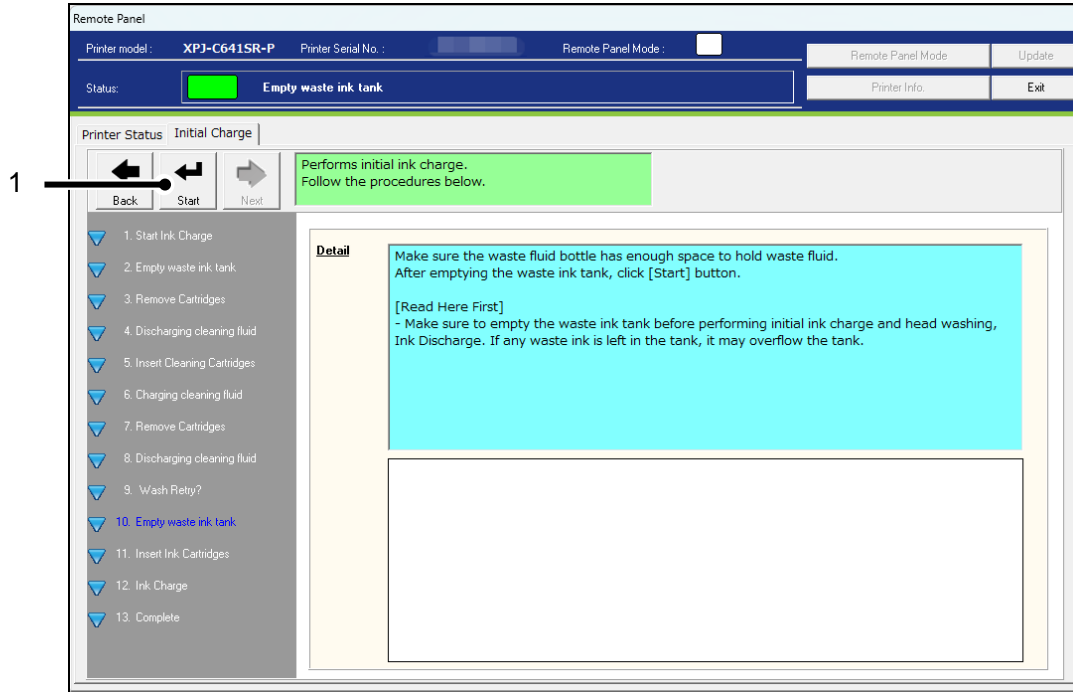


No	Name	Contents
1	Back	Go back to the Installation Wizard process.
2	Yes	Repeat “Longstore”.
3	No	Start Ink Charge.

**6-10 Empty Waste Ink Tank**

Check the waste ink tank before performing the initial ink charge.

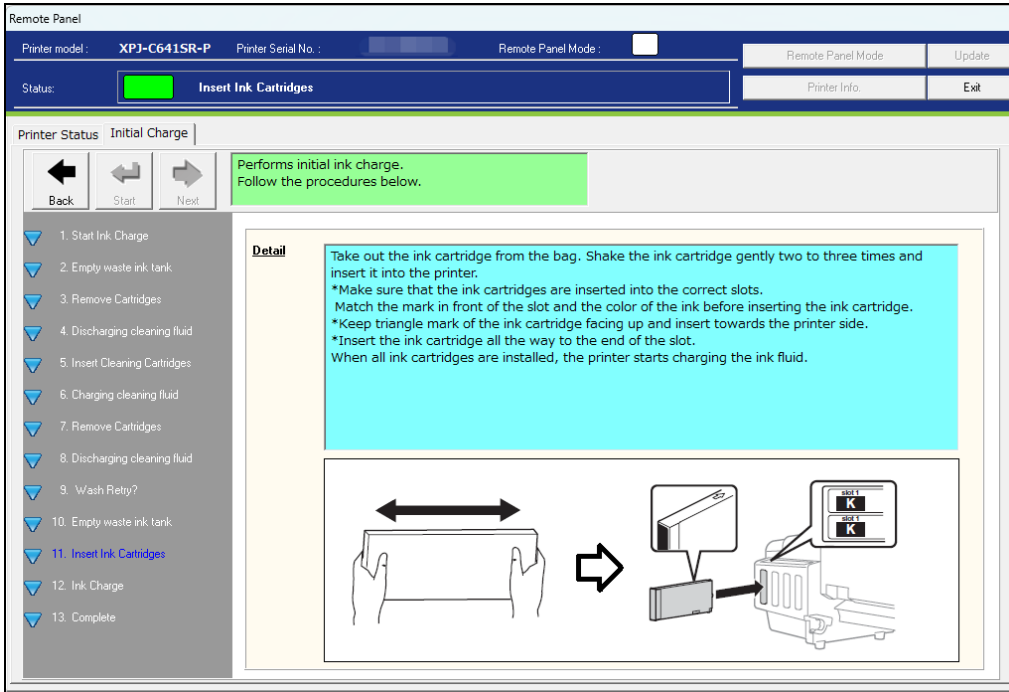
When the initial ink charge is completed, click [Start] to reset the waste ink counter.



No	Name	Contents
1	Start	Sends the command to reset the waste ink counter to the printer.

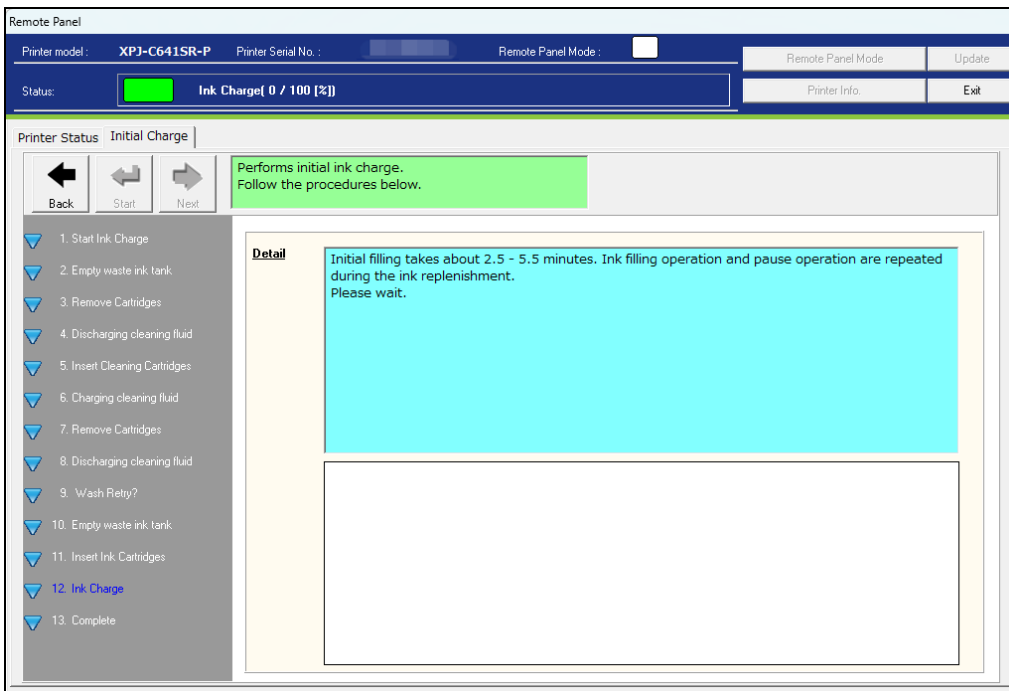
### 6-11 Insert Ink Cartridges

Insert all ink cartridges into their specified slots after discharging the cleaning fluid. When the insertion is completed, performs the initial ink charge.



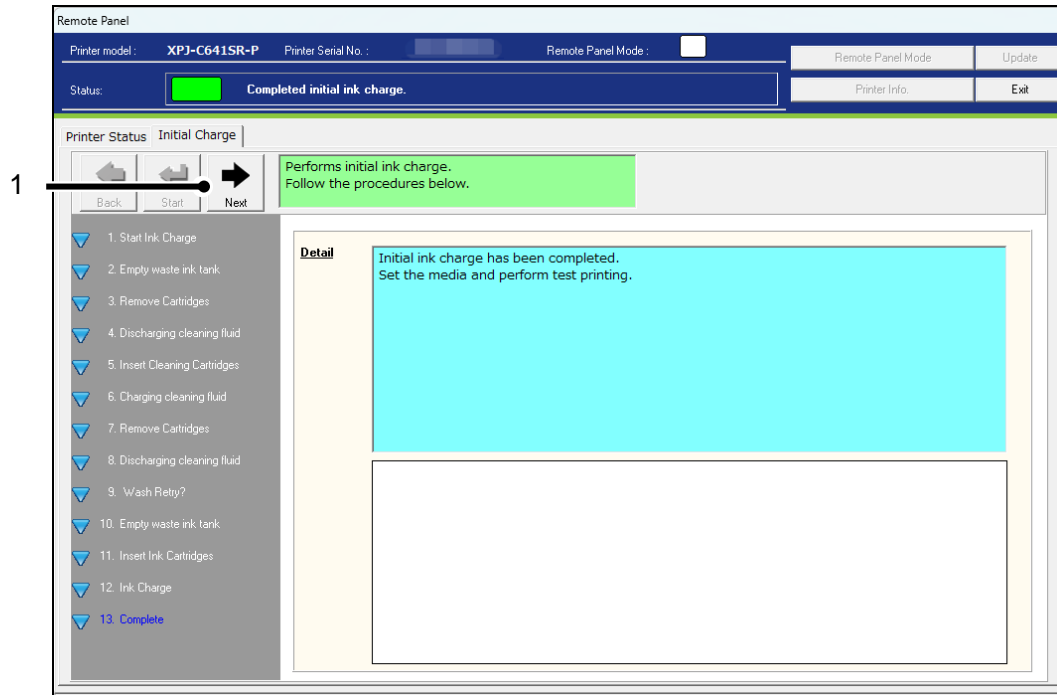
### 6-12 Ink Charge

The ink charge is being performed.



**6-13 Complete**

When the initial ink charge is fully completed, stops the initial ink charge monitoring.



No	Name	Contents
1	Next	Go to the "Media Set" menu of the Installation Wizard.

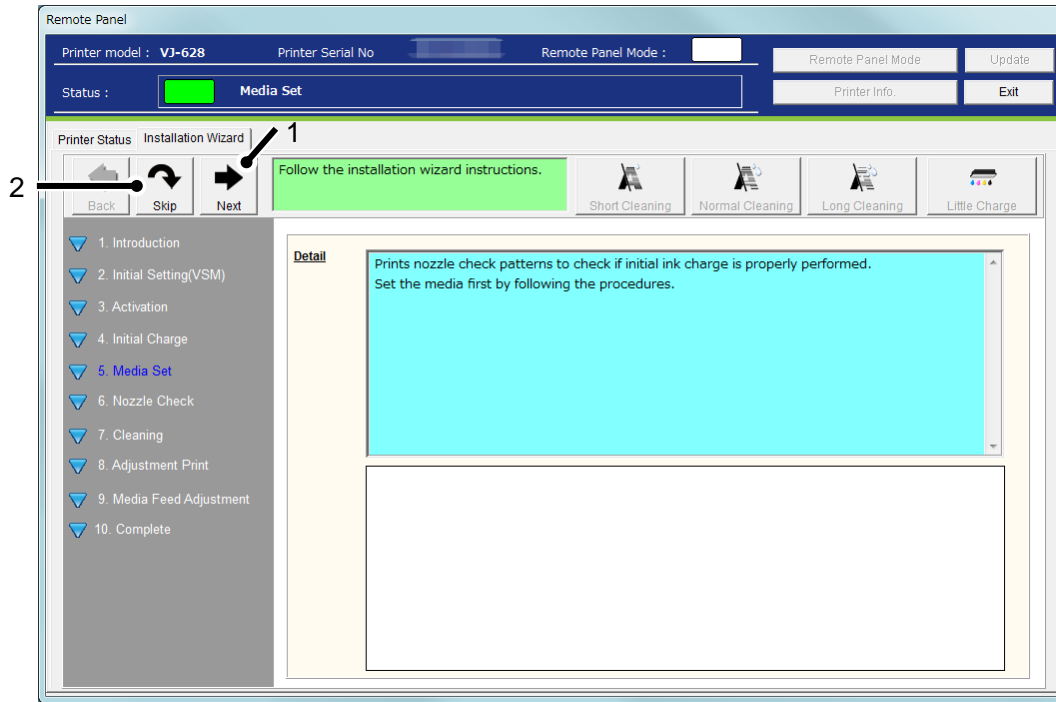


### 3-5 Media Set

#### 1). VJ-628/628X/628MP

Prints the nozzle check patterns to check if the initial ink charge is properly performed.

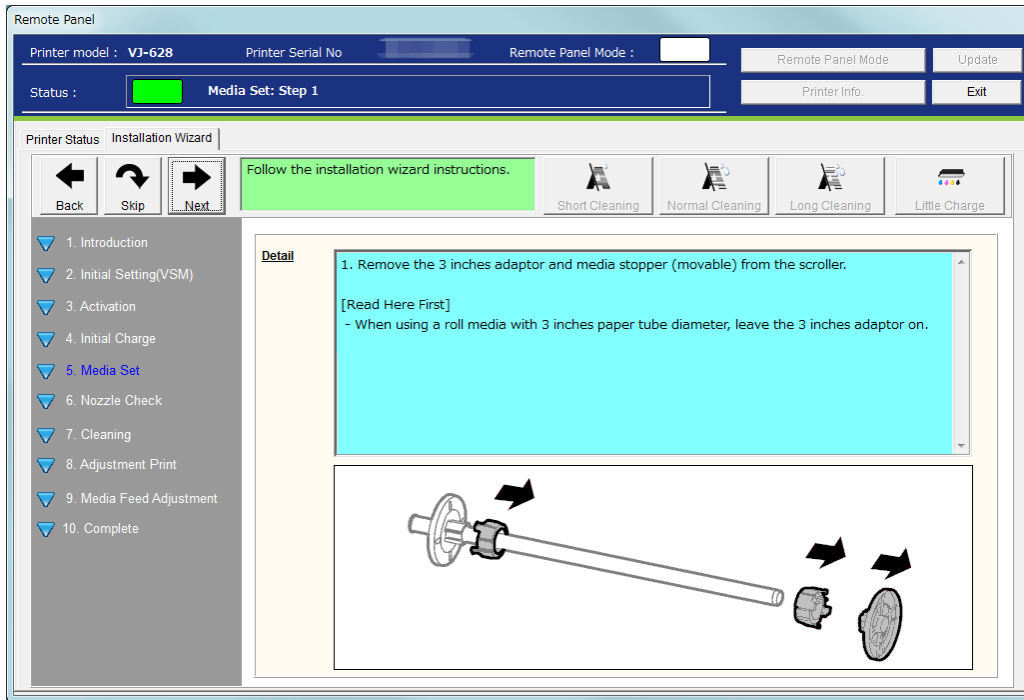
Set the media first by following the procedures.



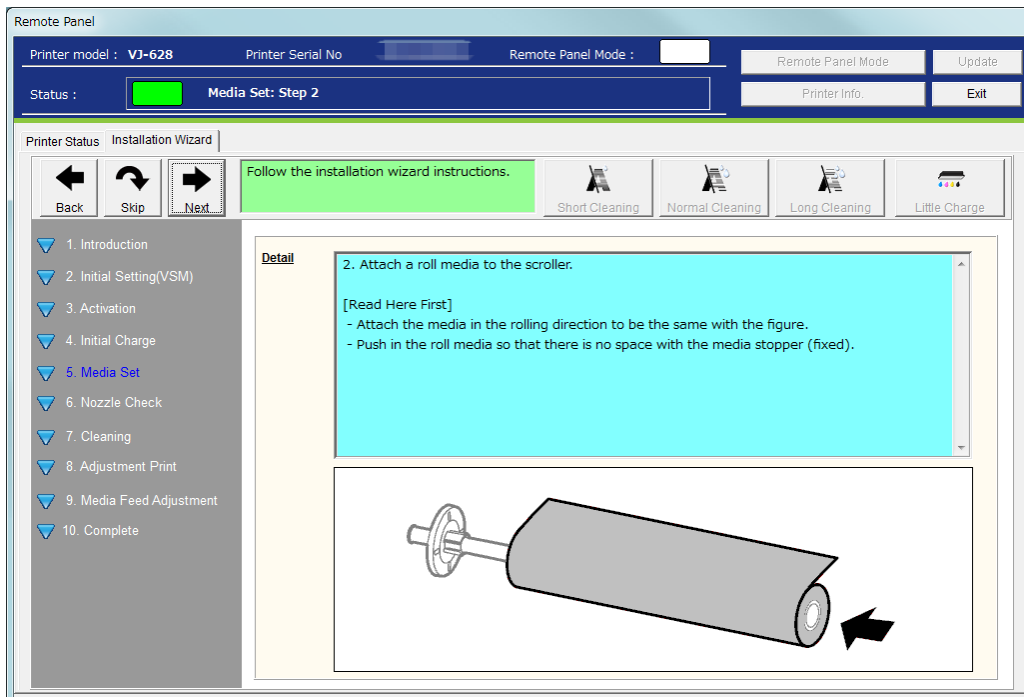
No	Name	Contents
1	Next	Go to the next page of the “Media Set” menu.
2	Skip	Go to “Complete” of the Installation Wizard.

This button functions apply to the all “Media Set” menu pages.

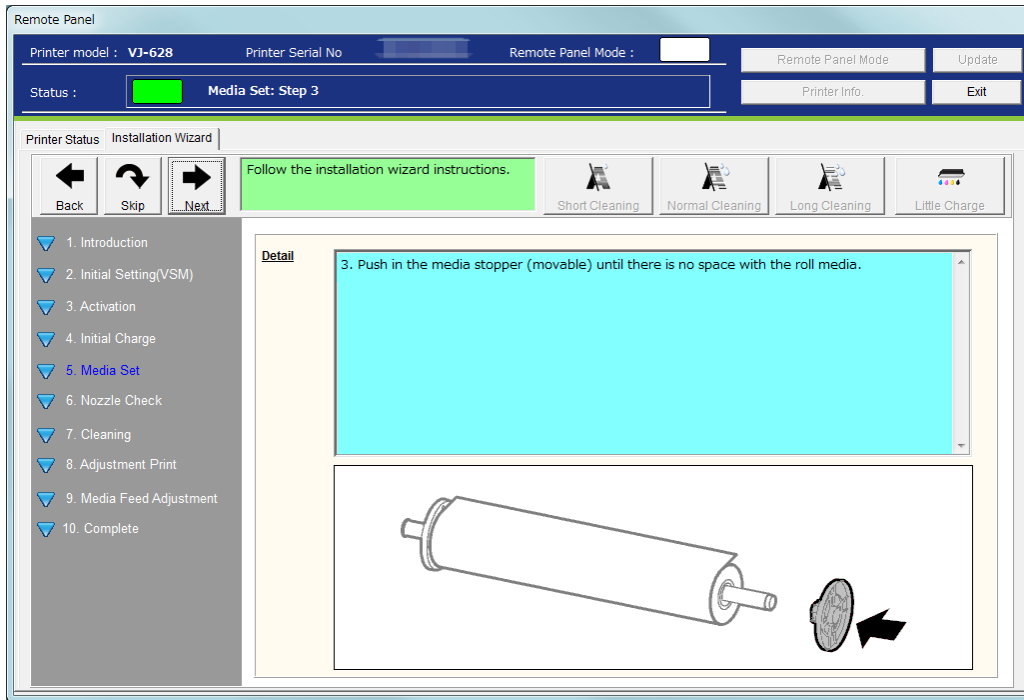
1-1 Media Set: Step 1



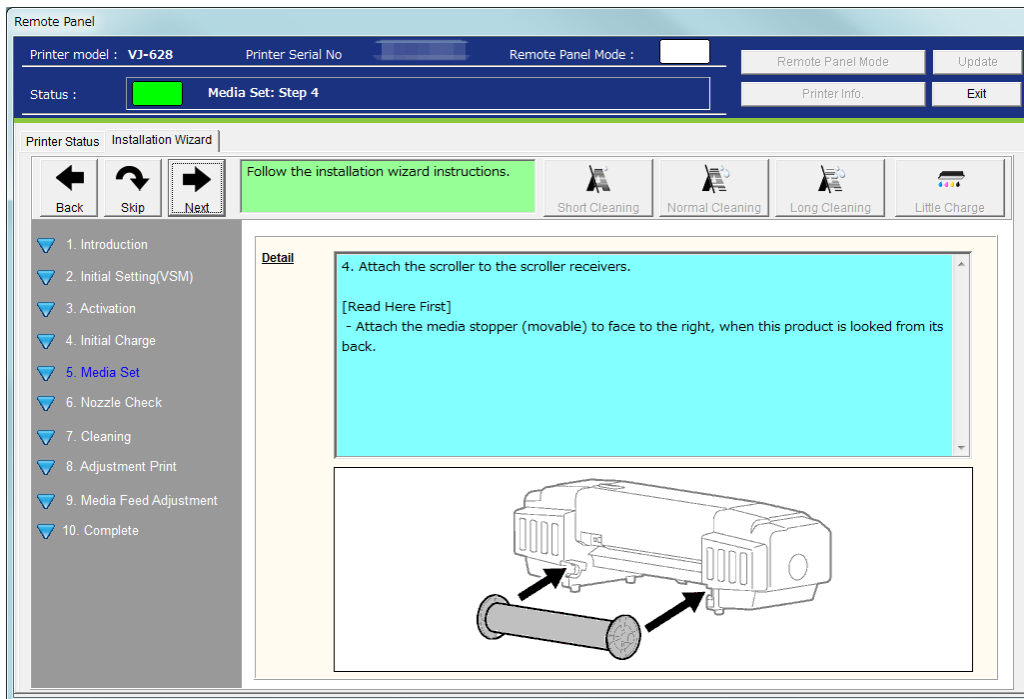
1-2 Media Set: Step 2



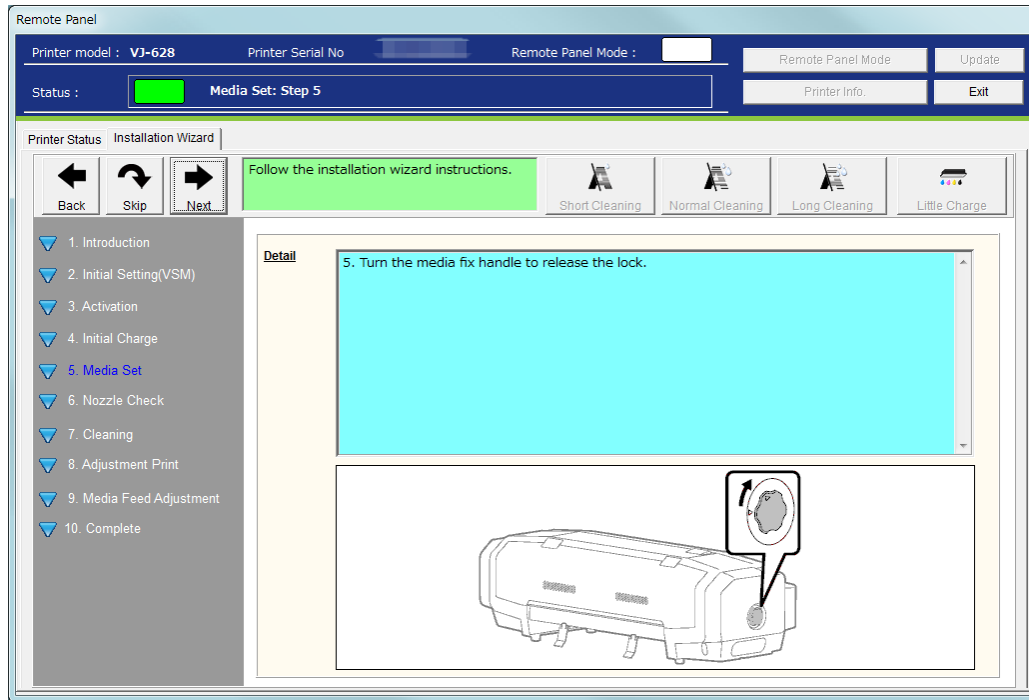
1-3 Media Set: Step 3



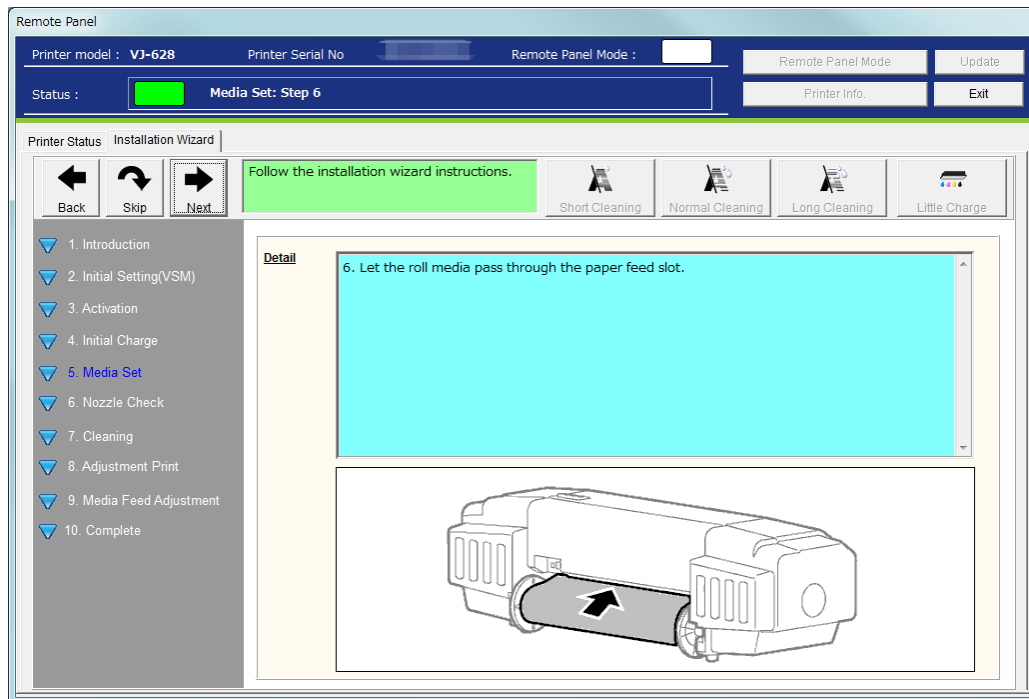
1-4 Media Set: Step 4



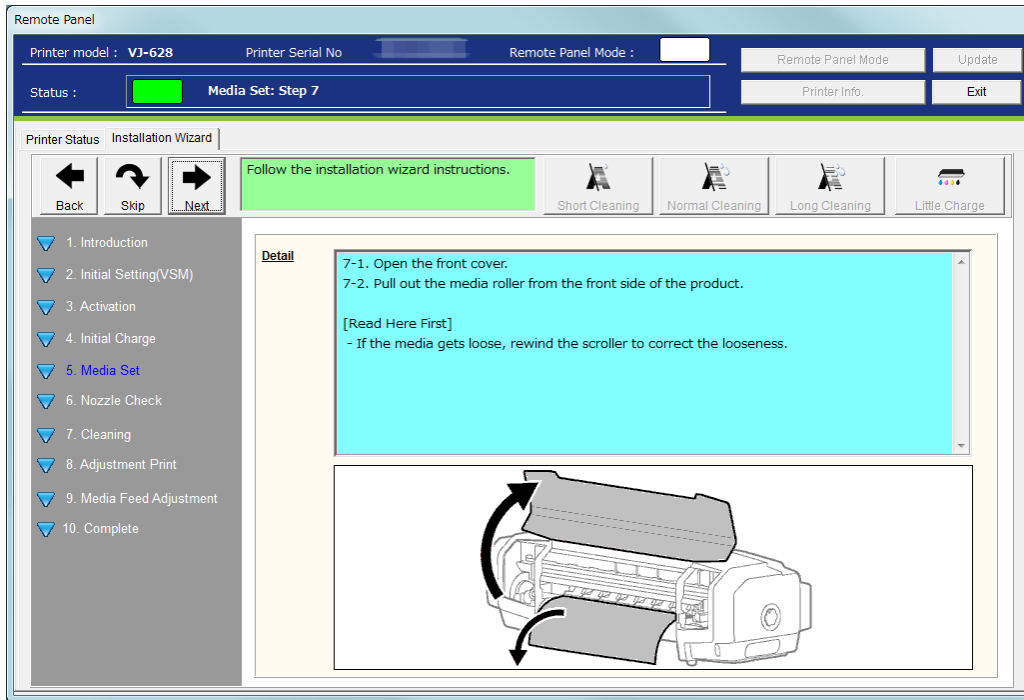
1-5 Media Set: Step 5



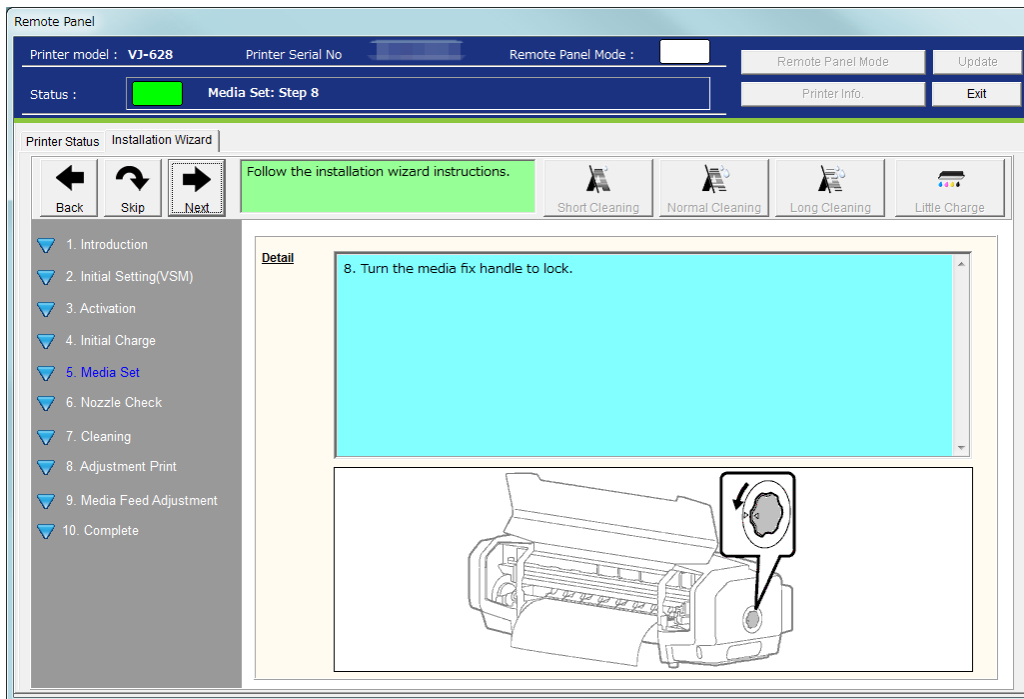
1-6 Media Set: Step 6



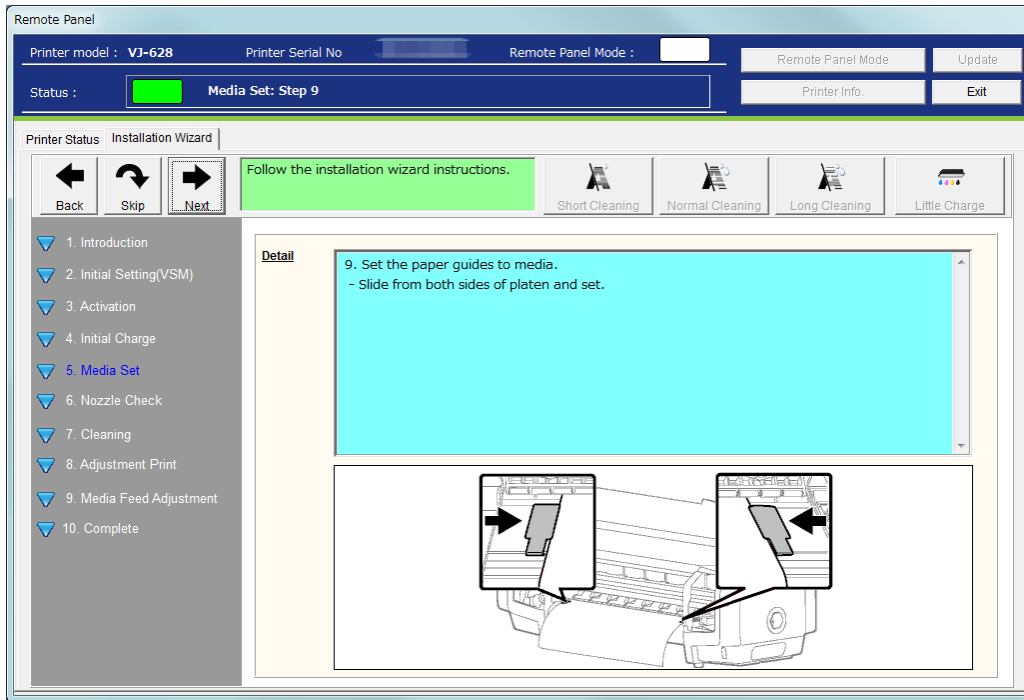
1-7 Media Set: Step 7



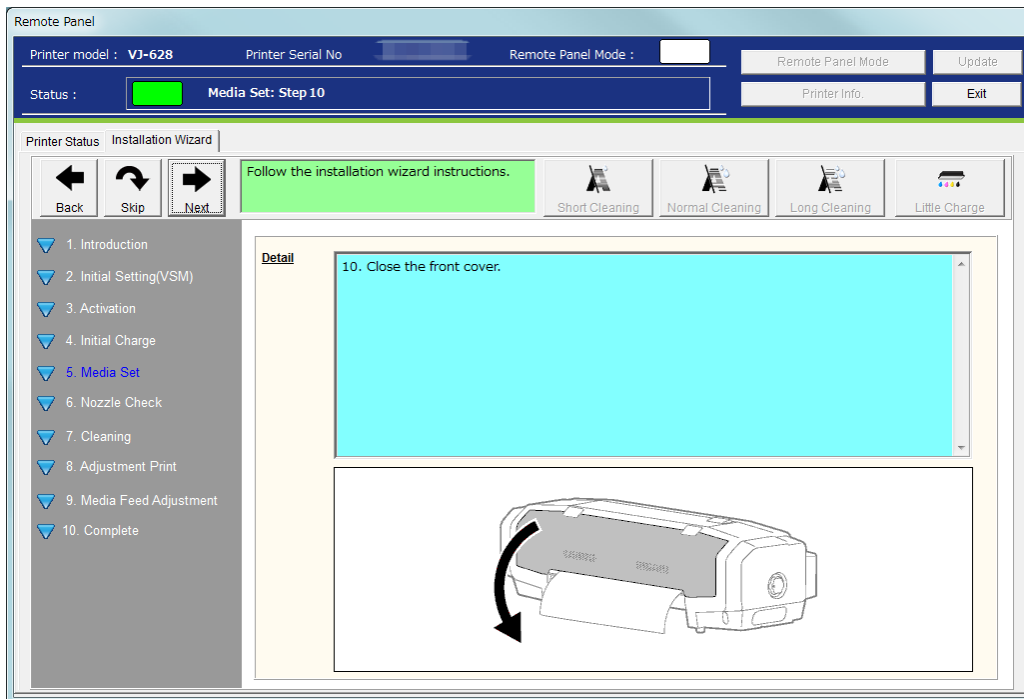
1-8 Media Set: Step 8



1-9 Media Set: Step 9



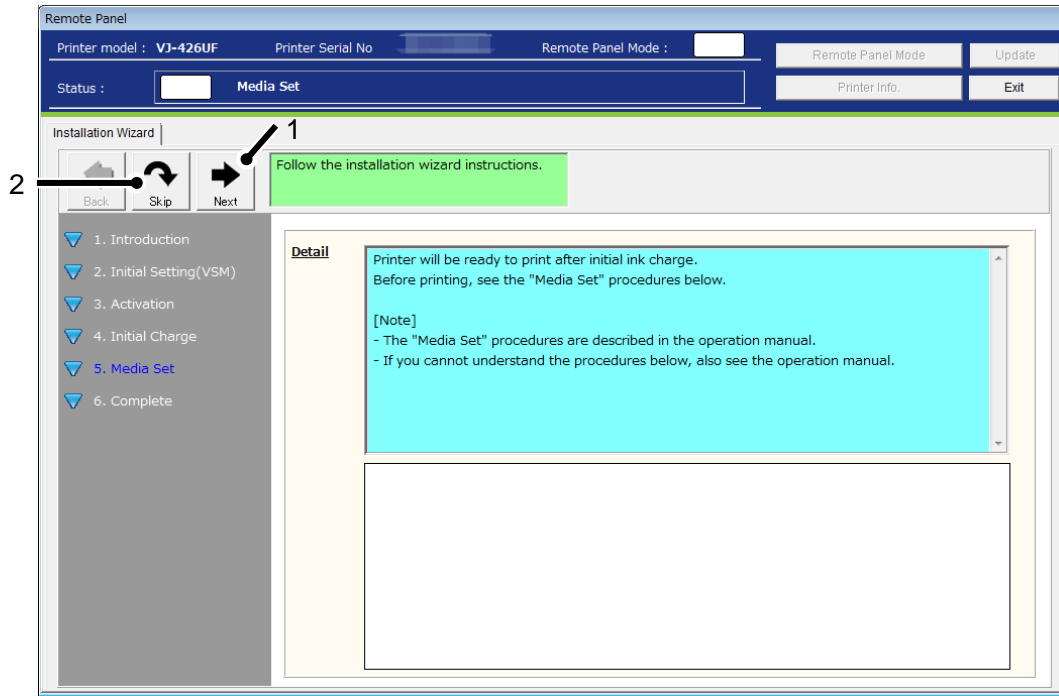
1-10 Media Set: Step 10



**2). VJ-426UF**

Prints the nozzle check patterns to check if the initial ink charge is properly performed.

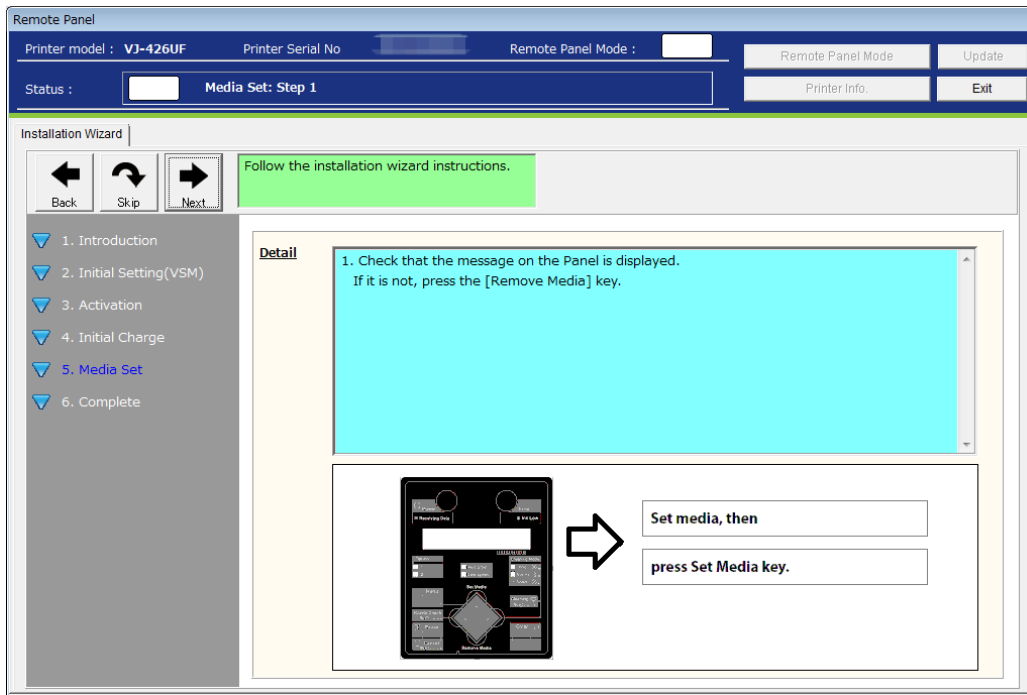
Set the media first by following the procedures.



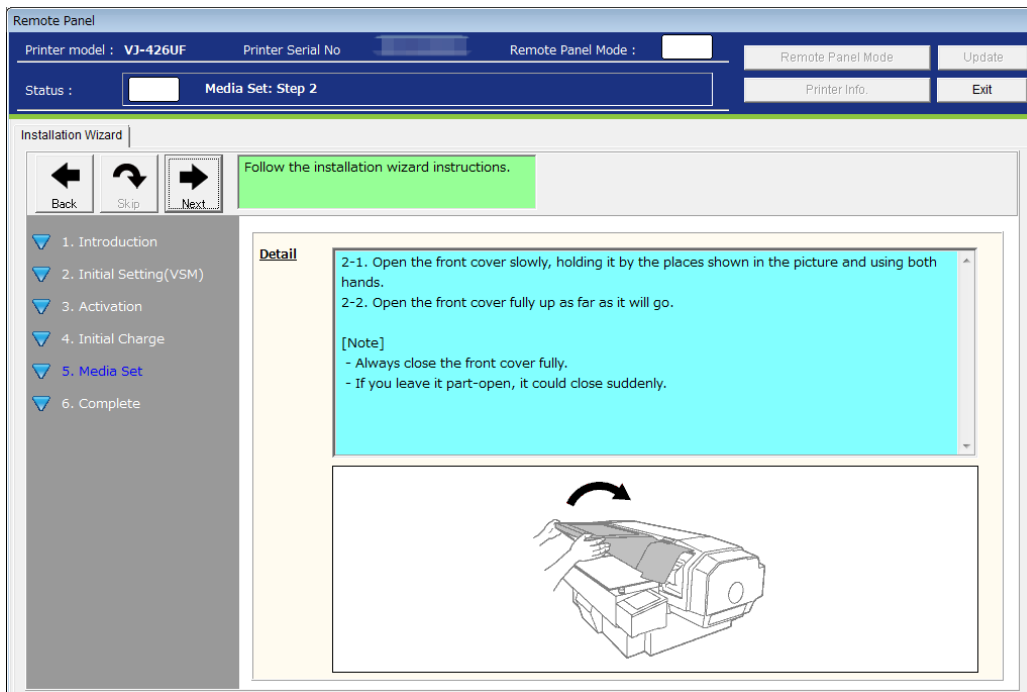
No	Name	Contents
1	Next	Go to the next page of the "Media Set" menu.
2	Skip	Go to "Complete" of the Installation Wizard.

This button functions apply to the all "Media Set" menu pages.

### 2-1 Media Set: Step 1

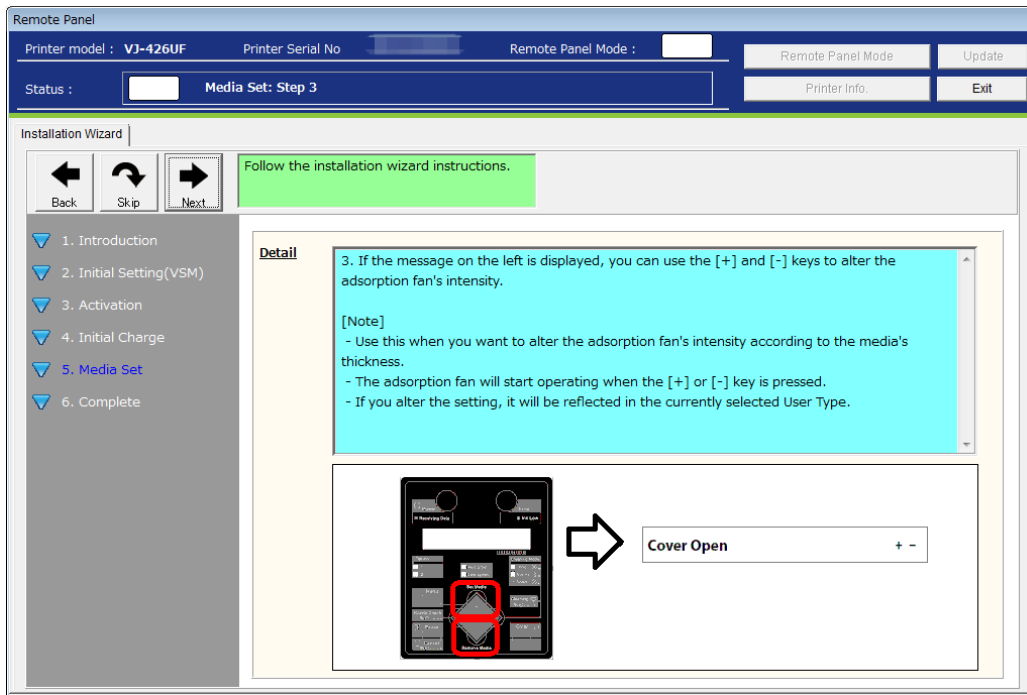


### 2-2 Media Set: Step 2

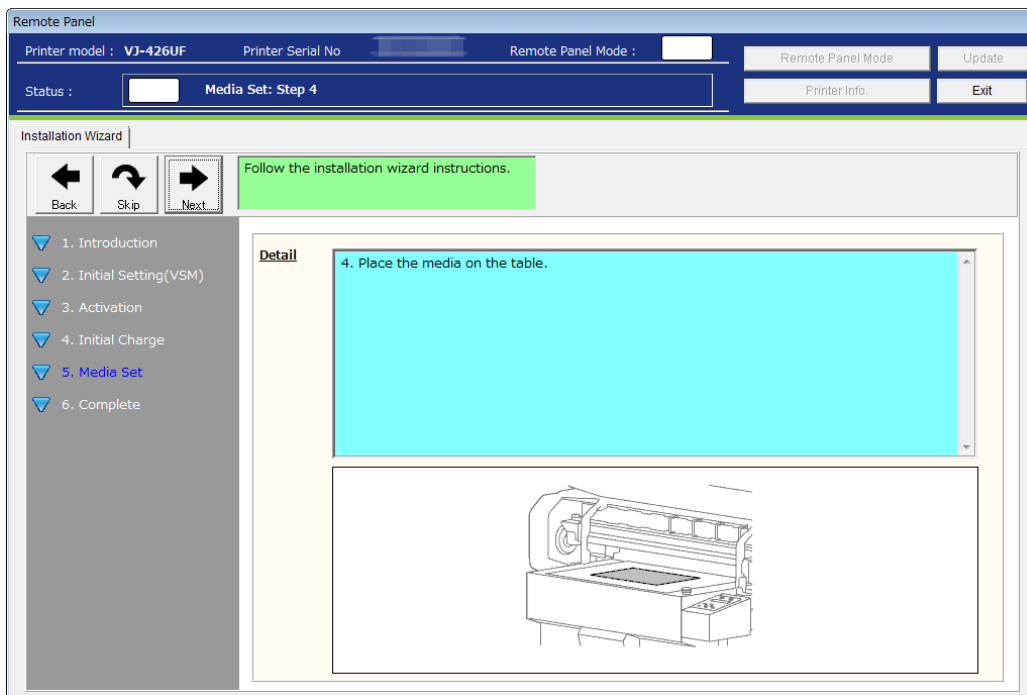




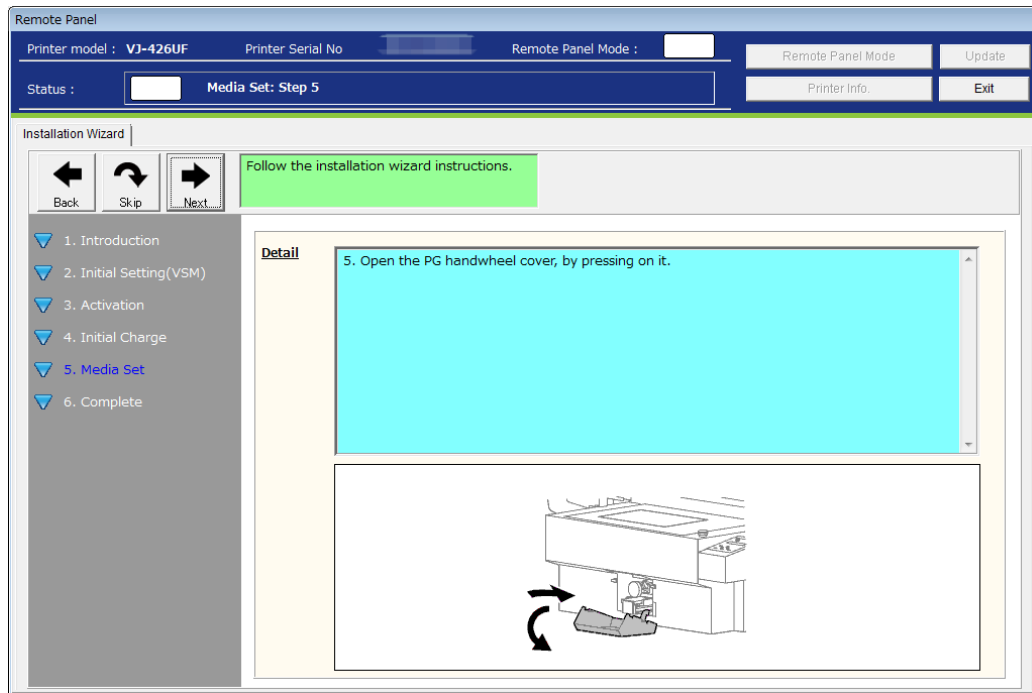
### 2-3 Media Set: Step 3



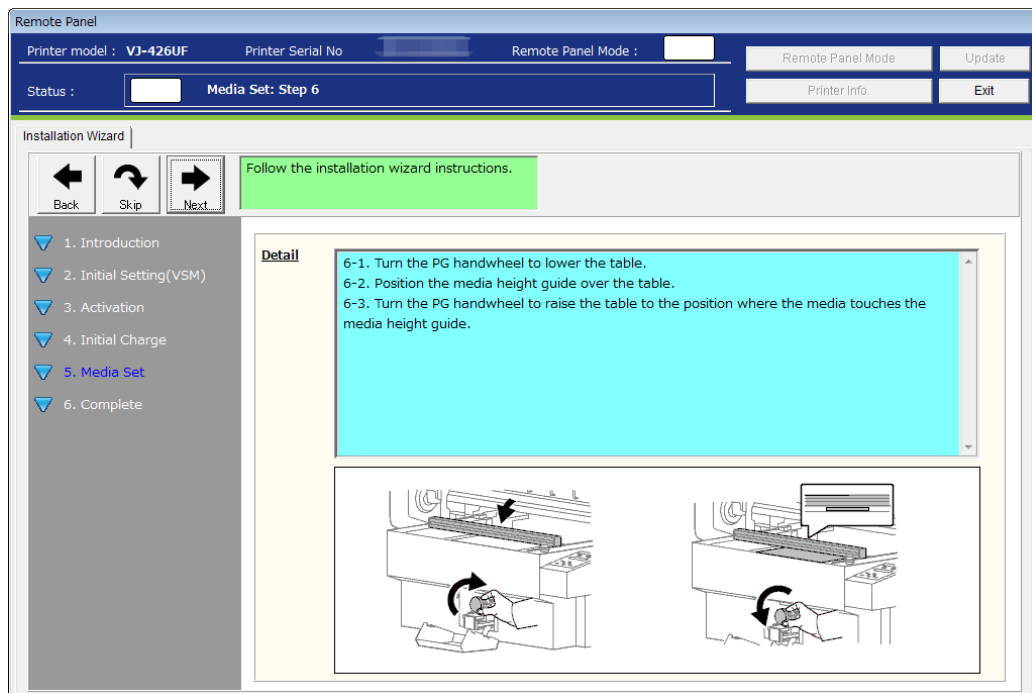
### 2-4 Media Set: Step 4



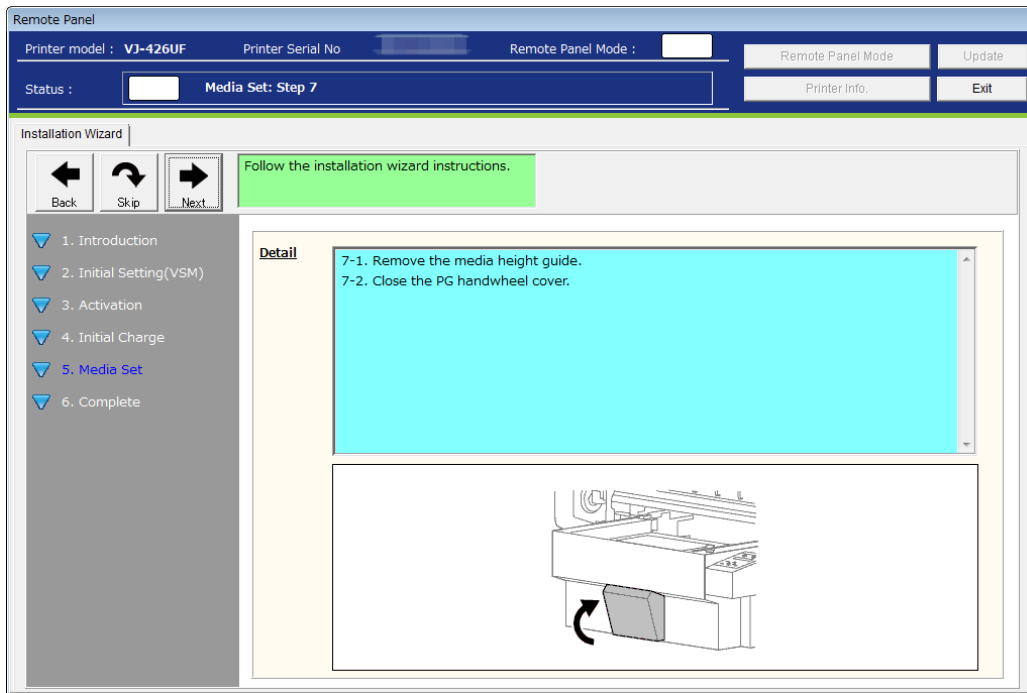
## 2-5 Media Set: Step 5



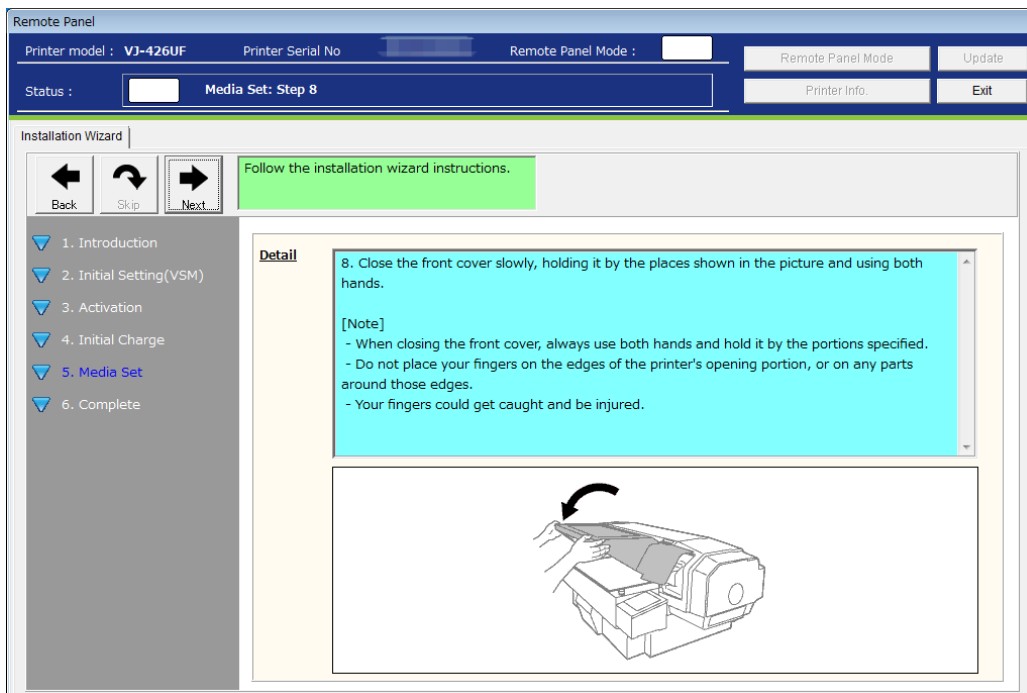
## 2-6 Media Set: Step 6



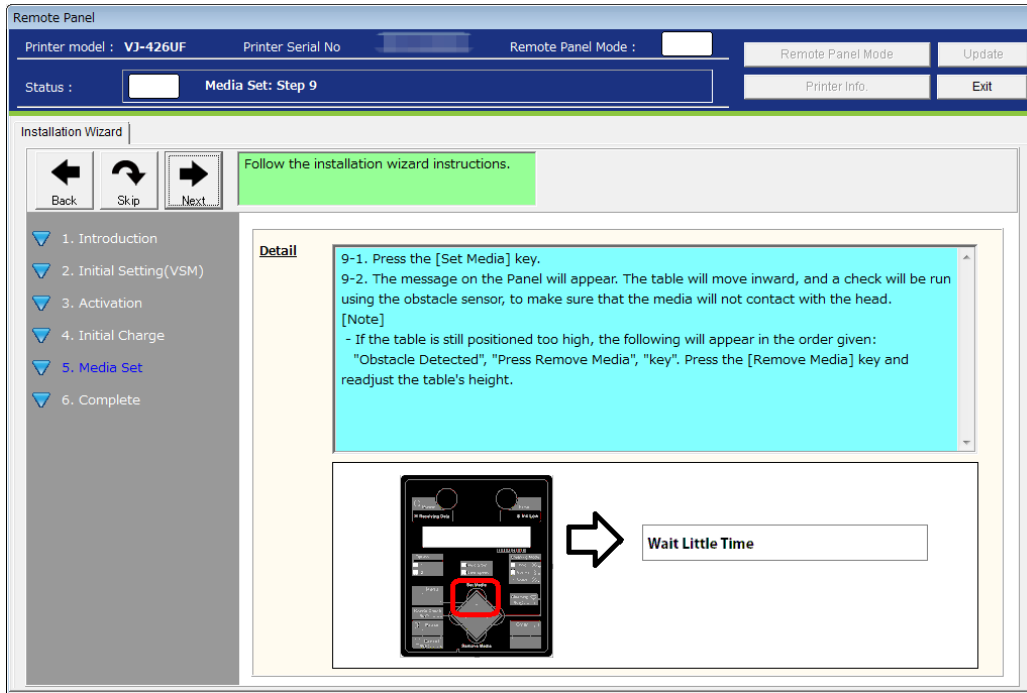
## 2-7 Media Set: Step 7



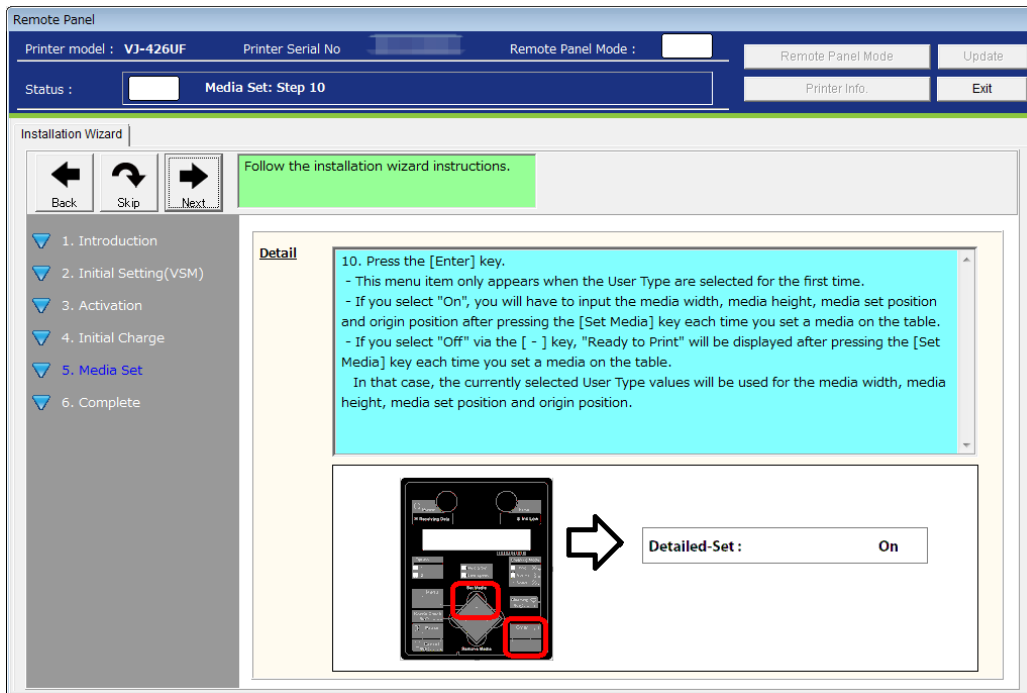
## 2-8 Media Set: Step 8



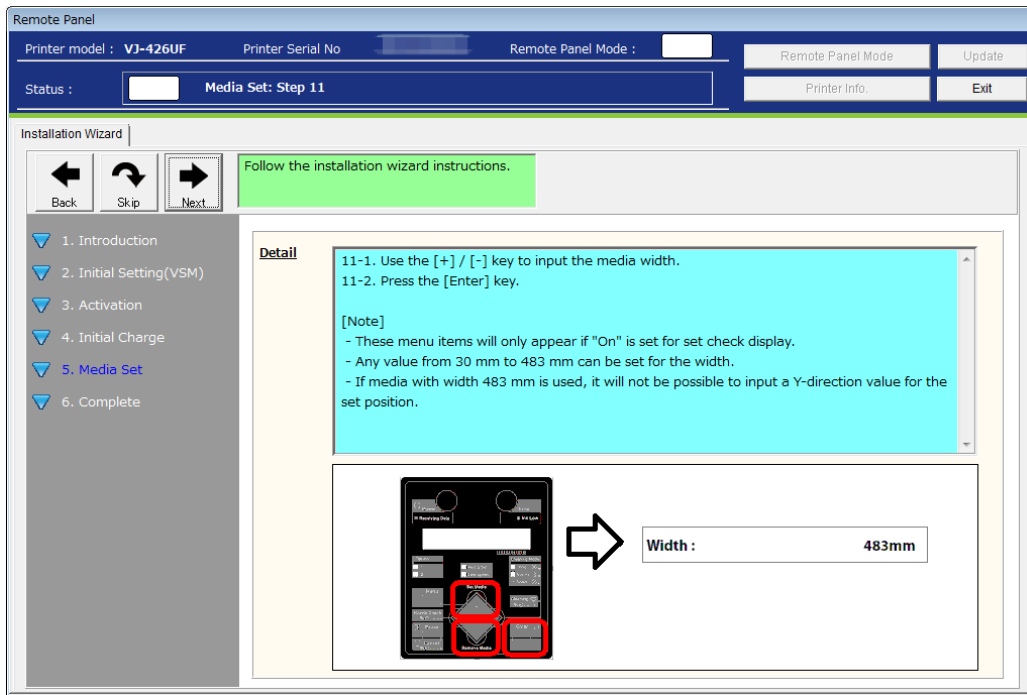
## 2-9 Media Set: Step 9



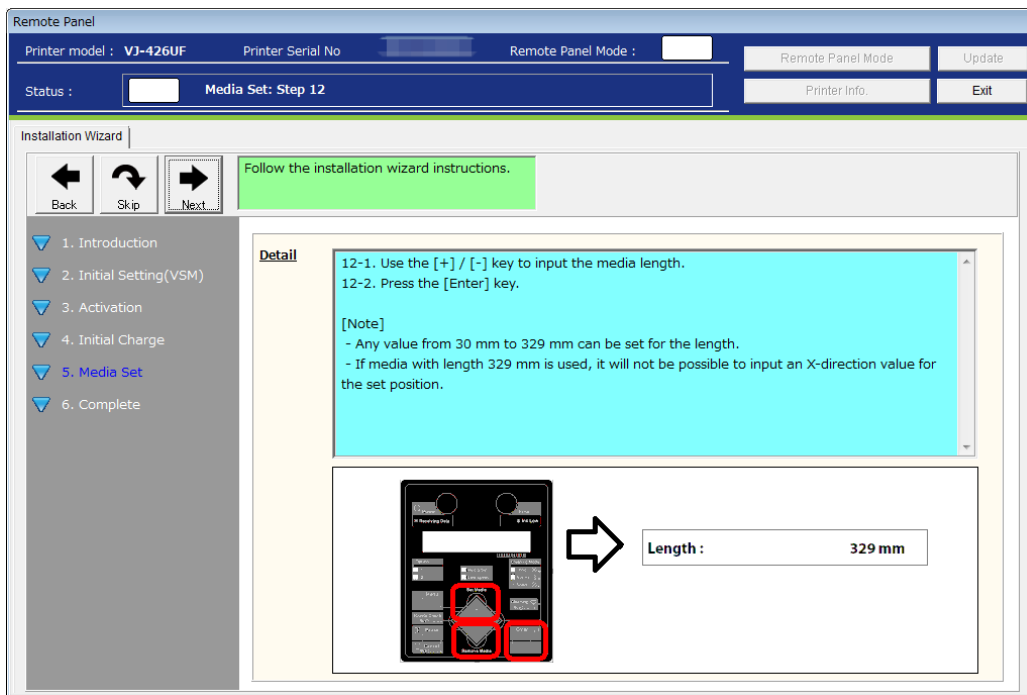
## 2-10 Media Set: Step 10



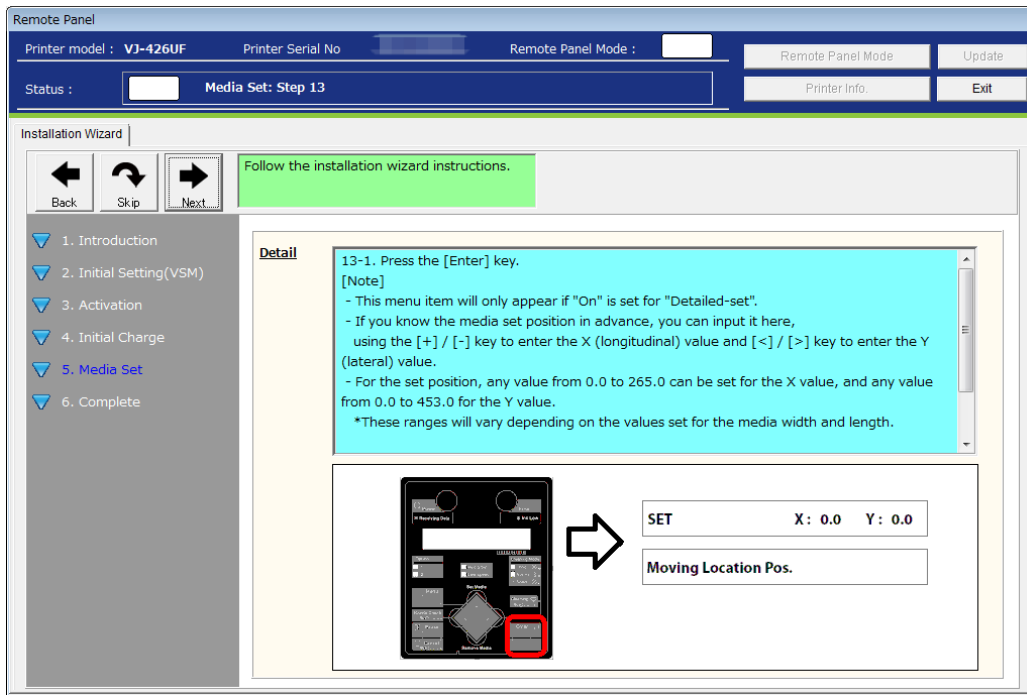
### 2-11 Media Set: Step 11



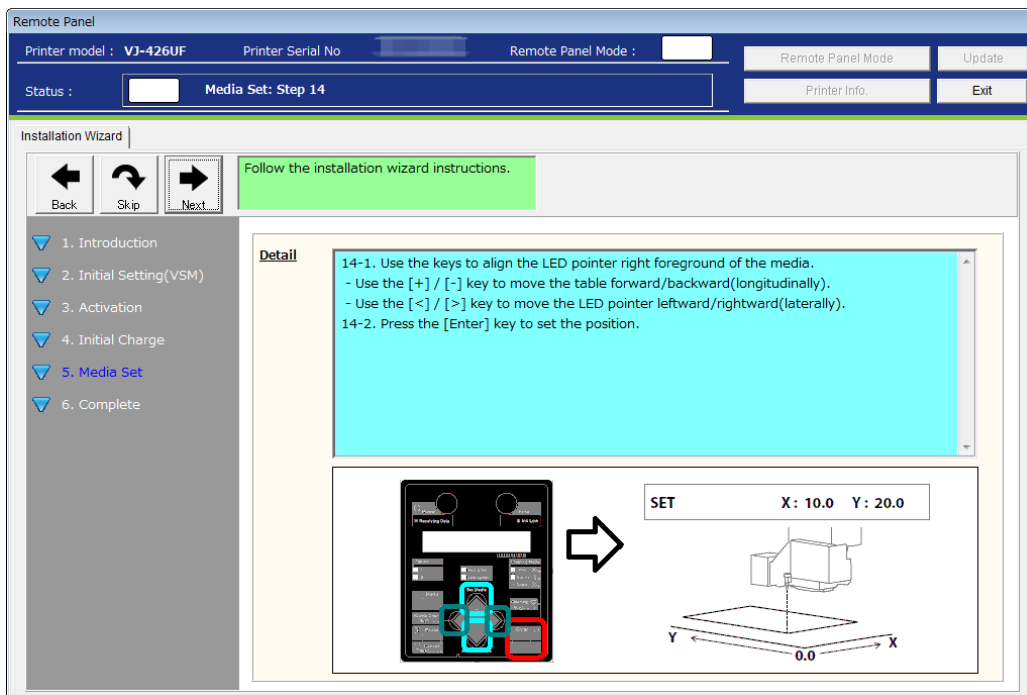
### 2-12 Media Set: Step 12



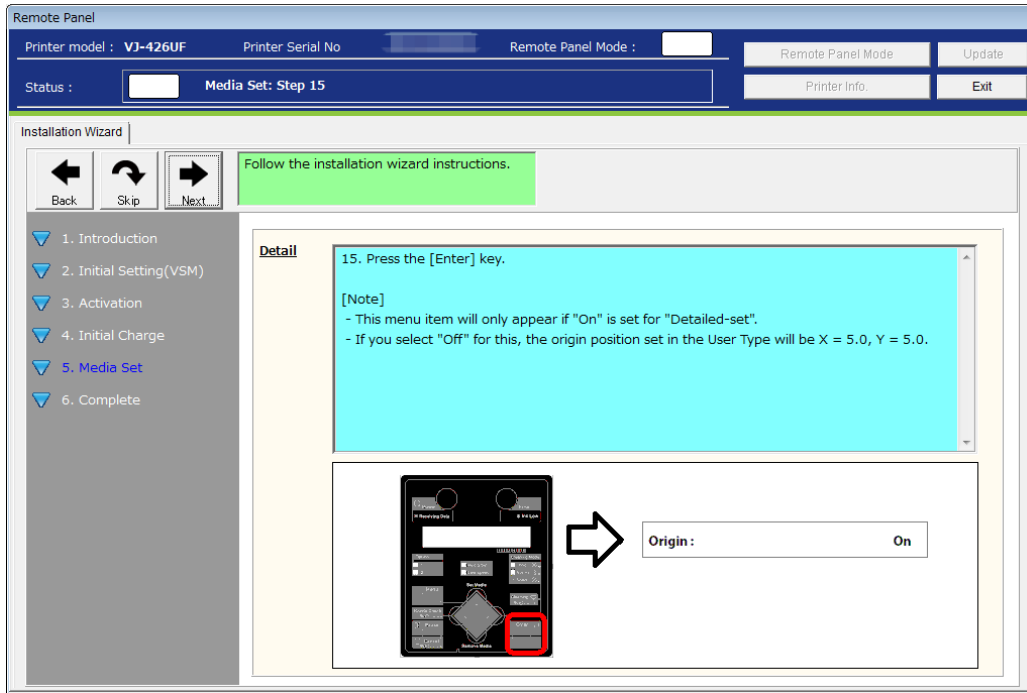
### 2-13 Media Set: Step 13



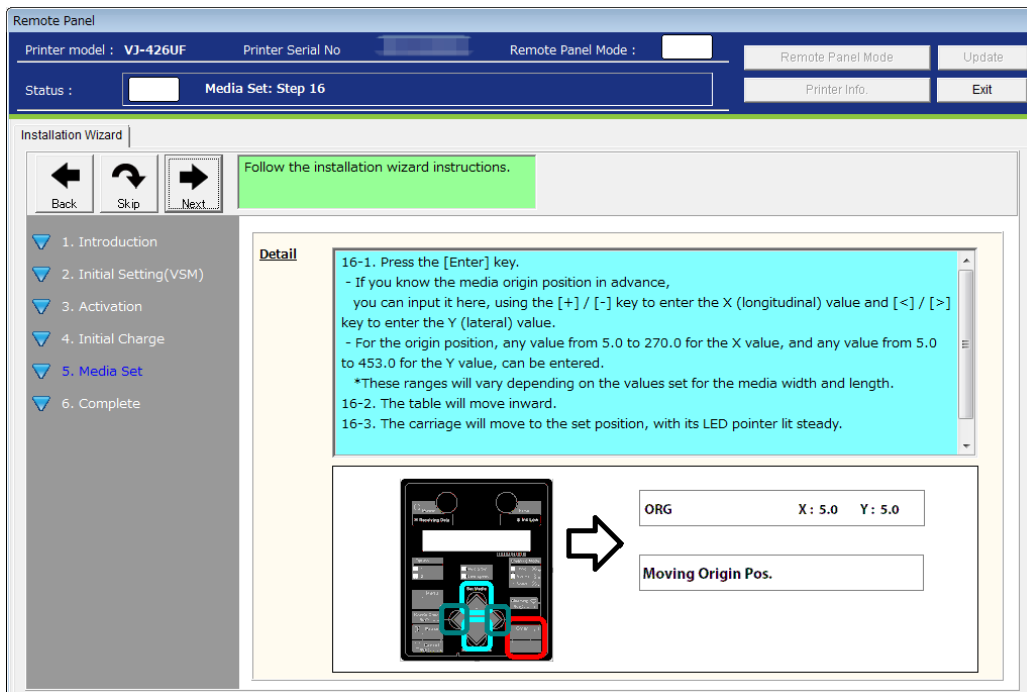
### 2-14 Media Set: Step 14



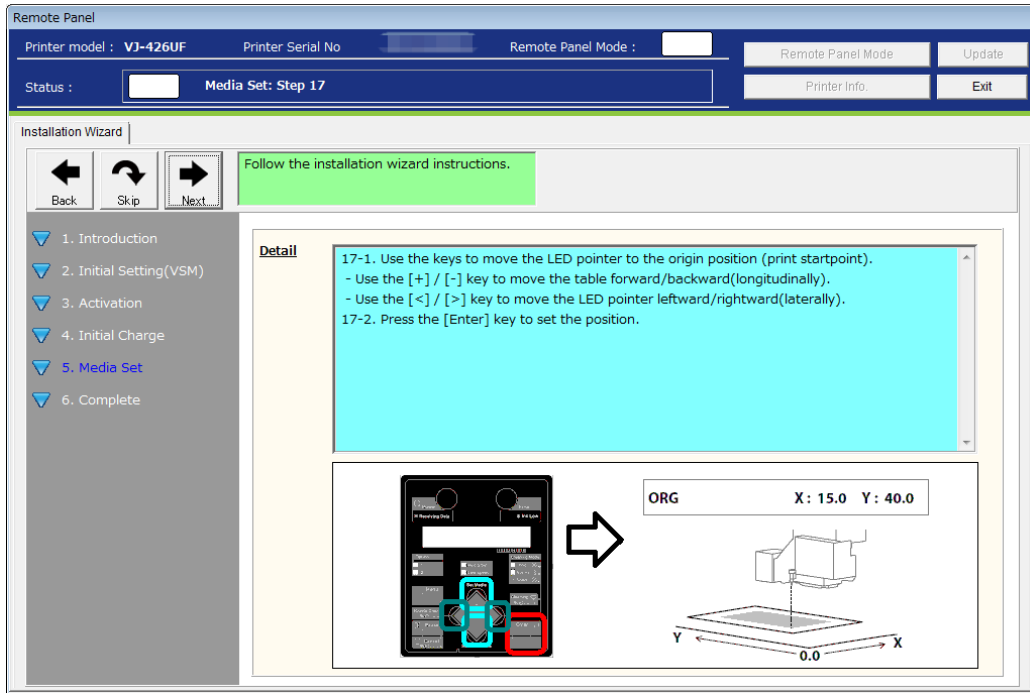
### 2-15 Media Set: Step 15



### 2-16 Media Set: Step 16

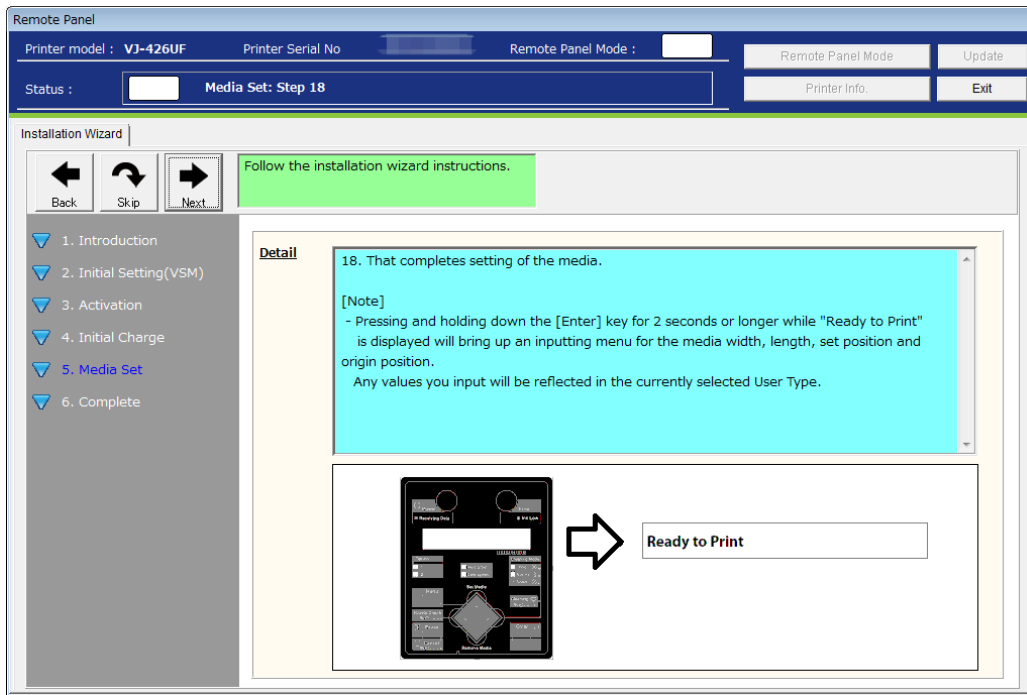


### 2-17 Media Set: Step 17





**2-18 Media Set: Step 18**



No	Name	Contents
1	Next	Go back to the Installation Wizard process.
2	Back	Go back to the previous menu.

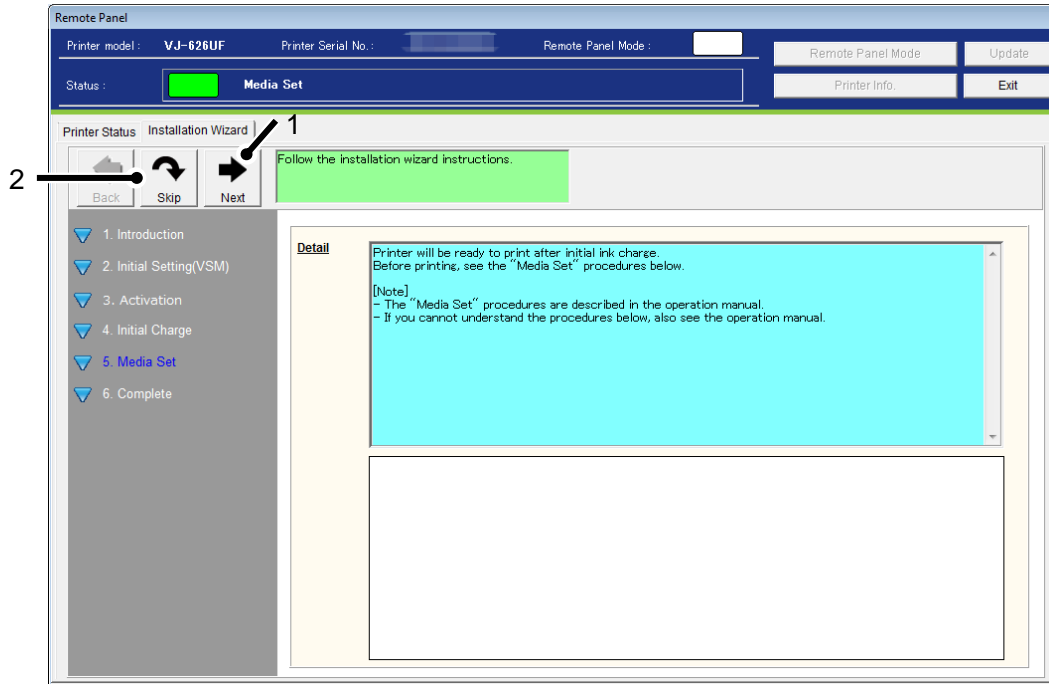
**NOTE**

- For VJ-426UF, click [Next] to go to "3-10 Complete".

### 3). VJ-626UF

Prints the nozzle check patterns to check if the initial ink charge is properly performed.

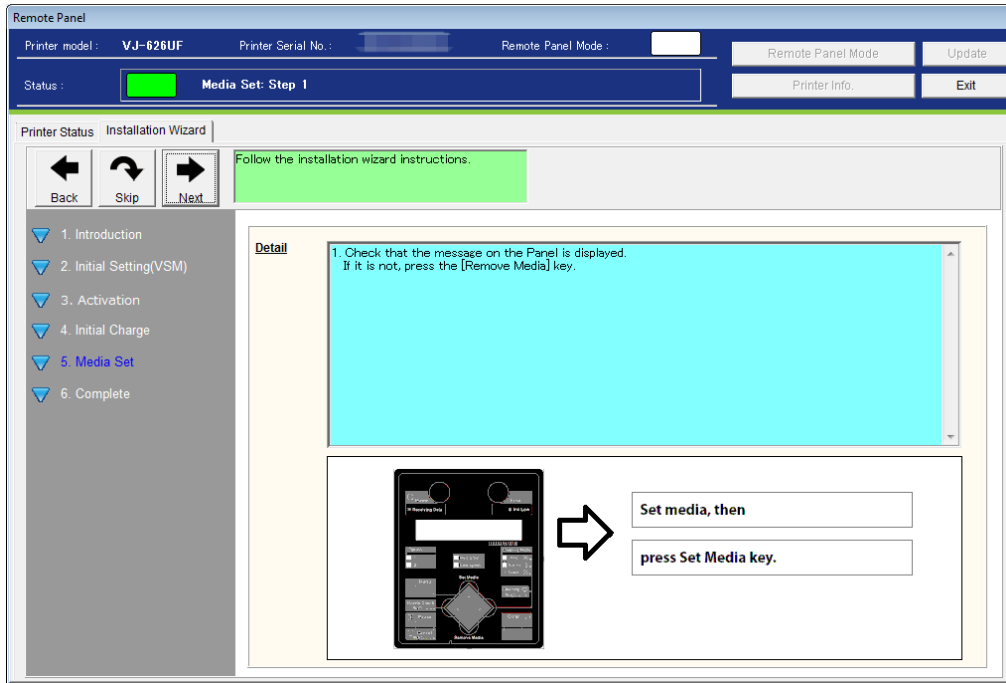
Set the media first by following the procedures.



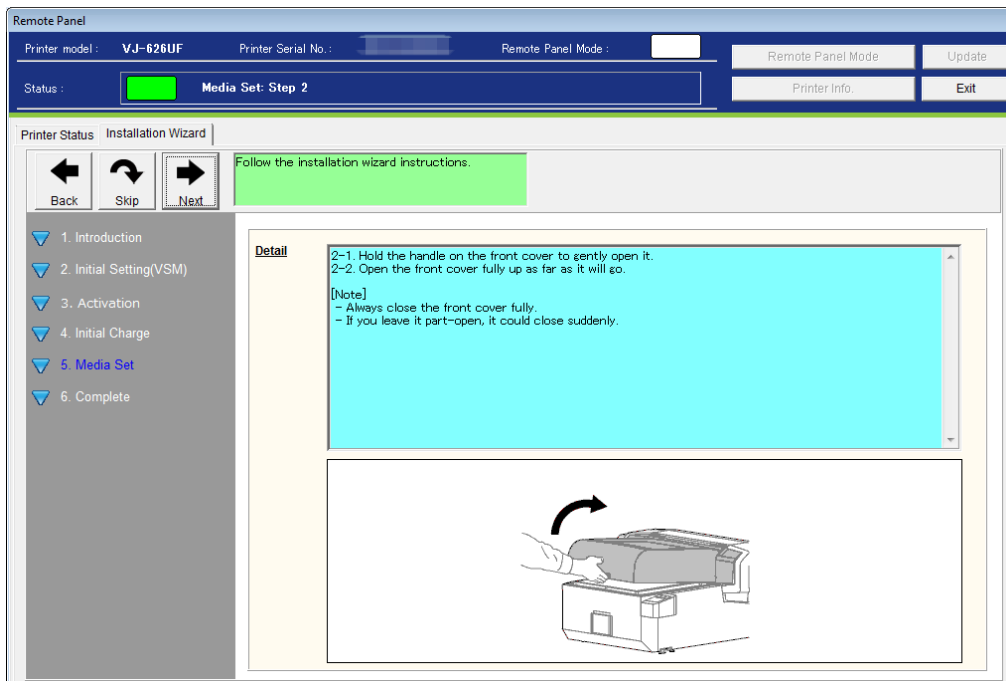
No	Name	Contents
1	Next	Go to the next page of the "Media Set" menu.
2	Skip	Go to "Complete" of the Installation Wizard.

This button functions apply to the all "Media Set" menu pages.

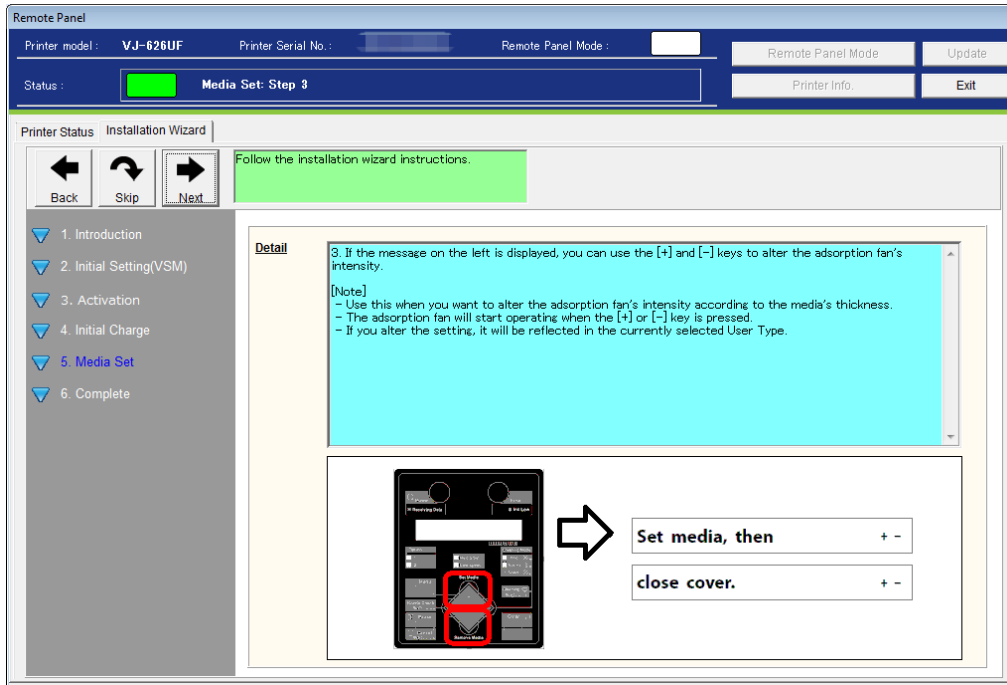
### 3-1 Media Set: Step 1



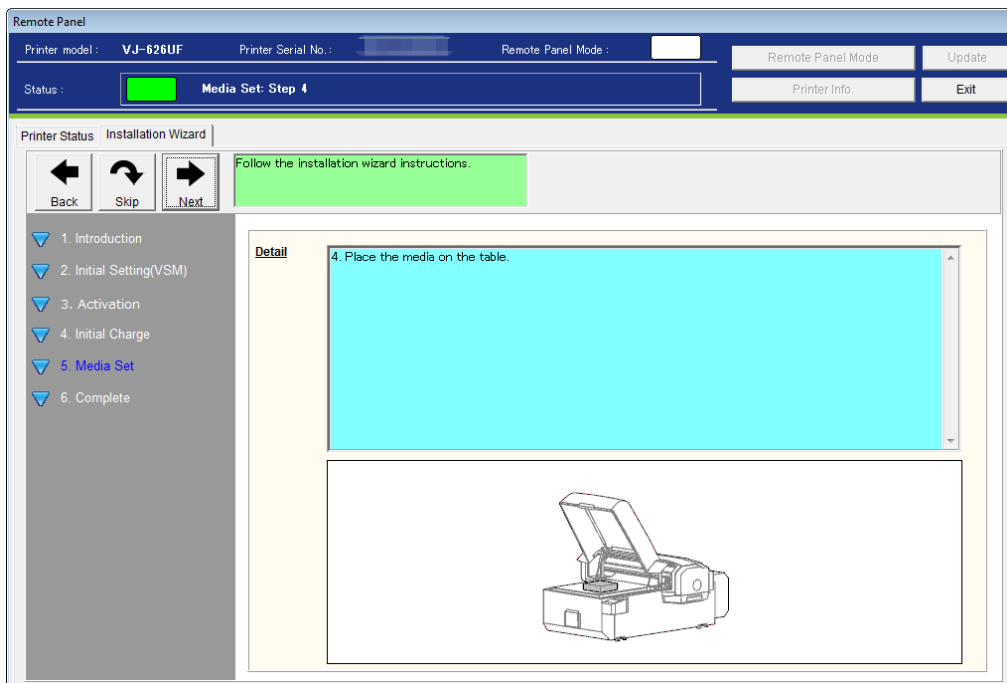
### 3-2 Media Set: Step 2



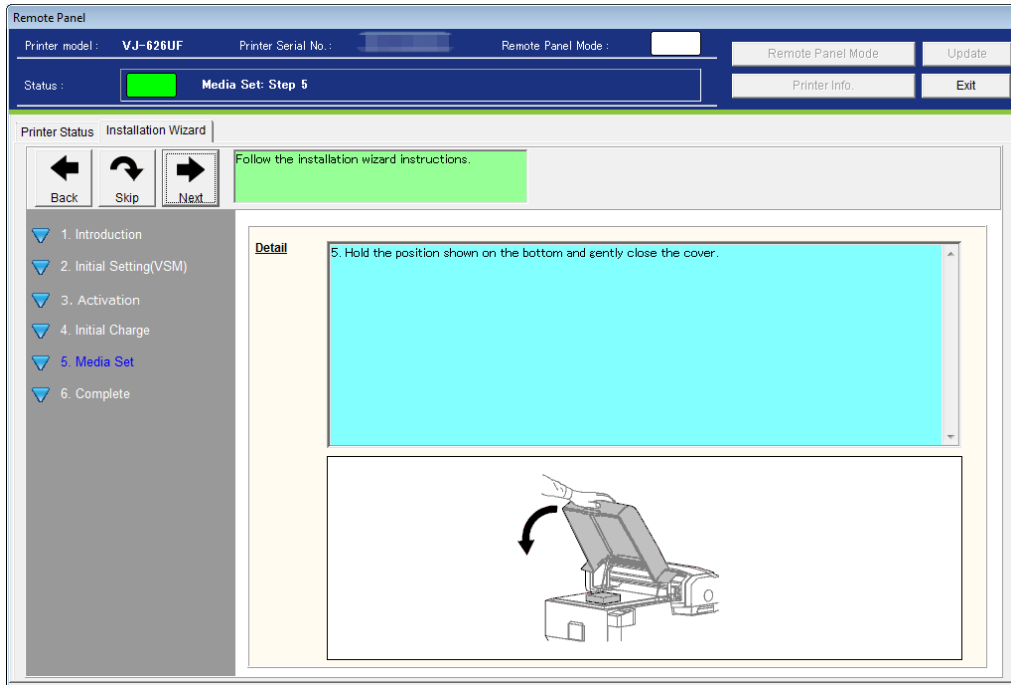
### 3-3 Media Set: Step 3



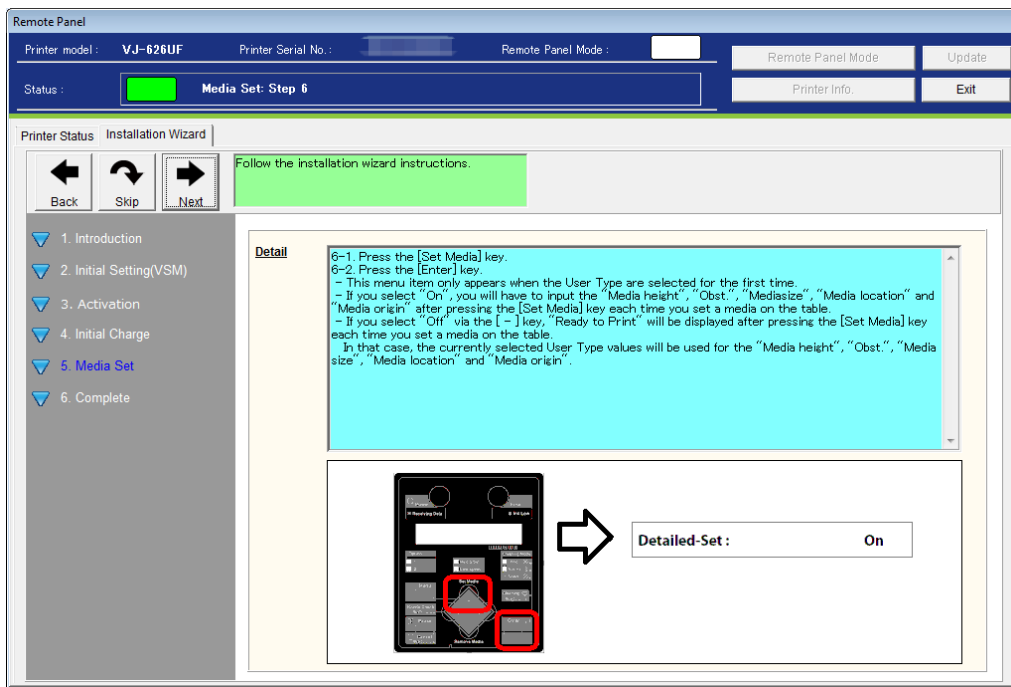
### 3-4 Media Set: Step 4



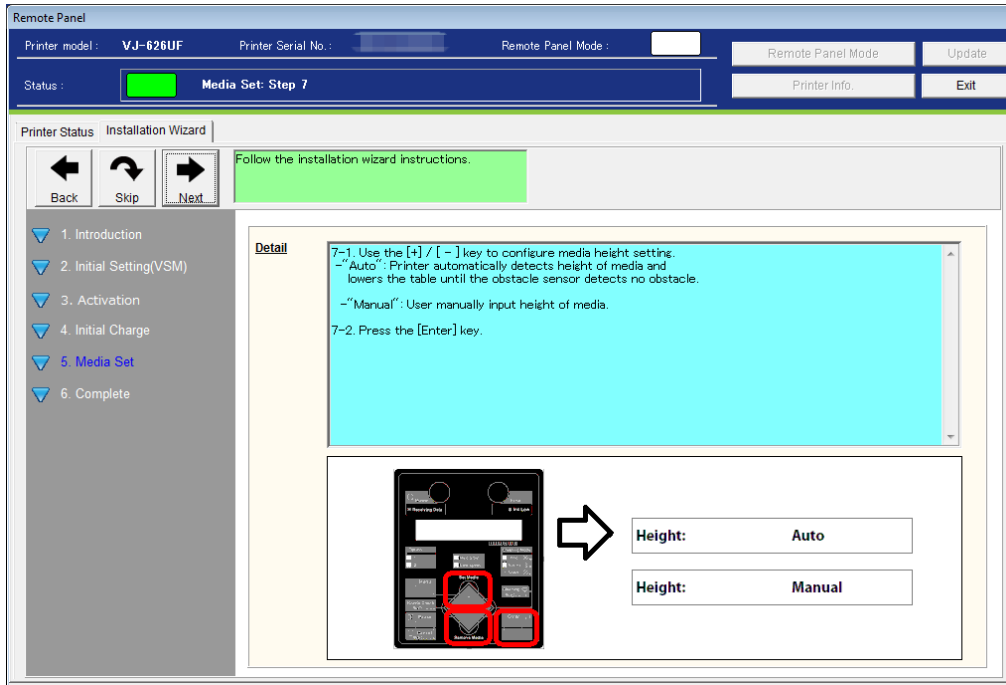
### 3-5 Media Set: Step 5



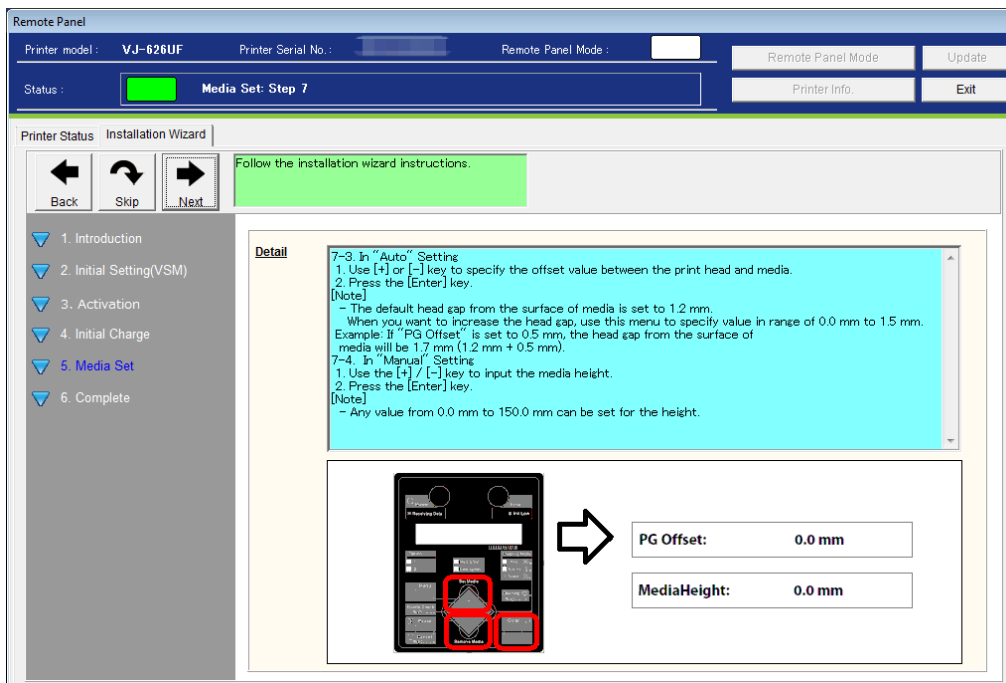
### 3-6 Media Set: Step 6



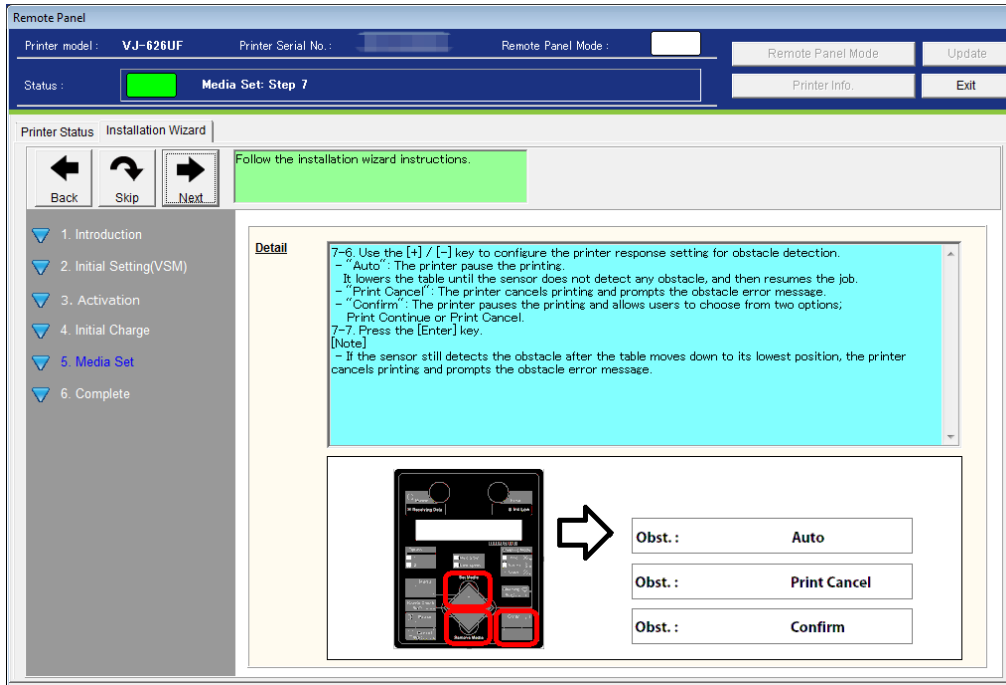
### 3-7 Media Set: Step 7-1



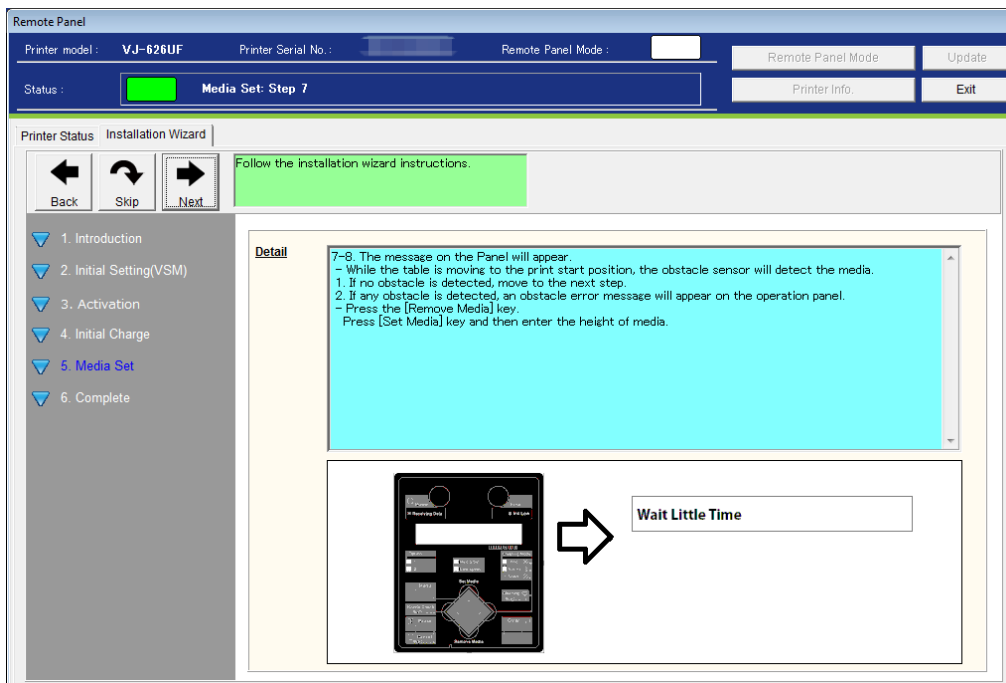
### 3-8 Media Set: Step 7-2



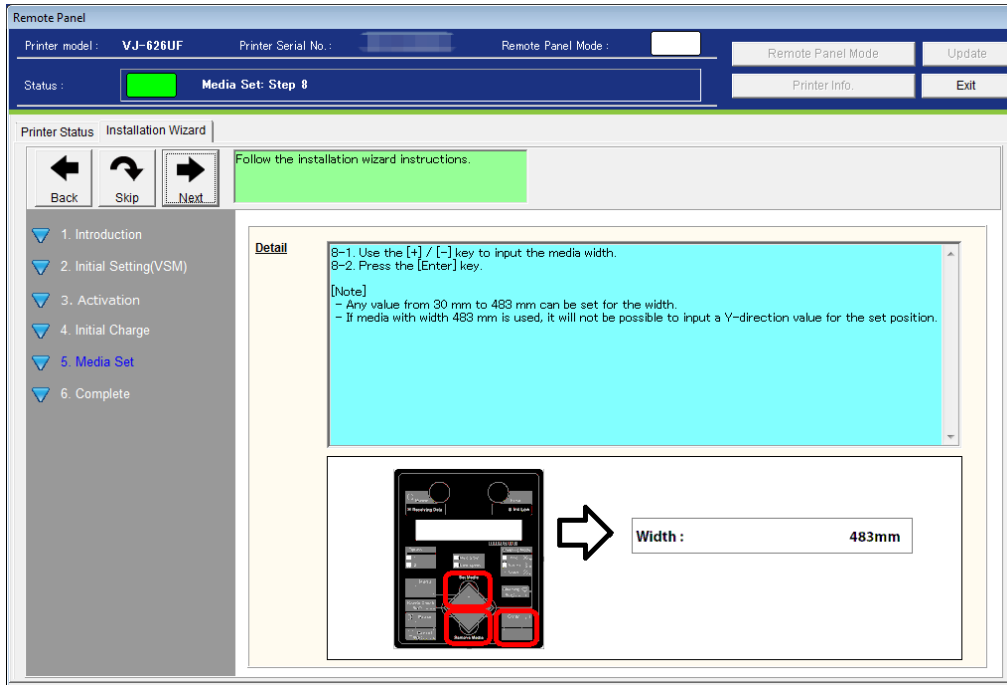
### 3-9 Media Set: Step 7-3



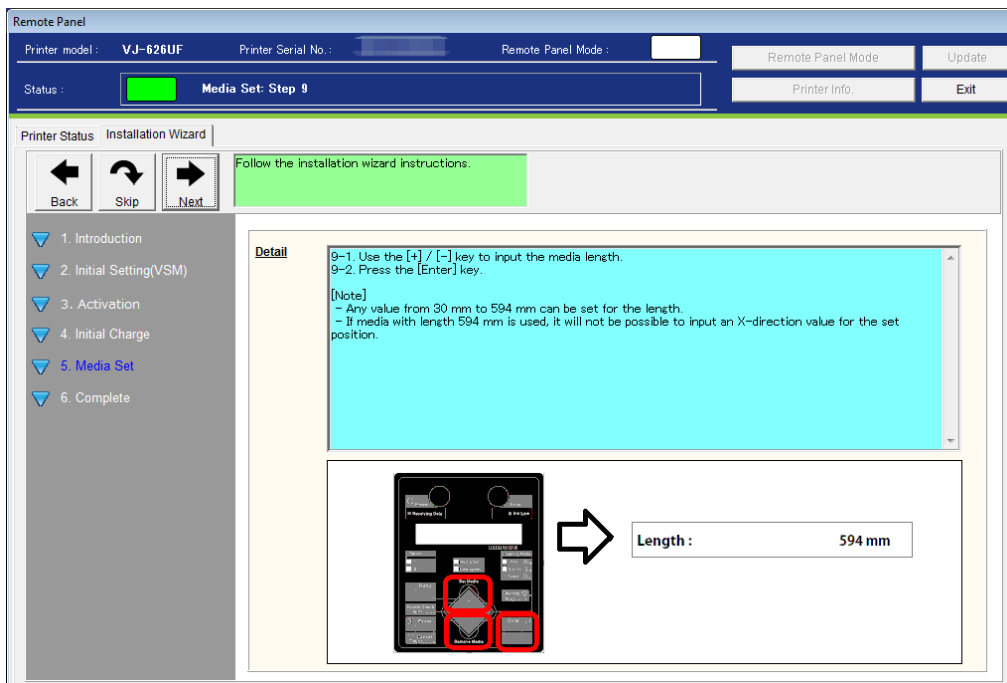
### 3-10 Media Set: Step 7-4



### 3-11 Media Set: Step 8

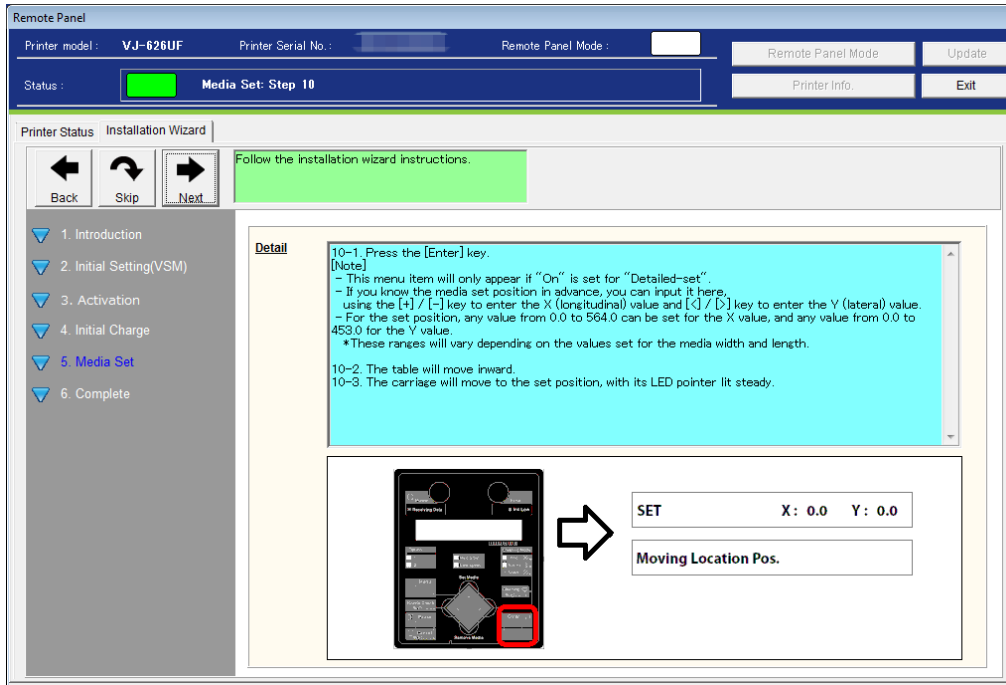


### 3-12 Media Set: Step 9

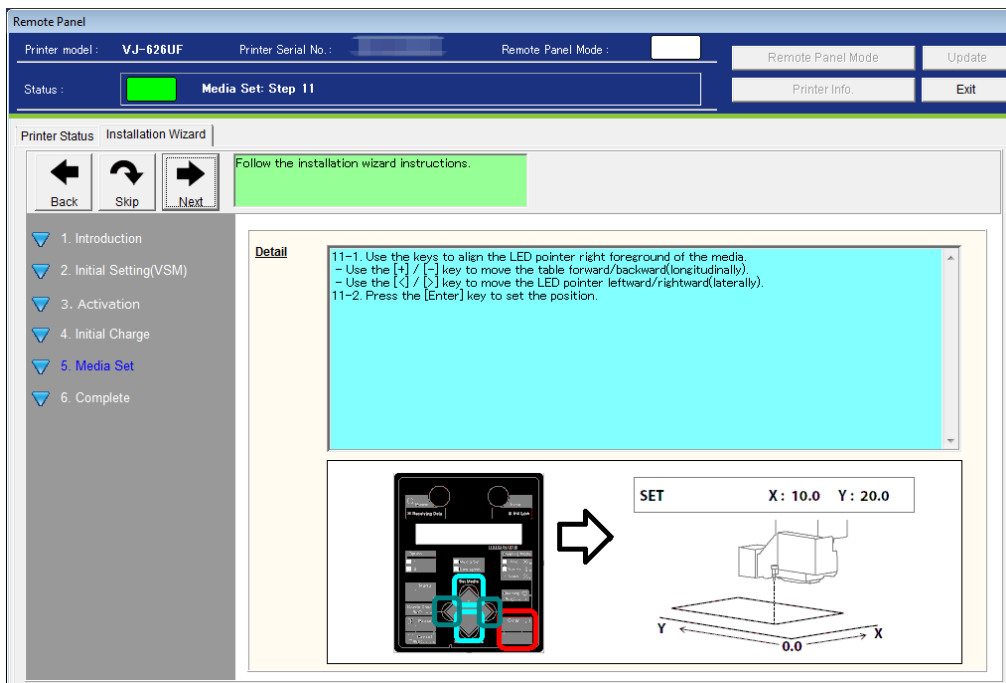




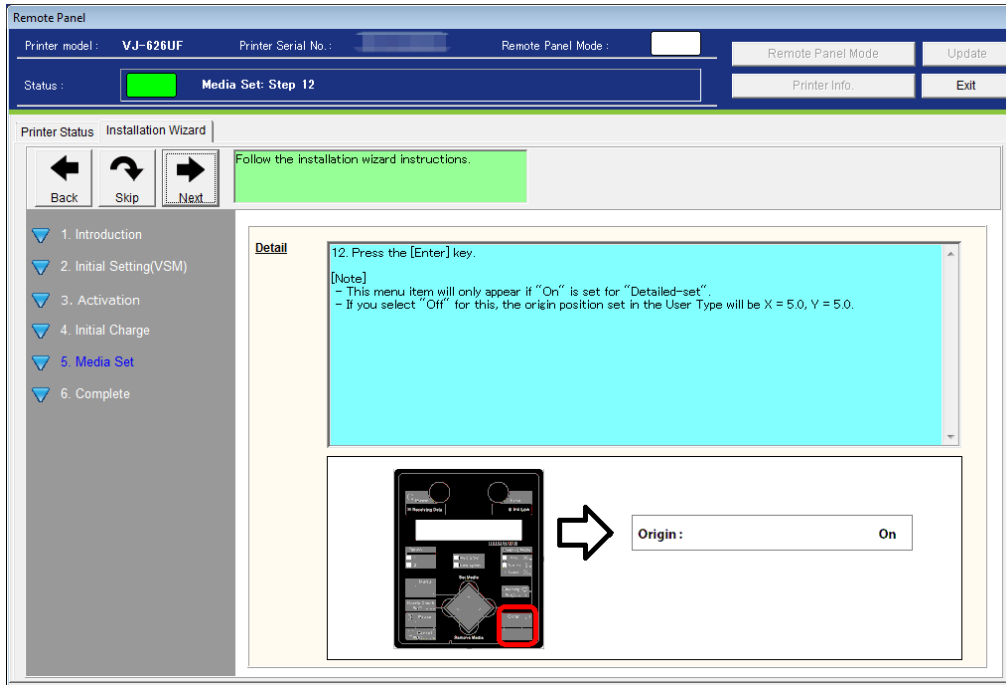
### 3-13 Media Set: Step 10



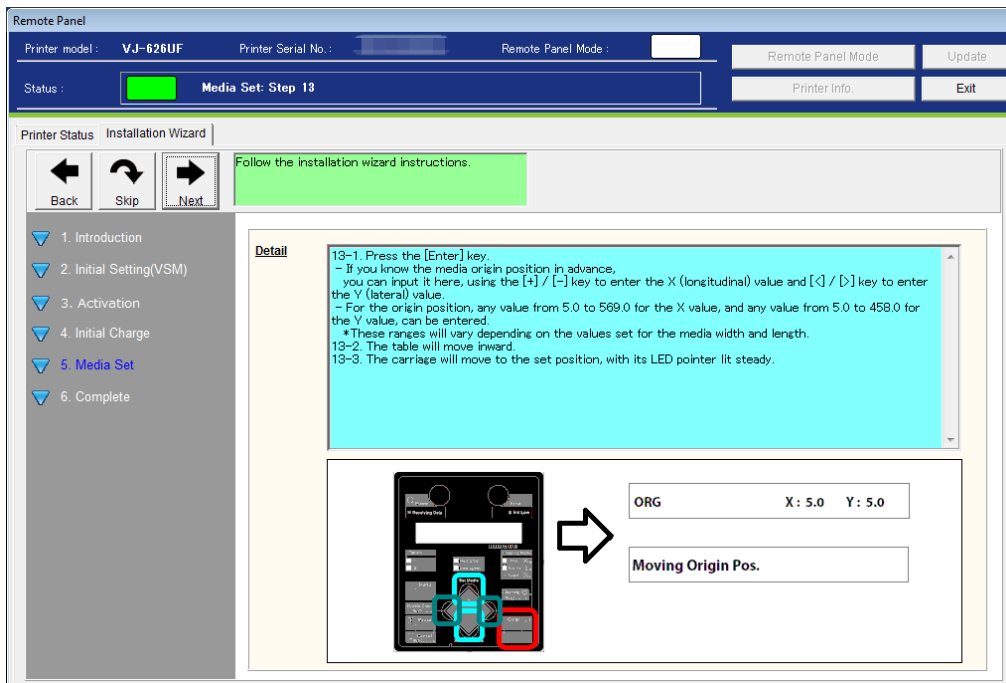
### 3-14 Media Set: Step 11



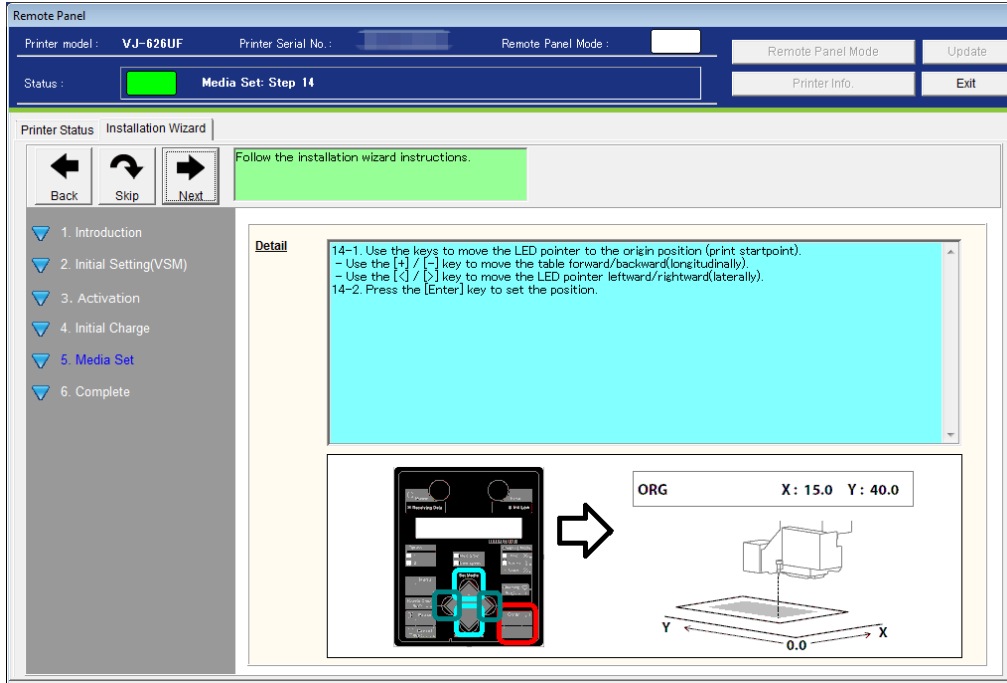
### 3-15 Media Set: Step 12



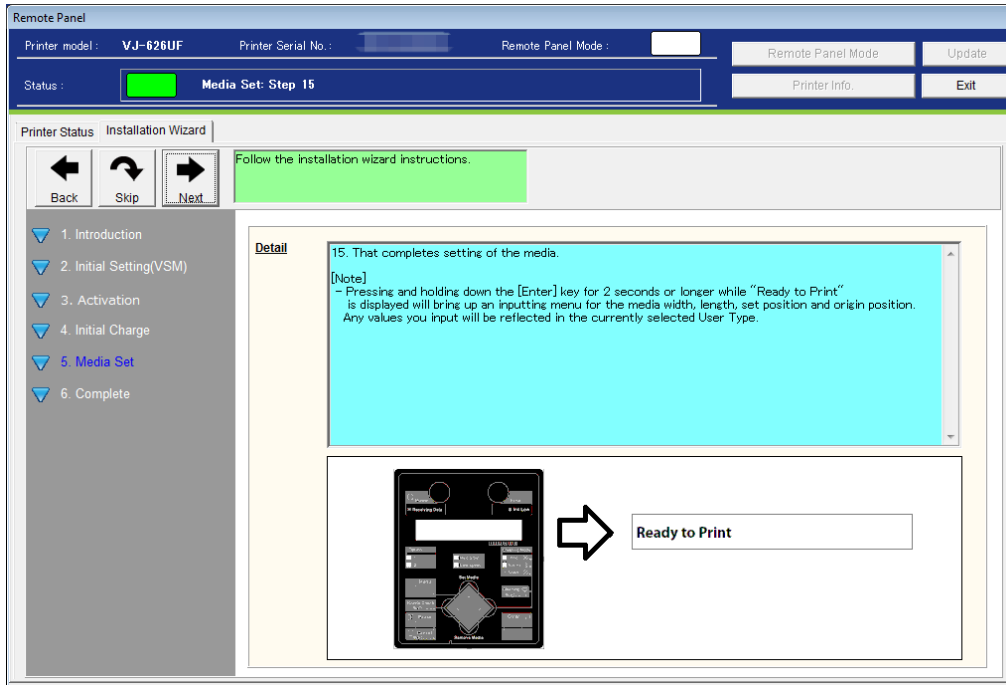
### 3-16 Media Set: Step 13



### 3-17 Media Set: Step 14



**3-18 Media Set: Step 15**



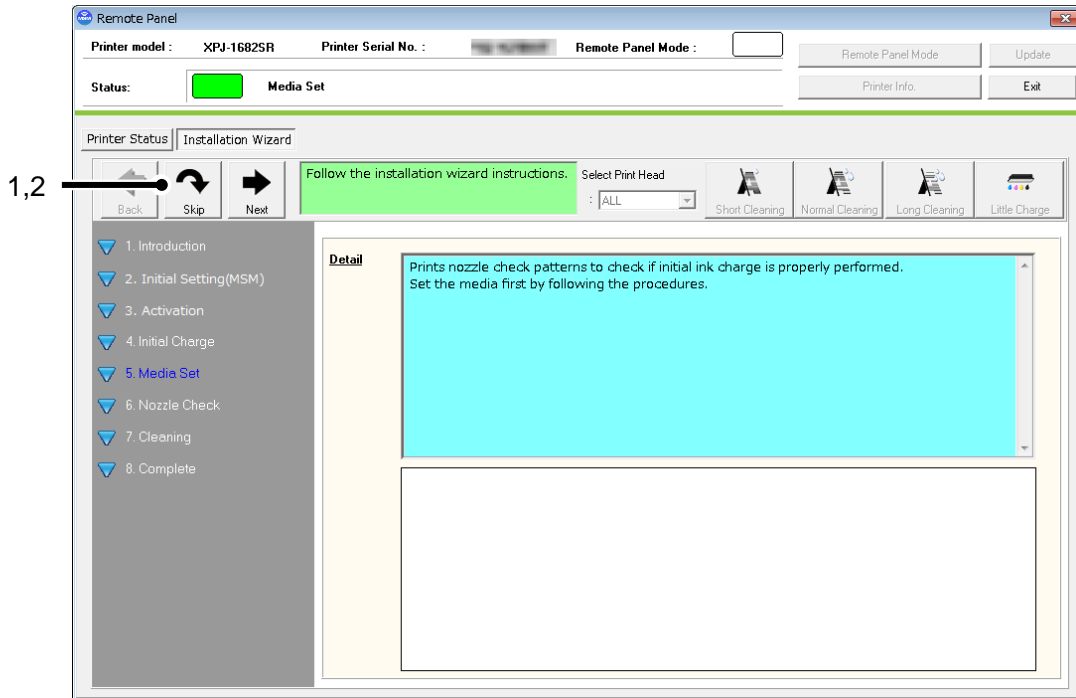
No	Name	Contents
1	Next	Go back to the Installation Wizard process.
2	Back	Go back to the previous menu.

**NOTE**

- For VJ-626UF, click [Next] to go to "3-10 Complete".

**4). XPJ-1641SR / 1682SR**

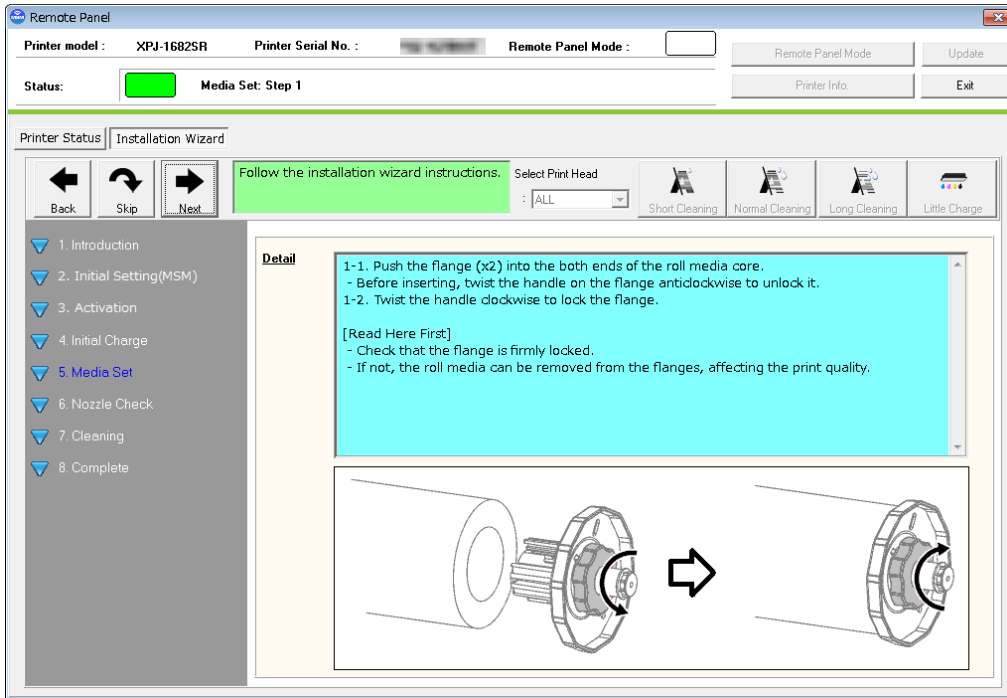
Prints the nozzle check patterns to check if the initial ink charge is properly performed.  
 Set the media first by following the procedures.



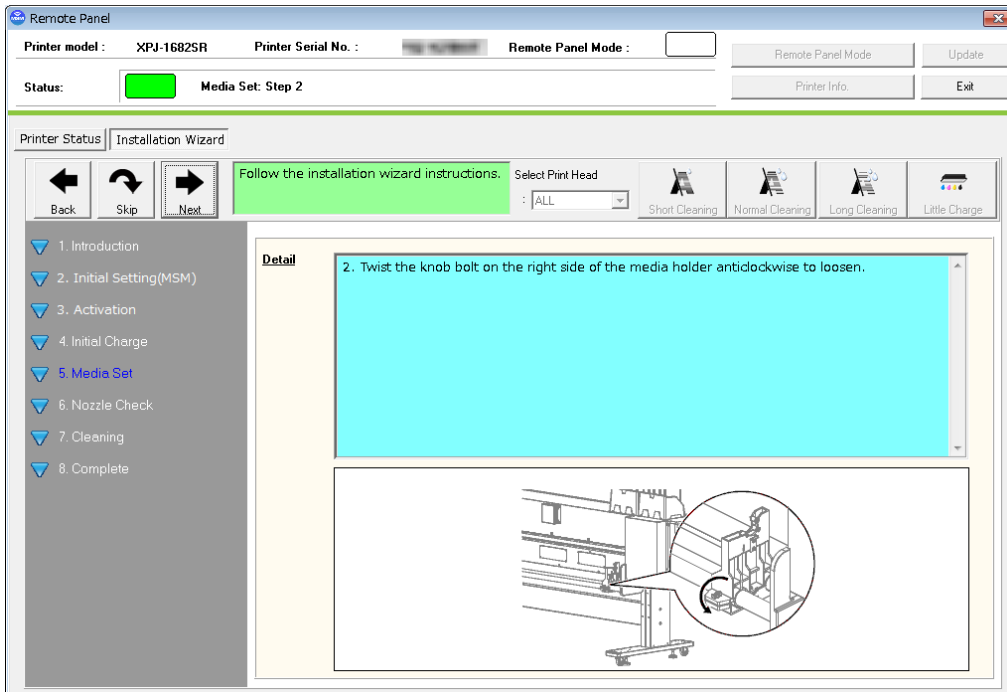
No	Name	Contents
1	Skip	Go to “Complete” of the Installation Wizard.
2	Next	Go to the next page of the “Media Set” menu.

This button functions apply to the all “Media Set” menu pages.

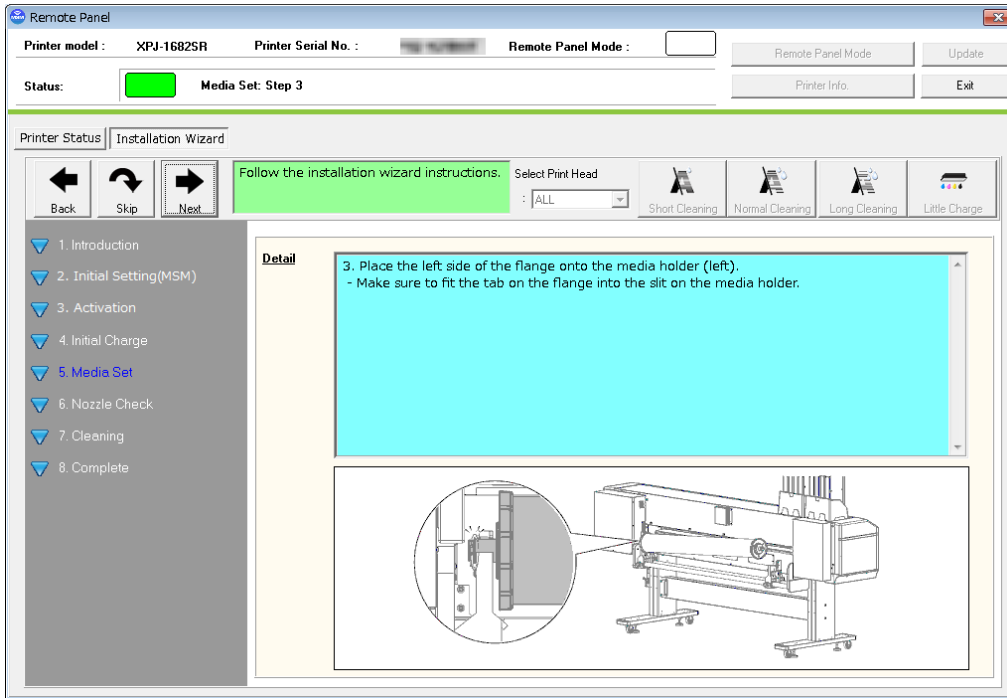
### 4-1 Media Set: Step 1



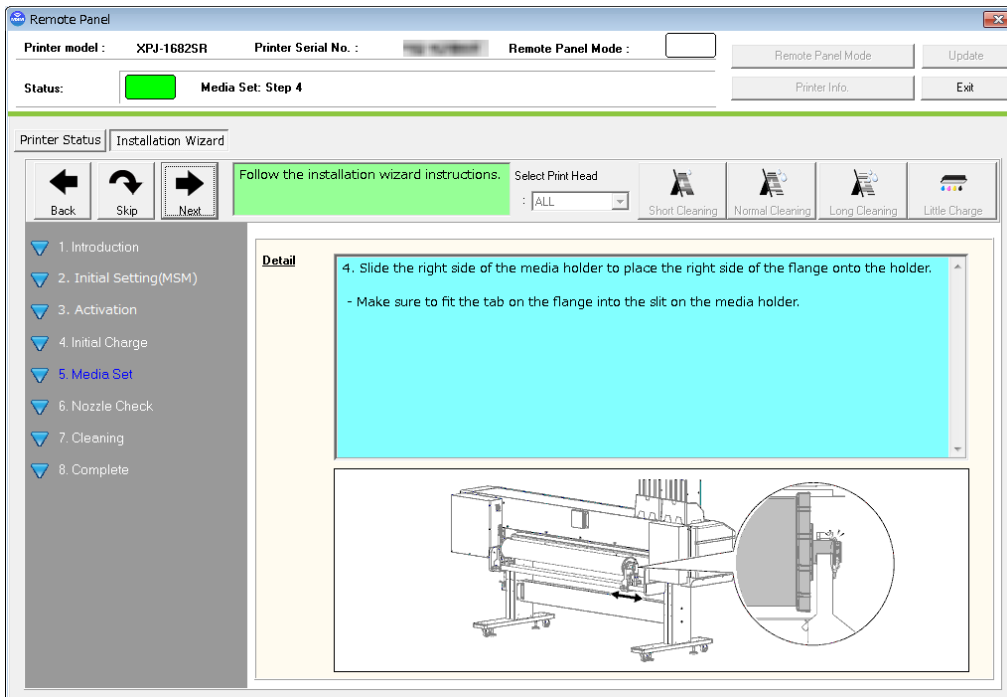
### 4-2 Media Set: Step 2



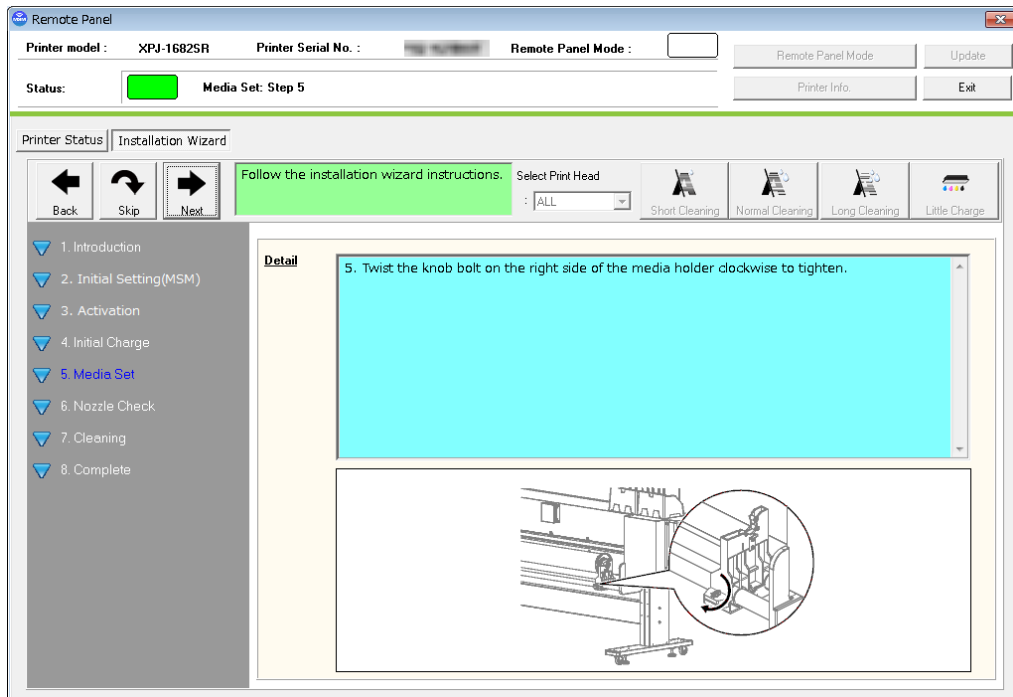
### 4-3 Media Set: Step 3



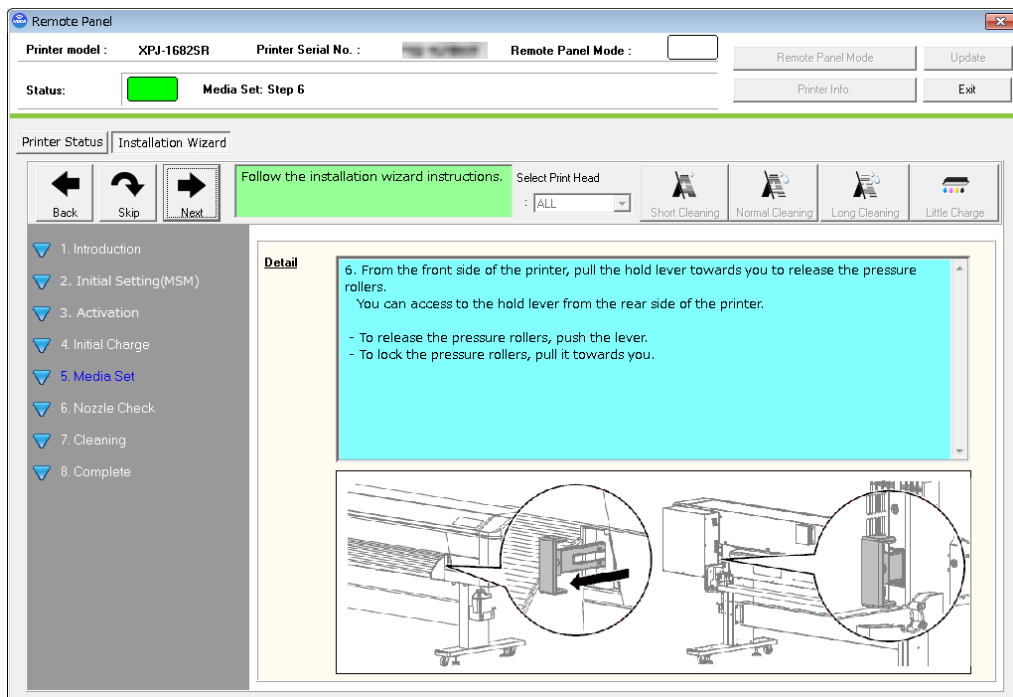
### 4-4 Media Set: Step 4



### 4-5 Media Set: Step 5

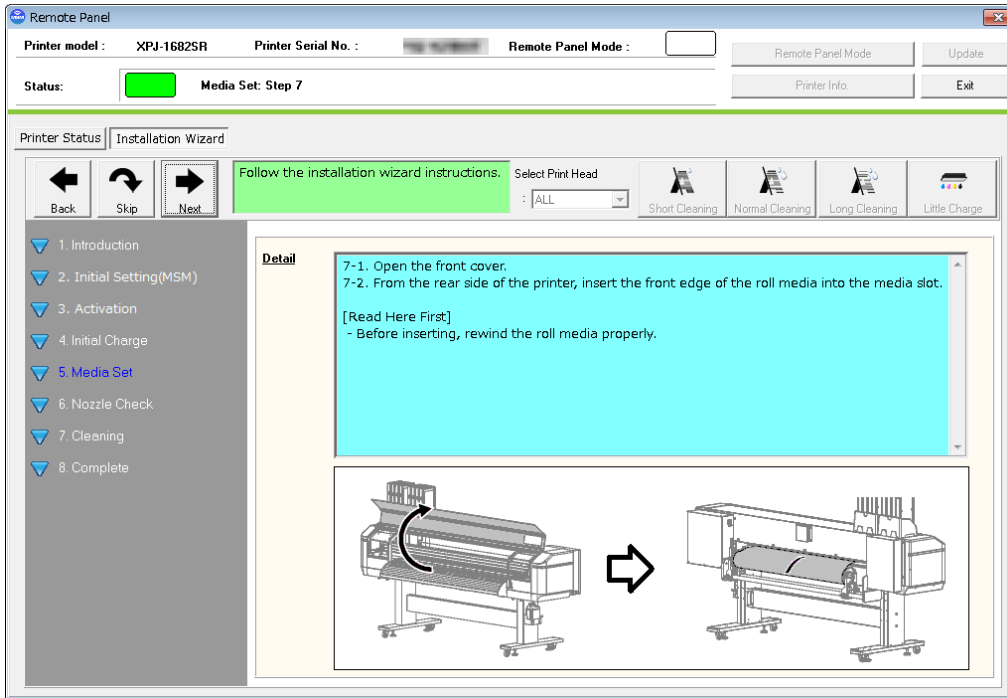


### 4-6 Media Set: Step 6

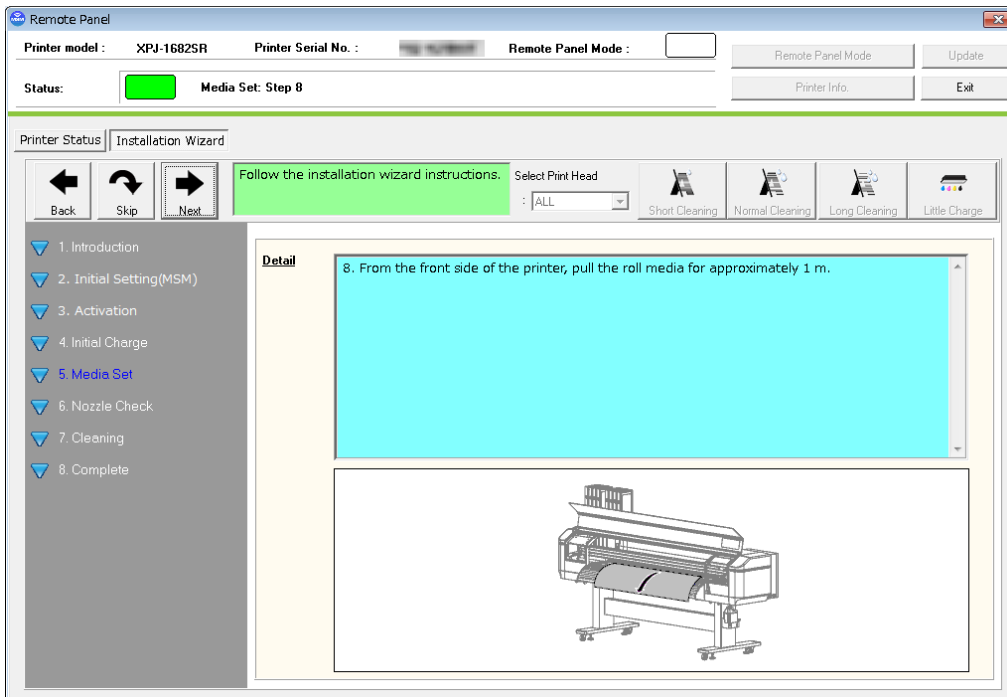




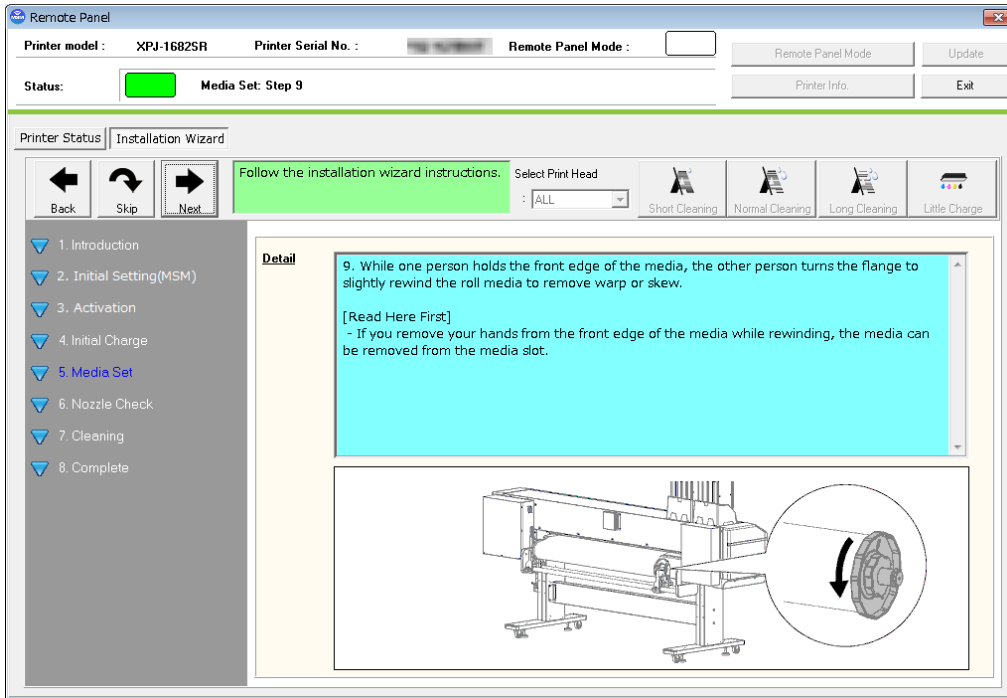
### 4-7 Media Set: Step 7



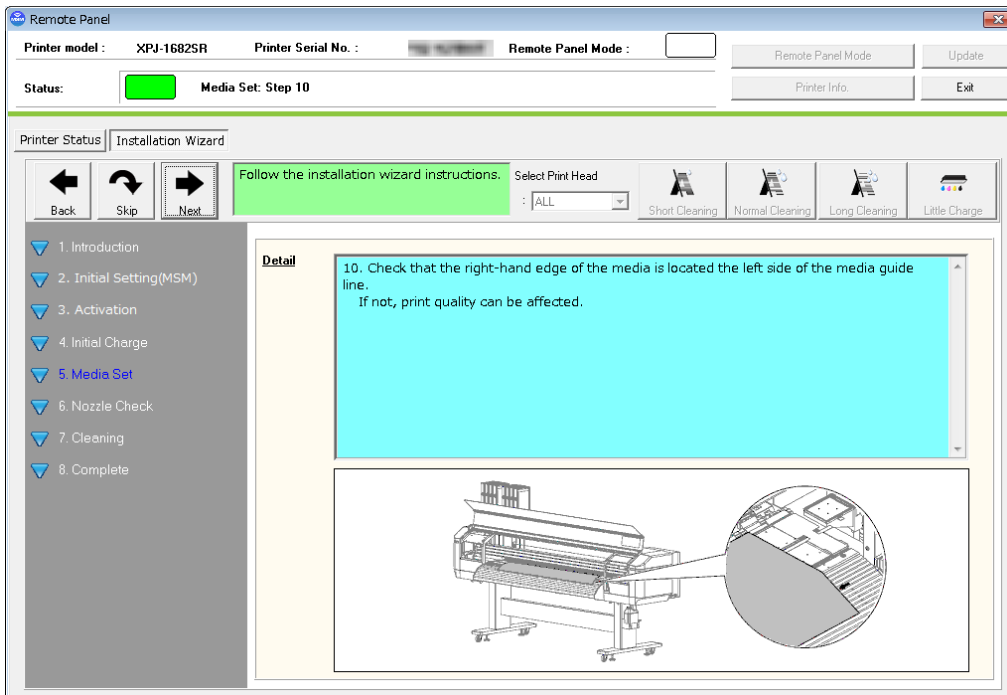
### 4-8 Media Set: Step 8



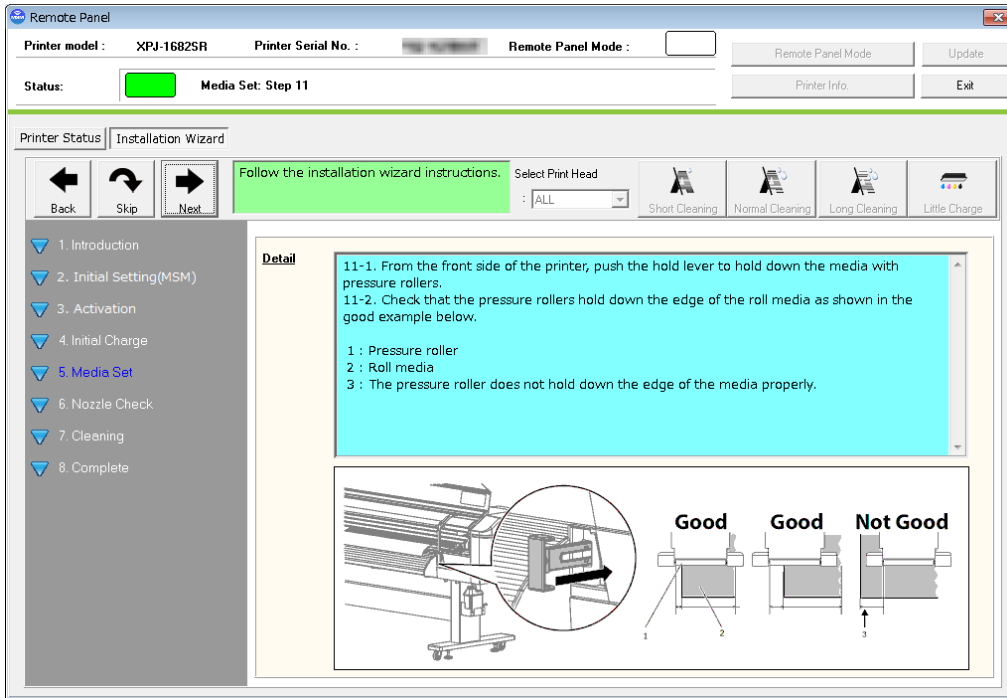
### 4-9 Media Set: Step 9



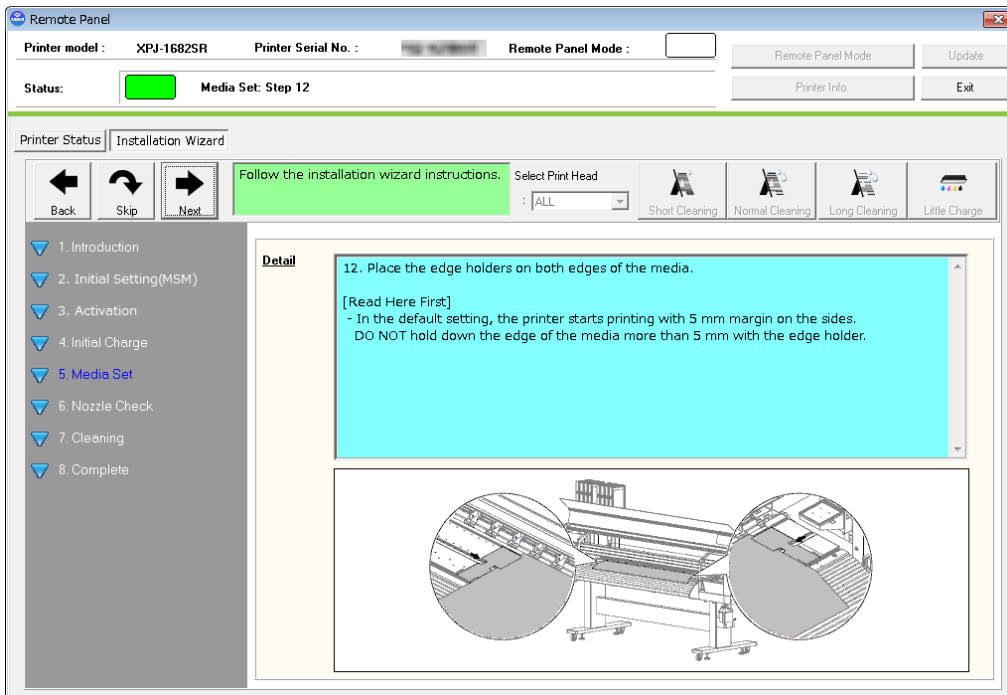
### 4-10 Media Set: Step 10



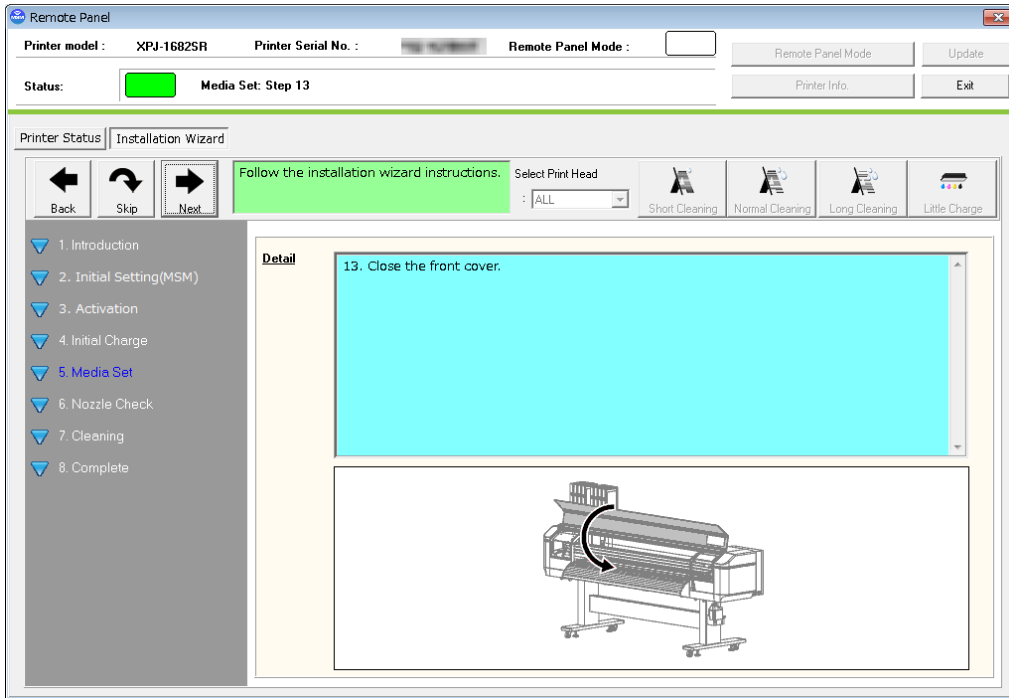
### 4-11 Media Set: Step 11



### 4-12 Media Set: Step 12



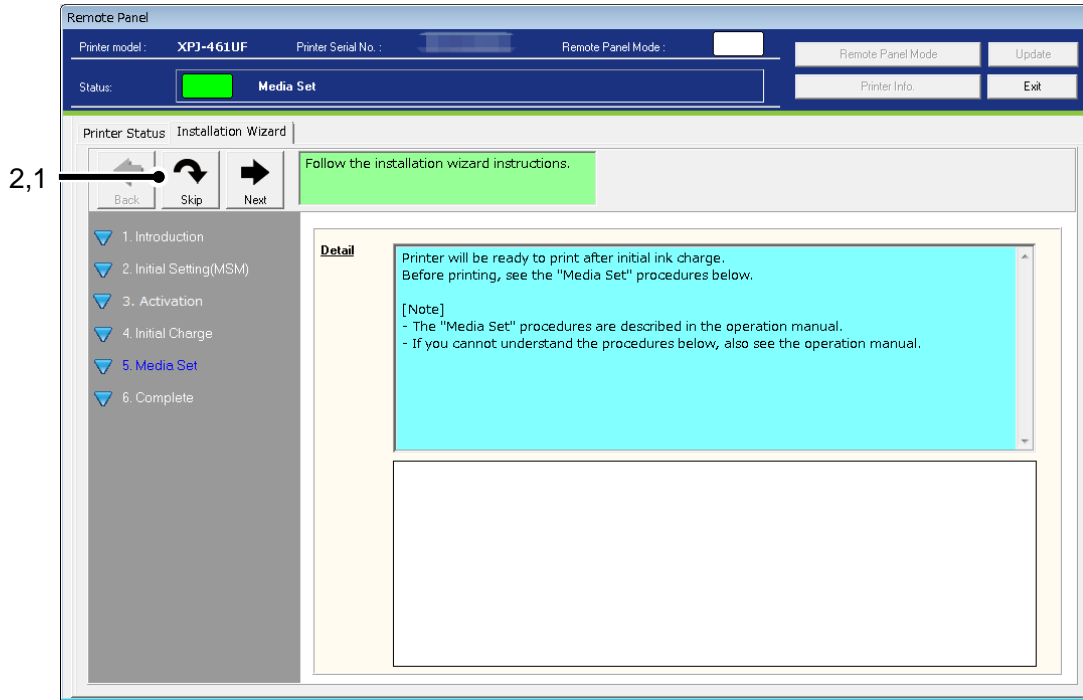
### 4-13 Media Set: Step 13



**5). XPJ-461UF**

Prints the nozzle check patterns to check if the initial ink charge is properly performed.

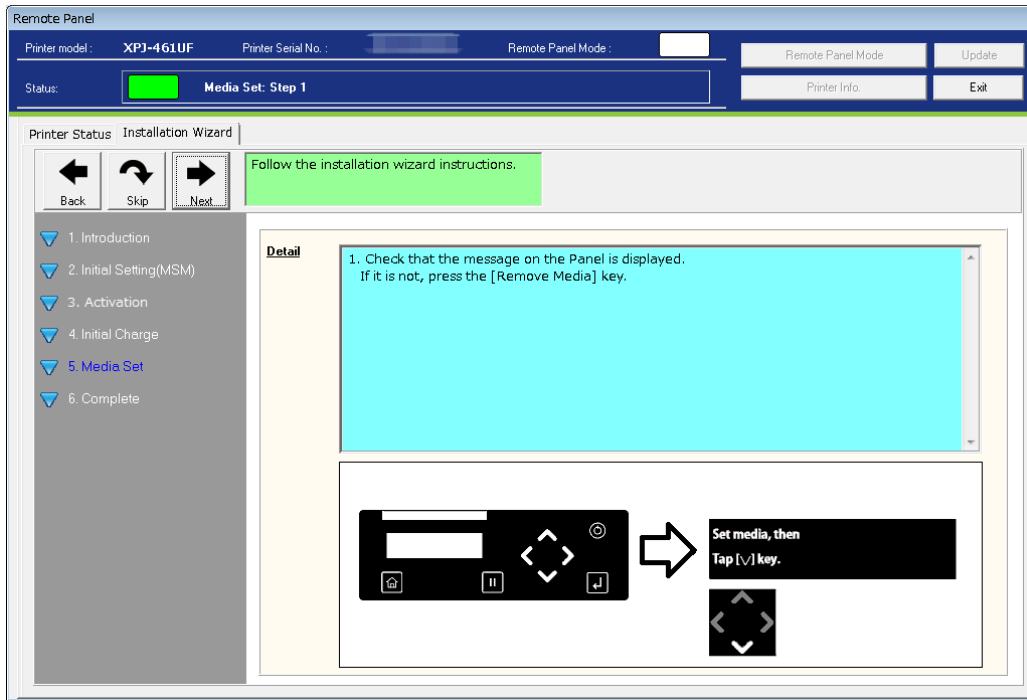
Set the media first by following the procedures.



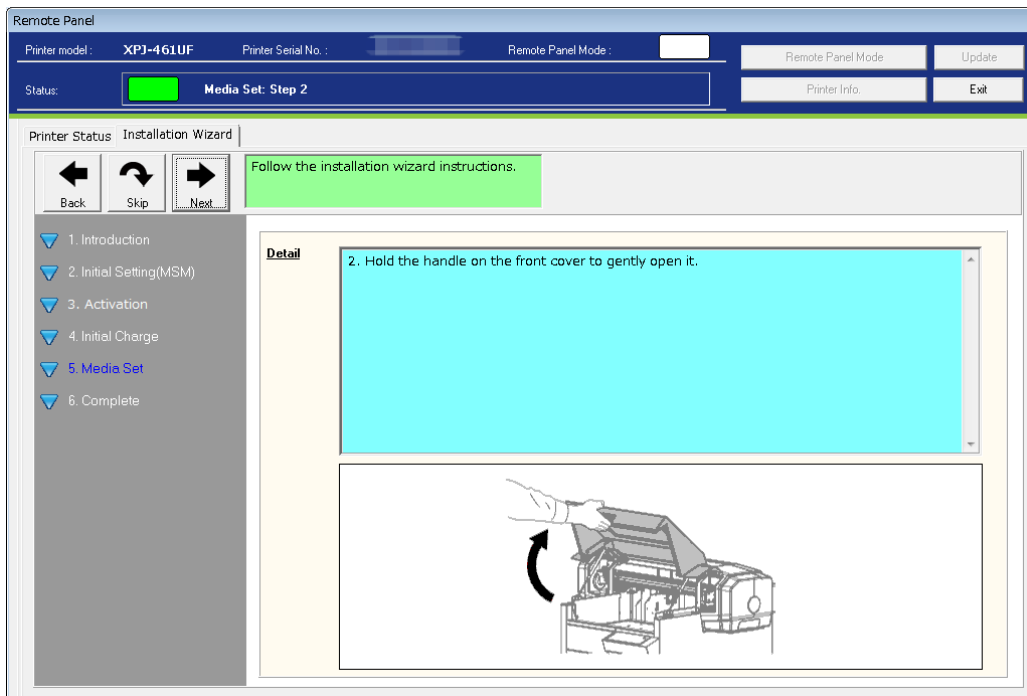
No	Name	Contents
1	Next	Go to the next page of the "Media Set" menu.
2	Skip	Go to "Complete" of the Installation Wizard.

This button functions apply to the all "Media Set" menu pages.

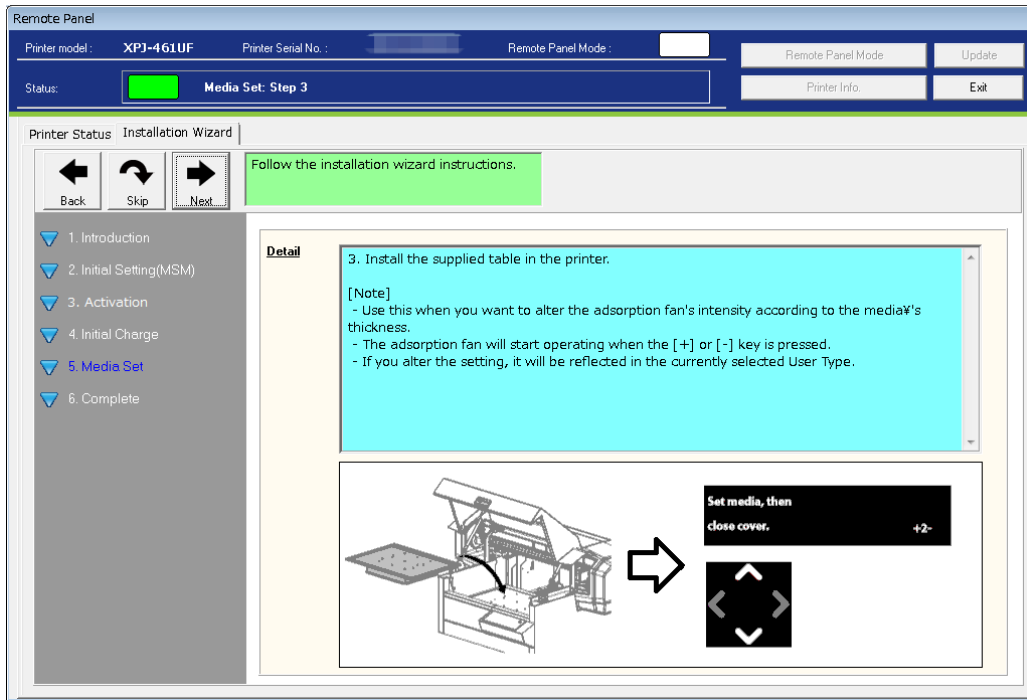
### 5-1 Media Set: Step 1



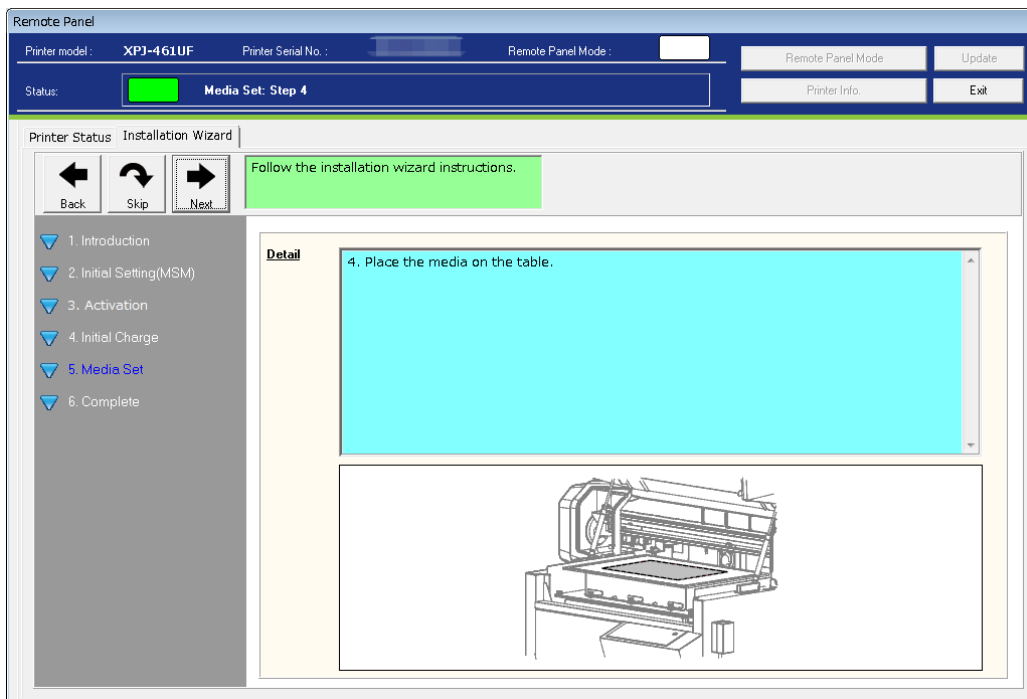
### 5-2 2-2 Media Set: Step 2



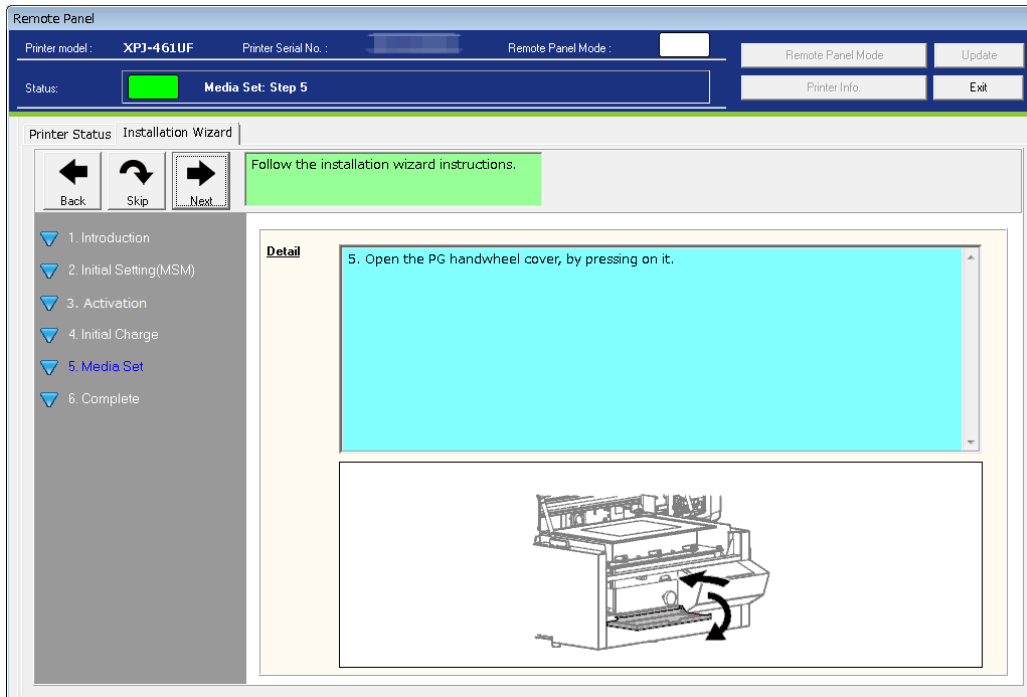
### 5-3 Media Set: Step 3



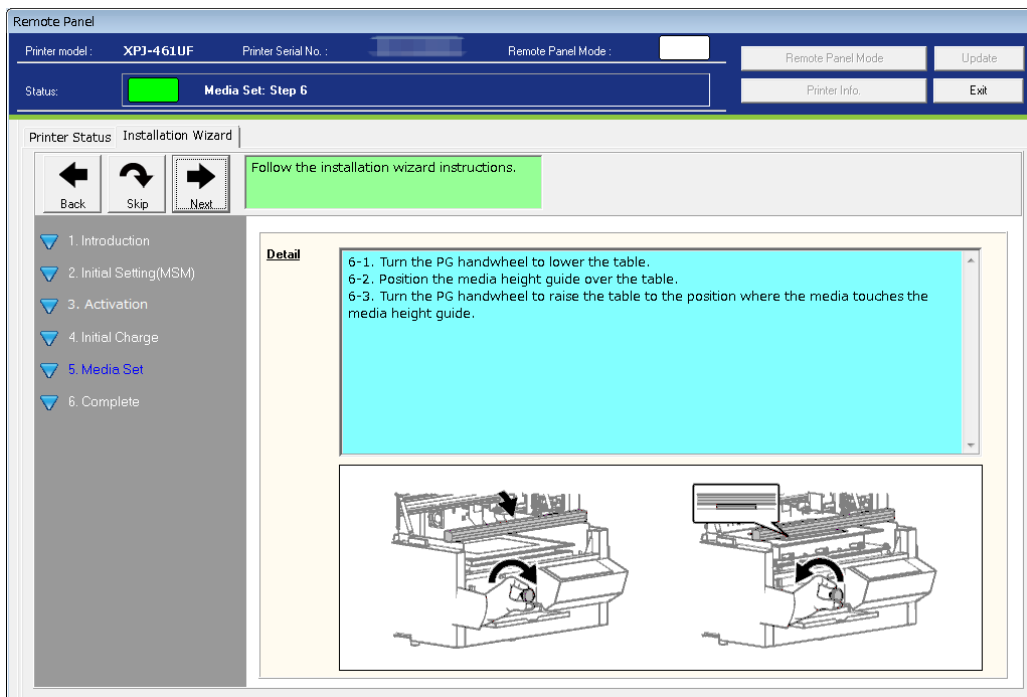
### 5-4 2-4 Media Set: Step 4



### 5-5 Media Set: Step 5

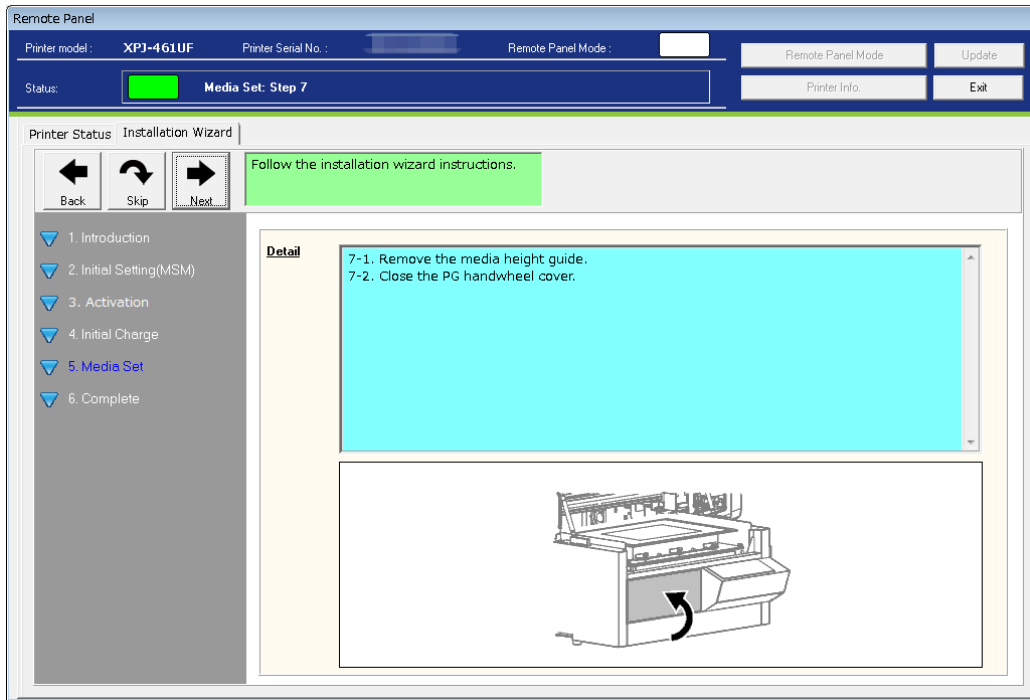


### 5-6 2-6 Media Set: Step 6

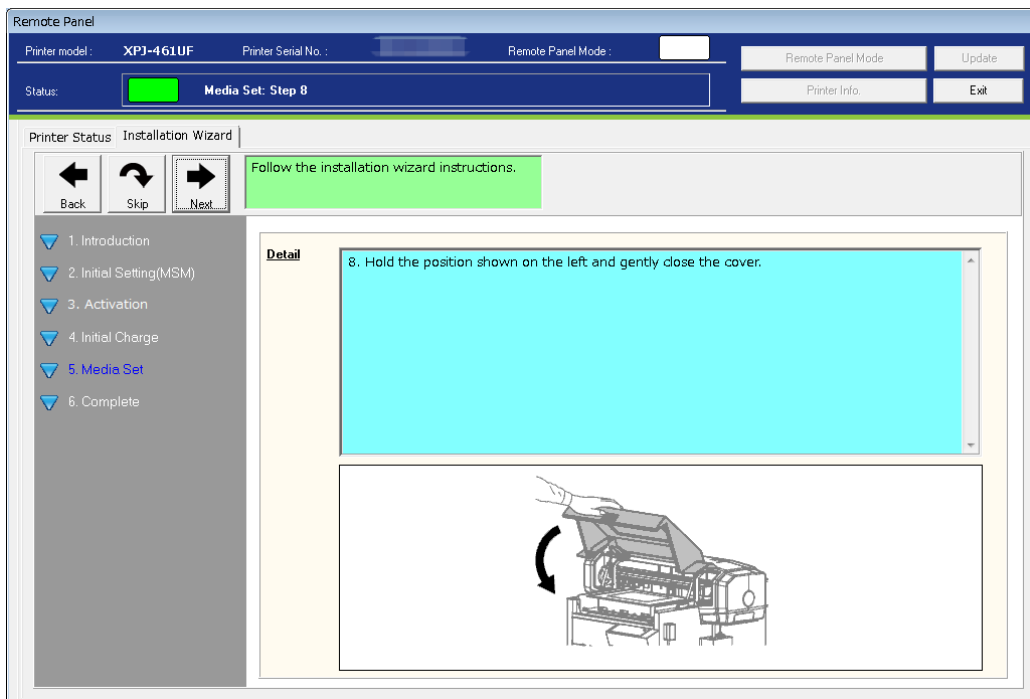




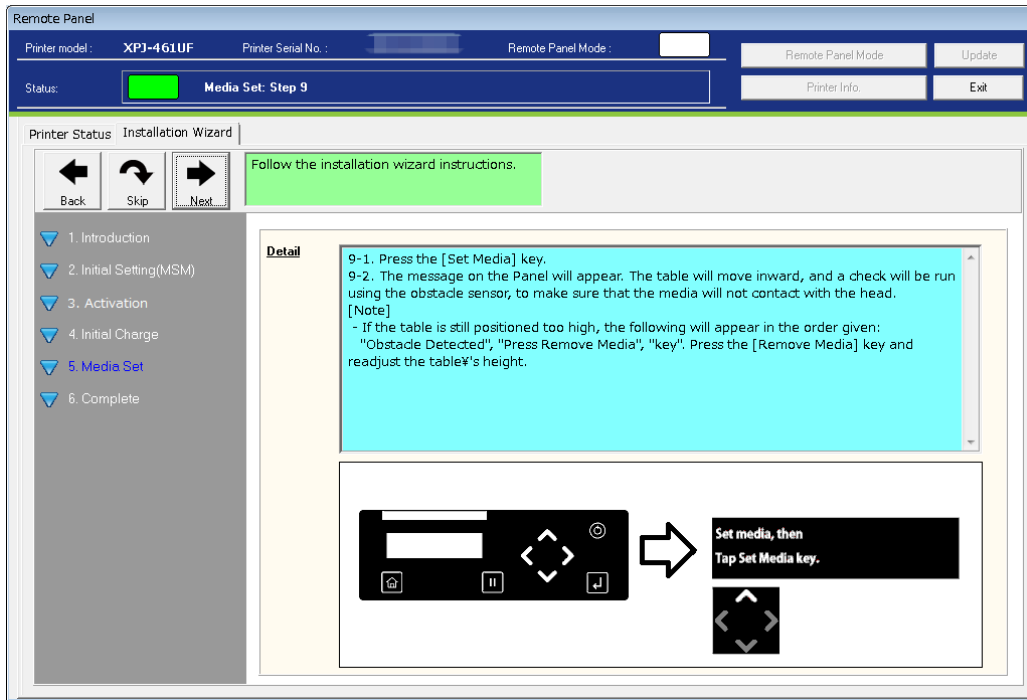
### 5-7 Media Set: Step 7



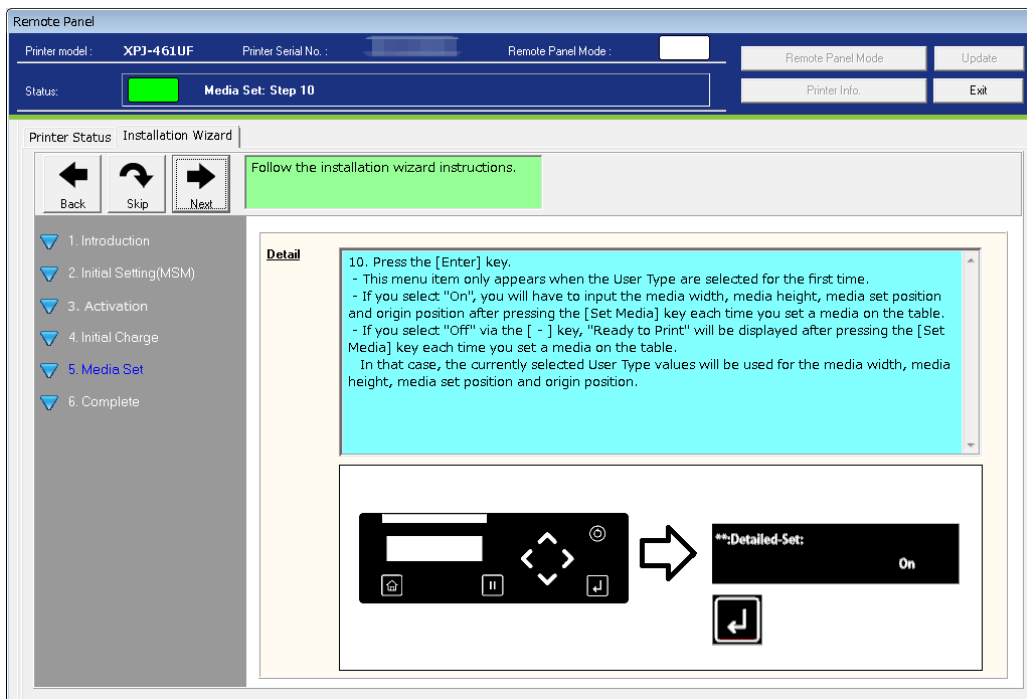
### 5-8 2-8 Media Set: Step 8



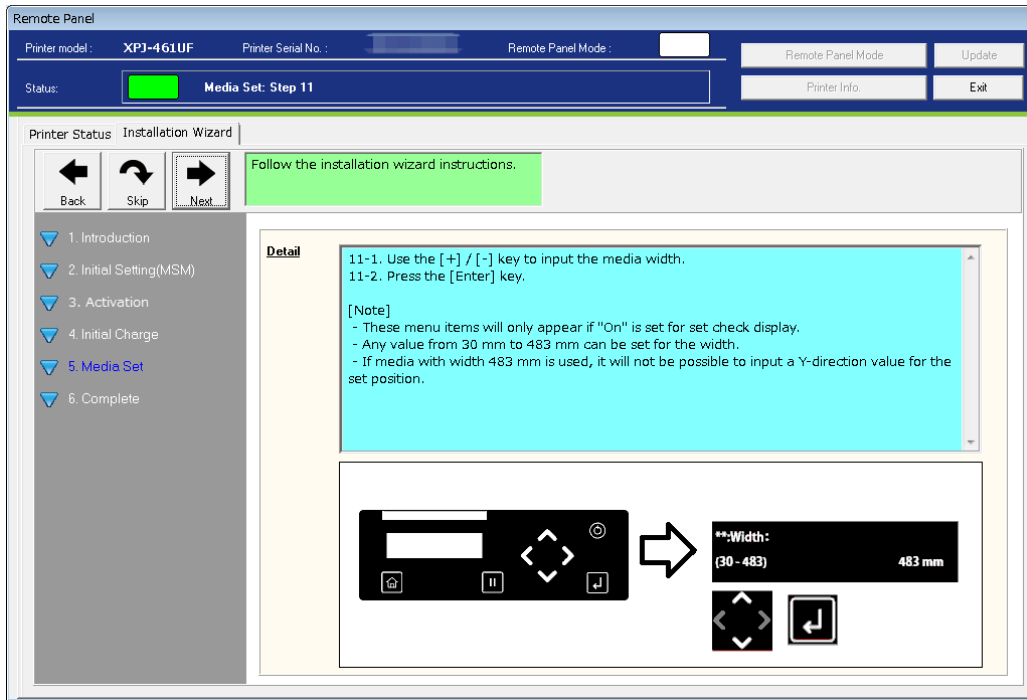
5-9 Media Set: Step 9



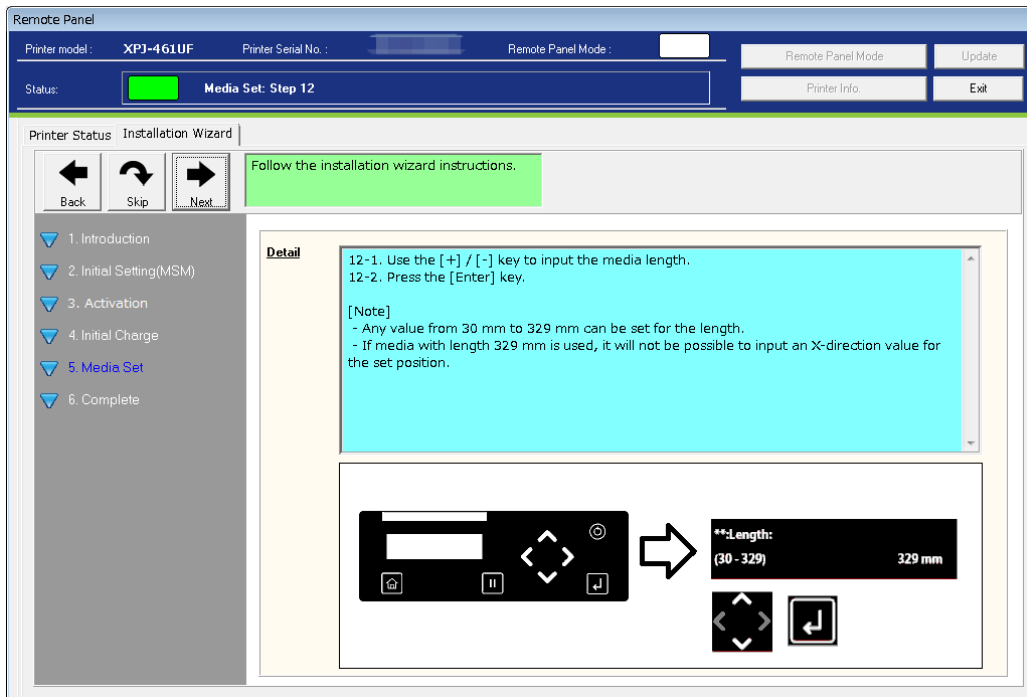
5-10 5-10 Media Set: Step 10



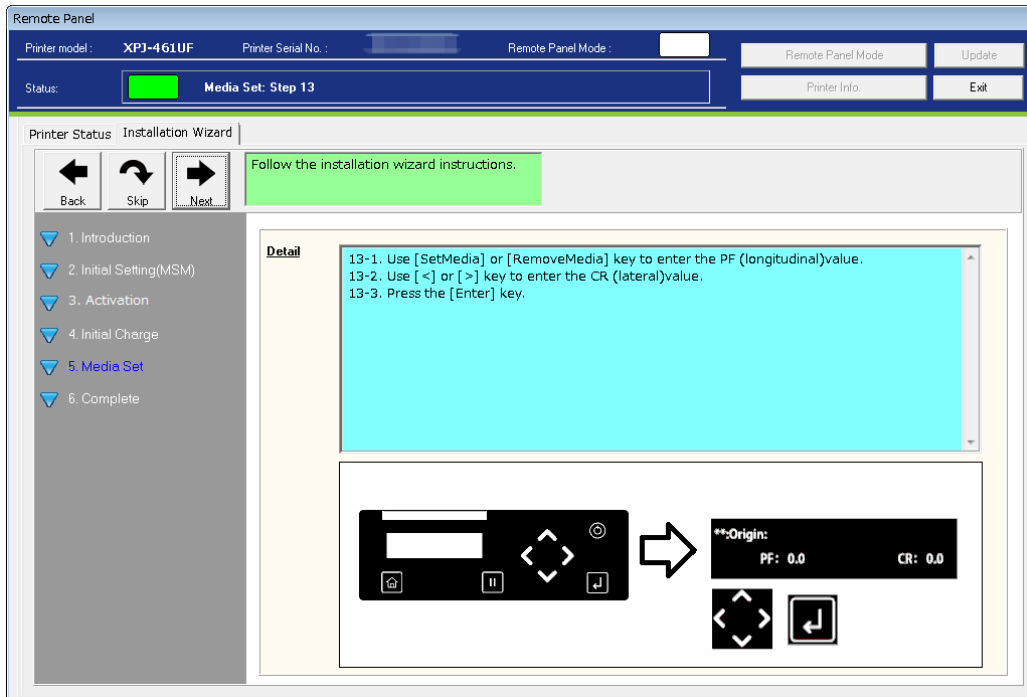
### 5-11 Media Set: Step 11



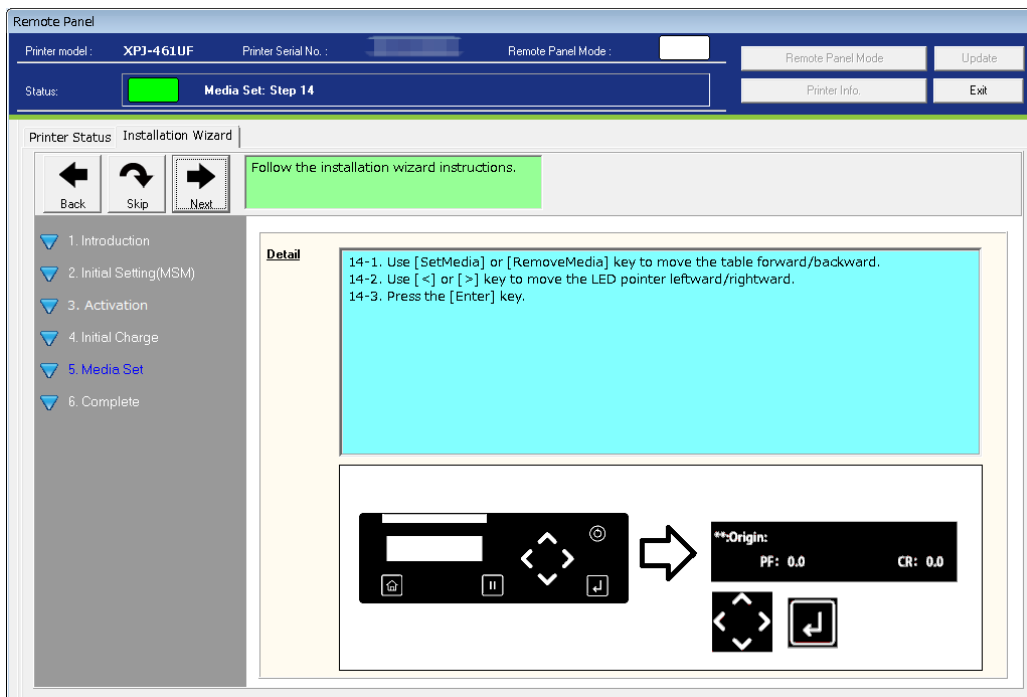
### 5-12 5-12 Media Set: Step 12



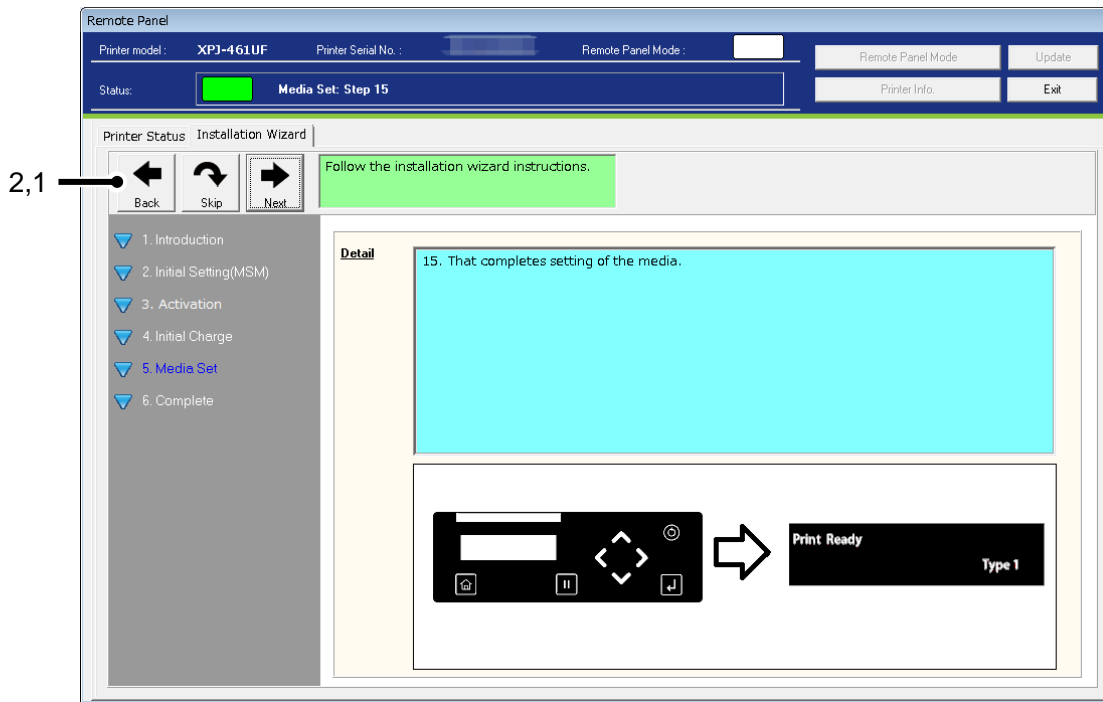
### 5-13 Media Set: Step 13



### 5-14 5-14 Media Set: Step 14



5-15 Media Set: Step 15



No	Name	Contents
1	Next	Go back to the Installation Wizard process.
2	Back	Go back to the previous menu.

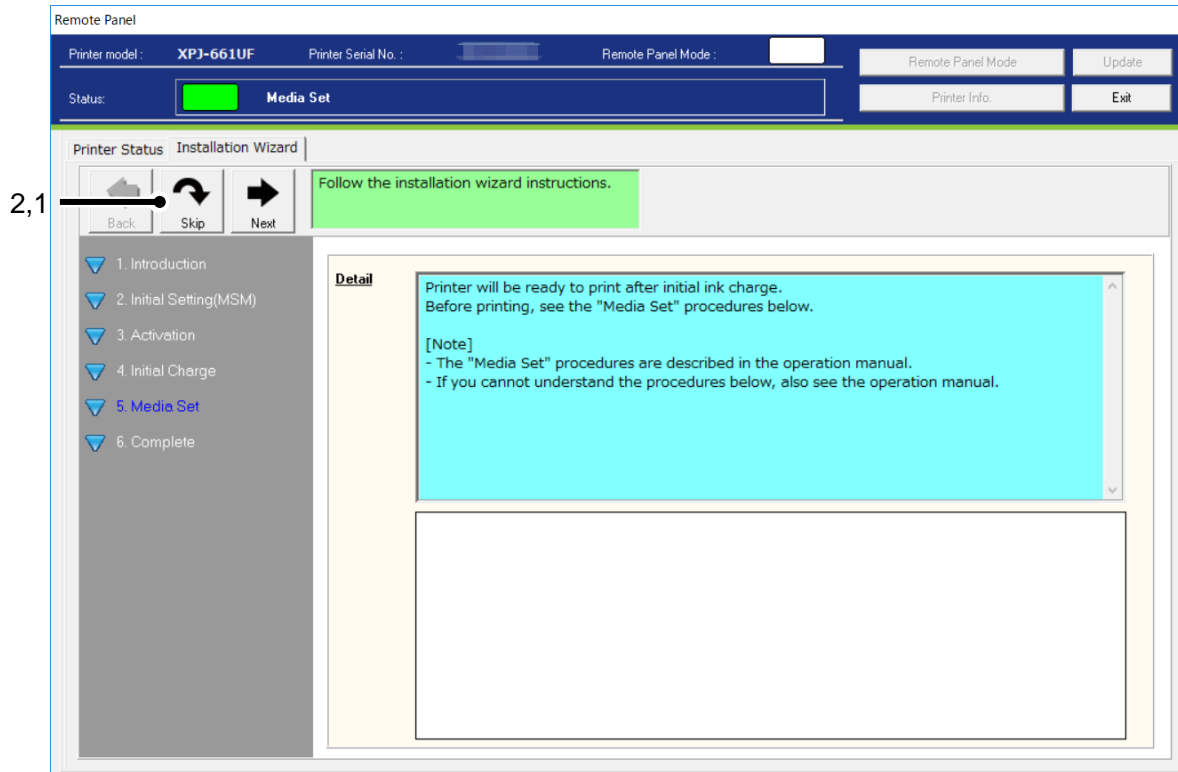
**NOTE**

- For XPJ-461UF, click [Next] to go to "3-10 Complete".

### 6). XPJ-661UF

Prints the nozzle check patterns to check if the initial ink charge is properly performed.

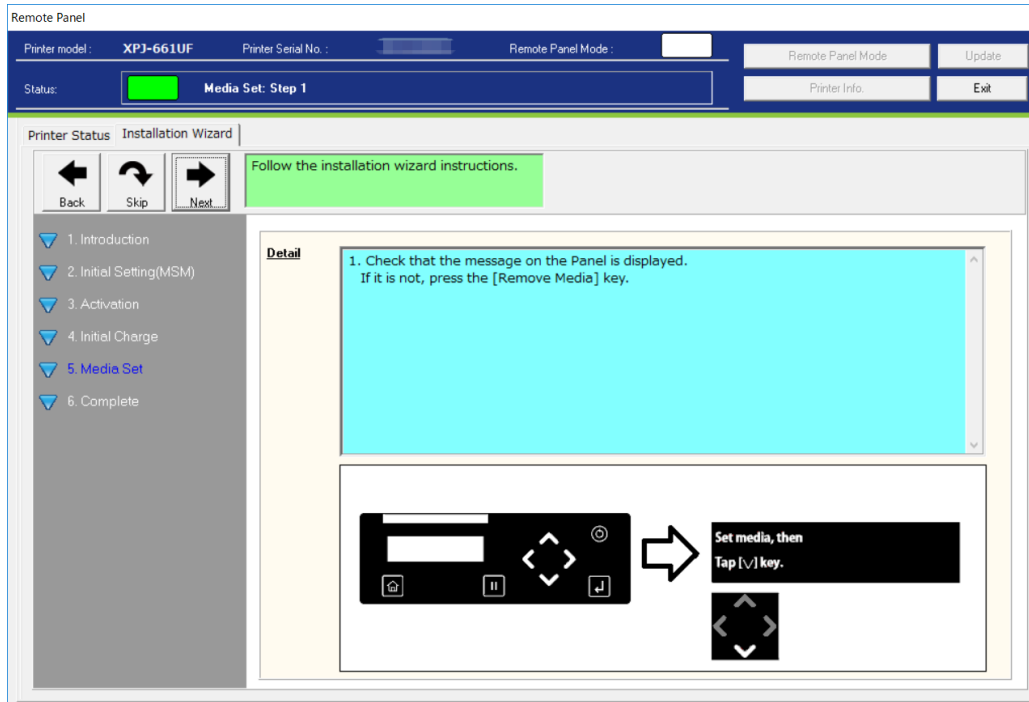
Set the media first by following the procedures.



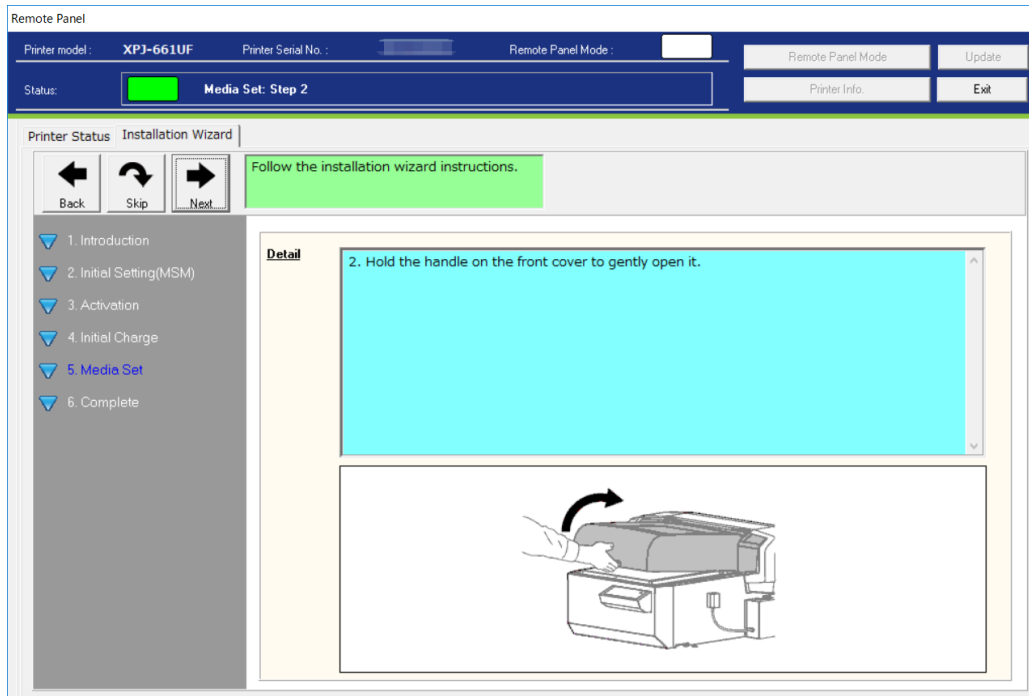
No	Name	Contents
1	Next	Go to the next page of the "Media Set" menu.
2	Skip	Go to "Complete" of the Installation Wizard.

This button functions apply to the all "Media Set" menu pages.

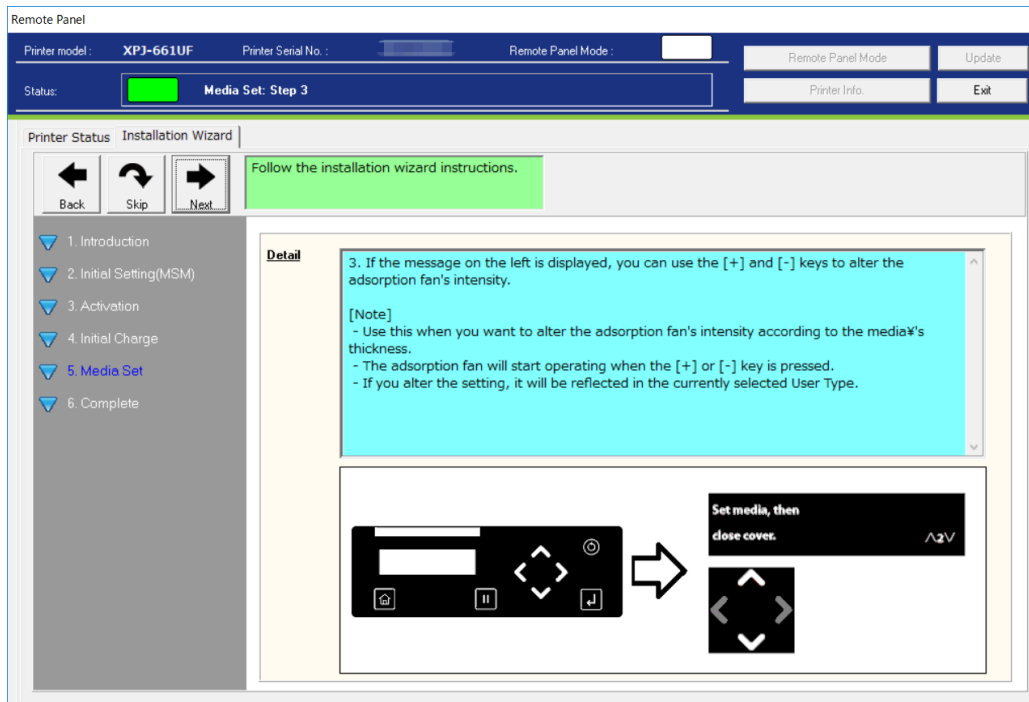
### 6-1 Media Set: Step 1



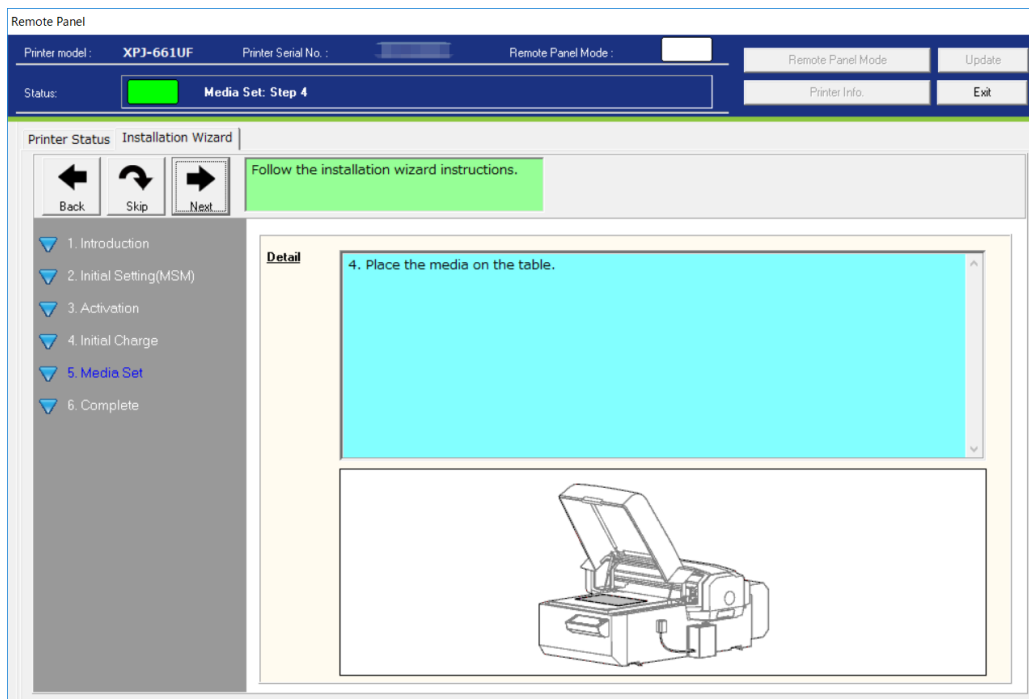
### 6-2 Media Set: Step 2



### 6-3 Media Set: Step 3

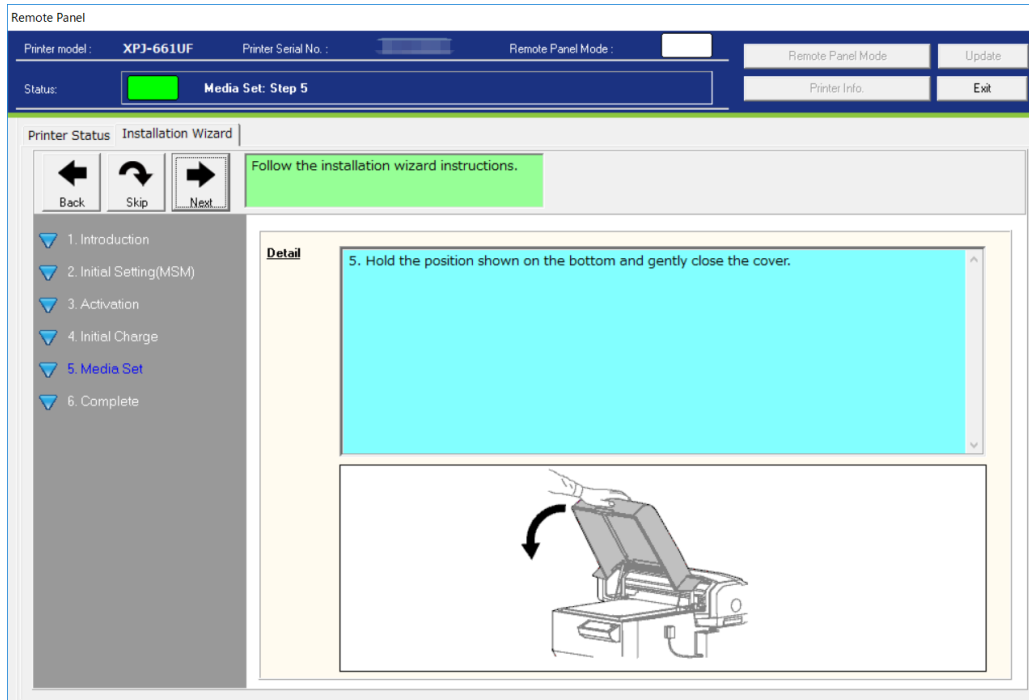


### 6-4 Media Set: Step 4

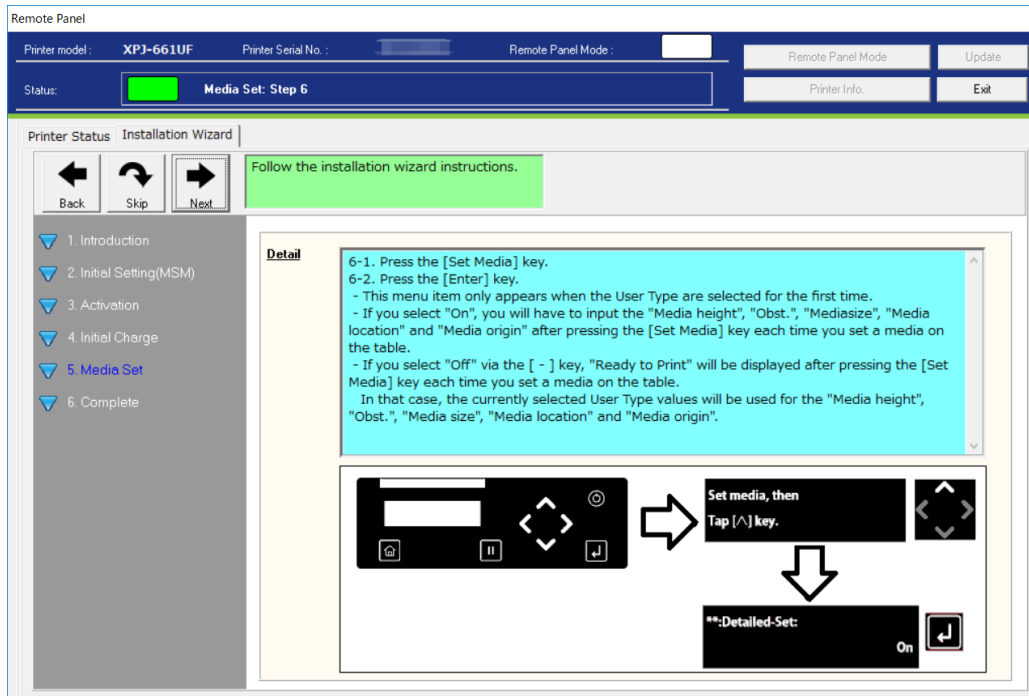




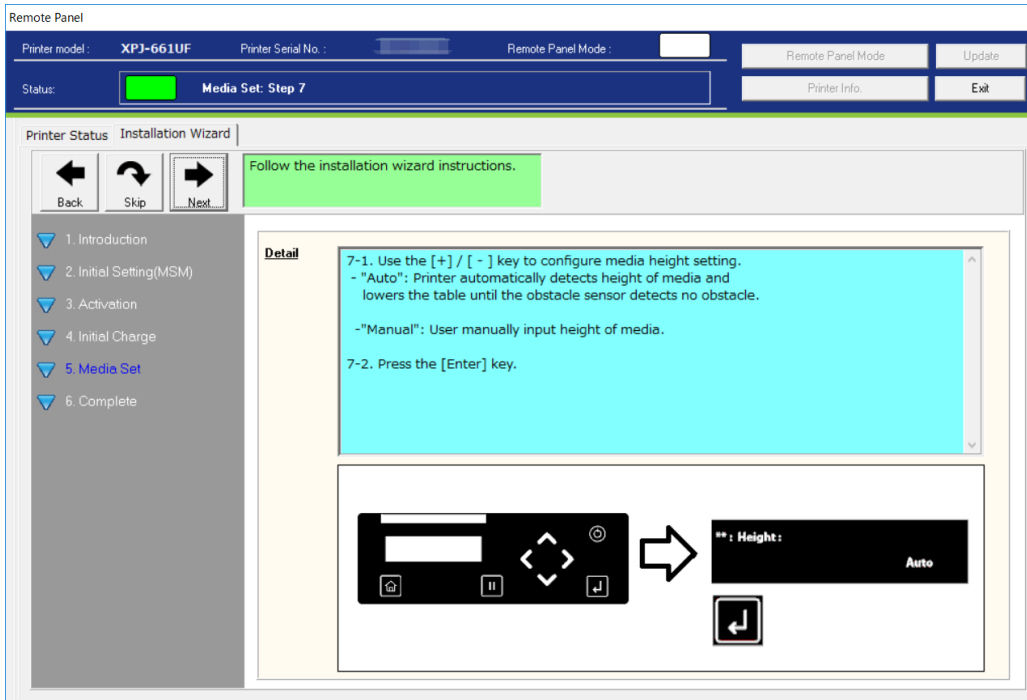
### 6-5 Media Set: Step 5



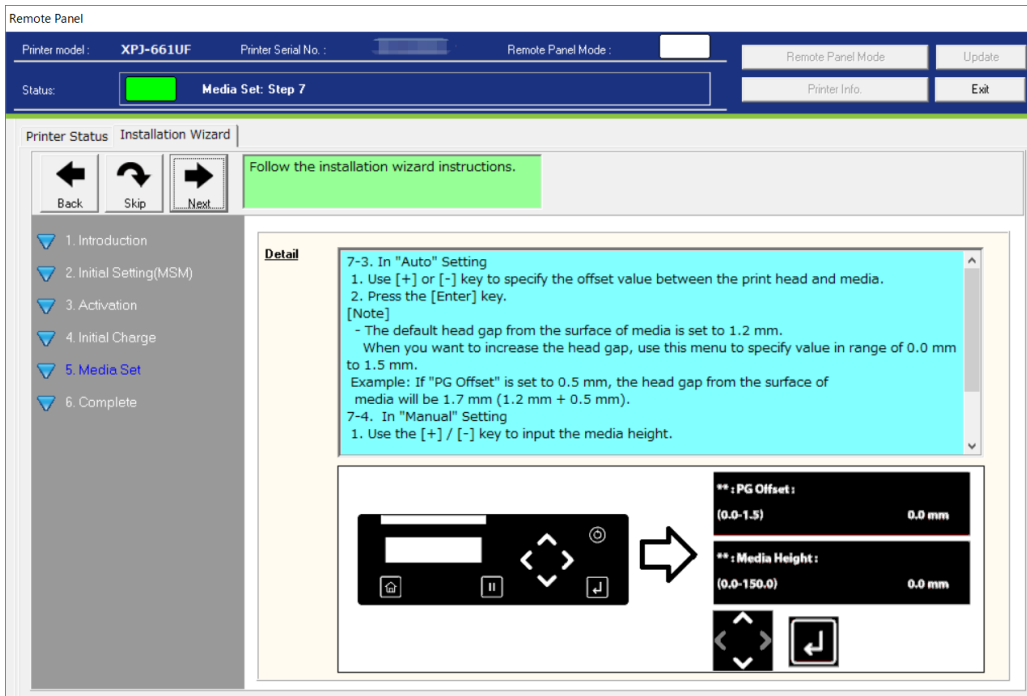
### 6-6 Media Set: Step 6



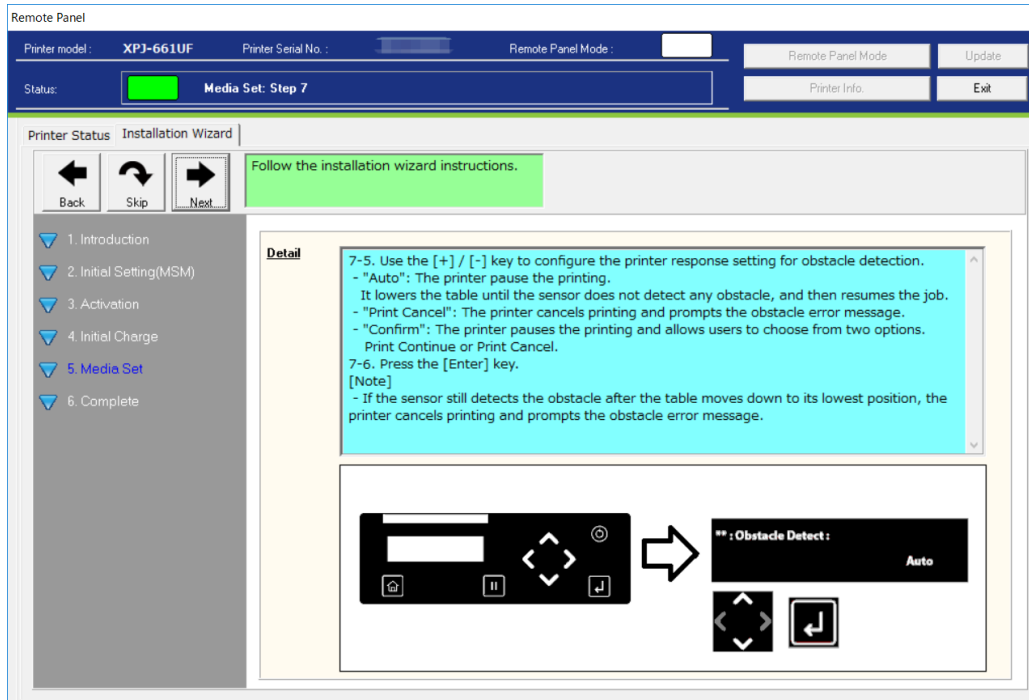
6-7 Media Set: Step 7-1



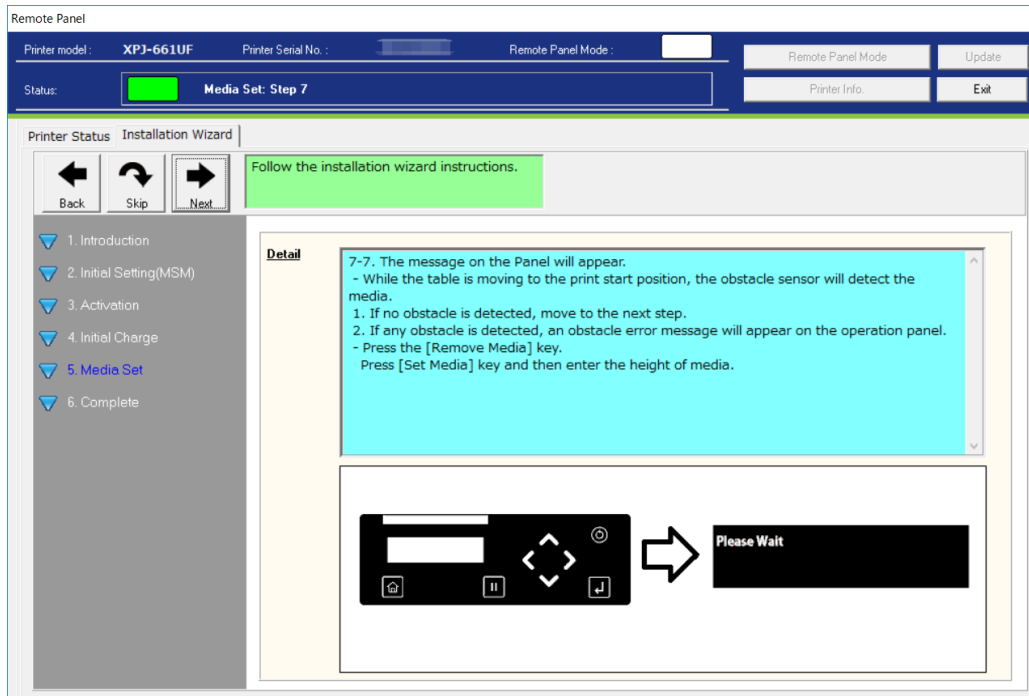
6-8 Media Set: Step 7-2



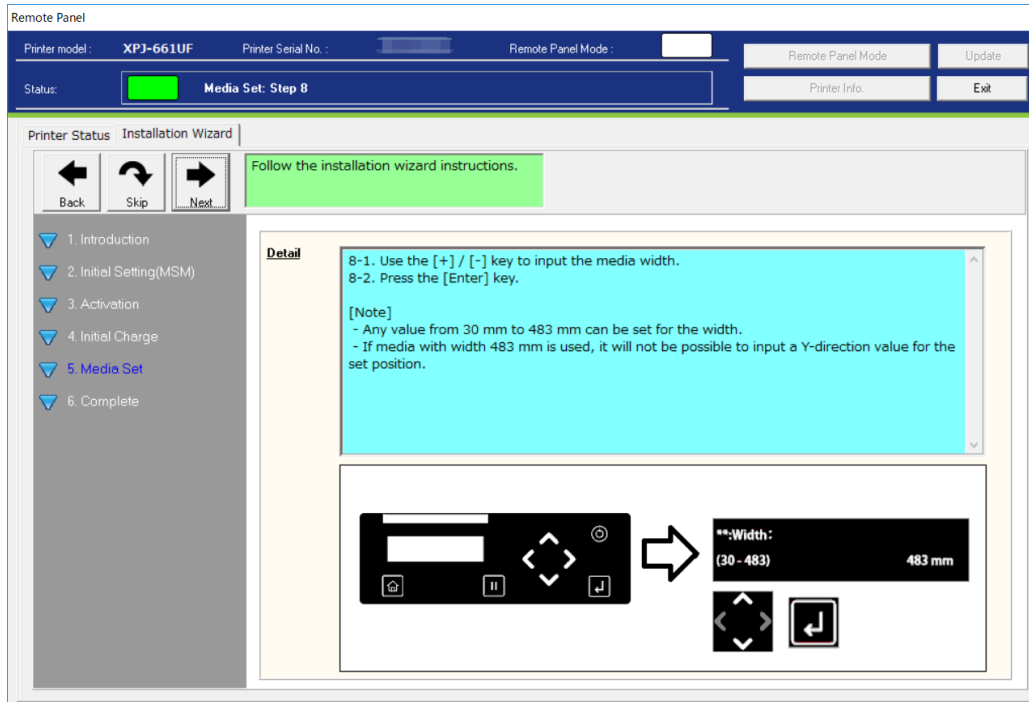
6-9 Media Set: Step 7-3



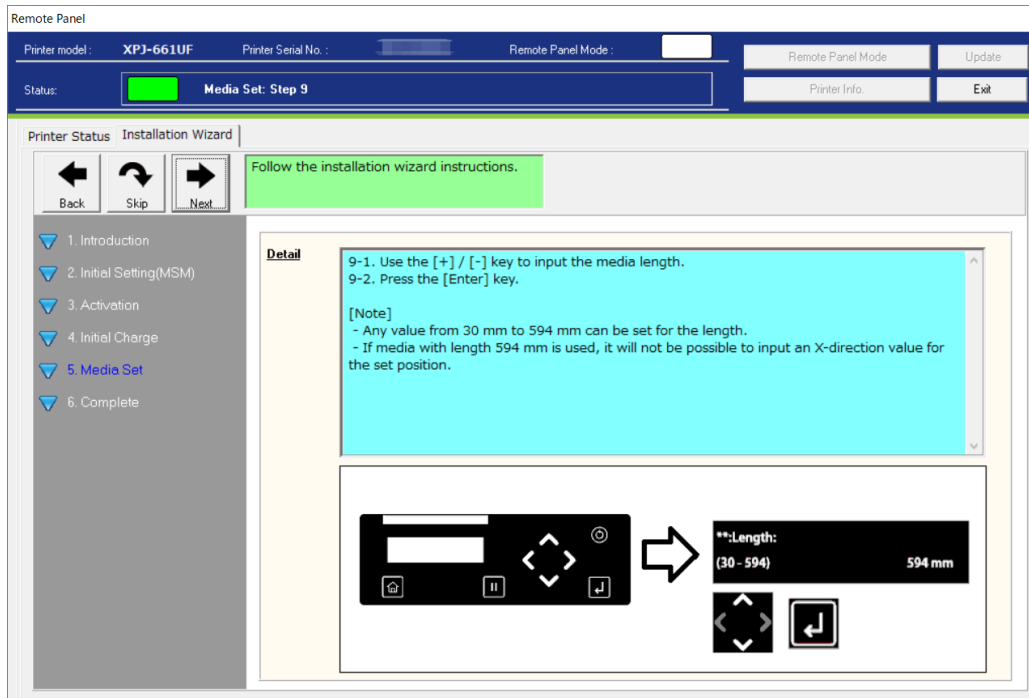
6-10 Media Set: Step 7-4



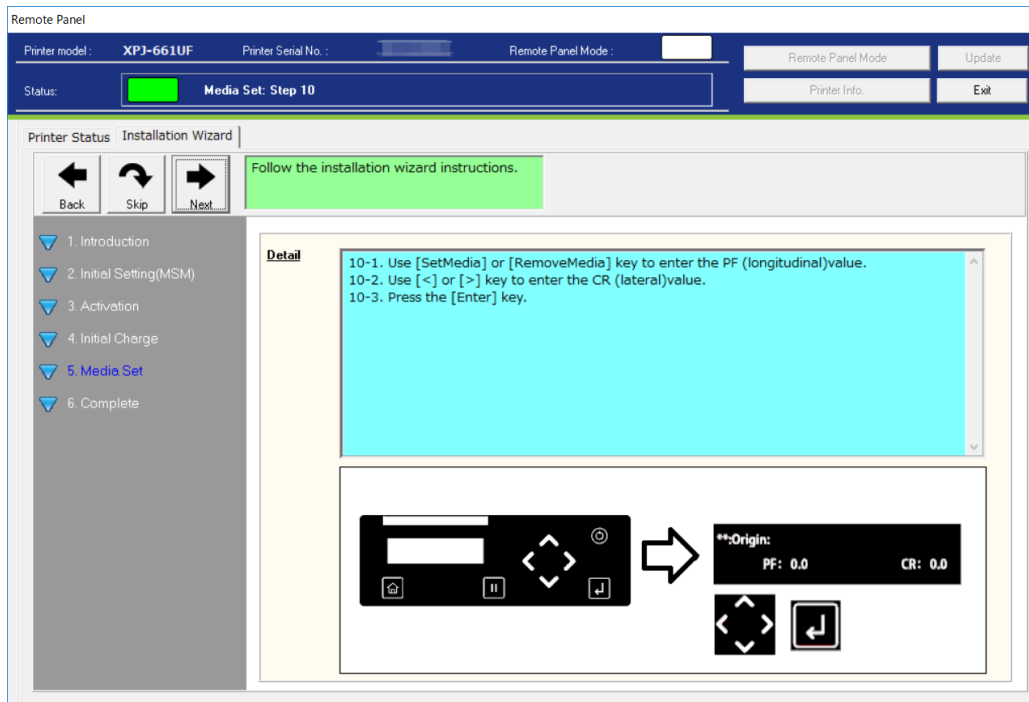
### 6-11 Media Set: Step 8



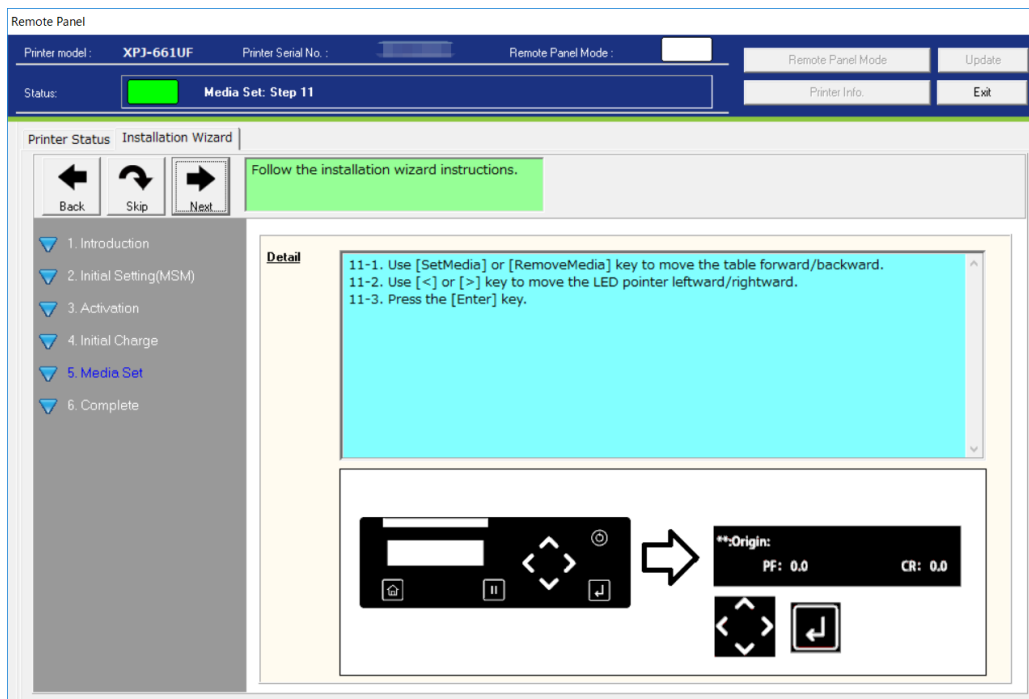
### 6-12 Media Set: Step 9



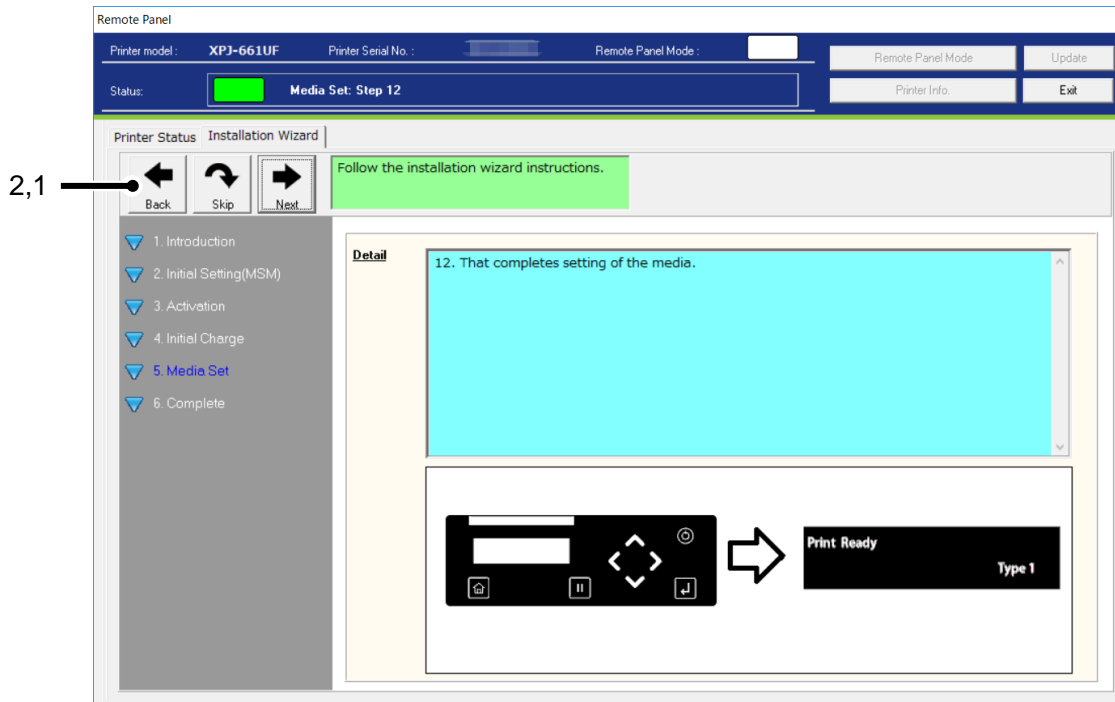
### 6-13 Media Set: Step 10



### 6-14 Media Set: Step 11



6-15 Media Set: Step 12



2,1

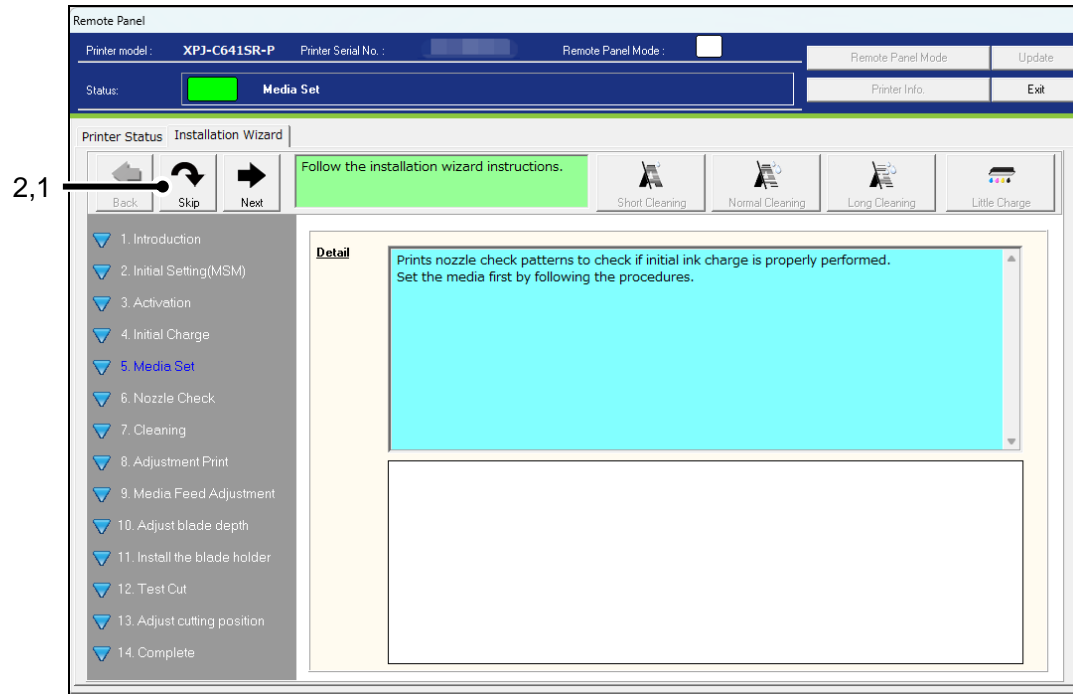
No	Name	Contents
1	Next	Go back to the Installation Wizard process.
2	Back	Go back to the previous menu.

**NOTE**

- For XPJ-661UF, click [Next] to go to "3-10 Complete".

**7). XPJ-C641SR-P**

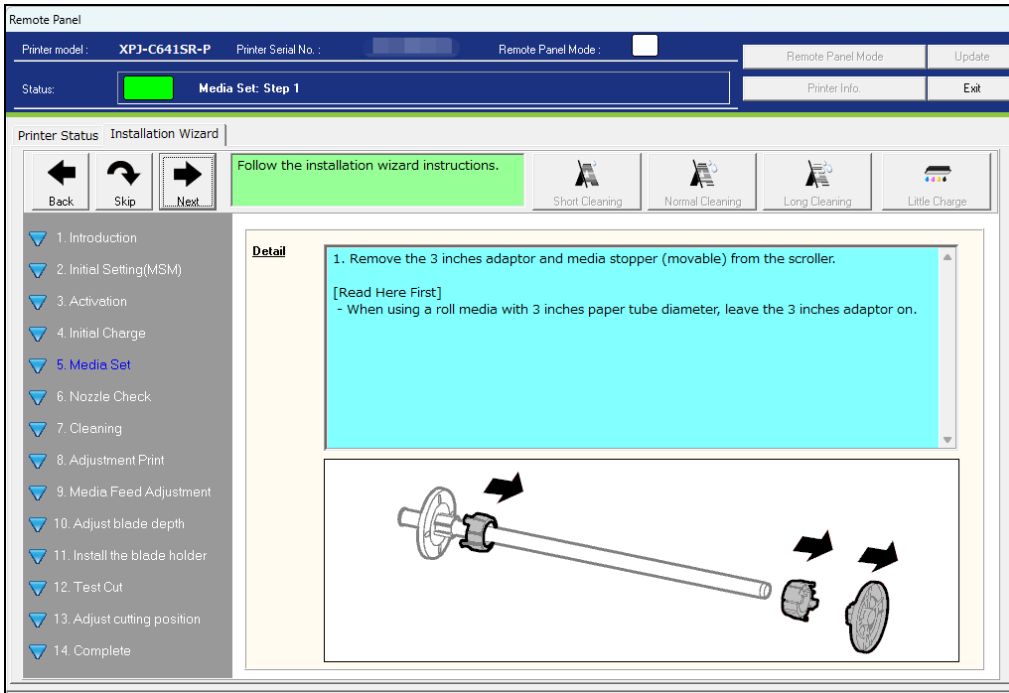
Prints the nozzle check patterns to check if the initial ink charge is properly performed.  
 Set the media first by following the procedures.



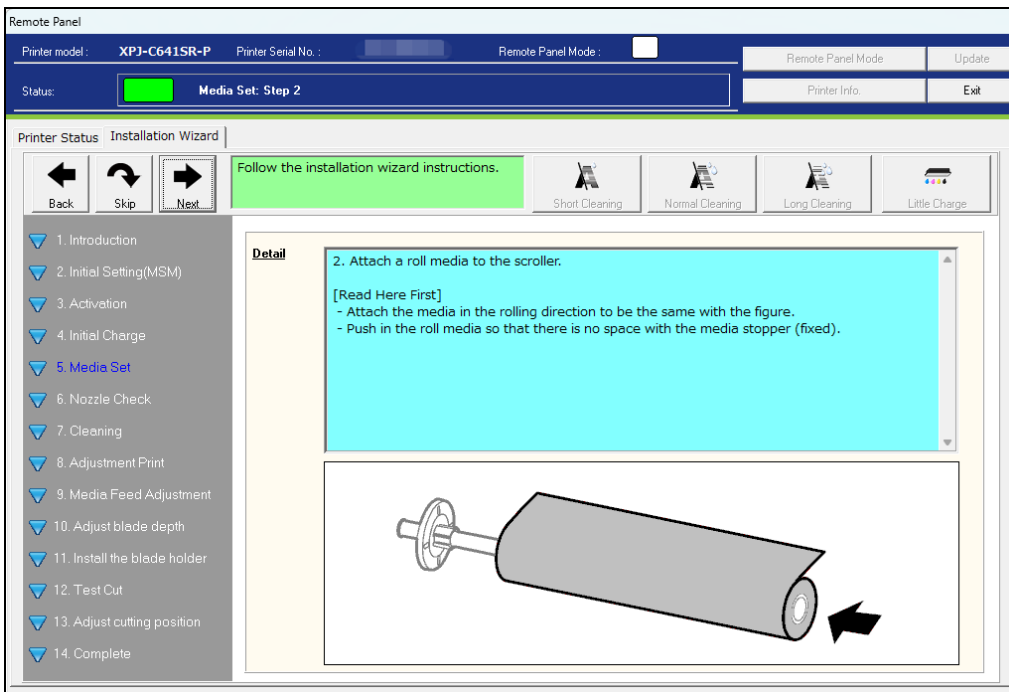
No	Name	Contents
1	Next	Go to the next page of the "Media Set" menu.
2	Skip	Go to "Complete" of the Installation Wizard.

This button functions apply to the all "Media Set" menu pages.

### 7-1 Media Set: Step 1

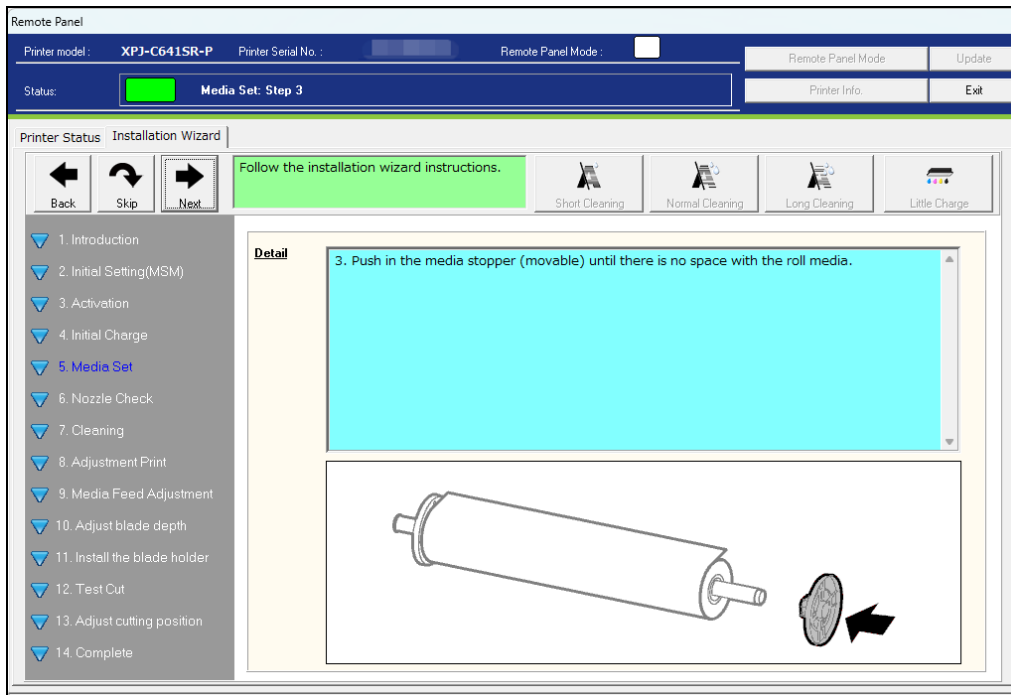


### 7-2 Media Set: Step 2

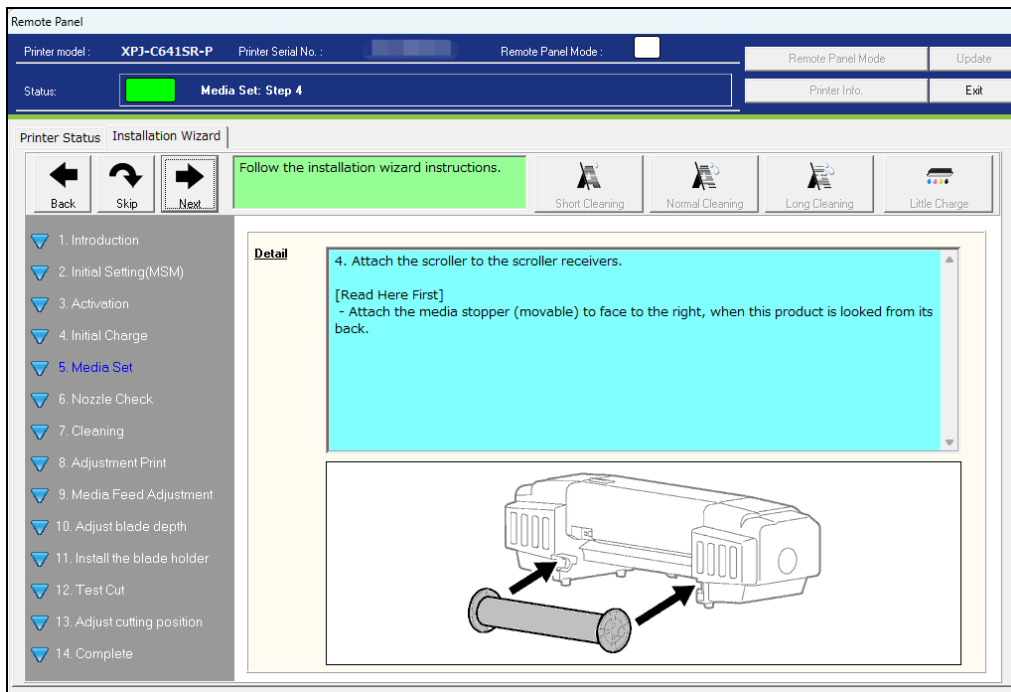




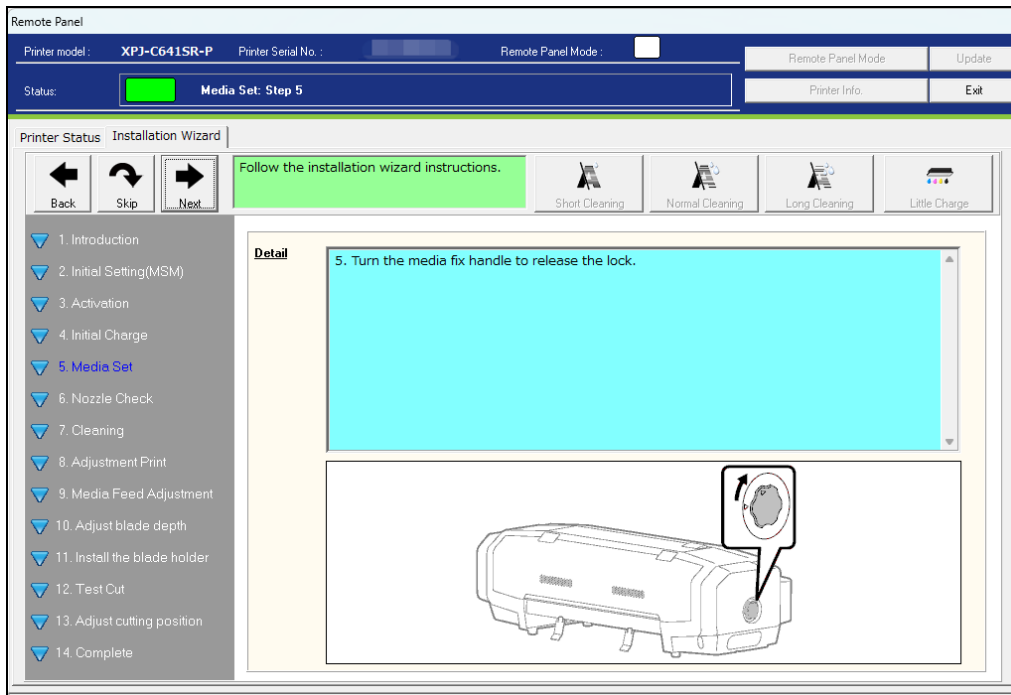
### 7-3 Media Set: Step 3



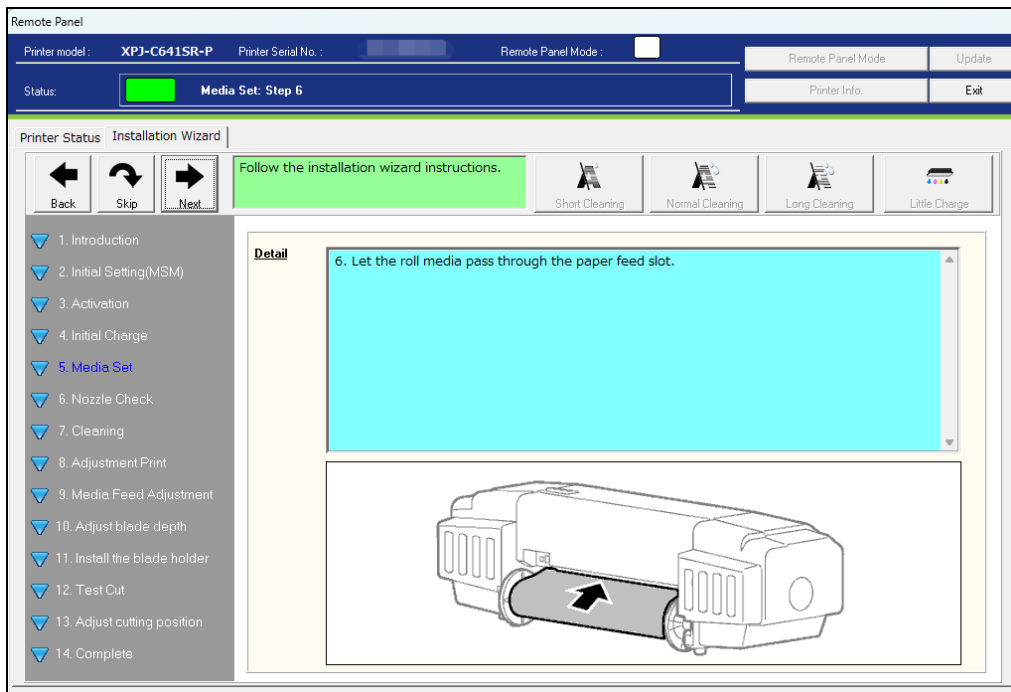
### 7-4 Media Set: Step 4



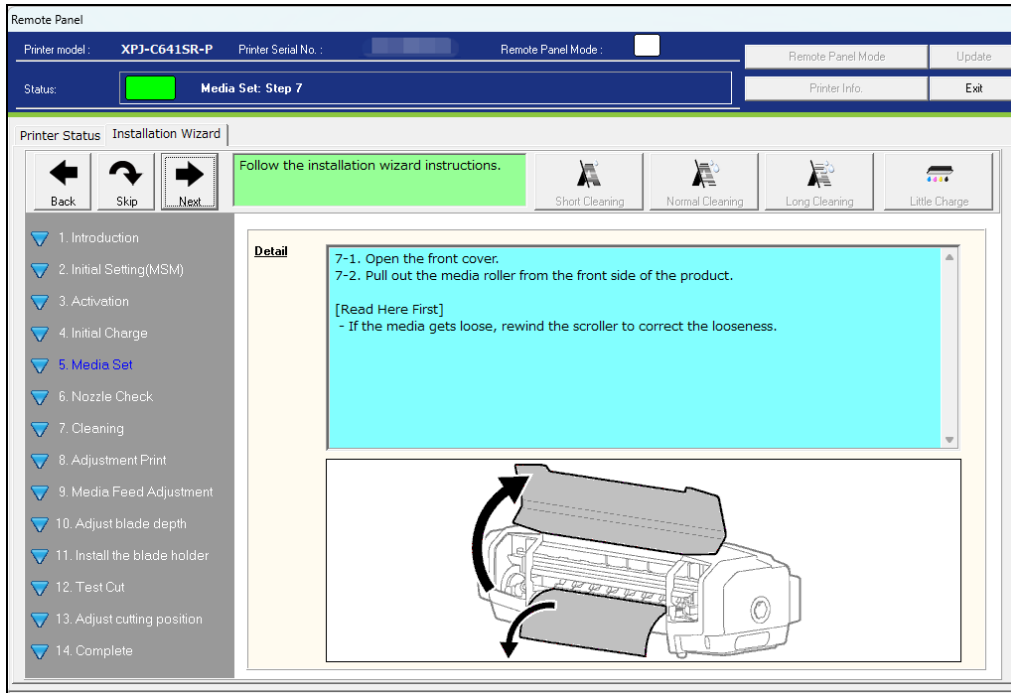
7-5 Media Set: Step 5



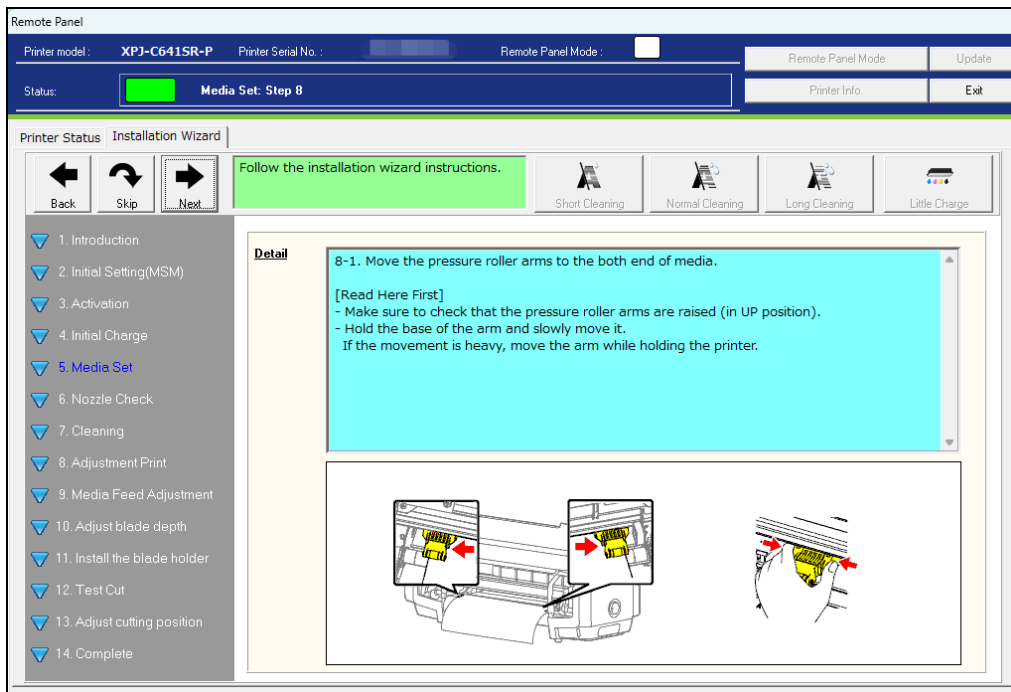
7-6 Media Set: Step 6



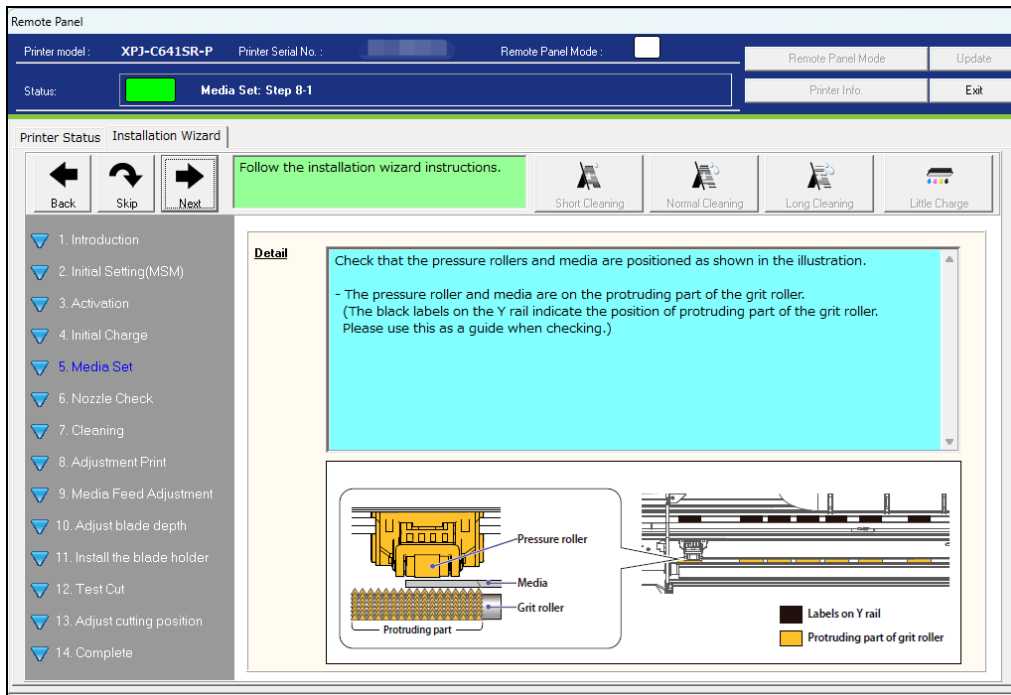
7-7 Media Set: Step 7



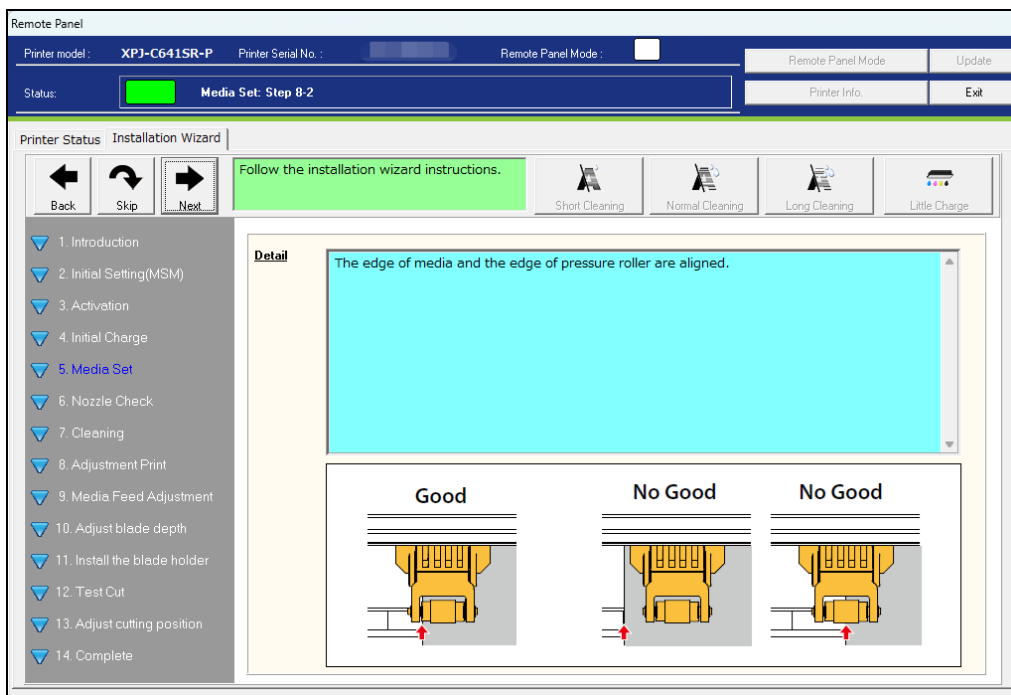
7-8 Media Set: Step 8



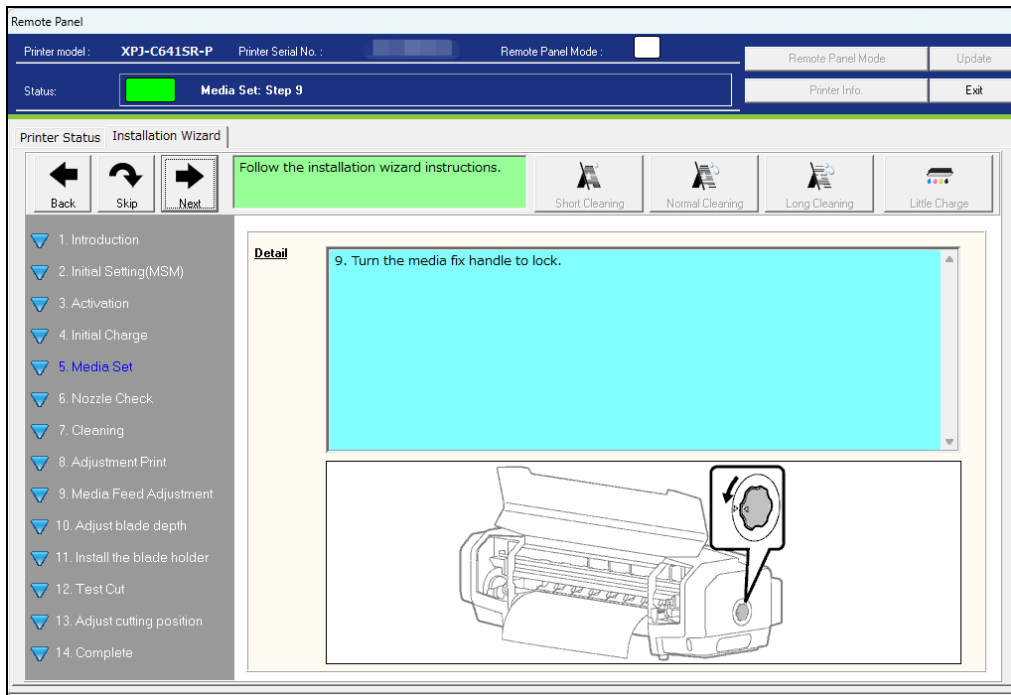
7-9 Media Set: Step 8-1



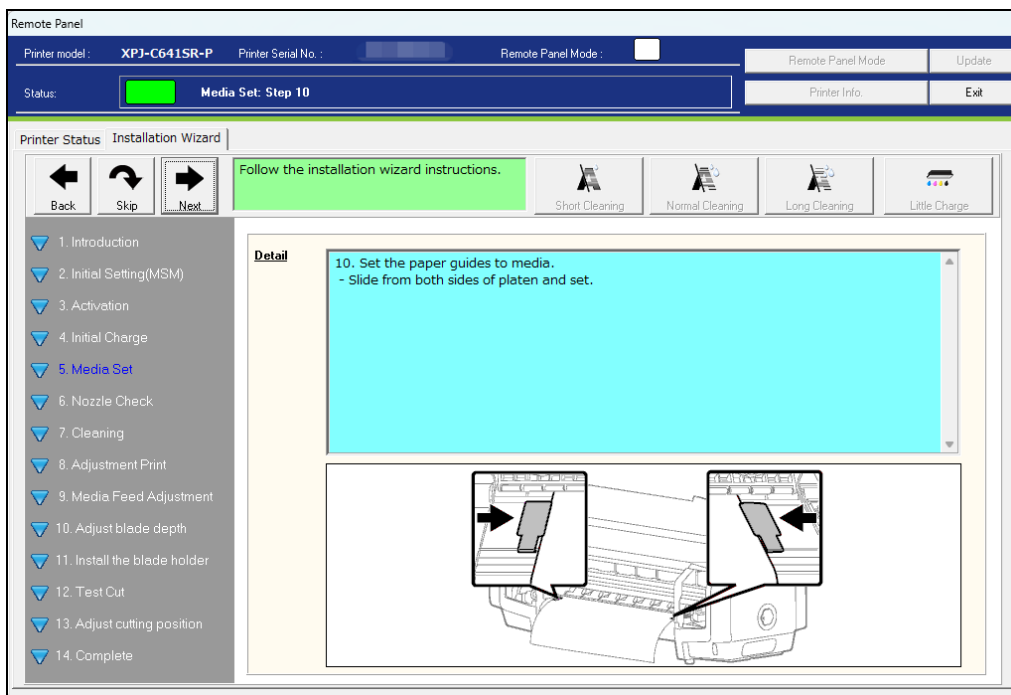
7-10 Media Set: Step 8-2



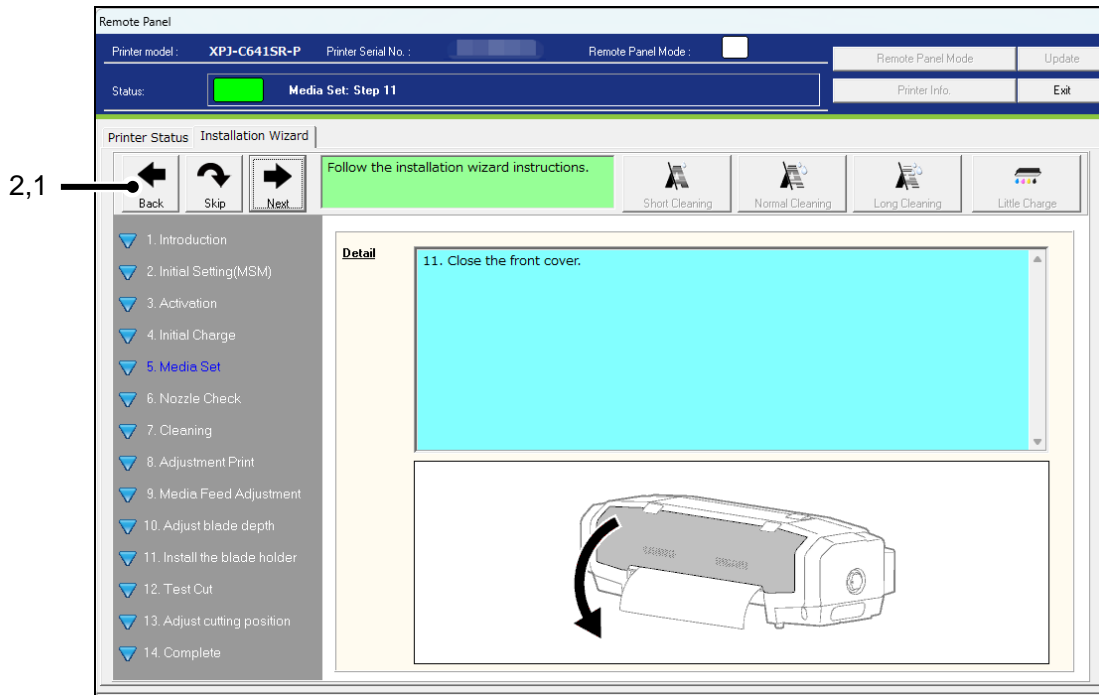
7-11 Media Set: Step 9



7-12 Media Set: Step 10



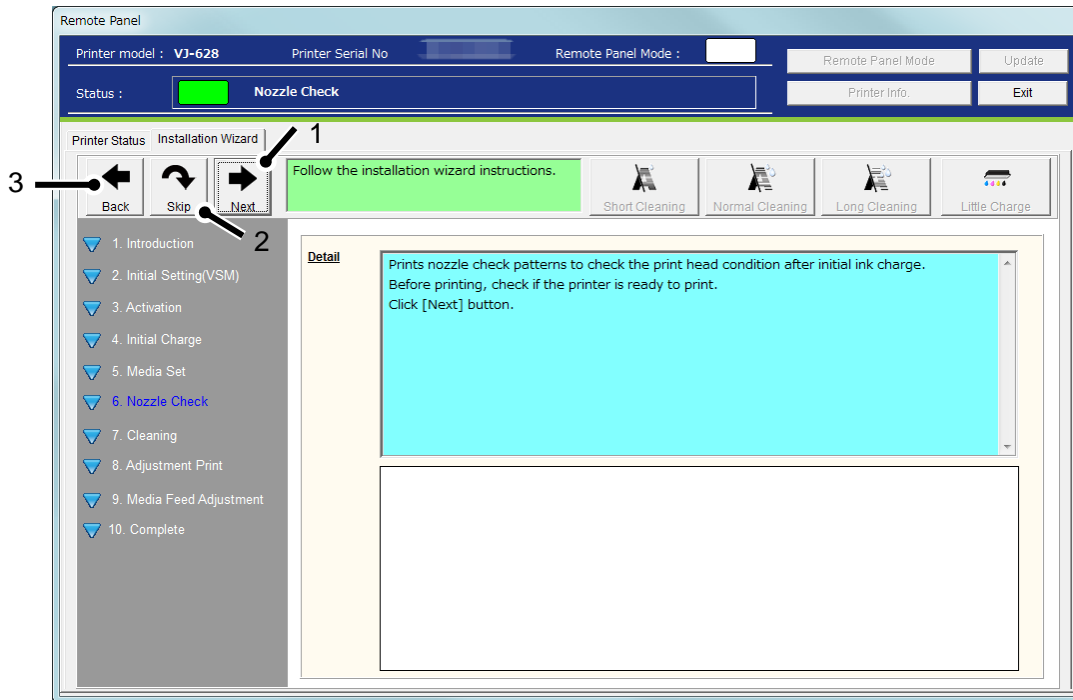
7-13 Media Set: Step 11



No	Name	Contents
1	Next	Go back to the Installation Wizard process.
2	Back	Go back to the previous menu.

### 3-6 Nozzle Check

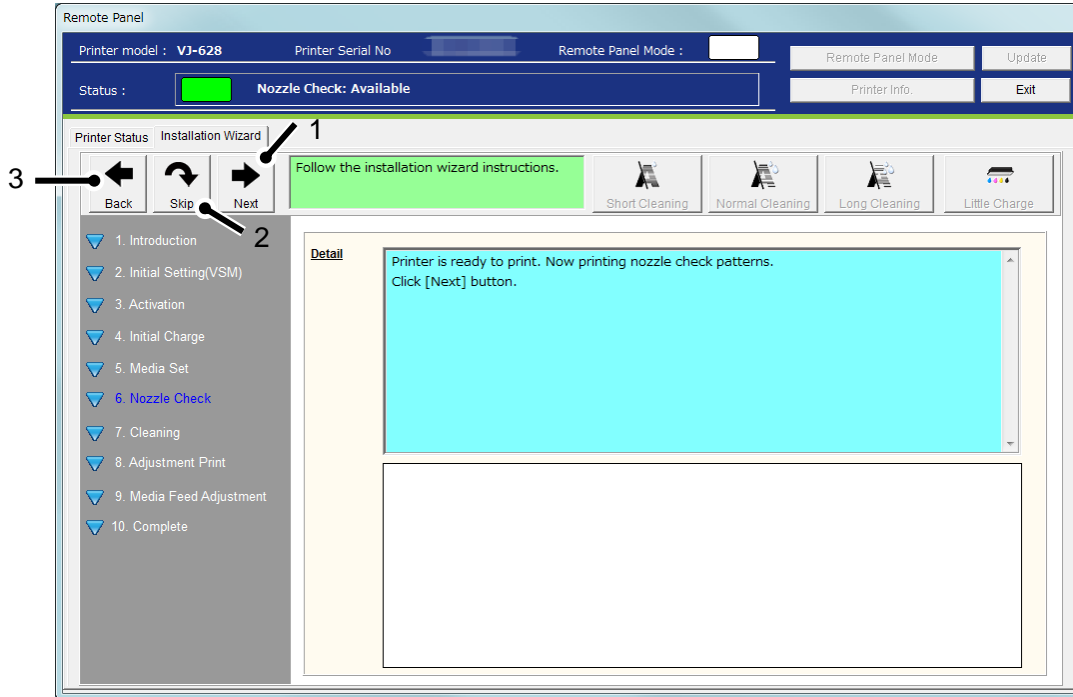
Prints the nozzle check patterns to check the print head condition after the initial ink charge.



No	Name	Contents
1	Next	Sends the command to get the printer information and check if the printer is ready to print.
2	Skip	Skip the nozzle check and go to the "Adjustment Print" menu.
3	Back	Go back to the previous menu.

**1). When the printer is ready to print:**

Prints the nozzle check patterns.

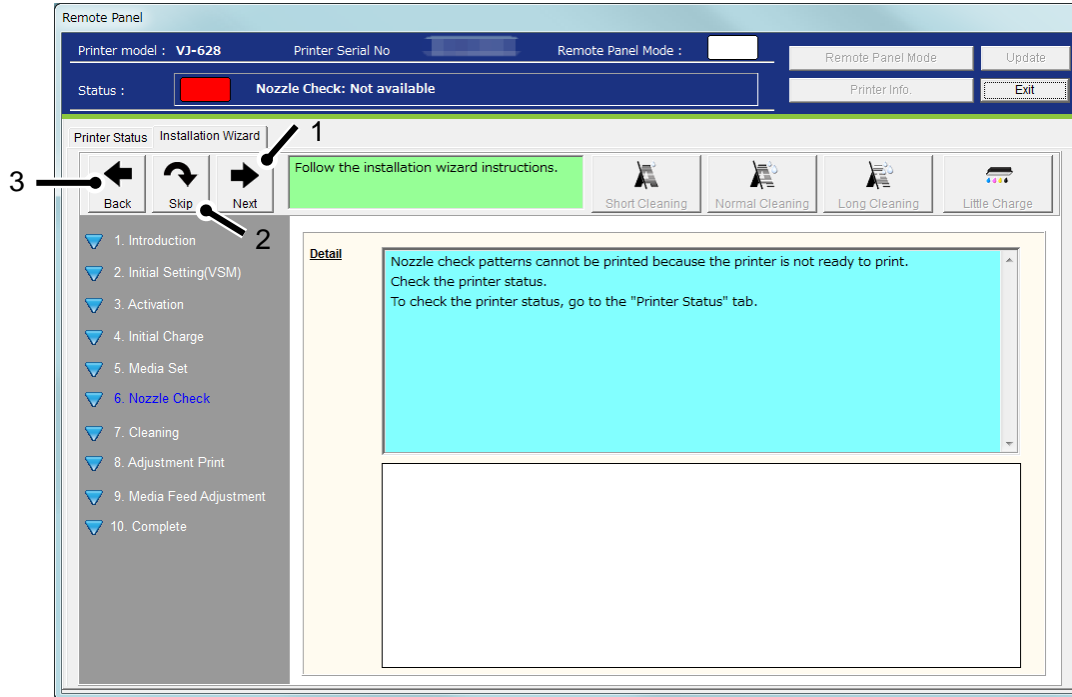


No	Name	Contents
1	Next	Sends the command to print the nozzle check patterns to the printer.
2	Skip	Skip the nozzle check and go to the "Adjustment Print" menu.
3	Back	Go back to the previous menu.



**2). When the printer is not ready to print:**

Check the printer status.



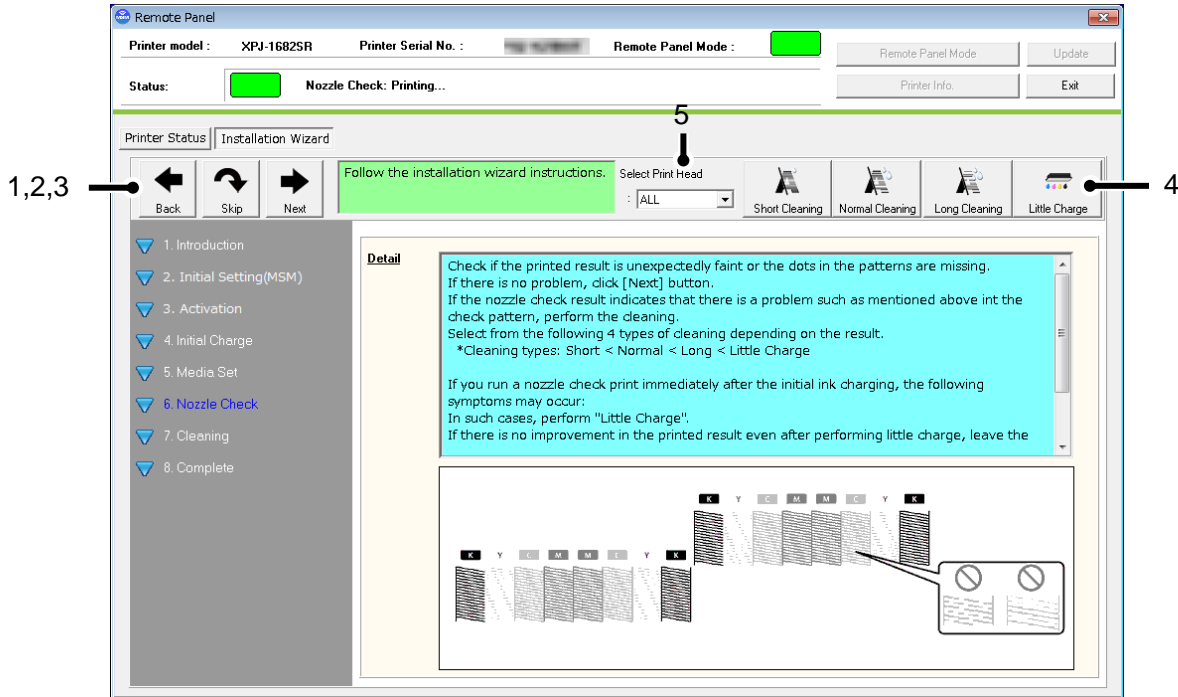
No	Name	Contents
1	Next	Sends the command to get the printer information and check if the printer is ready to print.  * Perform this check until the printer becomes ready to print.
2	Skip	Skip the nozzle check and go to the "Adjustment Print" menu.
3	Back	Go back to the previous menu.

### 3). Check the printed nozzle check patterns

Check the printed nozzle check patterns.

After sending the command to print the nozzle check patterns, each cleaning buttons become available.

#### 3-1 XPJ-1682SR

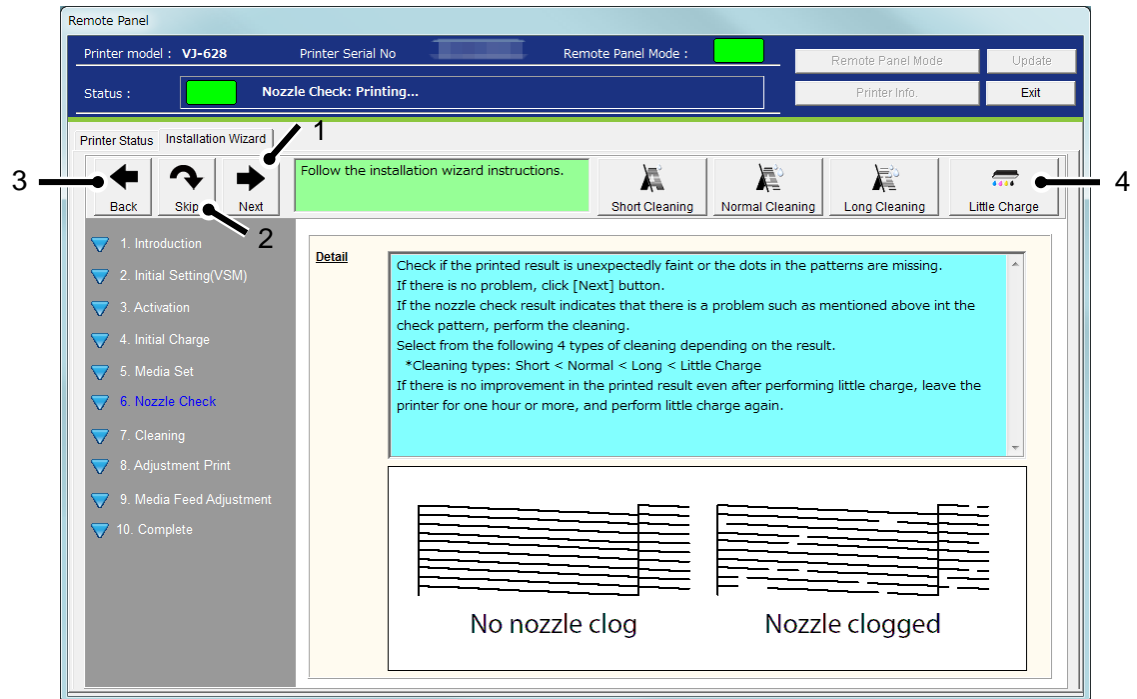


No	Name	Contents
1	Next *1	Go to the "Adjustment Print" menu.
2	Skip *1	Go to the "Adjustment Print" menu.
3	Back	Go back to the previous menu.
4	Cleaning	Performs the cleanings below: <ul style="list-style-type: none"> <li>• Short Cleaning</li> <li>• Normal Cleaning</li> <li>• Long Cleaning</li> <li>• Little Charge</li> </ul>
5	Select Print Head	Select the print head to be cleaned if the printer has more than one print head. Setting : <ALL> / Head 1 / Head 2

#### NOTE

- \* 1 For XPJ-1682SR, click [Next] to go to "エラー! 参照元が見つかりません。 Complete".

3-2 Other



No	Name	Contents
1	Next	Go to the "Adjustment Print" menu.
2	Skip	Go to the "Adjustment Print" menu.
3	Back	Go back to the previous menu.
4	Cleaning	Performs the cleanings below: <ul style="list-style-type: none"> <li>• Short Cleaning</li> <li>• Normal Cleaning</li> <li>• Long Cleaning</li> <li>• Little Charge</li> </ul>

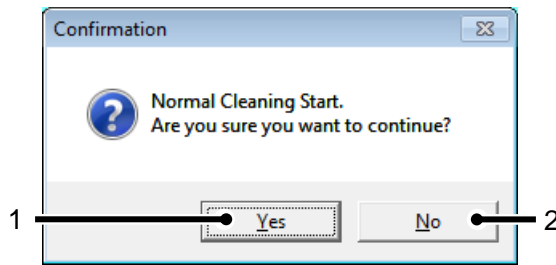
**NOTE**

- \* 1 For XPJ-1641SR, click [Next] to go to "エラー! 参照元が見つかりません。 Complete".

### 3-7 Cleaning

Performs each cleaning.

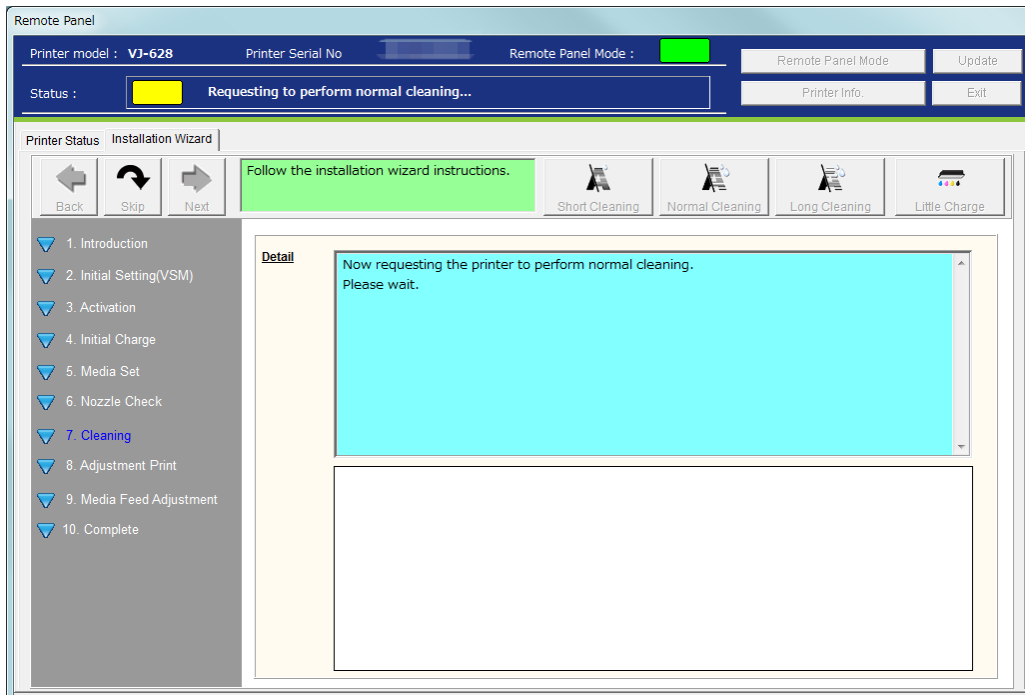
#### 1). Confirmation



No	Name	Contents
1	Yes	Go to the "Cleaning" menu to perform the cleaning.
2	No	Go back to the "Nozzle Check" menu process.

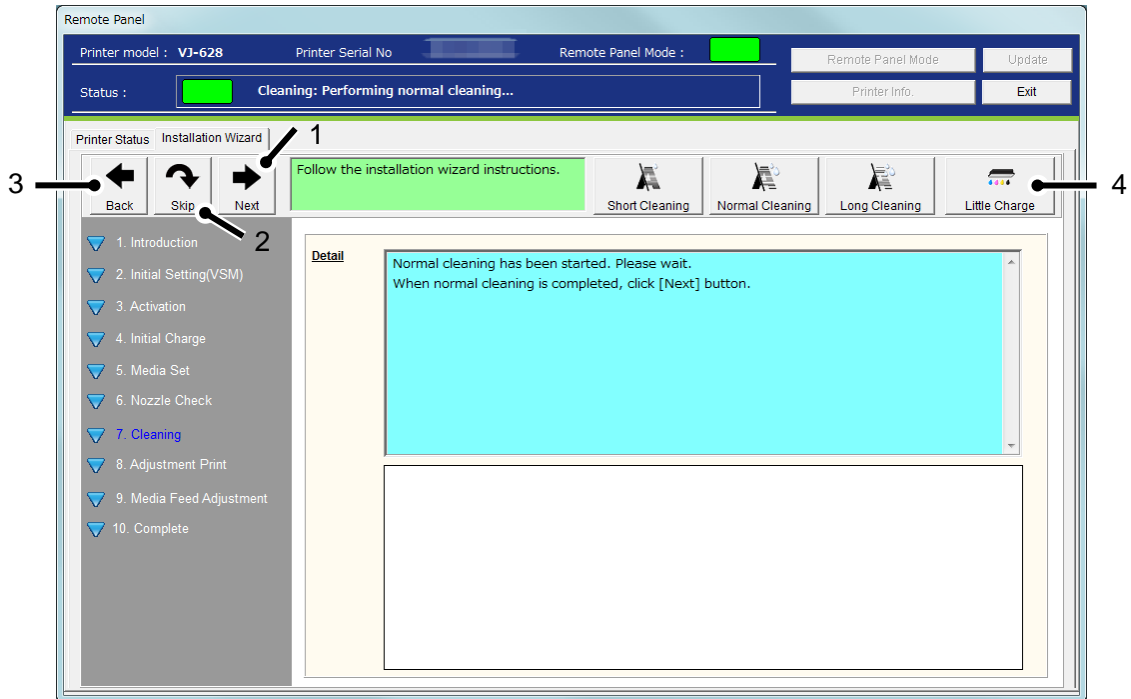
#### 2). Requesting to perform cleaning

This wizard page appears while requesting to perform the cleaning to the printer.



### 3). Performing Cleaning

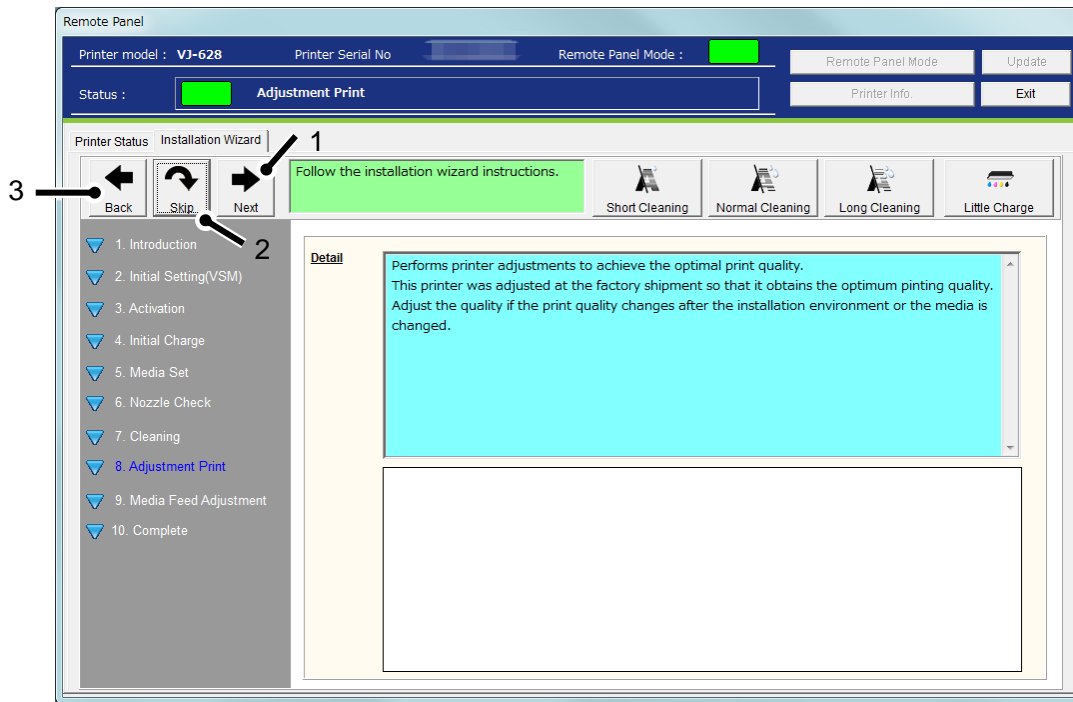
This wizard page appears while cleaning.



No	Name	Contents
1	Next	Go back to the "Nozzle Check" menu.
2	Skip	Go to the "Adjustment Print" menu.
3	Back	Go back to the previous menu.
4	Cleaning	Performs each cleaning.

### 3-8 Adjustment Print

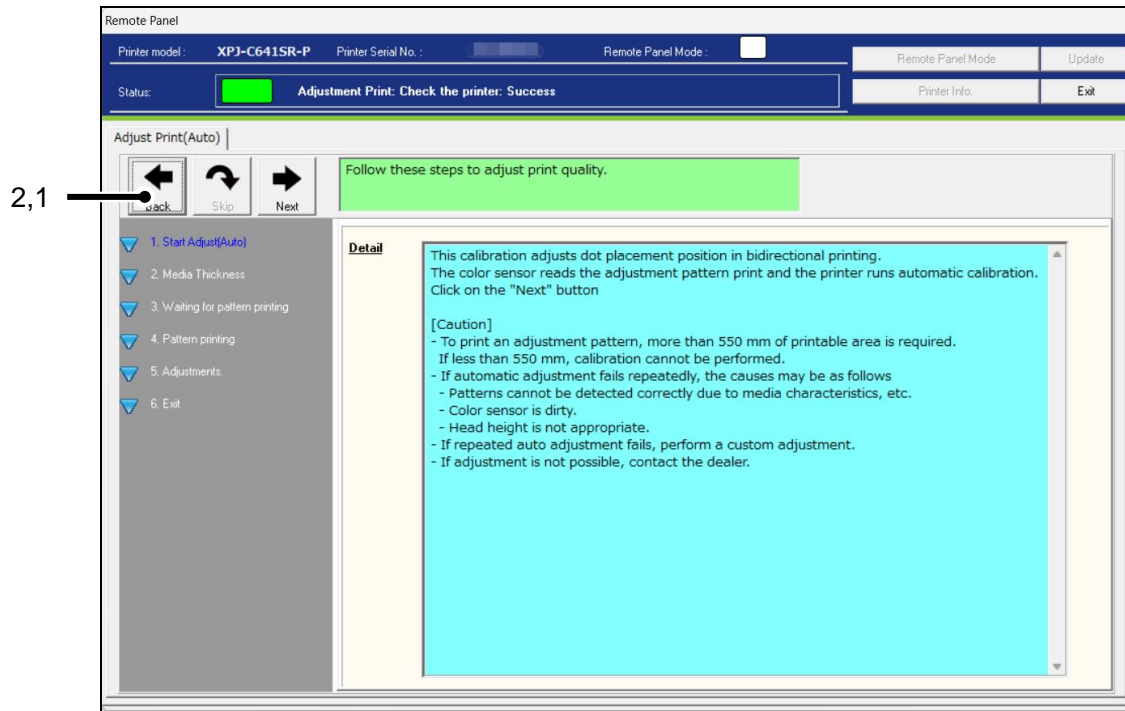
Performs the printer adjustment to achieve the optimal print quality.



No	Name	Contents
1	Next	Go to the Adjustment Print page.
2	Skip	Go to the "Media Feed Adjustment" menu.
3	Back	Go back to the previous menu.

1). **XPJ-C641SR-P**

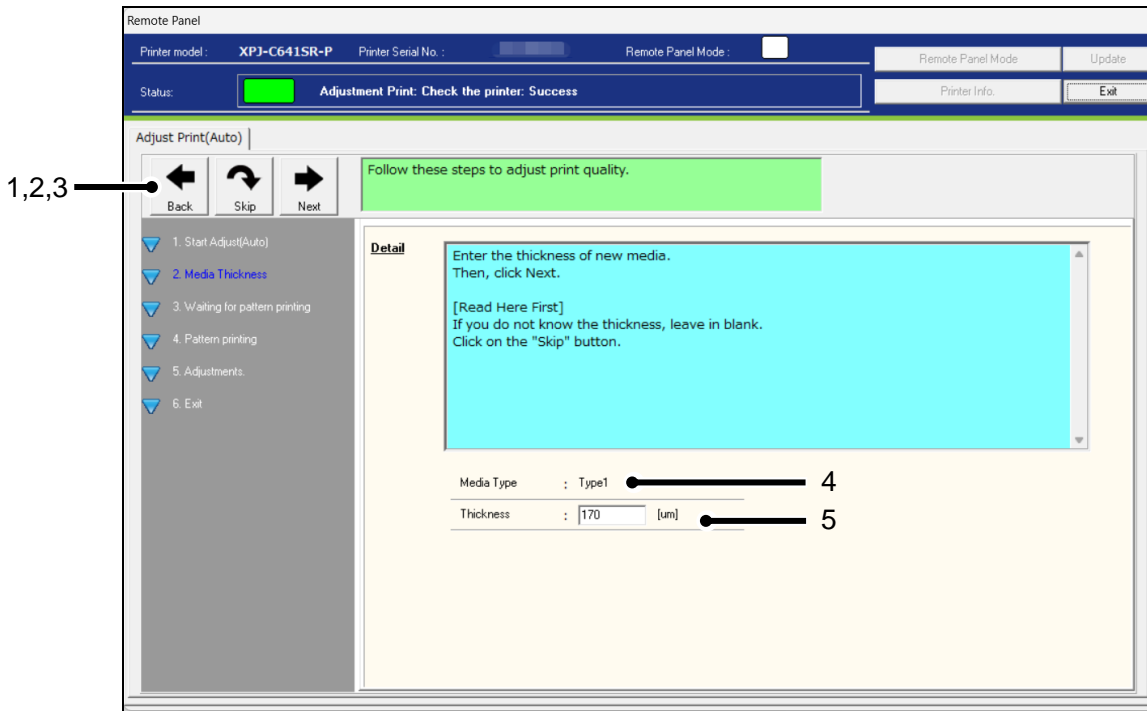
1-1 Start Adjust(Auto)



No	Name	Contents
1	Next	Start "Adjust(Auto)".
2	Back	Go back to "Installation Wizard" of the menu.

### 1-2 Media Thickness

Enter the thickness of new media.

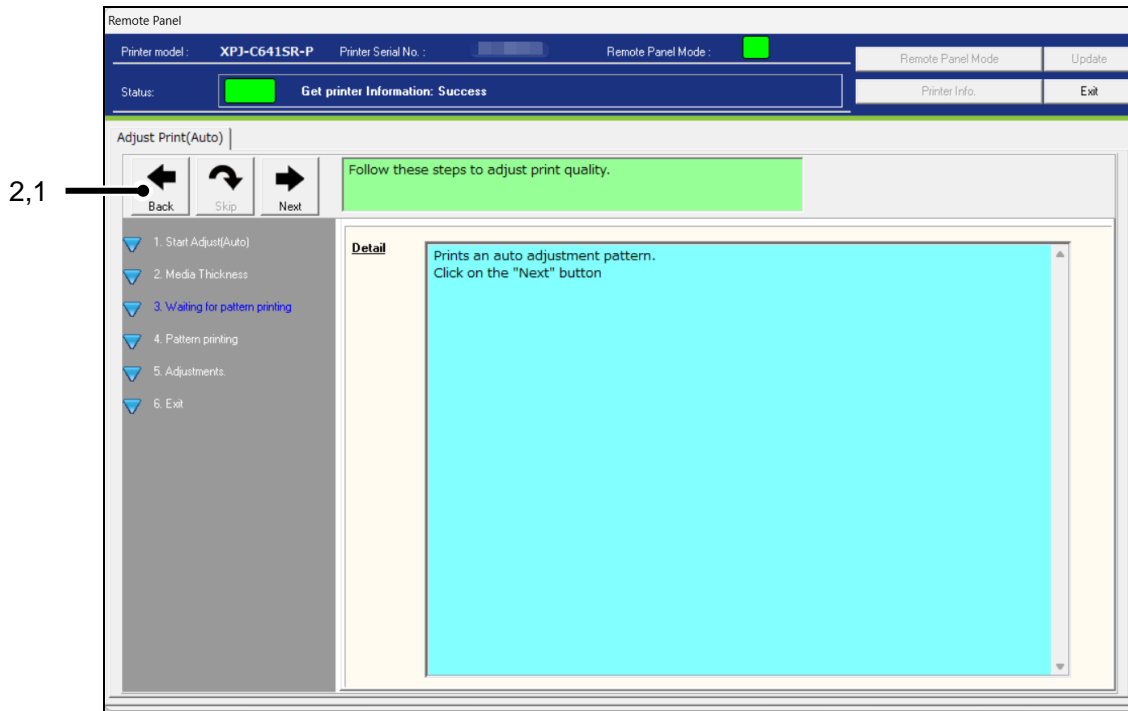


No	Name	Contents
1	Back	Start "Adjust(Auto)".
2	Skip	The printer moves to pattern printing without changing the settings.
3	Next	Set the printer to the changed "Media Thickness".
4	Media Type	Displays the currently set "Media Type".
5	Thickness	Sets the thickness of the media being loaded.



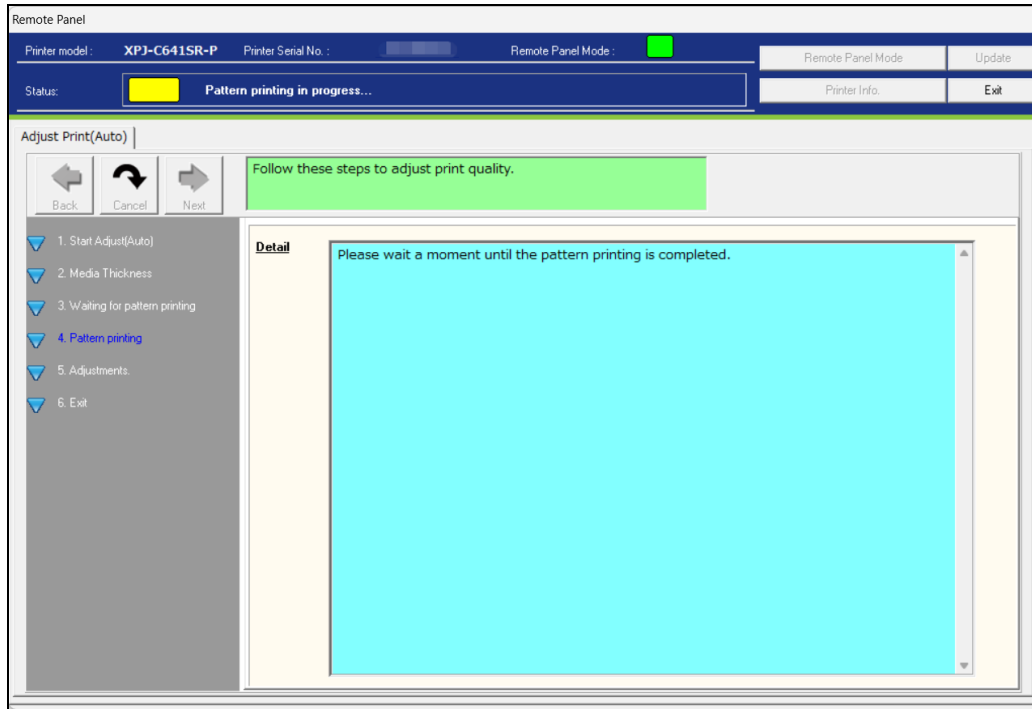
**1-3** Waiting for pattern printing

Prints an auto adjustment pattern.

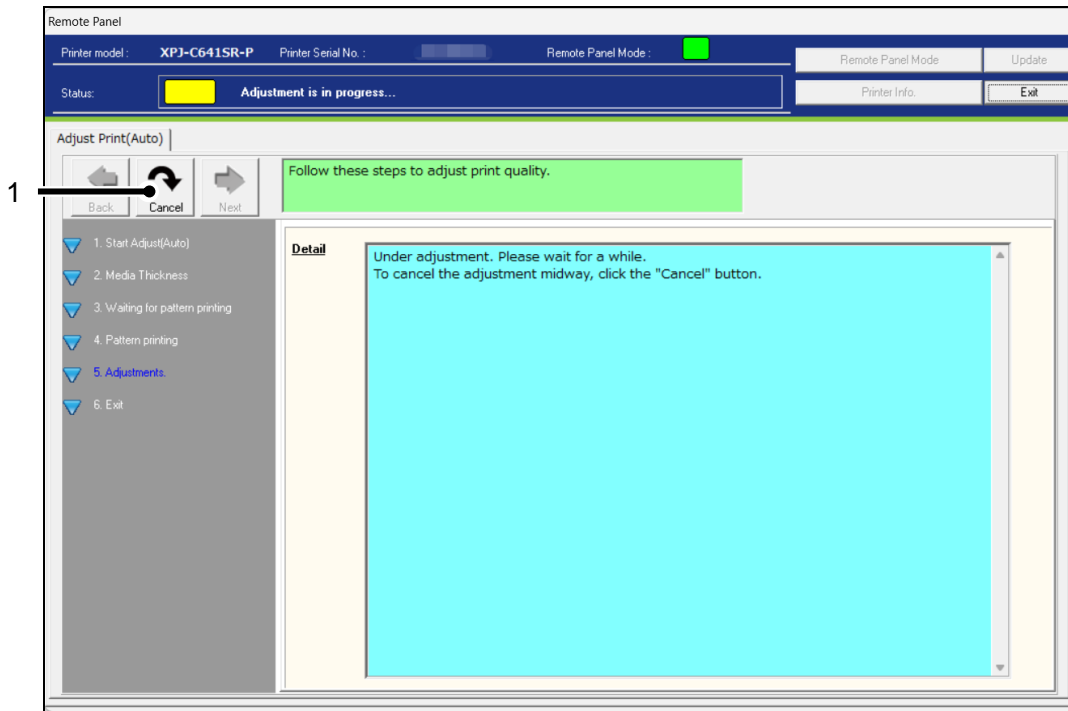


No	Name	Contents
1	Next	Prints an auto adjustment pattern.
2	Back	Go back to “Media Thickness” of the menu.

1-4 Pattern printing

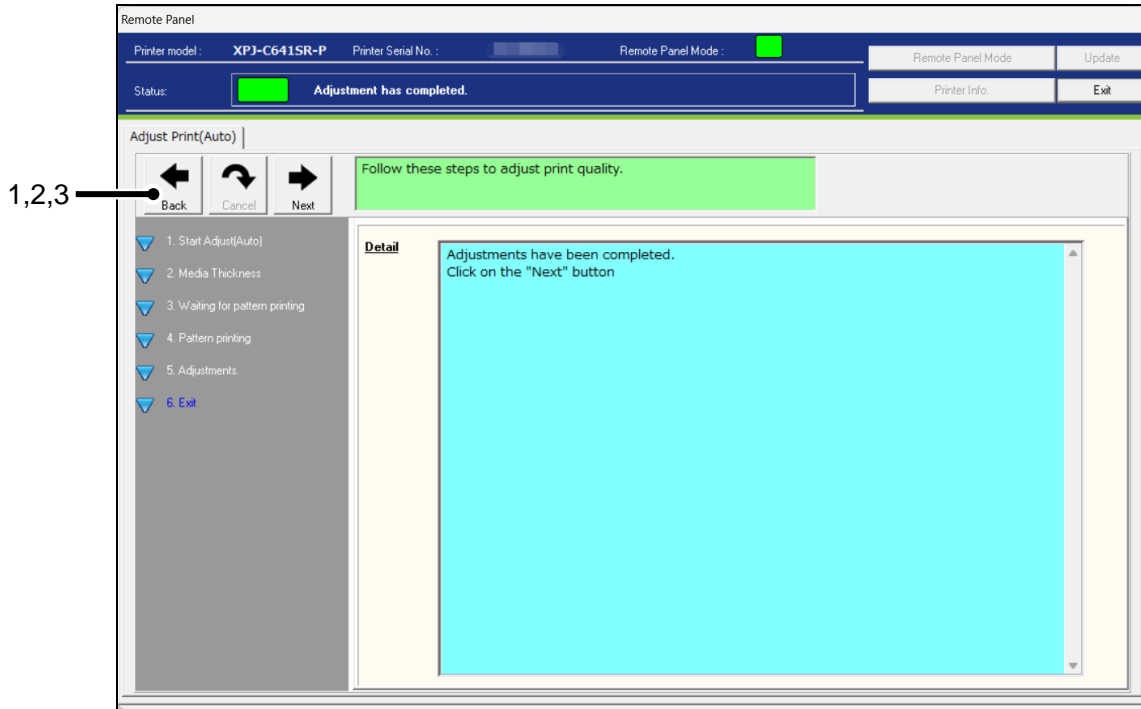


1-5 Adjustments



No	Name	Contents
1	Cancel	Adjustments can be canceled midway. However, the adjustment is not saved.

1-6 Exit

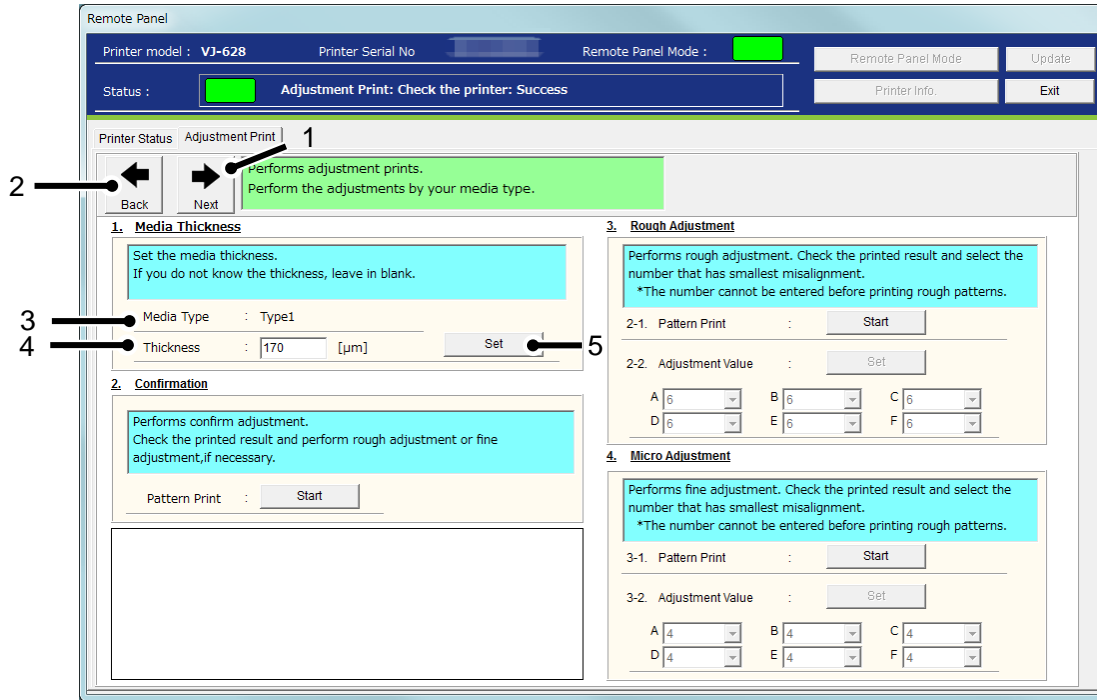


No	Name	Contents
1	Back	Go back to “Start Adjust(Auto)” the menu.
2	Custum Adjustment	If an adjustment error occurs, make a custom adjustment.
3	Next	Go to the Installation Wizard process.

2). VJ-628/628X/628MP/XPJ-1641SR/1682SR(Custom Adjustment)

2-1 Media Thickness

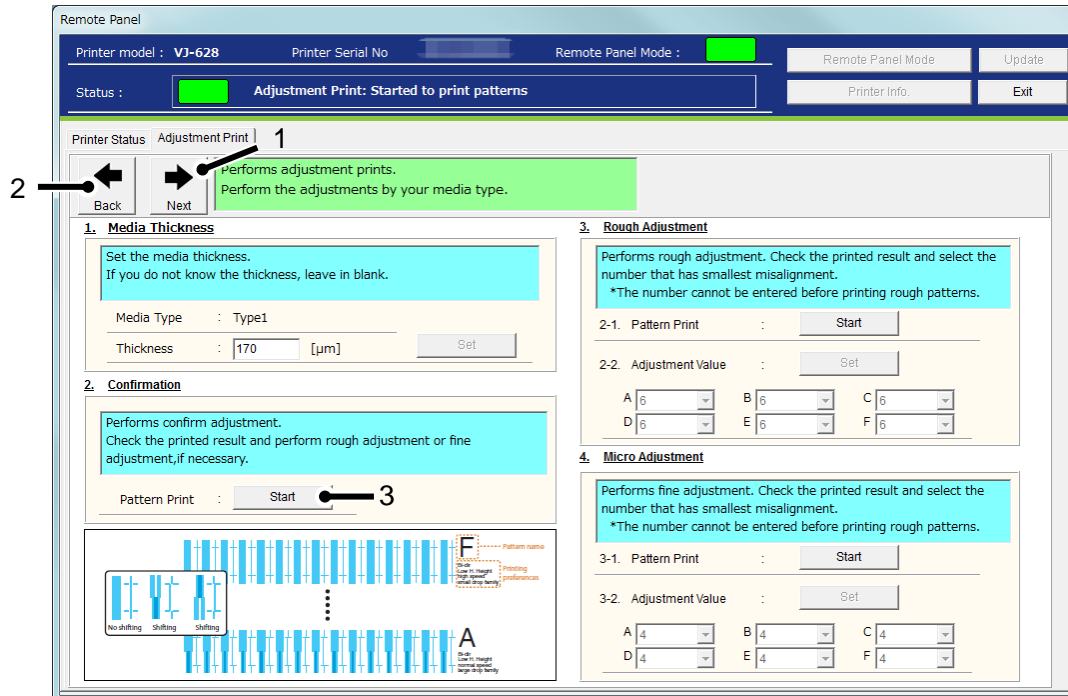
Enter your media thickness.



No	Name	Contents
1	Next	Go to the "Media Feed Adjustment" menu.
2	Back	Go back to the "Adjustment Print" menu.
3	Media Type	Displays the current media type.
4	Thickness	Enter your media thickness.
5	Set	Reflects the media thickness change to the printer.

## 2-2 Confirm Adjustment

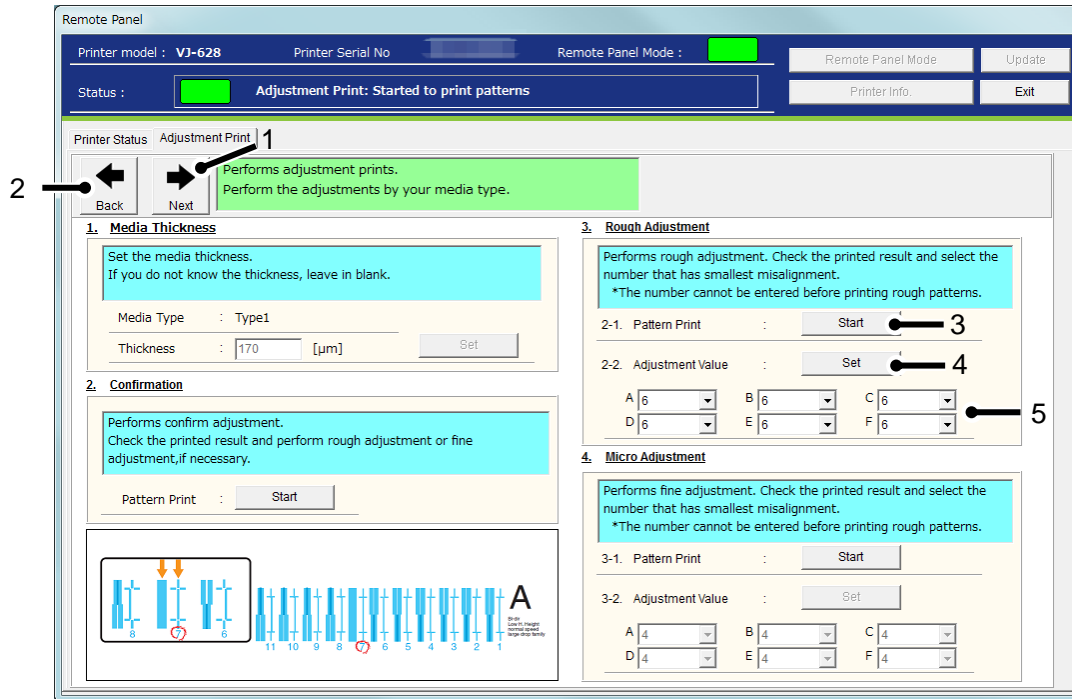
Performs the confirm adjustment.



No	Name	Contents
1	Next	Go to the "Media Feed Adjustment" menu.
2	Back	Go back to the "Adjustment Print" menu.
3	Start	Performs the confirm adjustment.

### 2-3 Rough Adjustment

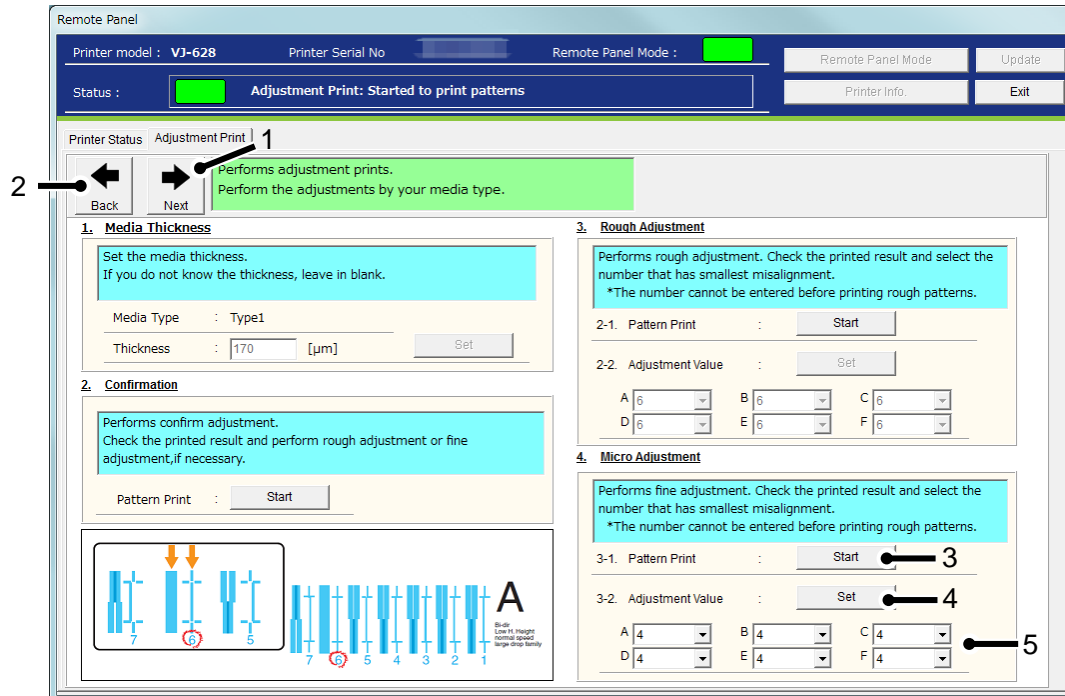
Performs the rough adjustment.



No	Name	Contents
1	Next	Go to the "Media Feed Adjustment" menu.
2	Back	Go back to the "Adjustment Print" menu.
3	Start	Prints the rough adjustment patterns.
4	Set	Reflects the changes to the printer.
5	Adjustment Value	Enter each adjustment value (for A-F). * The available pattern (A-F) and adjustment range changes depending on the printer model and ink type.

## 2-4 Micro Adjustment

Performs the micro adjustment.

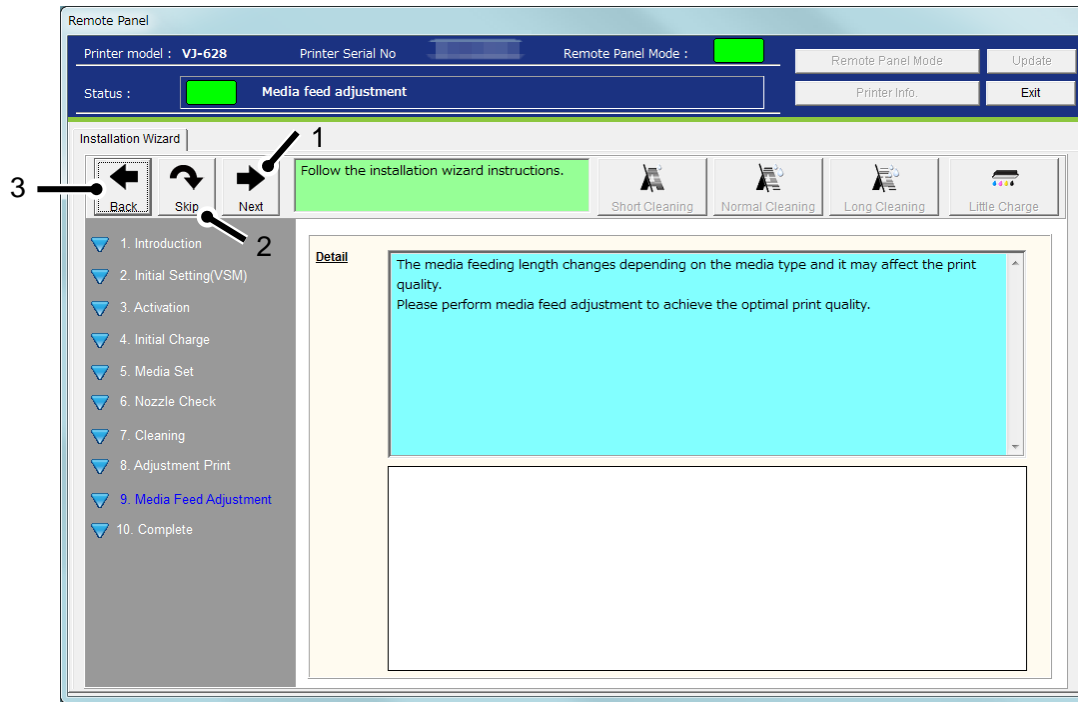


No	Name	Contents
1	Next	Go to the "Media Feed Adjustment" menu.
2	Back	Go back to the "Adjustment Print" menu.
3	Start	Prints the micro adjustment patterns.
4	Set	Reflects the changes to the printer.
5	Adjustment Value	Enter each adjustment value (for A-F). * The available pattern (A-F) and adjustment range changes depending on the printer model and ink type.



### 3-9 Media Feed Adjustment

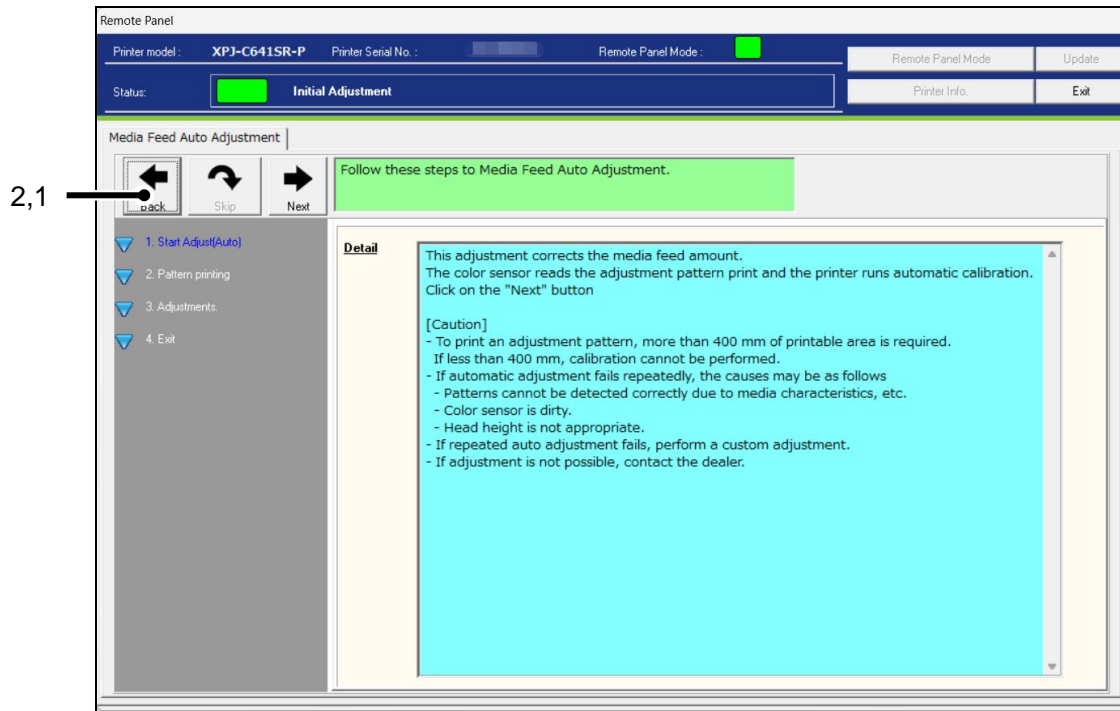
The media feeding length changes depending on the media type and it may affect the print quality. Perform the media feed adjustment to achieve the optimal print quality.



No	Name	Contents
1	Next	Launches the Media Feed Adjustment Wizard.
2	Skip	Go to "Complete" of the Installation Wizard.
3	Back	Go back to the previous menu.

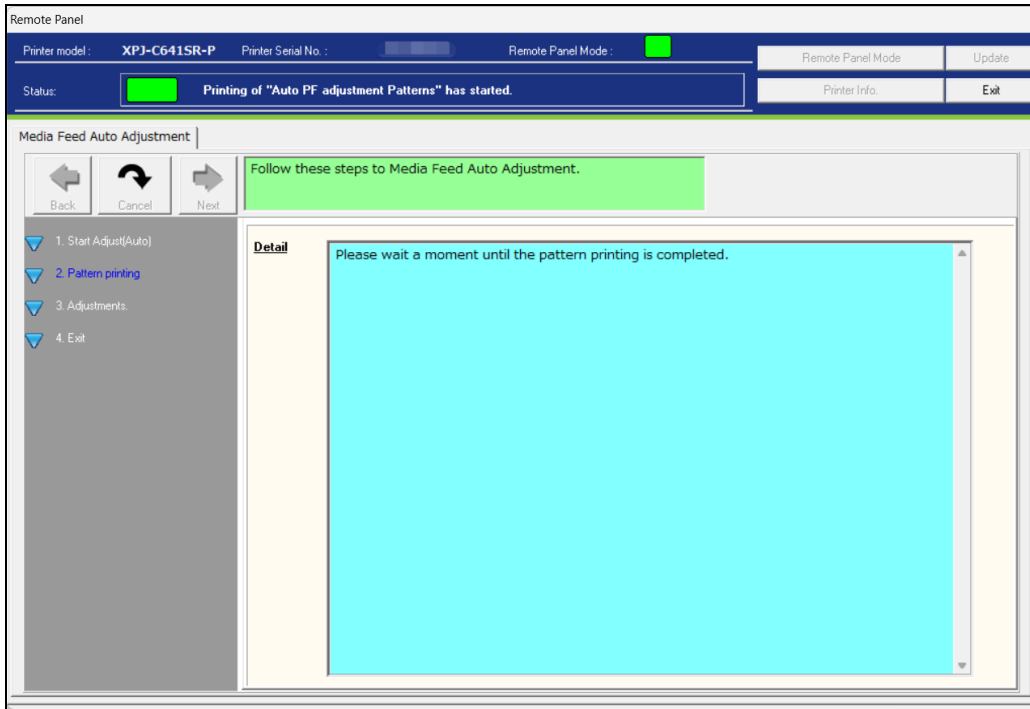
1). **XPJ-C641SR-P**

1-1 Start Adjust(Auto)

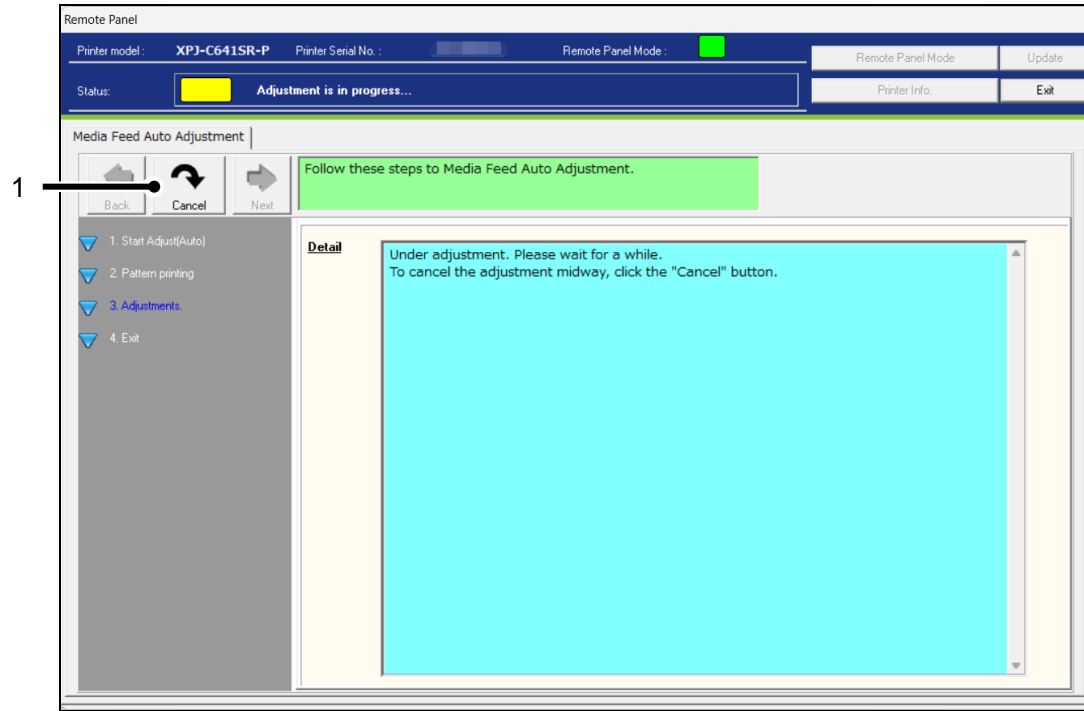


No	Name	Contents
1	Next	Start "Adjust(Auto)".
2	Back	Go back to "Installation Wizard" of the menu.

1-2 Pattern printing

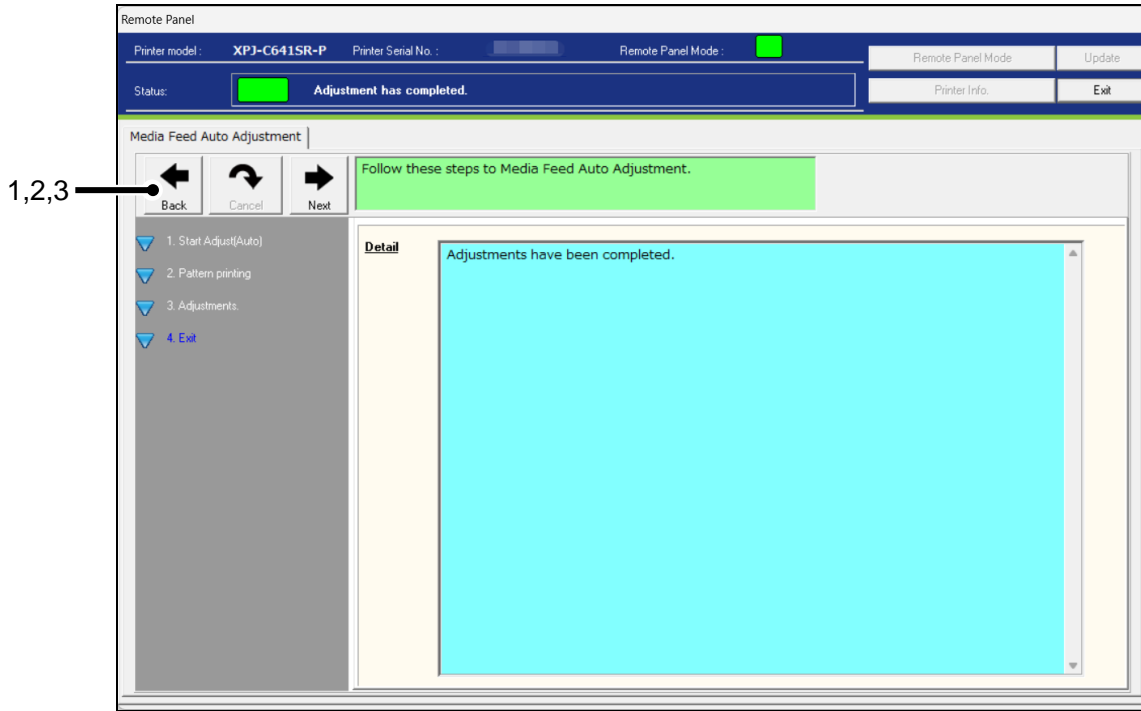


1-3 Adjustments



No	Name	Contents
1	Cancel	Adjustments can be canceled midway. However, the adjustment is not saved.

1-4 Exit

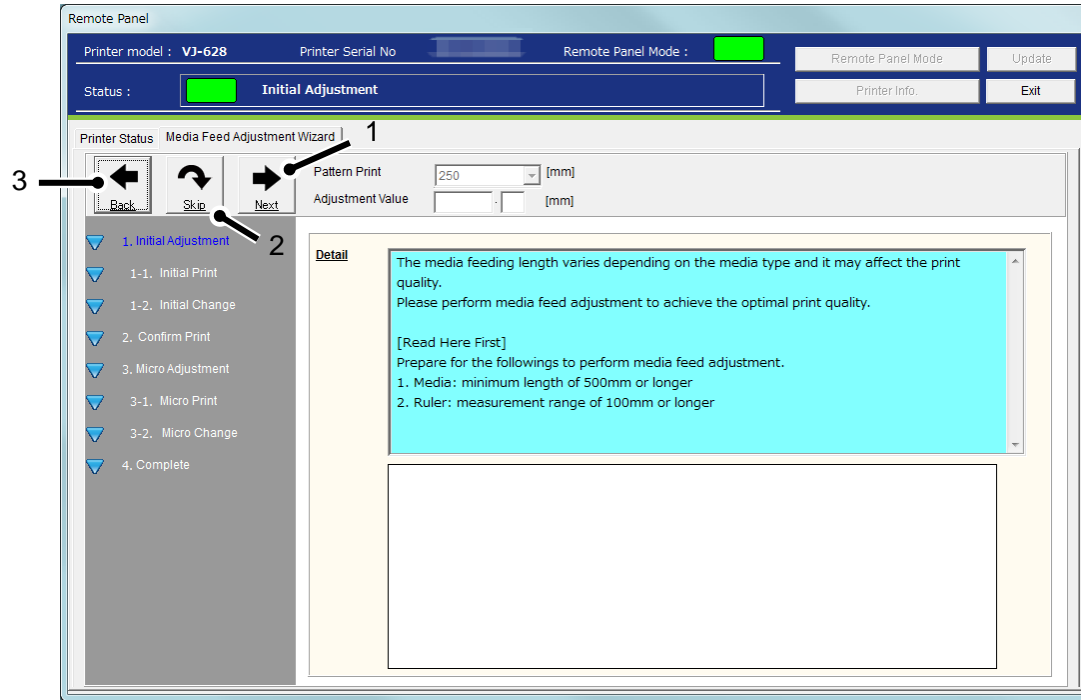


No	Name	Contents
1	Back	Go back to “Start Adjust(Auto)” the menu.
2	Custom Adjustment	If an adjustment error occurs, make a custom adjustment.
3	Next	Go to the Installation Wizard process.

## 2). VJ-628/628X/628MP/XPJ-1641SR/1682SR(Custom Adjustment)

### 2-1 Initial Adjustment

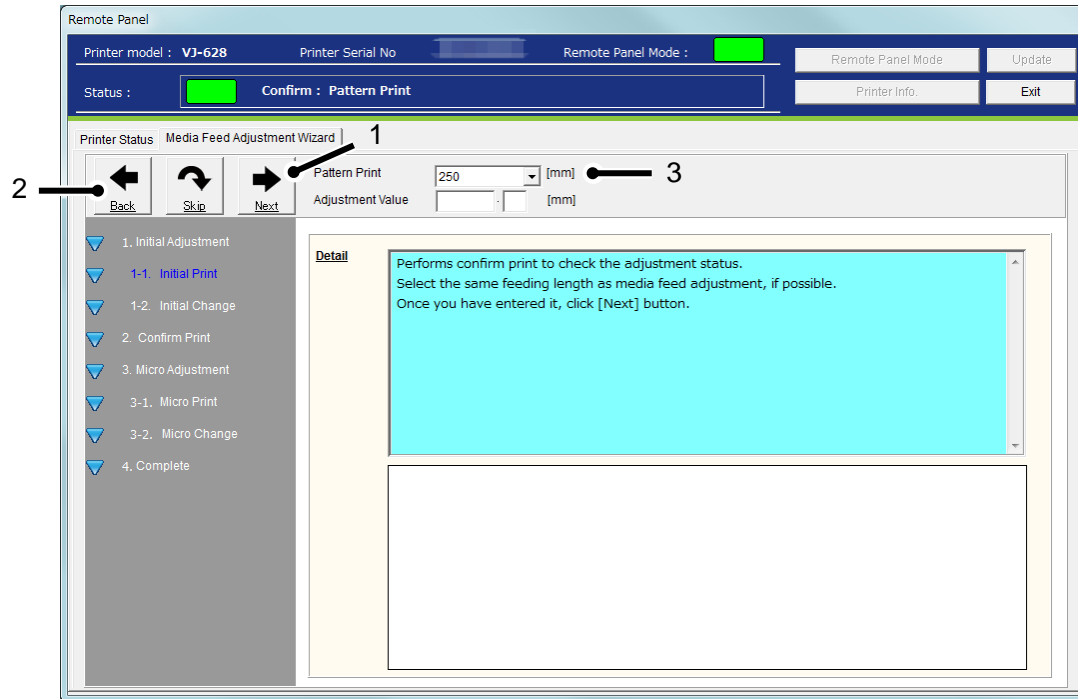
Performs the initial adjustment.



No	Name	Contents
1	Next	Go to the "Pattern Print" menu.
2	Skip	Go to the "Confirm Print" menu.
3	Back	Go back to the previous menu.

### 1). Initial Print

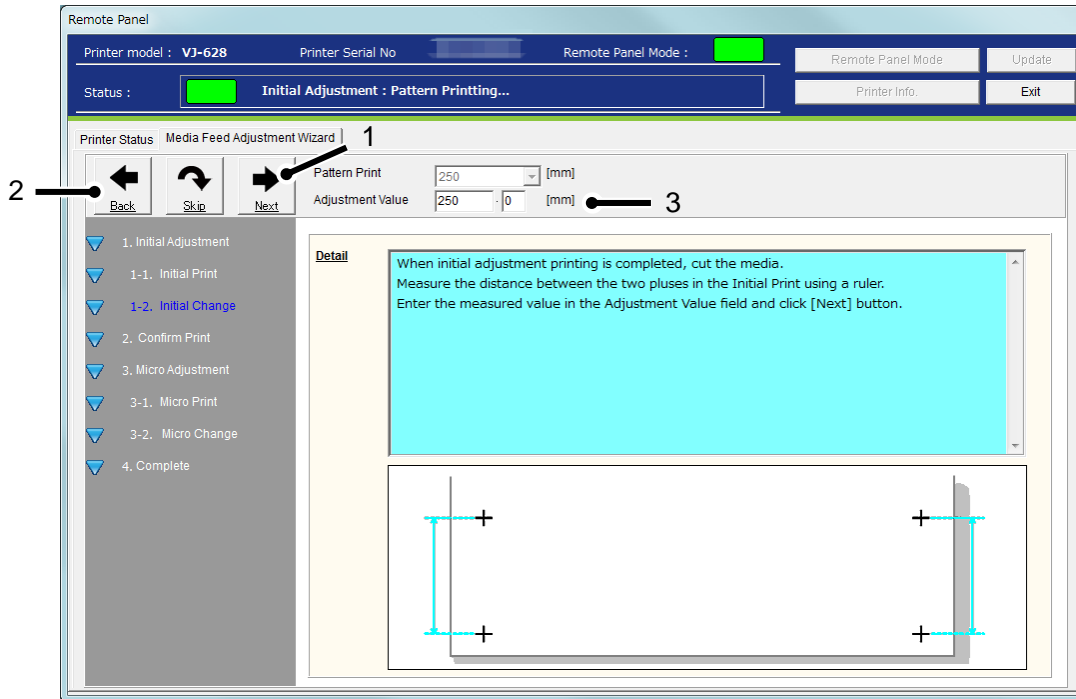
Prints the initial print patterns.



No	Name	Contents
1	Next	Prints the initial print patterns.
2	Back	Go back to the previous menu.
3	Pattern Print	Enter the feeding length by clicking the arrow key. Adjustment range: 100mm - 500mm (in increment of 50mm) *250mm is default value.

## 2). Initial Change

Set the adjustment value for the initial adjustment.

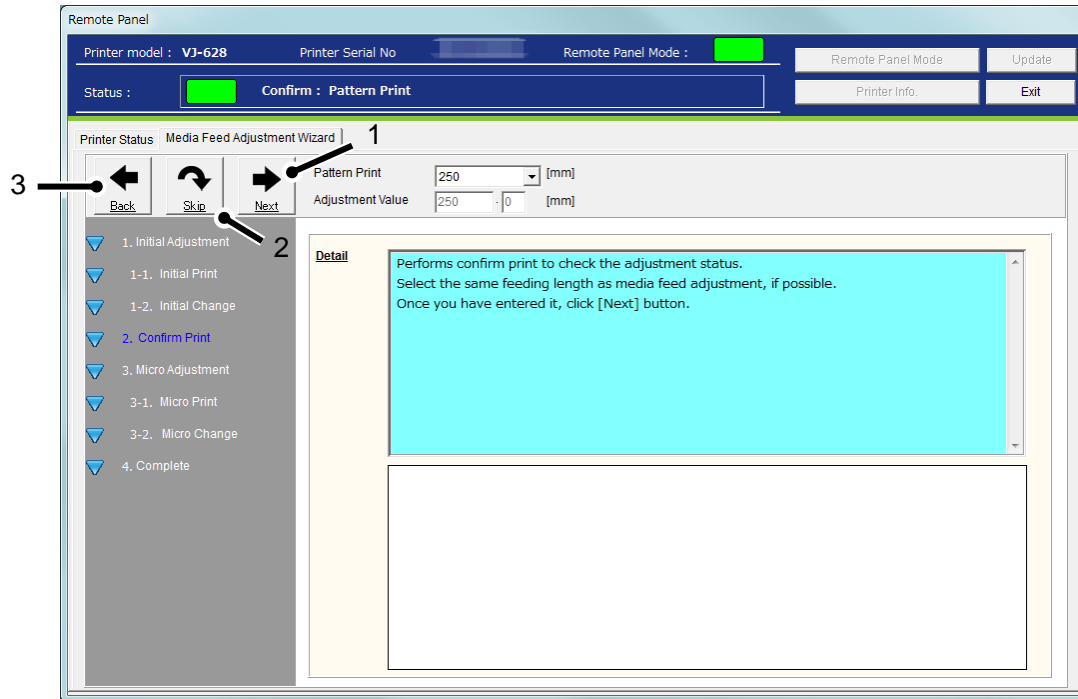


No	Name	Contents
1	Next	Sets the adjustment value for the initial adjustment to the printer.
2	Back	Go back to the previous menu.
3	Adjustment Value	Enter the adjustment value for the initial change. Adjustment range: $\pm 50$ mm from the initial print length (in increment of 0.1mm) e.g.) if the initial print feeding length is set to 250mm: initial change range: 200.0mm – 300.0mm



## 2-2 Confirm Print

Prints the confirm print patterns to check the adjustment result.

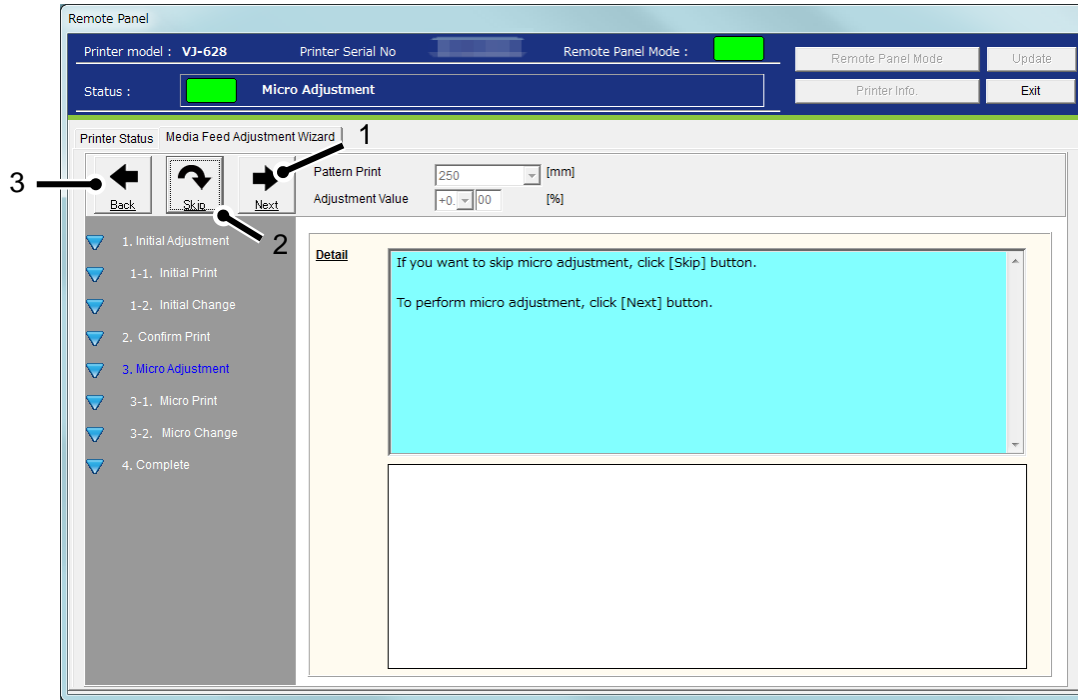


No	Name	Contents
1	Next	Prints the confirm print patterns.
2	Skip	Go to the "Micro Adjustment" menu.
3	Back	Go back to the previous menu.
4	Pattern Print	Enter the feeding length by clicking the arrow key. Adjustment range: 100mm - 500mm (in increment of 50mm) *250mm is default value.

2-3 Micro Adjustment

1). Micro Adjustment

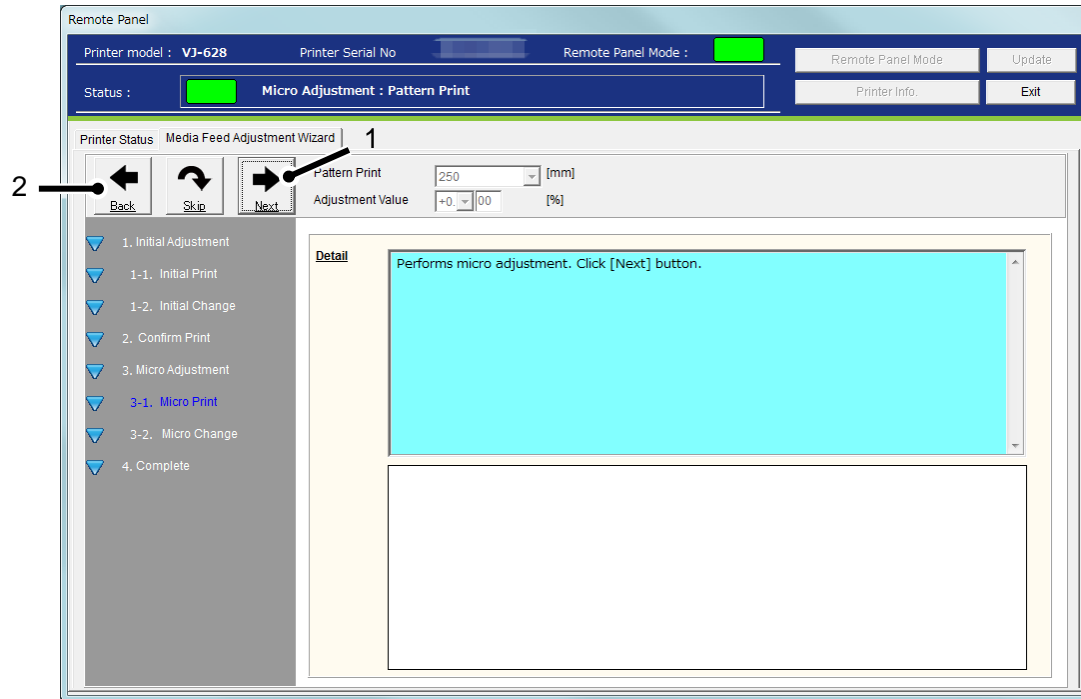
Performs the micro adjustment for the media feeding adjustment.



No	Name	Contents
1	Next	Go to the "Micro Print" menu.
2	Skip	Go to "Complete" of the Media Feed Adjustment Wizard.
3	Back	Go back to the previous menu.

## 2). Micro Print

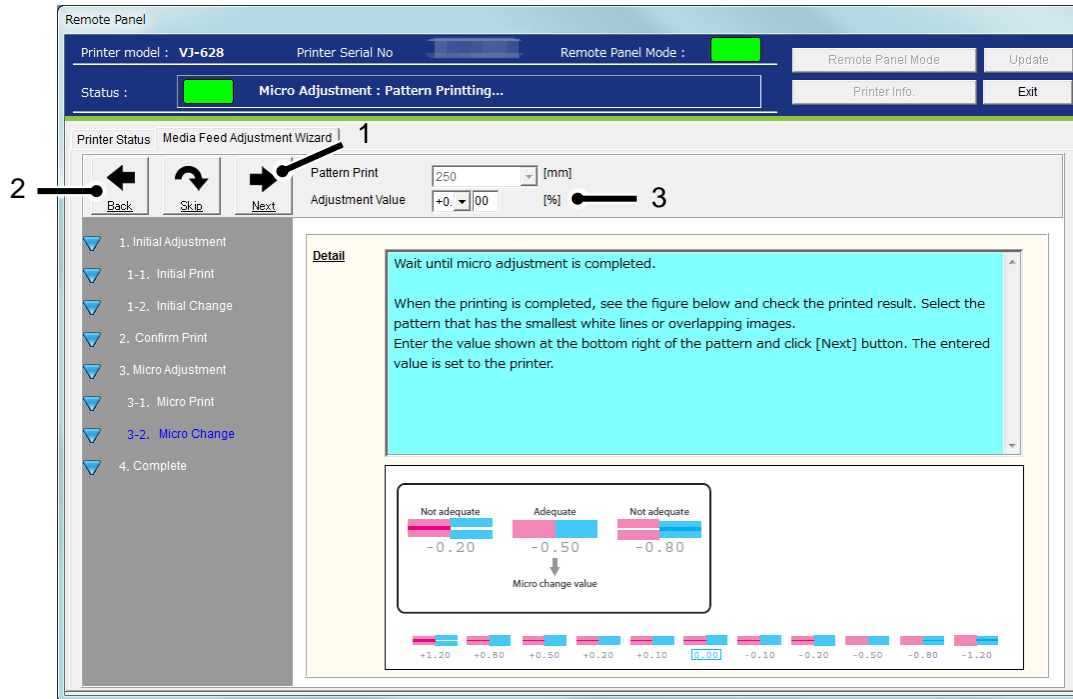
Prints the micro print patterns.



No	Name	Contents
1	Next	Print the micro print patterns.
2	Back	Go back to the previous menu.

### 3). Micro Change

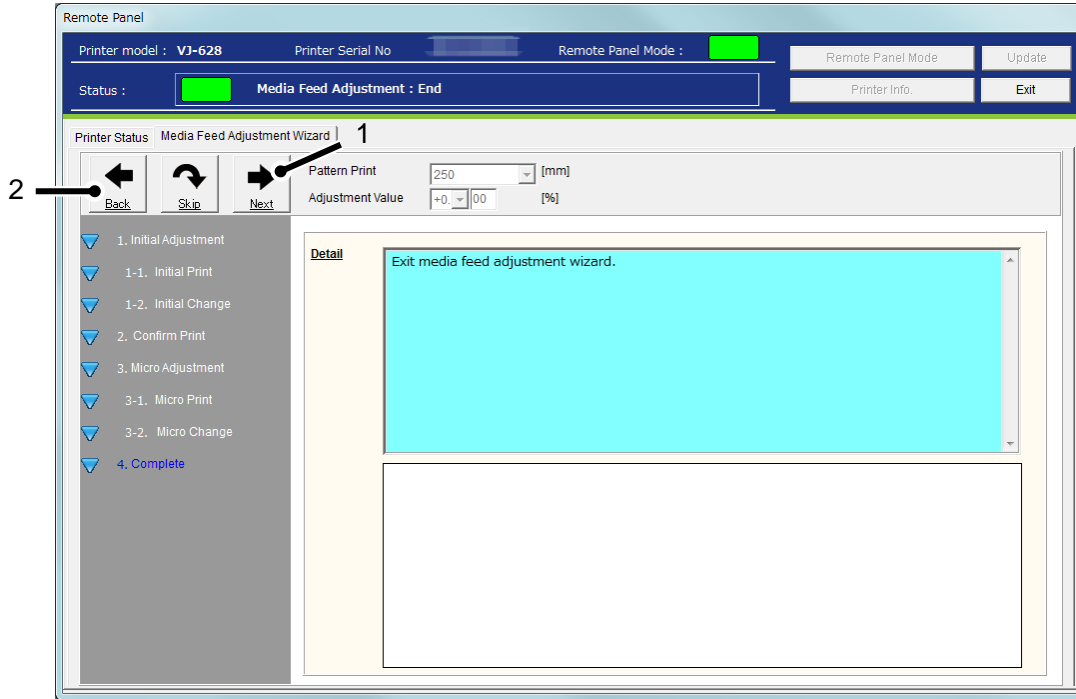
Set the adjustment value for the micro adjustment.



No	Name	Contents
1	Next	Sets the adjustment value for the micro adjustment to the printer.
2	Back	Go back to the previous menu.
3	Adjustment Value	Enter the adjustment value for the micro adjustment. Adjustment range: $\pm 5.00\%$ (in increment of 0.01%)

## 2-4 Complete

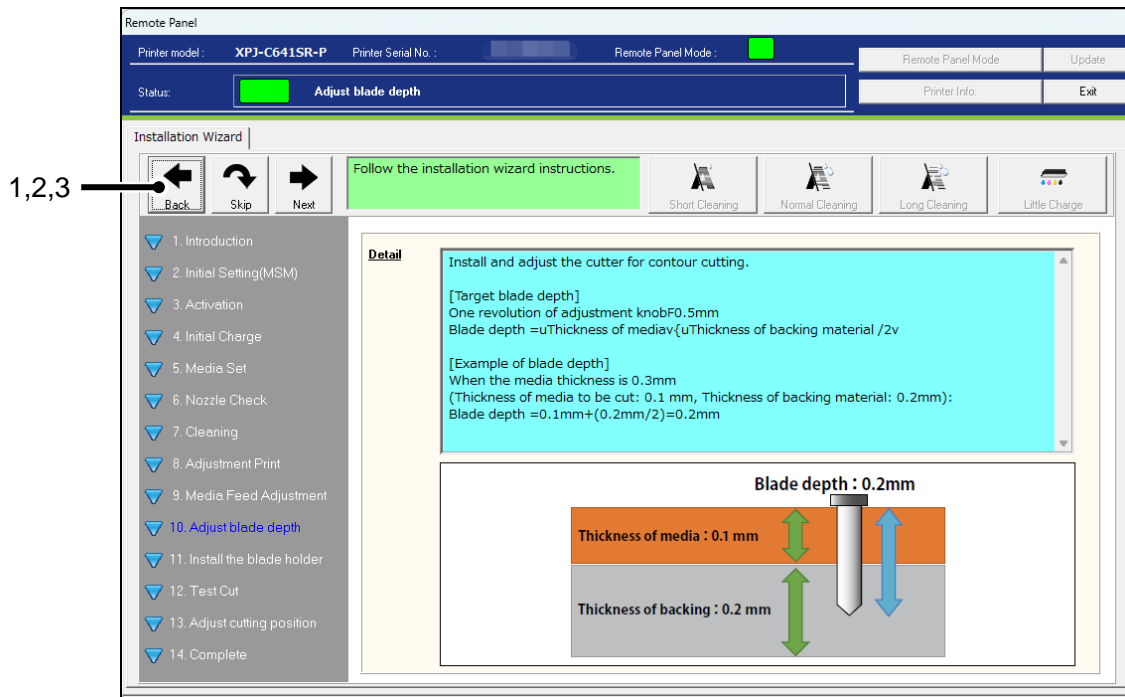
Exit the Media Feeding Adjustment Wizard.



No	Name	Contents
1	Next	Go back to the Installation Wizard process.
2	Back	Go back to the previous menu.

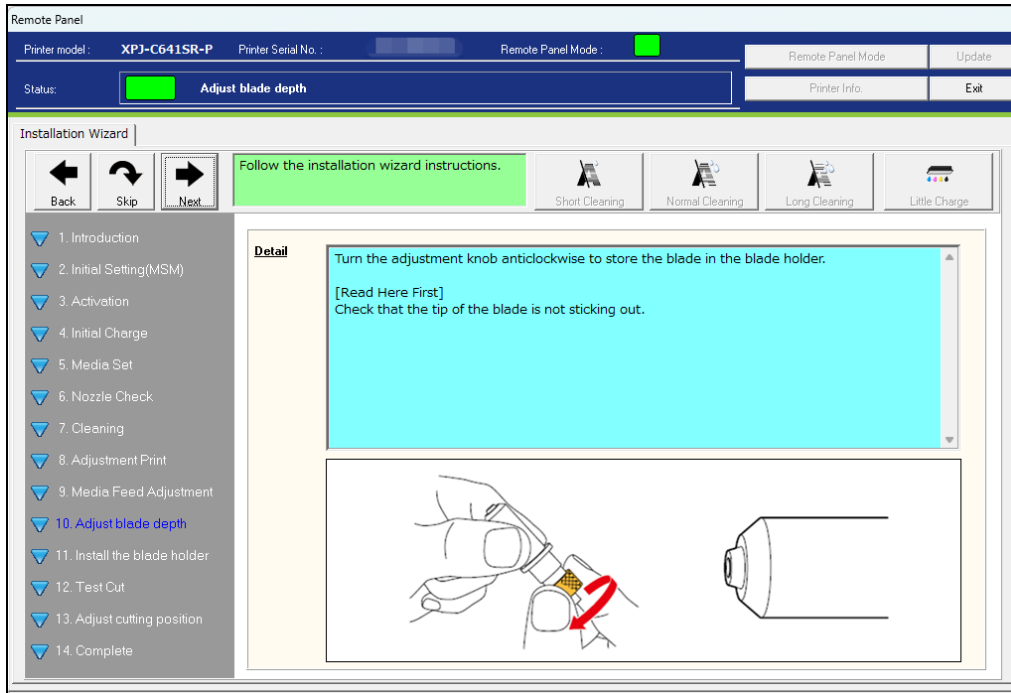
### 3-10 Adjust blade depth

Install and adjust the cutter for contour cutting.

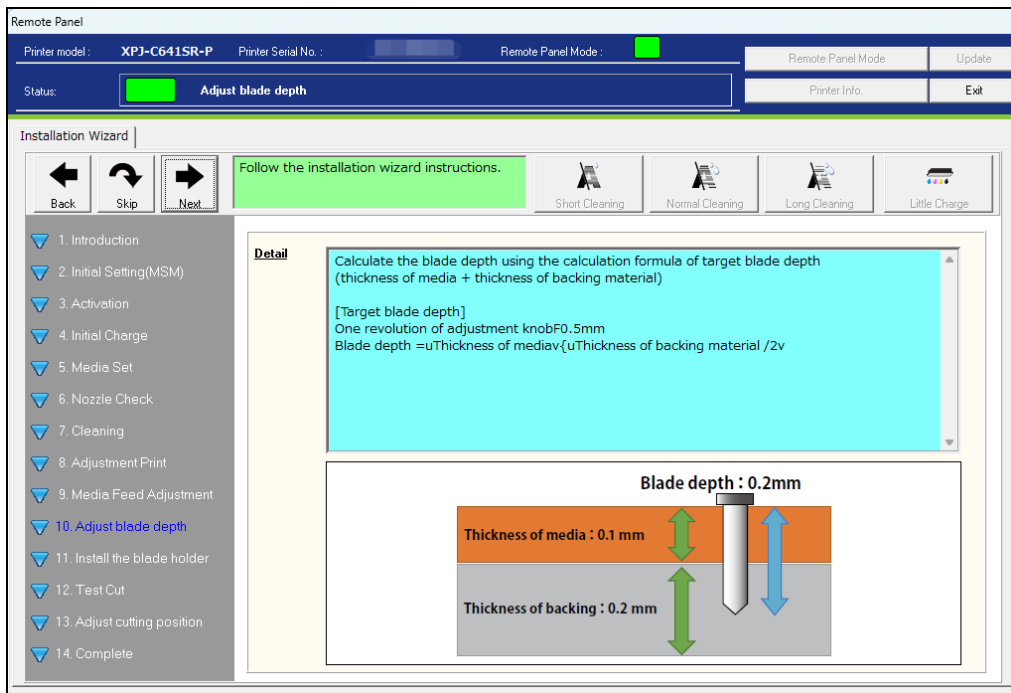


No	Name	Contents
1	Next	Go to "Adust blade depth" of the menu.
2	Skip	Go to "Install the blade holder" of the menu.
3	Back	Go back to the previous menu.

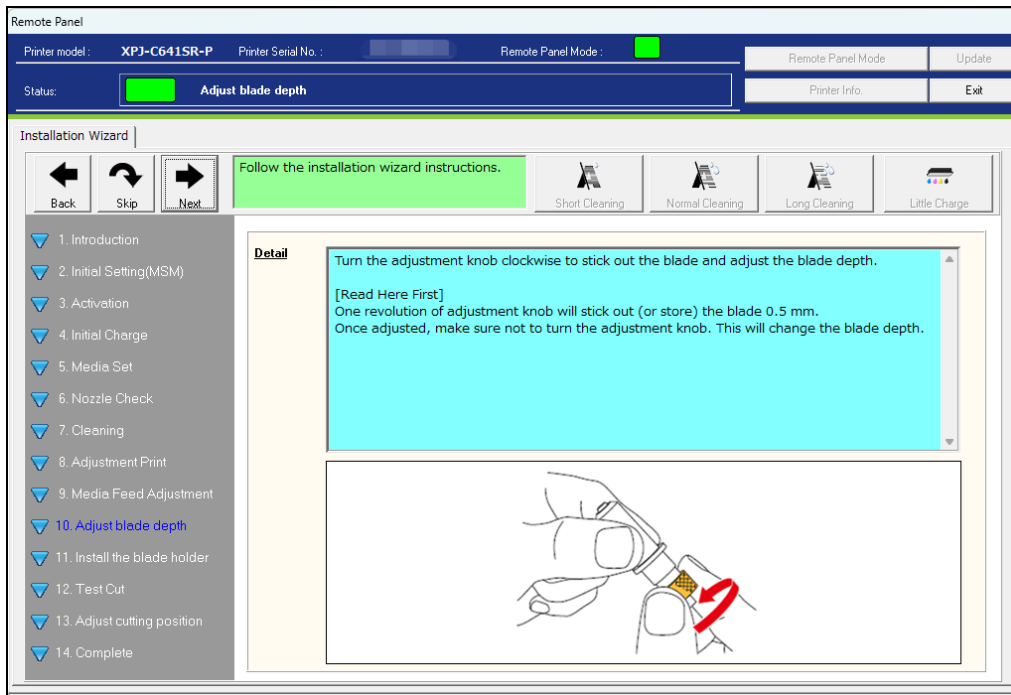
1). Step.1



2). Step.2



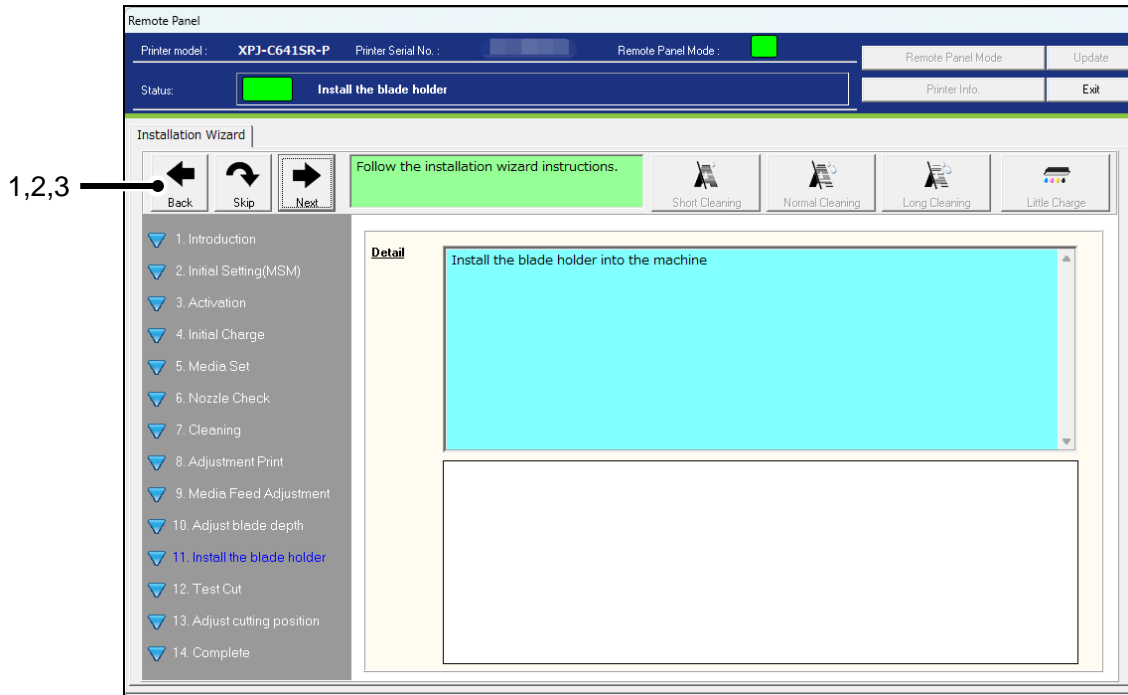
3). Step.3





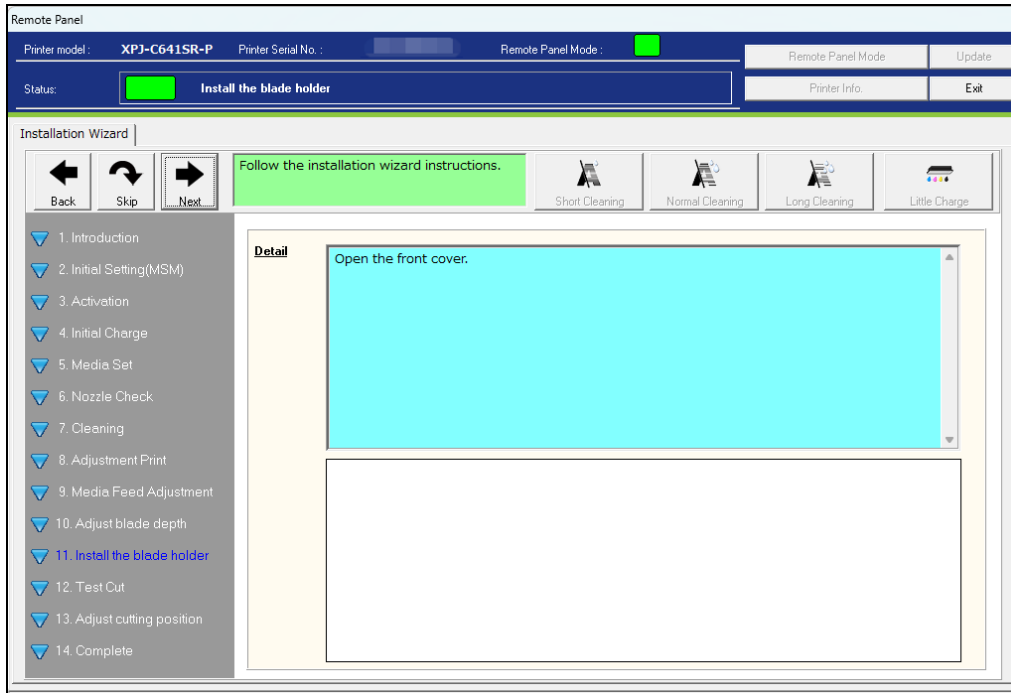
### 3-11 Install the blade holder

Install the blade holder into the machine.

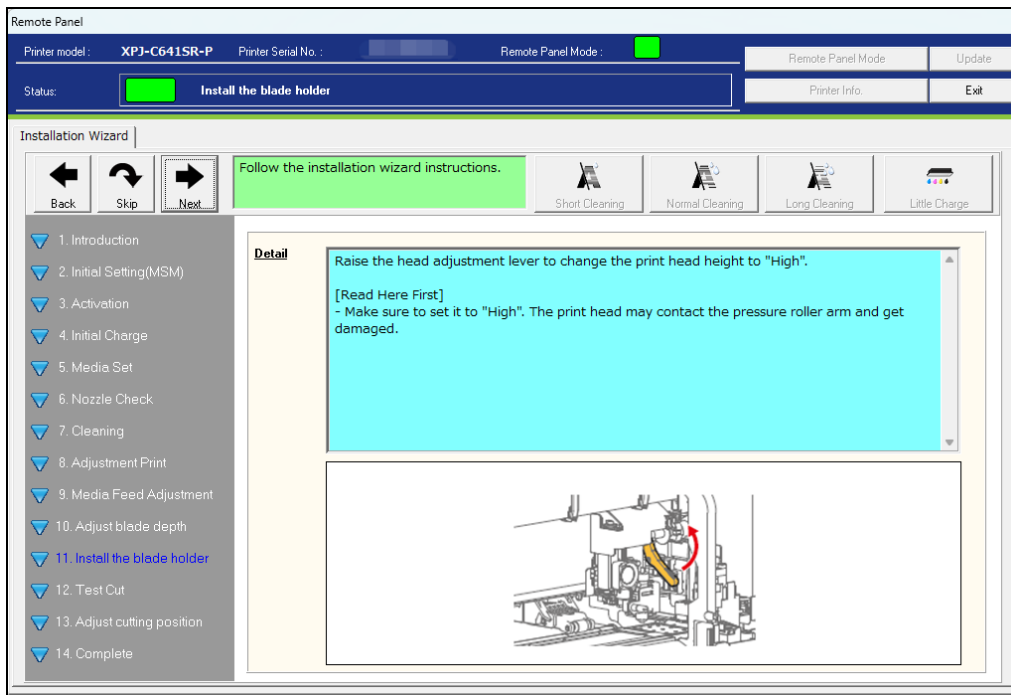


No	Name	Contents
1	Next	Go to “Install the blade holder” of the menu.
2	Skip	Go to “Test Cut” of the menu.
3	Back	Go back to the previous menu.

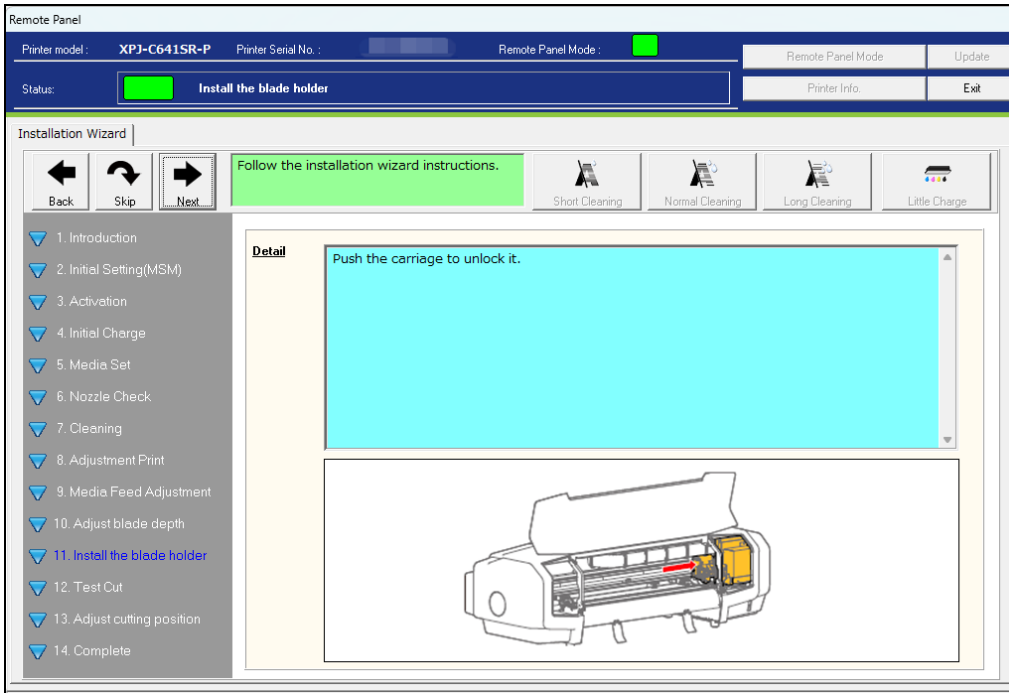
1). Step.1



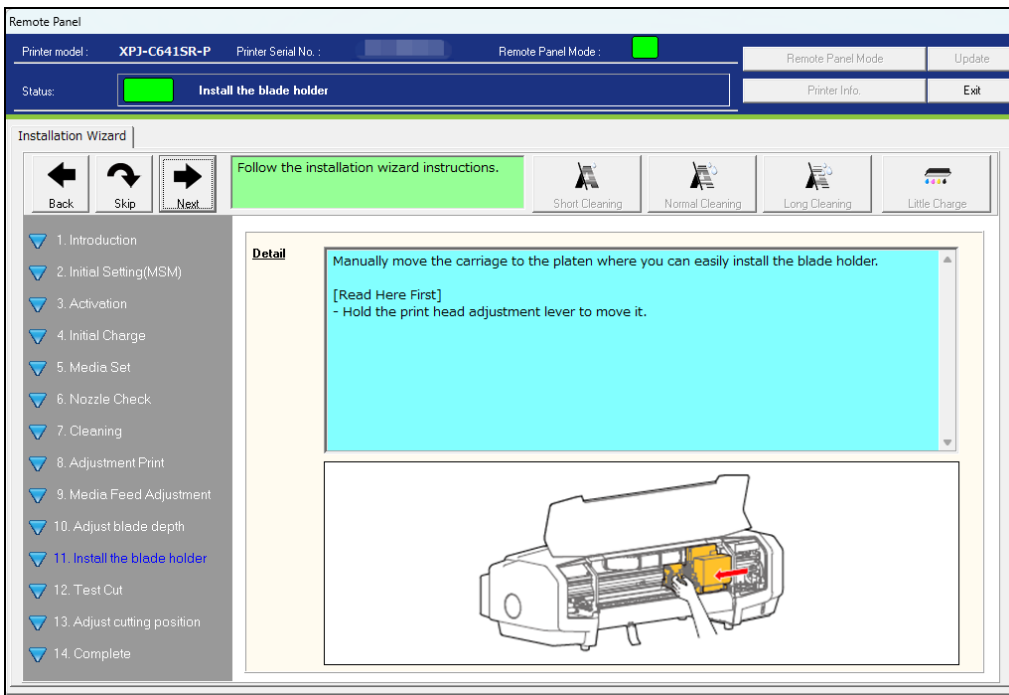
2). Step.2



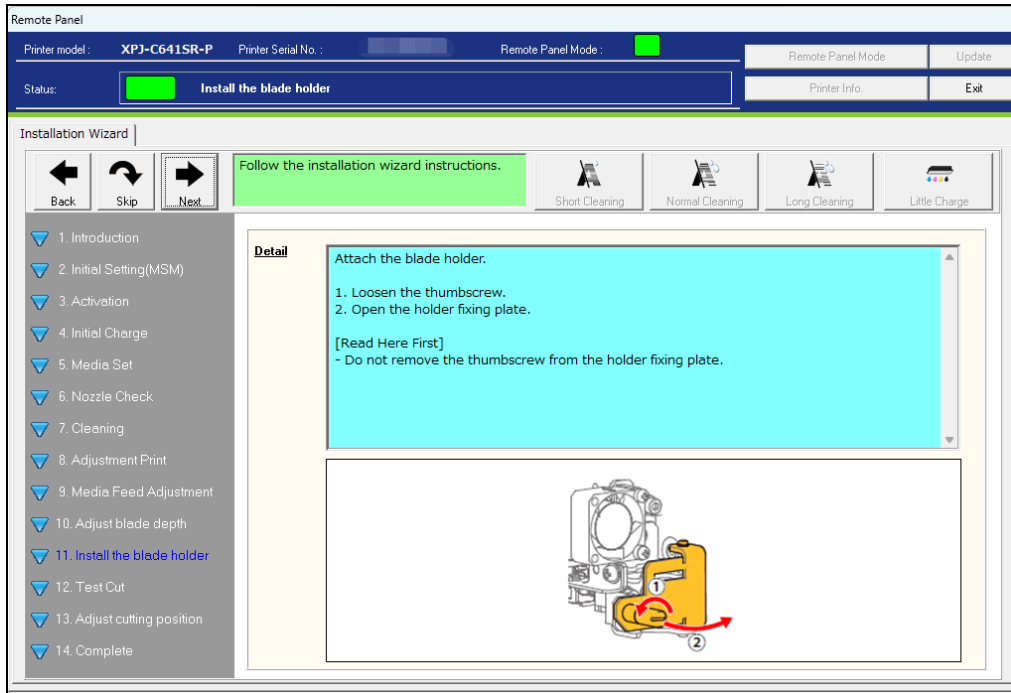
3). Step.3



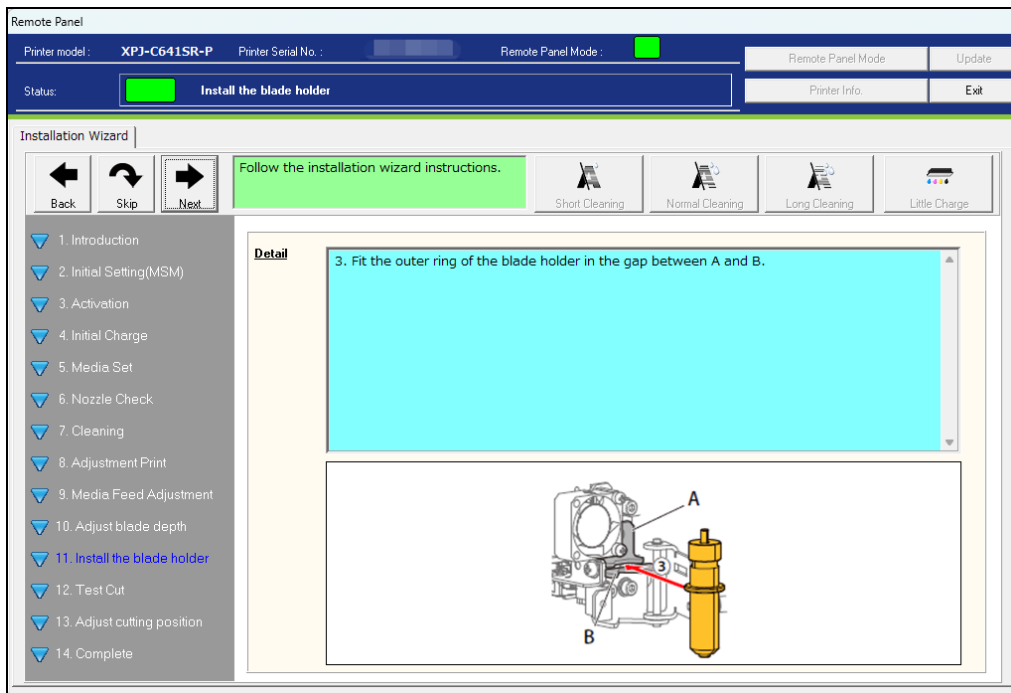
4). Step.4



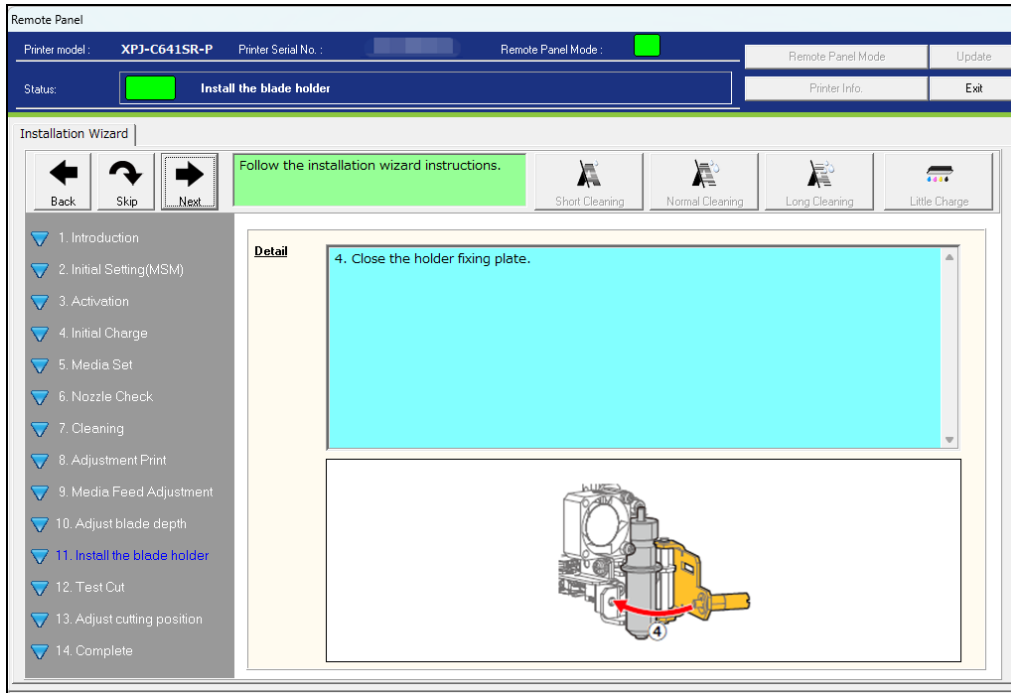
5). Step.5



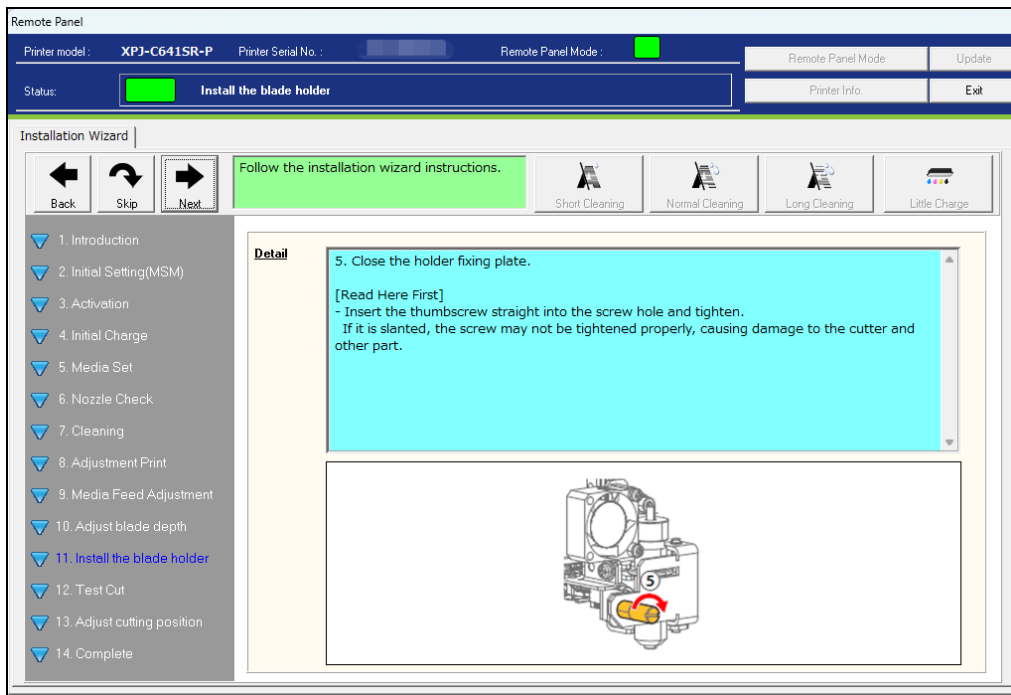
6). Step.6



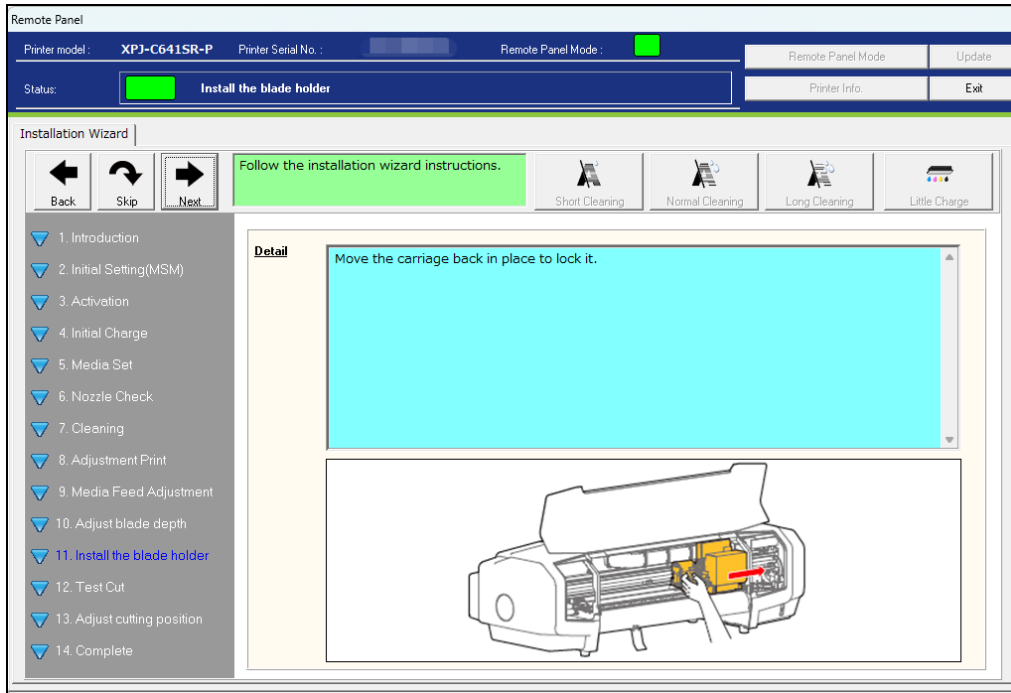
7). Step.7



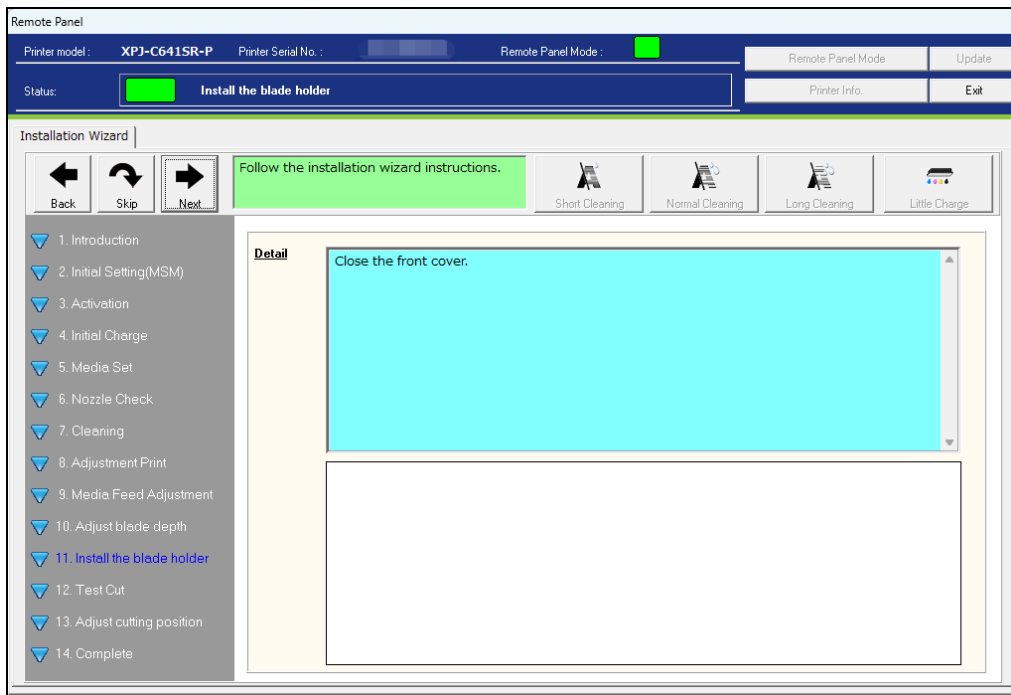
8). Step.8



9). Step.9

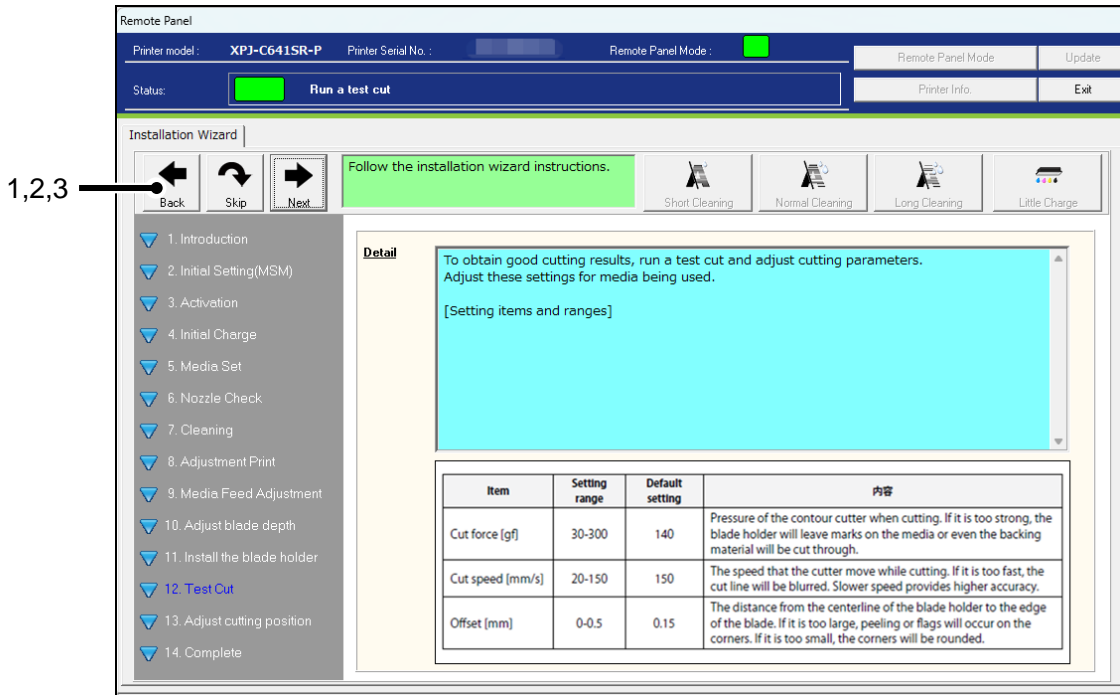


10). Step.10



### 3-12 Test Cut

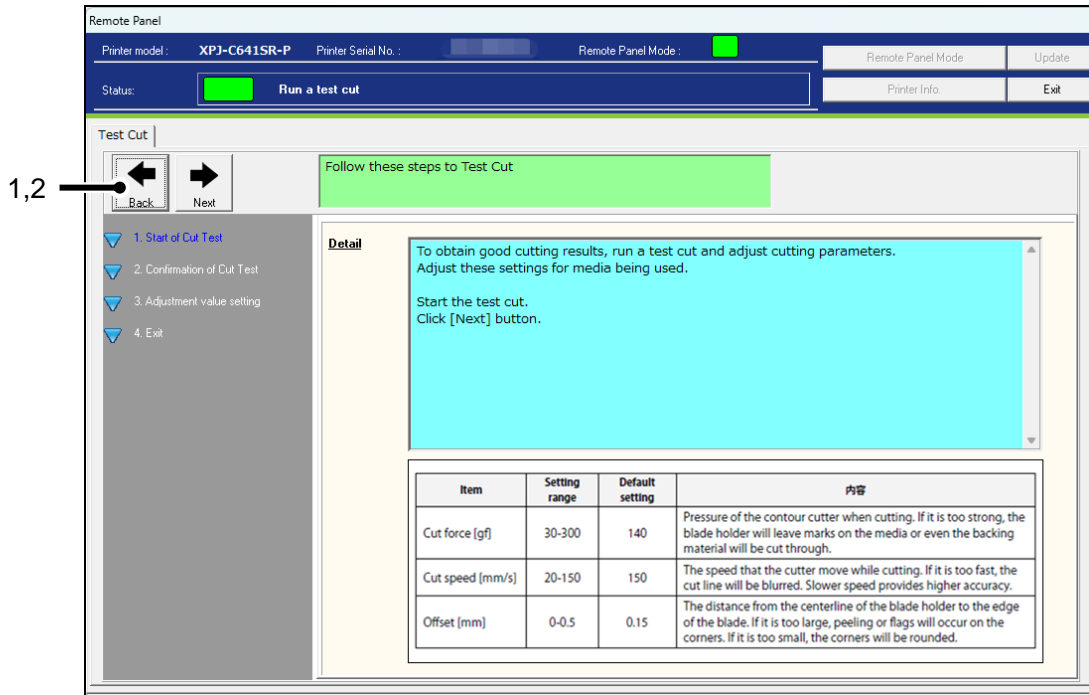
To obtain good cutting results, run a test cut and adjust cutting parameters.



No	Name	Contents
1	Next	Go to “Test Cut” of the menu.
2	Skip	Go to “Adjust cutting position” of the menu.
3	Back	Go back to the previous menu.

### 1). Start of Test Cut

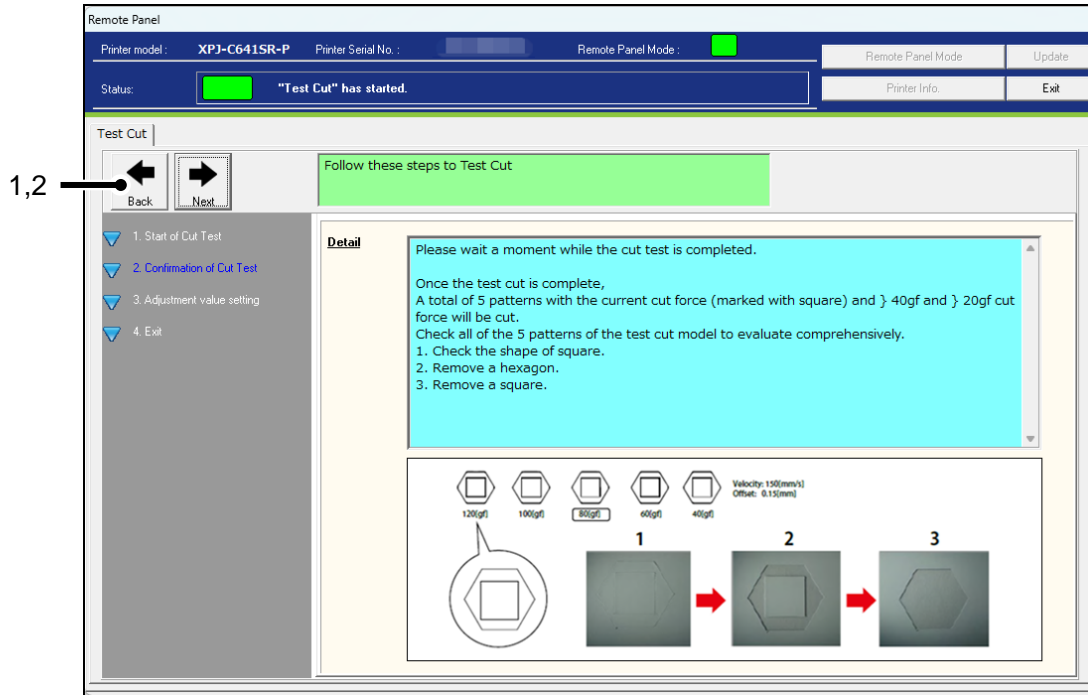
To obtain good cutting results, run a test cut and adjust cutting parameters.



No	Name	Contents
1	Back	Go back to the previous menu.
2	Next	Go to the next menu.

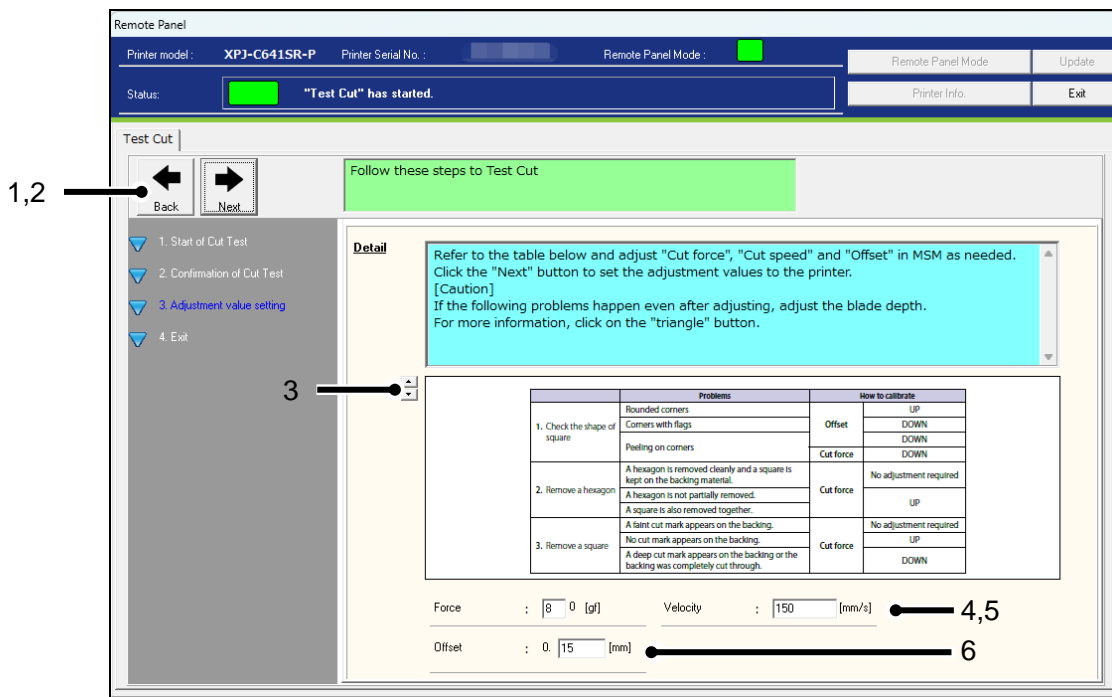


2). Confirmation of Test Cut



No	Name	Contents
1	Back	Go back to the previous menu.
2	Next	Go to the next menu.

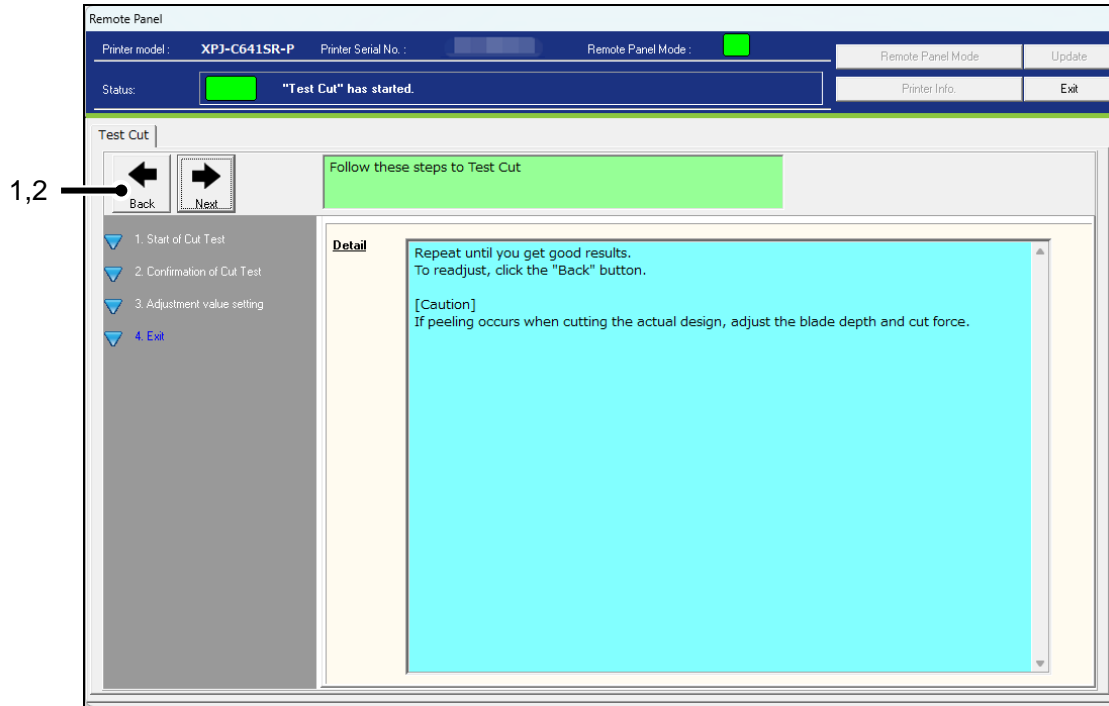
### 3). Adjustment value setting



No	Name	Contents
1	Back	Go back to the previous menu.
2	Next	Go to the next menu.
3	Supplementary image display button	Display supplemental images.
4	Force	Set "Force". Setting : 30 gf < 80 gf > ~ 300 gf
5	Velocity	Set "Velocity". Setting : 20 mm/s < 150 mm/s >
6	Offset	Set "Offset". Setting : 0.00 mm < 0.15 mm > ~ 0.50 mm

#### 4). Exit

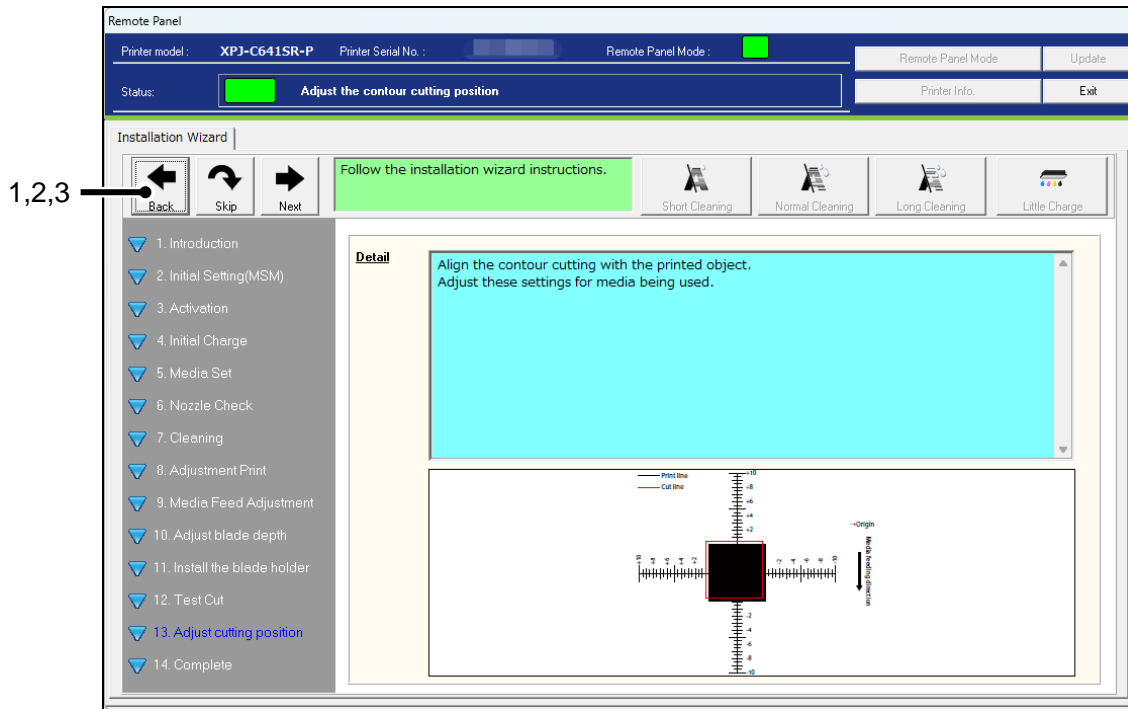
Please repeat until you get good results.



No	Name	Contents
1	Back	Go back to "1.Start of Test Cut" menu.
2	Next	Go to the next menu.

### 3-13 Adjust cutting position

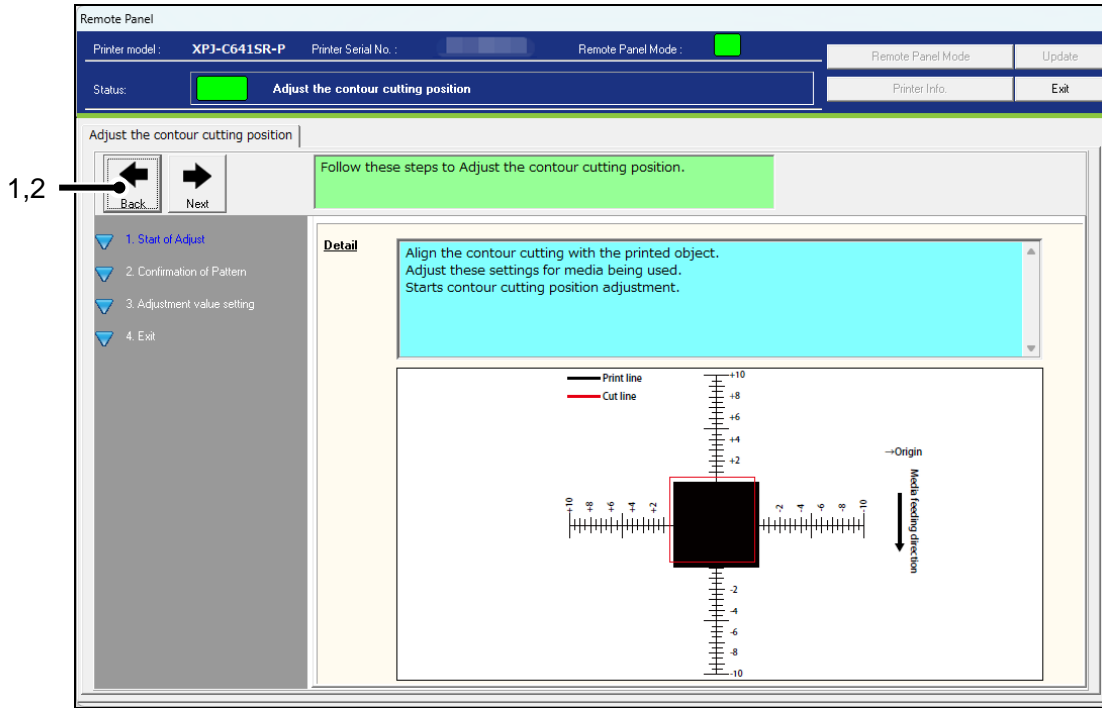
Align the contour cutting with the printed object.



No	Name	Contents
1	Next	Go to "Adjust cutting position" of the menu.
2	Skip	Go to "14.Complete" of the menu.
3	Back	Go back to the previous menu.

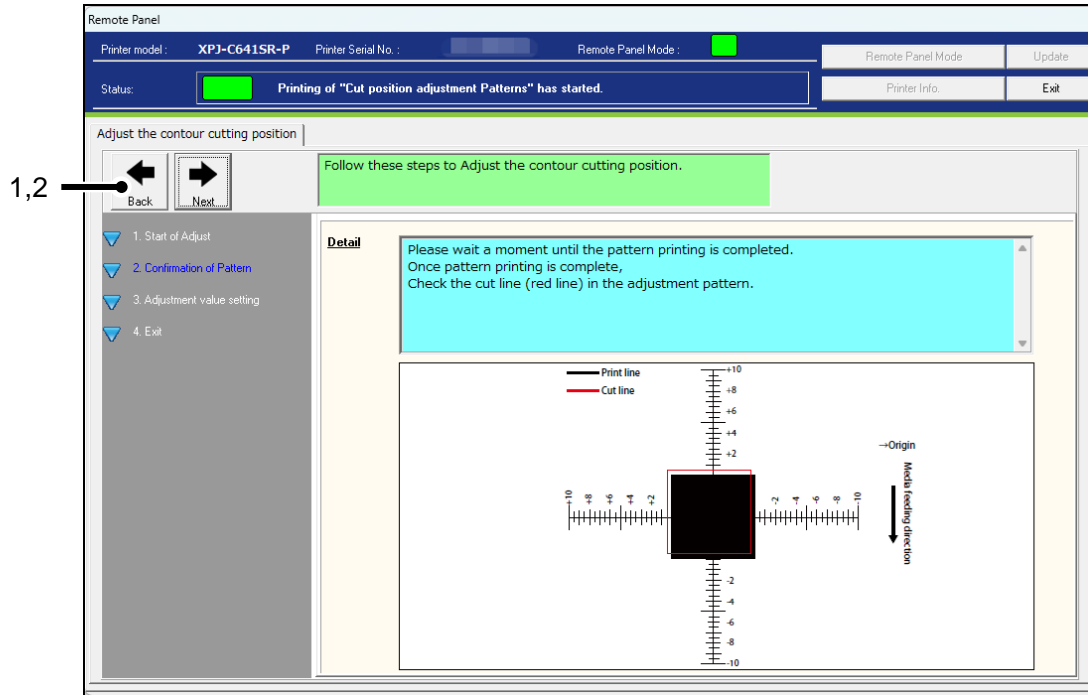
### 1). Start of Adjust

Align the contour cutting with the printed object.



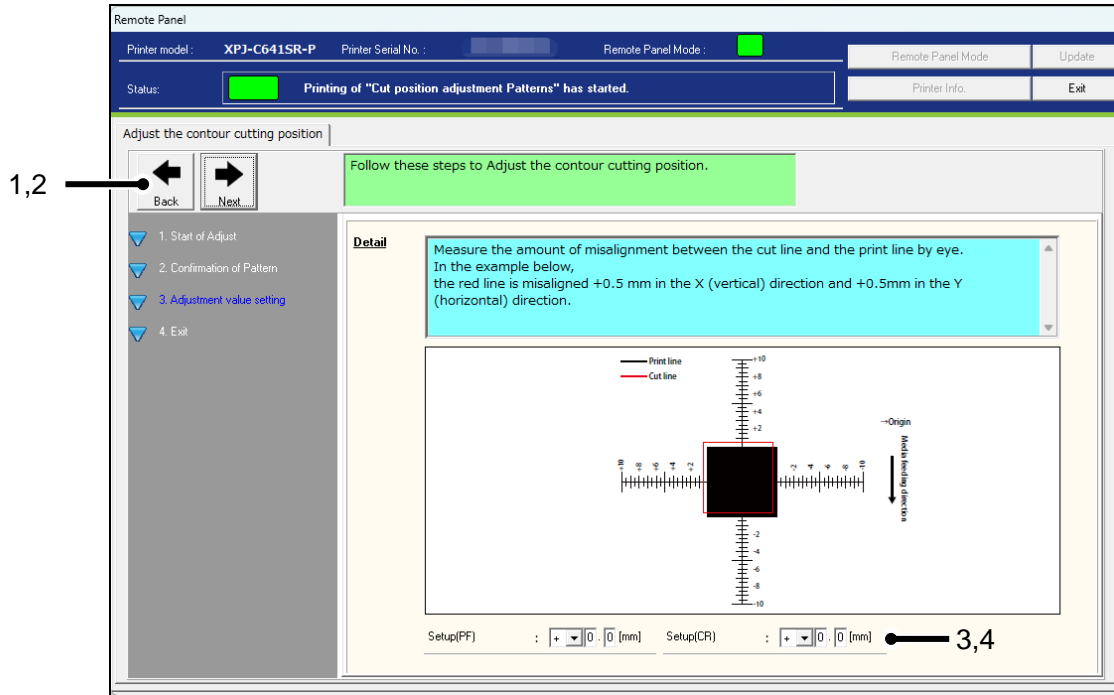
No	Name	Contents
1	Back	Go back to the previous menu.
2	Next	Print pattern.

2). Confirmation of Pattern



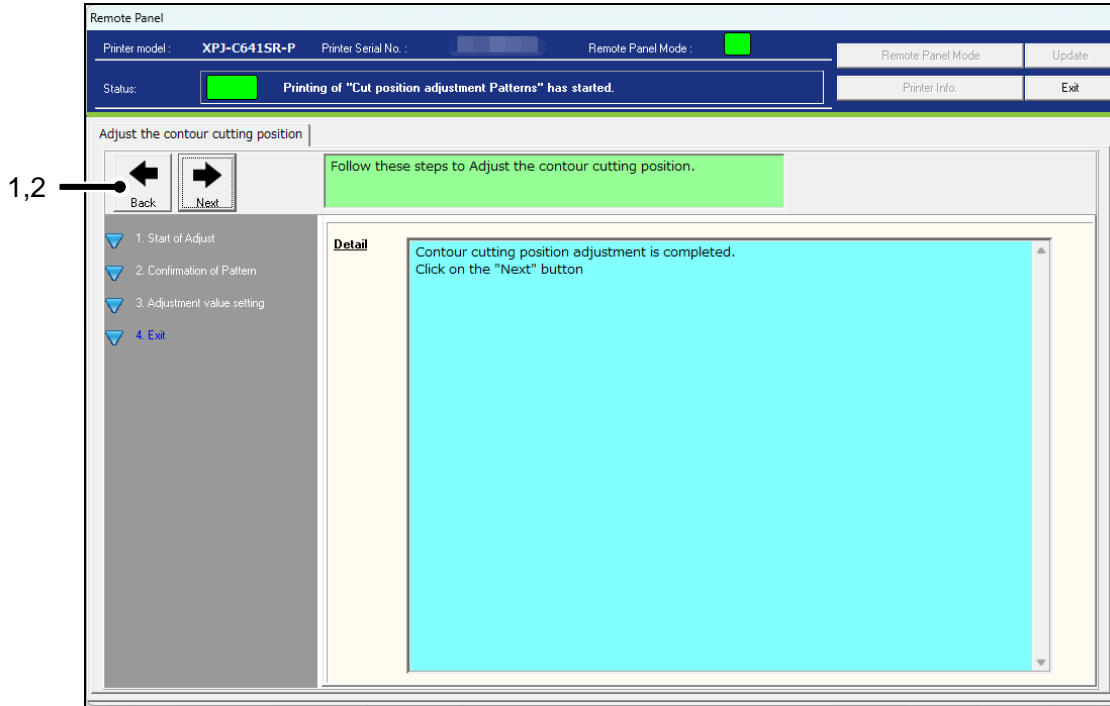
No	Name	Contents
1	Back	Go back to the previous menu.
2	Next	Go to the next menu.

### 3). Confirmation of Pattern



No	Name	Contents
1	Back	Go back to the previous menu.
2	Next	Go to the next menu.
3	Setup(PF)	Sets the adjustment value for the media feed direction. Setting : -9.9 mm < 0.0 mm > ~ +9.9 mm
4	Setup(CR)	Sets the print direction adjustment value. Setting : -9.9 mm < 0.0 mm > ~ +9.9 mm

4). Exit

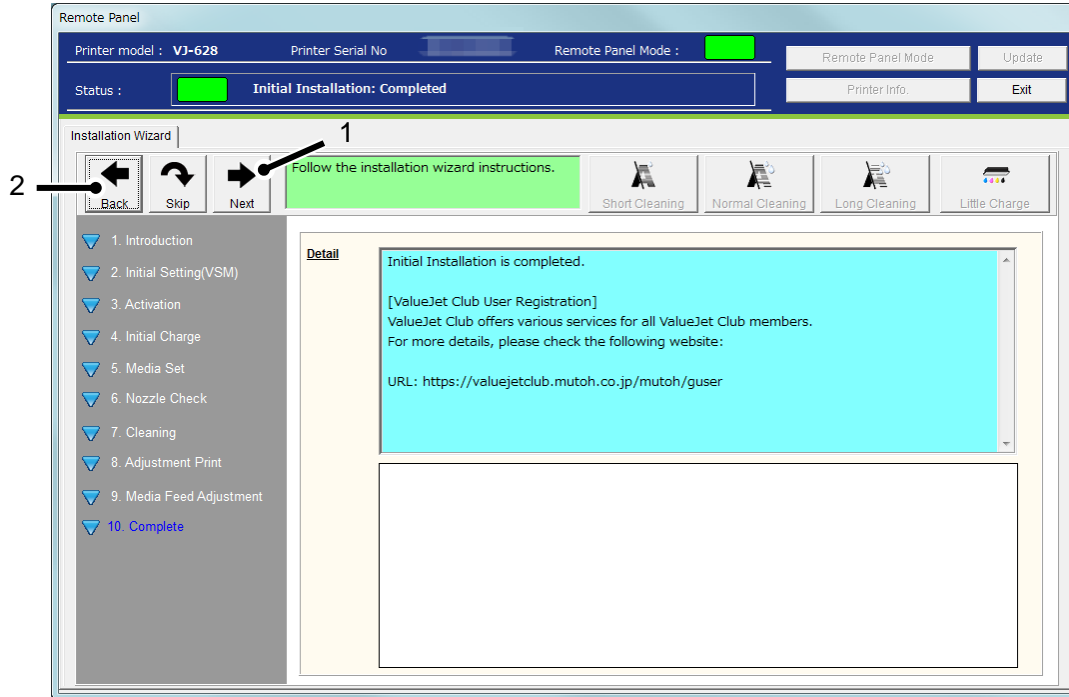


No	Name	Contents
1	Back	Go back to "1.Start of Adjust" menu.
2	Next	Go to the next menu.



### 3-14 Complete

Exits the Installation Wizard.



No	Name	Contents
1	Next	Exits the Installation Wizard.
2	Back	Go back to the previous menu.

**MUTOH**